

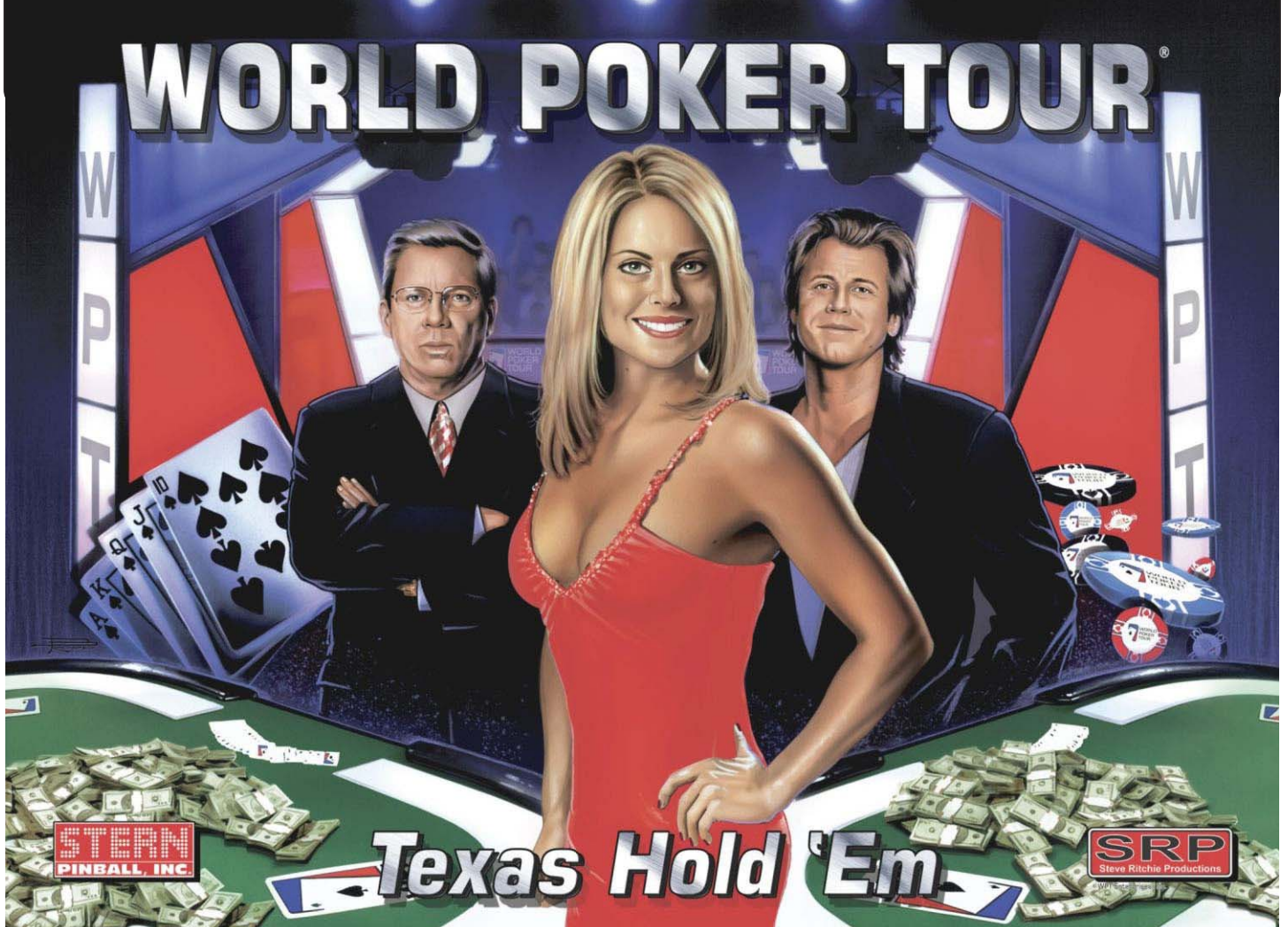
Find-It-In-Front: Dr. Pinball Section

The inside cover & the front 16 pages cover the basics:
Fuses, Matrixes, Adjustments, Audits and more!

Section 3 details the Service Menu!

Diagnostics, Audits, Adjustments, Utilities
(Installs, USB, etc.) and Tournament information!

Find-It-In-Front Dr. Pinball Section	Section 1 After Set-Up	Section 2 Game Op. & Features	Section 3 Service Menu System	Section 4 (Pink) Parts ID. & Location	Section 4 (Blue) Drawings for Major ...	Sec. 5 (Yellow) Schematics, Wiring ...	Appendixes A - J Historical Data
---	---------------------------	----------------------------------	----------------------------------	--	--	---	-------------------------------------



© WPT Enterprises, Inc. All Rights Reserved. WPT, World Poker Tour, and Spade Card Design are trademarks of WPT Enterprises, Inc. All Rights Reserved.
Bee Royal Face Card Designs used are © 2005-2006 The United States Playing Card Company. All Rights Reserved.

Your Parts Sales & Technical Support Team



Joe Blackwell
DIRECTOR,
Parts Sales &
Technical Support



Patrick Powers
Technical Support
ENGINEER



Chas Siddiqi
Technical Support
ENGINEER



Dorothy Brown
Parts Sales
SUPERVISOR



J. Alfer
Technical Support
Documentation
ADMINISTRATOR

Pinball Service Game Manual

Please call, eMail or visit us online for technical support, questions or comments regarding this pinball game.

Go to www.sternpinball.com and
click Tech. Support & Parts Sales



Once there, you will find Service Bulletins, GAME Code, Parts,
Appendixes, Coin Cards, helpful information and much more!

• Toll-Free: 1-800-KICKERS (542-5377) or 1-708-345-7700 • eMail: parts.service@sternpinball.com •

Stern® Pinball, Inc.
All Rights Reserved.
Printed in the U.S.A.
June 2006

SPI Part Number
780-5088-00

HOW TO UPDATE YOUR GAME CODE FOR THE NEW S.A.M. SYSTEM

USB Compatible Memory Stick (aka Thumb, Flash or Jump Drives) required to copy game code into system. S.A.M. System compatible, tested & SPI approved USB Memory Sticks 128MB+ available through your local distributor: Ask for **SPI Part Number 970-0128-00**

* to get the Memory Stick with the latest **Game Code** copied to it, add "**the game title name**" to above part number.

STYLE, COLOR, SIZE AND MANUFACTURER SUBJECT TO CHANGE.

Game Code is subject to change. Update this game with the latest code downloaded from our website, from another game or order through your local distributor (use SPI PN + name above).

Upon power-up the display will describe the version of code installed in your game. When directed to do so (via Service Bulletin or website announcement) you will need to update your code ... with the **BOOT FLASH EPROM*** installed, **here's how:**



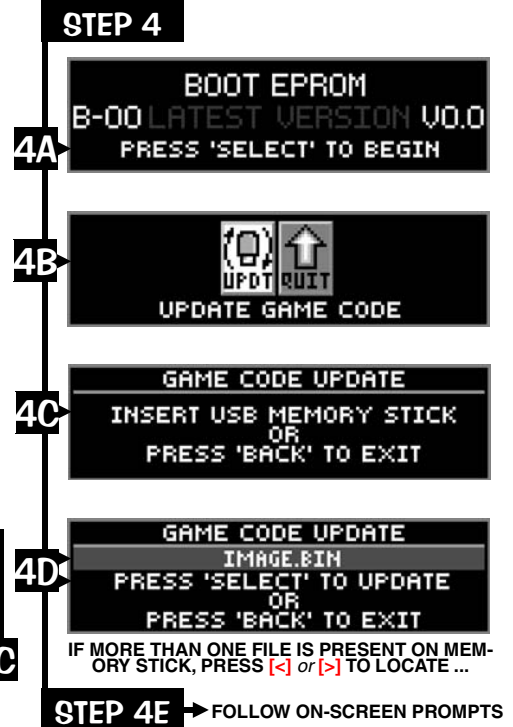
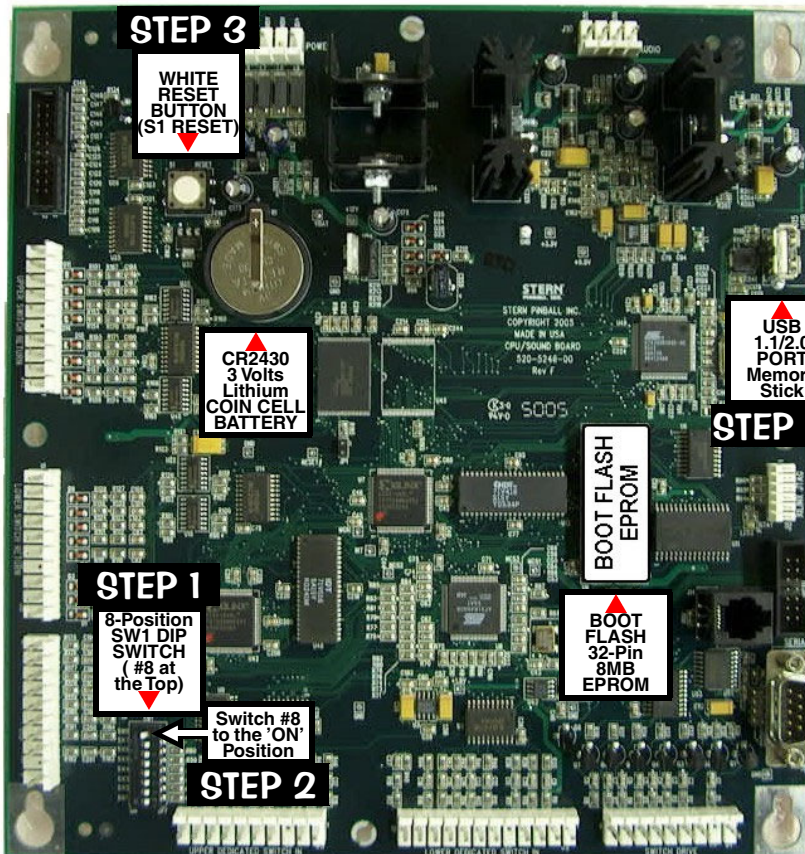
● **Green Button**
Press to **Escape Back** (or **Exit**).

●● **Red Buttons**
Press to move **< Left, Right >**.
Press to **- Decrease** or **+ Increase** values or to change settings.

● **Black Button**
Press to **Enter Select** (or **'OK'**).

- STEP 1** Open the Back Box and locate the **8-Position Dip Switch (SW1 on the CPU/Sound Board)**.
- STEP 2** Switch Dip Switch #8 to 'ON'.
(***BOOT FLASH EPROM** must be installed.)
- STEP 3** Press the **White Reset Button (S1 RESET on the CPU/Sound Board)** or Power Cycle the game **OFF/ON** (ON/OFF Switch is located on the outside of the cabinet bottom, front right).
- STEP 4** Using the **4-Button Service Switch Set** (inside the Coin Door):
 - 4A }** Press [**SELECT**] to begin.
 - 4B }** With the "UPDT" *Icon highlighted*, press [**SELECT**].
 - 4C }** Insert the Memory Stick [with latest file(s)] into the USB Port.
 - 4D }** If more than one file is present on the Memory Stick, press [**<**] or [**>**] to locate your file. Press [**SELECT**] to update.
 - 4E }** Follow on-screen prompts.

CPU/Sound Board (S.A.M. System)

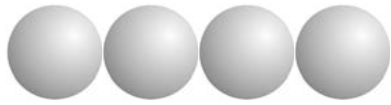


You can also retrieve your latest code from another game! From the **USB MENU** via the **UTILITIES MENU**, select the "BKUP" *Icon* instead and download to your Memory Stick. Review the end of Section 3, Chapter 5.



! Quick Tip ~ Try backing up your current code prior to installing your new code, just in case your Memory Stick file was corrupted by a computer glitch while you were copying / downloading.

Got confused? Comments? Questions? Call Technical Support at 800-542-5377 or 708-345-7700 (Option 1).



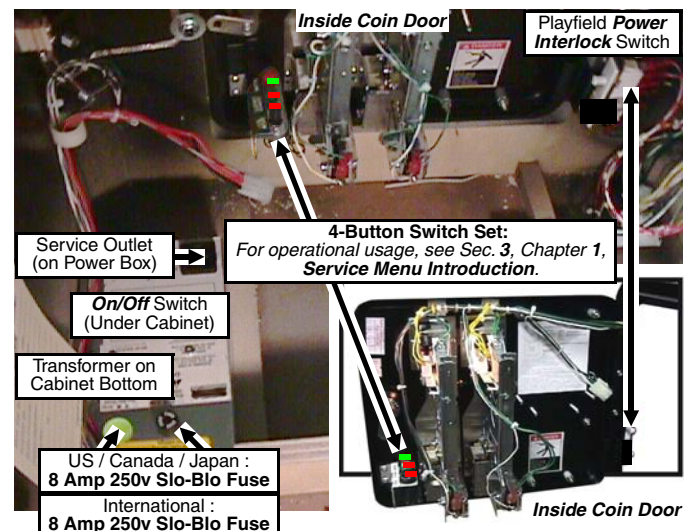
For Proper Operation of this Pinball Game, (4)
Pinballs must be installed in the Ball Trough!



Backbox Fuses*, Cabinet Fuses, Playfield Fuses and Cabinet Switches

QUICK REFERENCE FUSE CHART			
3/4A S.B. 200-5000-17 3A S.B. 200-5000-08 4A S.B. 200-5000-06 5A S.B. 200-5000-01 7A S.B. 200-5000-03 8A S.B. 200-5000-05			
BACKBOX FUSES		CABINET FUSES	
I/O POWER DRIVER BOARD		POWER (SERVICE OUTLET) BOX	
<i>with RED LED STATUS INDICATORS (if any RED LED is OFF, check the fuse)</i>		<i>(Access through Coin Door inside cabinet, front bottom.)</i>	
F1	5A S.B.	5.7VAC	G.I. Lamps [BROWN-WHITE↔WHT-BRN]
F2	5A S.B.	5.7VAC	G.I. Lamps [YELLOW↔WHITE-YEL Circuit]
F3	5A S.B.	5.7VAC	G.I. Lamps [GREEN↔WHITE-GRN Circuit]
F4	5A S.B.	5.7VAC	G.I. Lamps [VIOLET↔WHITE-VIO Circuit]
F5	7A S.B.	50VDC	Coils / Flippers [48VAC feed to BRDG 1]
F6	3A S.B.	24vac	Motor or Special Application
F7	4A S.B.	50VDC	Magnet(s) or Special Application
F8	3A S.B.	50VDC	Coils
F9	8A S.B.	18VDC	Control Lamps [13VAC feed to BRDG 4]
F10	5A S.B.	20VDC	Coils / Flashers [16VAC feed to BRDG 2]
F11	4A S.B.	5VDC	Logic Power [8VAC feed to BRDG 5]
F12	5A S.B.	12VDC	Audio [19VAC feed to BRDG 3]
F13	5A S.B.	12VDC	Audio [19VAC feed to BRDG 3]
PLAYFIELD FUSES			
FLIPPER OR SPECIAL APPLICATION			
<i>(Coil Fuses are located under the playfield near assembly.)</i>			
3A S.B.	50VDC	R. Flipper	[BLU-YEL↔RED-YEL]
3A S.B.	50VDC	L. Flipper	[GRY-YEL↔RED-YEL]
3A S.B.	50VDC	Additional Flipper Coil, if used.	
3A S.B.	50VDC	Spcl. Application Coil, if used.	
<i>For location & more details on fuses, see Sec. 5, Chp. 2.</i>			
<p>ALL FUSES ARE 250V S.B. (SLO-BLO) SEE FUSE OR TABLES FOR AMP RATING CAUTION: FOR CONTINUED PROTECTION AGAINST RISK OF FIRE, REPLACE ONLY WITH SAME TYPE FUSE WITH IDENTICAL ELECTRICAL RATING!</p>			
DISPLAY POWER SUPPLY BOARD		Stern Pinball®, Inc. ©2006 820-6384-00 Rev. A	
F1	3/4A S.B.	90VDC	High Voltage Dot Display Board

*CPU/Sound Board does not have fuses.



Find-It-In-Front:
Dr. Pinball



////// FIND-IT-IN-FRONT: Dr. Pinball Section Explained ////

The key technical data from various parts of the manual were extracted and combined into the "Find- It-In-Front: Dr. Pinball Section." This front section (Pages DR. ① - ⑩) will assist the technician in locating important technical information needed to troubleshoot the Pinball Machine. To enter the **SERVICE MENU**, read below.

● ● ● ● Service Switch X4 Set Overview

The four buttons (inside Coin Door) have dual functions depending if you have entered the **Service Menu** or not.

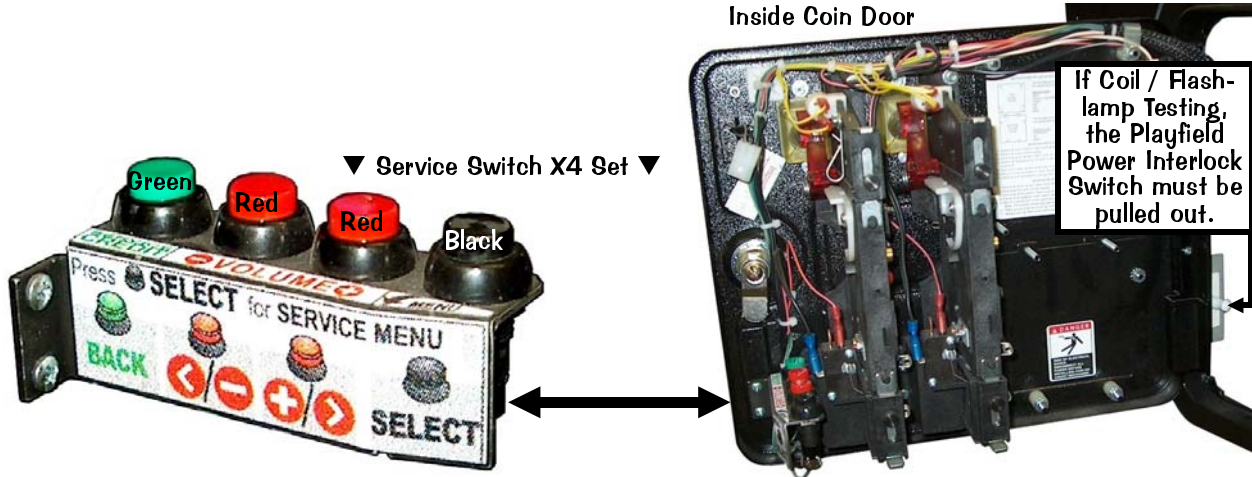
Functions in Game or Attract Mode

- **Green Button**
Press for **Service Credit(s)**.
- **Red Buttons**
Press for **Volume Adjustment** - for less (quieter), + for more (louder)
- **Black Button**
Press for **Service Menu entry**.

Functions in the Service Menu

- **Green Button**
Press to **Escape Back** (or **Exit**).
- **Red Buttons**
Press to move **< Left , Right >**. Press to - **Decrease** or + **Increase** values or to change settings.
- **Black Button**
Press to **Enter Select** (or **'OK'**).

OPEN THE COIN DOOR TO ACCESS THE SERVICE SWITCH X4 SET.



EXAMPLE:

To enter the **SERVICE MENU**, then enter the **SWITCH TEST MENU** via the **DIAGNOSTIC MENU**, perform the below steps.

Step 1 Press [**SELECT**].

Step 2 With the "DIAG" *Icon* highlighted, press [**SELECT**].

Step 3 With the "SW" *Icon* highlighted, press [**SELECT**].

Step 4 With the "TEST" *Icon* highlighted, press [**SELECT**].

Press any switch. If wired correctly, the information in the display will match the information in the Switch Matrix (see DR. 4).

Press [**<**] or [**>**] to move left or right through the menus.

Press [**BACK**] to go back a menu, exit or escape at any time.

Continue through the other menus.

More details & information about the **SERVICE MENU** is covered in Section 3. *The Service Menu is subject to change. Update this game with the latest code downloaded from our website with a USB Memory Stick (64MB min., recommendation 128MB or higher). See the inside front cover for directions or in the Service Menu "Go To Utilities Menu" then "Go To USB Menu" and follow prompts.*



DIAGNOSTIC AIDS

50V / 20V DISABLED
CLOSE COIN DOOR
OR PULL INTERLOCK SWITCH
TO RESTORE POWER

This **audible / visual alert display** is shown when the **50V / 20V Power** is disabled (by opening the Coin Door). **PULL OUT THE INTERLOCK SWITCH ONLY WHILE IN THE SERVICE MENU FOR COIL, SWITCH OR PLAY TESTING WHEN THE COIN DOOR IS REQUIRED TO STAY OPEN FOR SERVICE BUTTON USE!** Pulling out the Power Interlock Switch or pressing the

'escape' **Green [BACK] Button** will remove the alert display. Initial display presentation is accompanied by 3 audible tones (the bright display warning will go dim after approximately 30 seconds).

OPERATOR ALERT!
#2 AUTO LAUNCH
COIL MALFUNCTION

This **alert display** is shown momentarily during **Game Mode** or **Power-Up** to alert the operator of a coil malfunction (coil doesn't energize or coil fires a multiple number of times). **OPERATOR ALERT!** works by monitoring any switch activated coil that has the potential to trap a ball when disabled (e.g. in the Auto Launch, Scoop, Eject, etc.). This alert can also appear if a

switch associated with a coil (e.g. #1 Trough Up-Kicker, #2 Auto Launch, etc.) is stuck closed (caused by a switch jam or stuck ball); the **CPU/Sound Board** will activate the coil approximately ten times and if the switch remains closed, the game will report this switch in **Technician Alerts** & will indicate the following display warning:

PLEASE CHECK
TECH REPORT
PORTALS->DIAG->TECH

If this **Tech Report Alert flashes** (along with an audible sound), the game has detected faulty switches and/or missing pinballs. Select the "TECH" Icon for information (review Section 3, Chapter 2, **Technician Alerts**). For this **Alert display** to appear, Standard Adjustment **61, Tech Alert Warning, must be changed to POWERUP, COIN DOOR or POWERUP AND COIN DOOR.**

The default is **NEVER** (review Section 3, Chapter 4, **GO TO ADJUSTMENTS MENU, Standard Adjustments**).

CPU DIP SWITCH SETTINGS

The 8-Pos. Dip Switch [SW1] is on the CPU/Sound Board (between Conn. J3 & J13, lower left corner)

CPU COUNTRY SETTING:	Pos:	1	2	3	4	5	6	7	8
USA	ON								
	OFF	▼	▼	▼	▼	▼	▼	▼	▼

CPU COUNTRY SETTING:	Pos:	1	2	3	4	5	6	7	8
France	ON	▲	▲						
	OFF	▼	▼	▼	▼	▼	▼	▼	▼

CPU COUNTRY SETTING:	Pos:	1	2	3	4	5	6	7	8
Portugal	ON	▲				▲			
	OFF	▼	▼	▼	▼	▼	▼	▼	▼

CPU COUNTRY SETTING:	Pos:	1	2	3	4	5	6	7	8
Austria	ON	▲							
	OFF	▼	▼	▼	▼	▼	▼	▼	▼

CPU COUNTRY SETTING:	Pos:	1	2	3	4	5	6	7	8
Germany	ON	▲	▲	▲					
	OFF	▼	▼	▼	▼	▼	▼	▼	▼

CPU COUNTRY SETTING:	Pos:	1	2	3	4	5	6	7	8
Russia	ON	▲			▲	▲			
	OFF	▼	▼	▼	▼	▼	▼	▼	▼

CPU COUNTRY SETTING:	Pos:	1	2	3	4	5	6	7	8
Australia	ON	▲		▲	▲				
	OFF	▼	▼	▼	▼	▼	▼	▼	▼

CPU COUNTRY SETTING:	Pos:	1	2	3	4	5	6	7	8
Greece	ON	▲	▲	▲	▲				
	OFF	▼	▼	▼	▼	▼	▼	▼	▼

CPU COUNTRY SETTING:	Pos:	1	2	3	4	5	6	7	8
So. Africa	ON			▲		▲			
	OFF	▼	▼	▼	▼	▼	▼	▼	▼

CPU COUNTRY SETTING:	Pos:	1	2	3	4	5	6	7	8
Belgium	ON	▼	▲						
	OFF	▼	▼	▼	▼	▼	▼	▼	▼

CPU COUNTRY SETTING:	Pos:	1	2	3	4	5	6	7	8
Italy	ON				▲				
	OFF	▼	▼	▼	▼	▼	▼	▼	▼

CPU COUNTRY SETTING:	Pos:	1	2	3	4	5	6	7	8
Spain	ON	▼	▲		▲				
	OFF	▼	▼	▼	▼	▼	▼	▼	▼

CPU COUNTRY SETTING:	Pos:	1	2	3	4	5	6	7	8
Canada 1	ON	▲	▲						
	OFF	▼	▼	▼	▼	▼	▼	▼	▼

CPU COUNTRY SETTING:	Pos:	1	2	3	4	5	6	7	8
Japan	ON	▲		▲	▲				
	OFF	▼	▼	▼	▼	▼	▼	▼	▼

CPU COUNTRY SETTING:	Pos:	1	2	3	4	5	6	7	8
Sweden	ON	▲	▲	▲					
	OFF	▼	▼	▼	▼	▼	▼	▼	▼

CPU COUNTRY SETTING:	Pos:	1	2	3	4	5	6	7	8
Canada 2	ON	▲	▲	▲	▲				
	OFF	▼	▼	▼	▼	▼	▼	▼	▼

CPU COUNTRY SETTING:	Pos:	1	2	3	4	5	6	7	8
Middle East	ON	▲	▲	▲	▲				
	OFF	▼	▼	▼	▼	▼	▼	▼	▼

CPU COUNTRY SETTING:	Pos:	1	2	3	4	5	6	7	8
Switzerland	ON	▲	▲	▲					
	OFF	▼	▼	▼	▼	▼	▼	▼	▼

CPU COUNTRY SETTING:	Pos:	1	2	3	4	5	6	7	8
Croatia	ON		▲	▲	▲				
	OFF	▼	▼	▼	▼	▼	▼	▼	▼

CPU COUNTRY SETTING:	Pos:	1	2	3	4	5	6	7	8
Netherlands	ON			▲					
	OFF	▼	▼	▼	▼	▼	▼	▼	▼

CPU COUNTRY SETTING:	Pos:	1	2	3	4	5	6	7	8
Taiwan	ON			▲	▲				
	OFF	▼	▼	▼	▼	▼	▼	▼	▼

CPU COUNTRY SETTING:	Pos:	1	2	3	4	5	6	7	8
Denmark	ON	▲		▲					
	OFF	▼	▼	▼	▼	▼	▼	▼	▼

CPU COUNTRY SETTING:	Pos:	1	2	3	4	5	6	7	8
New Zealand	ON				▲				
	OFF	▼	▼	▼	▼	▼	▼	▼	▼

CPU COUNTRY SETTING:	Pos:	1	2	3	4	5	6	7	8
UK	ON	▼	▲	▲	▲				
	OFF	▼	▼	▼	▼	▼	▼	▼	▼

CPU COUNTRY SETTING:	Pos:	1	2	3	4	5	6	7	8
Finland	ON	▲	▲						
	OFF	▼	▼	▼	▼	▼	▼	▼	▼

CPU COUNTRY SETTING:	Pos:	1	2	3	4	5	6	7	8
Norway	ON		▲	▲					
	OFF	▼	▼	▼	▼	▼	▼	▼	▼

CPU/SND PCB SETTING:	Pos:	1	2	3	4	5	6	7	8
UPDATE CODE	ON								▲
	OFF	▼	▼	▼	▼	▼	▼	▼	▼

Note: Slide Dip Switch 8 to Position **ON** (with Dip Switches 1-7 in the **OFF** Position) only to reboot the game with the latest version **BOOT EPROM** installed at **U9** on the CPU/Sound Board (S.A.M. System only). Currently, this is also the procedure to update your game with the latest software code update file. For the latest version, visit our website. If you have questions about updating your game code, call Technical Support for assistance.



Find-It-In-Front:
Dr. Pinball



SWITCH MATRIX GRID (01-64) {Switch Locations on the next page}

CPU/ Sound Board	01	02	03	04	05	06	07	08	09	10	11	12	13	14	15	16
IC-U22A	IC-U22B	IC-U22C	IC-U22D	IC-U15A	IC-U15B	IC-U15C	IC-U15D	IC-U35A	IC-U35B	IC-U35C	IC-U35D	IC-U40A	IC-U40B	IC-U40C	IC-U40D	
RETURN	RETURN	RETURN	RETURN	RETURN	RETURN	RETURN	RETURN	RETURN	RETURN	RETURN	RETURN	RETURN	RETURN	RETURN	RETURN	RETURN
WHT-BRN J6-P9	WHT-RED J6-P8	WHT-ORG J6-P7	WHT-YEL J6-P6	WHT-GRN J6-P5	WHT-BLU J6-P3	WHT-VIO J6-P2	WHT-GRY J6-P1	TAN-BLK J12-P9	TAN-RED J12-P8	TAN-ORG J12-P7	TAN-YEL J12-P6	TAN-GRN J12-P4	TAN-BLU J12-P3	TAN-VIO J12-P2	TAN-WHT J12-P1	
SW. # 1	SW. # 2	SW. # 3	SW. # 4	SW. # 5	SW. # 6	SW. # 7	SW. # 8	SW. # 9	SW. # 10	SW. # 11	SW. # 12	SW. # 13	SW. # 14	SW. # 15	SW. # 16	
NOT USED	NOT USED	SHOOTER LANE VUK	SHOOTER LANE VUK	RIGHT DROP #1 (BOT)	RIGHT DROP #2	RIGHT DROP #3	RIGHT DROP #4 (TOP)	RIGHT ORBIT SPINNER	RIGHT RAMP ENTER	MIDDLE DROP #1 (L)	MIDDLE DROP #2	MIDDLE DROP #3	MIDDLE DROP #4 (R)	LOWER RIGHT 10 PT	TOURNAM- MENT START	START BUTTON
GRN-BRN J1-P1	NOT USED	NOT USED	«DOTS» On Assembly	«DOTS» On Assembly	«DOTS» On Assembly	«DOTS» On Assembly	«DOTS» On Assembly	180-5010-04 Above P/F	180-5010-01 Above P/F	«OPTO U.» On Assembly	«OPTO U.» On Assembly	«OPTO U.» On Assembly	«OPTO U.» On Assembly	180-5054-00 Below P/F	«CABINET» Front Molding	«CABINET» In Cabinet
SW. # 17	SW. # 18	SW. # 19	SW. # 20	SW. # 21	SW. # 22	SW. # 23	SW. # 24	SW. # 25	SW. # 26	SW. # 27	SW. # 28	SW. # 29	SW. # 30	SW. # 31	SW. # 32	
NOT USED	4-BALL TROUGH #4 (L)	4-BALL TROUGH #3	4-BALL TROUGH #2	VUK OPTO TROUGH #1 (R)	TRANS. / REC. TX 515-0174-00 RX 515-0174-00	TRANS. / REC. TX 515-0173-00 RX 515-0174-00	TRANS. / REC. TX 515-0173-00 RX 515-0174-00	180-5157-00 Below P/F	500-6227-04 Below P/F	180-5054-00 2 per Asm.	180-5054-00 2 per Asm.	180-5054-00 Below P/F	500-6227-04 Below P/F	500-6227-04 Below P/F	180-5015-04 On Assembly	180-5015-04 On Assembly
GRN-RED J1-P3	NOT USED	NOT USED	NOT USED	NOT USED	NOT USED	NOT USED	NOT USED	NOT USED	NOT USED	NOT USED	NOT USED	NOT USED	NOT USED	NOT USED	NOT USED	NOT USED
SW. # 33	SW. # 34	SW. # 35	SW. # 36	SW. # 37	SW. # 38	SW. # 39	SW. # 40	SW. # 41	SW. # 42	SW. # 43	SW. # 44	SW. # 45	SW. # 46	SW. # 47	SW. # 48	
LEFT DROP #1 (BOT)	LEFT DROP #2	LEFT DROP #3	LEFT DROP #4	LEFT DROP #5	LEFT DROP #6	LEFT DROP #7	LEFT DROP #8 (TOP)	LOWER LEFT 10 PT	LOWER LEFT TARGET	LEFT ORBIT SPINNER	LEFT ORBIT HI	POP STANDUP #1 (L)	POP STANDUP #2	POP STANDUP #3	POP STANDUP #4 (R)	
«OPTO U.» 520-5252-04 On Assembly	«OPTO U.» 520-5252-04 On Assembly	«OPTO U.» 520-5252-04 On Assembly	«OPTO U.» 520-5252-04 On Assembly	«OPTO U.» 520-5252-04 On Assembly	«OPTO U.» 520-5252-04 On Assembly	«OPTO U.» 520-5252-04 On Assembly	«OPTO U.» 520-5252-04 On Assembly	180-5054-00 Below P/F	500-5232-08 Below P/F	180-5010-04 Above P/F	180-5087-00 Above P/F	500-6983-02 Below P/F	500-6983-02 Below P/F	500-6983-02 Below P/F	500-6983-02 Below P/F	
GRN-ORG J1-P4	«DOTS» On Assembly	«DOTS» On Assembly	«DOTS» On Assembly	«DOTS» On Assembly	«DOTS» On Assembly	«DOTS» On Assembly	«DOTS» On Assembly	«DOTS» On Assembly	«DOTS» On Assembly	«DOTS» On Assembly	«DOTS» On Assembly	«DOTS» On Assembly	«DOTS» On Assembly	«DOTS» On Assembly	«DOTS» On Assembly	«DOTS» On Assembly
SW. # 49	SW. # 50	SW. # 51	SW. # 52	SW. # 53	SW. # 54	SW. # 55	SW. # 56	SW. # 57	SW. # 58	SW. # 59	SW. # 60	SW. # 61	SW. # 62	SW. # 63	SW. # 64	
POP EJECT	RIGHT ORBIT HI	SHOOTER EXIT	GATE SW. 180-5010-01 Above P/F	GATE SW. 180-5010-01 Above P/F	GATE SW. 180-5010-01 Above P/F	GATE SW. 180-5010-01 Above P/F	GATE SW. 180-5010-01 Above P/F	GATE SW. 180-5010-01 Above P/F	GATE SW. 180-5010-01 Above P/F	GATE SW. 180-5010-01 Above P/F	GATE SW. 180-5010-01 Above P/F	GATE SW. 180-5010-01 Above P/F	GATE SW. 180-5010-01 Above P/F	GATE SW. 180-5010-01 Above P/F	GATE SW. 180-5010-01 Above P/F	
GRN-YEL J1-P5	NOT USED	NOT USED	NOT USED	NOT USED	NOT USED	NOT USED	NOT USED	NOT USED	NOT USED	NOT USED	NOT USED	NOT USED	NOT USED	NOT USED	NOT USED	NOT USED

Wire Color Abbreviations used:
 BLK Black
 BLU Blue
 BRN Brown
 GRY Gray
 GRN Green
 LGN Light Grm.
 ORG Orange
 PNK Pink
 RED Red
 TAN Tan
 VIO Violet
 WHT White
 YEL Yellow

Dedicated Switches (D1-D24) {Dedicated Switch Locations on the next page} // CPU/Snd. SW1 Dip Switches (1-8)

CPU/SND Board	01	02	03	04	05	06	07	08	09	10	11	12	13	14	15	16
PNK-BRN J2-P2	PNK-RED J2-P3	PNK-ORG J2-P4	PNK-YEL J2-P6	PNK-GRN J2-P7	PNK-BLU J2-P8	PNK-VIO J2-P9	PNK-GRY J2-P10	GRY-BRN J3-P1	GRY-RED J3-P2	GRY-ORG J3-P4	GRY-YEL J3-P5	GRY-GRN J3-P6	GRY-BLU J3-P7	GRY-VIO J3-P8	GRY-BLK J3-P9	GRY-BLK J3-P9
SW. D-1	SW. D-2	SW. D-3	SW. D-4	SW. D-5	SW. D-6	SW. D-7	SW. D-8	SW. D-9	SW. D-10	SW. D-11	SW. D-12	SW. D-13	SW. D-14	SW. D-15	SW. D-16	
LEFT COIN SLOT	CENTER COIN SLOT/DBA	RIGHT COIN SLOT	4TH COIN SLOT	5TH COIN SLOT	NOT USED	LT POST SAVE (UK ONLY)	RT POST SAVE (UK ONLY)	LEFT FLIPPER BUTTON	LEFT FLIPPER E.O.S.	RIGHT FLIPPER BUTTON	RIGHT FLIPPER E.O.S.	UPR. LT FLIPPER BUTTON	UPR. LT FLIPPER E.O.S.	UPR. RT FLIPPER BUTTON	UPR. RT FLIPPER E.O.S.	
180-5204-00 Coin Door	180-5204-00 Coin Door	180-5204-00 Coin Door	180-5204-00 Coin Door	180-5204-00 Coin Door	NOT USED	180-5160-01 Cabinet Side	180-5160-01 Cabinet Side	180-5160-01 Cabinet Side	180-5149-00 Flipper Asm.	180-5160-01 Cabinet Side	180-5149-00 Flipper Asm.	180-5160-01 Cabinet Side	180-5149-00 Flipper Asm.	180-5160-01 Cabinet Side	180-5149-00 Flipper Asm.	

CPU/SND Board	01	02	03	04	05	06	07	08	09	10	11	12	13	14	15	16				
LG-N-BRN J13-P1	LG-N-RED J13-P3	LG-N-ORG J13-P4	LG-N-YEL J13-P5	LG-N-BLK J13-P6	LG-N-BLU J13-P7	LG-N-VIO J13-P8	LG-N-GRY J13-P9	CPU/SOUND BD. SW1 DIP SWITCH (located between Connectors J3/J13)												
SW. D-17	SW. D-18	SW. D-19	SW. D-20	SW. D-21	SW. D-22	SW. D-23	SW. D-24													
TILT PENDULUM (PLUMB BOB)	SLAM TILT (OPT)	TICKET NOTCH	NOT USED	BACK BUTTON (GREEN)	</- BUTTON (RED)	+ /> BUTTON (RED)	SELECT BUTTON (BLACK)													
180-5032-00 Optional Kit Below P/F	180-5119-02 Below P/F	NOT USED	NOT USED	180-5192-04 Coin Door	180-5192-02 Coin Door	180-5192-02 Coin Door	180-5192-02 Coin Door													

GROUND (BLK) J13-P10	01	02	03	04	05	06	07	08	09	10	11	12	13	14	15	16				
PENDULUM (PLUMB BOB)	OPTIONAL	TICKET NOTCH	NOT USED	BACK BUTTON (GREEN)	</- BUTTON (RED)	+ /> BUTTON (RED)	SELECT BUTTON (BLACK)	CPU/SOUND BD. SW1 DIP SWITCH (located between Connectors J3/J13)												
SW. D-17	SW. D-18	SW. D-19	SW. D-20	SW. D-21	SW. D-22	SW. D-23	SW. D-24													
See Sec. 4 Crip. 1, Pg. 63 for cab. parts	502-5032-00 Optional Kit Below P/F	180-5119-02 Below P/F	NOT USED	180-5192-04 Coin Door	180-5192-02 Coin Door	180-5192-02 Coin Door	180-5192-02 Coin Door													



Find-It-In-Front:
Dr. Pinball



GO TO DIAGNOSTICS MENU

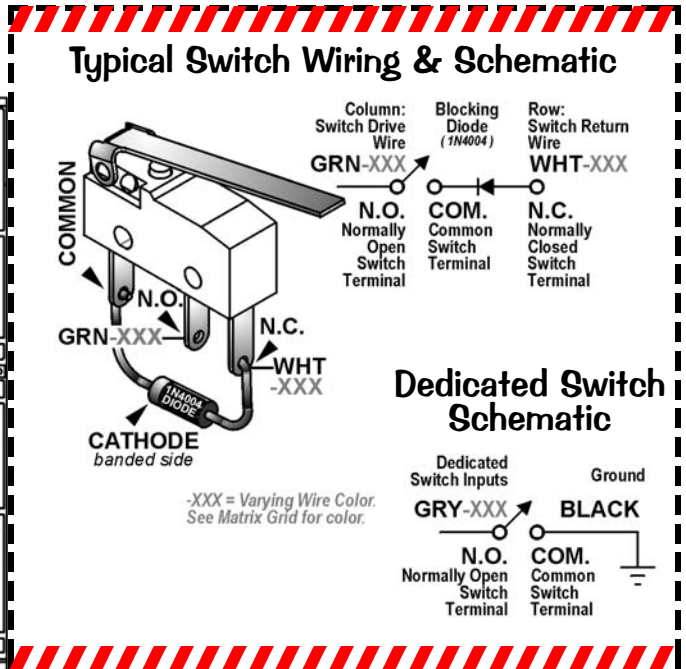
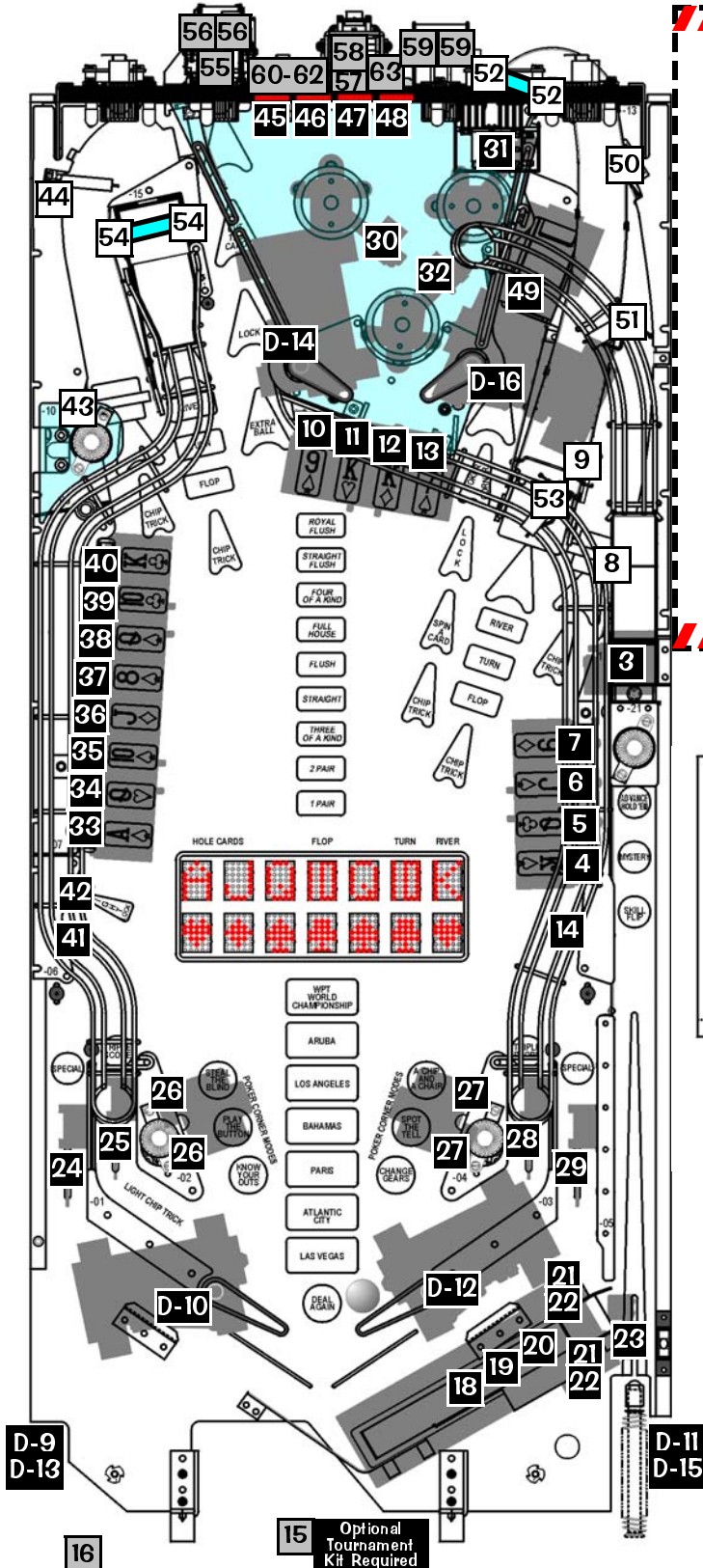
GO TO SWITCH MENU

SWITCH TEST

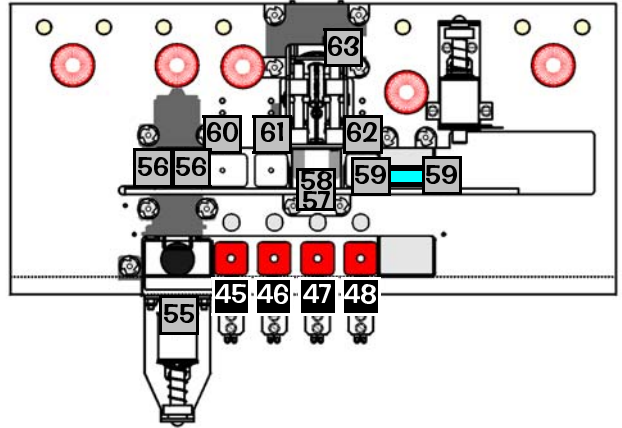
SWITCH MENU: SWITCH, ACTIVE, SINGLE & SERVICE

SWITCH LOCATIONS

{Switch Matrix Grid (01-64) on the previous page}



Playfield | Back Panel



- = Switches above Playfield.
- = Switches below Playfield.
- = Switches in Cabinet & on Back Panel.

Switch Part Notes: ¥ Yen Coin Switch is 180-5091-00. Part Numbers which start with 515- or 500- include the bracket, target, and/or housing.

Sw. 56 Part Note: The Switch is comprised of a Hanger Bracket (535-5319-00) and Contact Wire (535-7563-01) located in the Cabinet. Some Switch Diodes may be located under the playfield, in the Cabinet or Backbox on Terminal Strips or Diode Boards and not on the assemblies.

DOTS: Diode n Terminal Strip, see Sec. 5, Chp.2, Playfield Wiring.

Find-It-In-Front:
Dr. Pinball



LAMP MATRIX GRID (01-80) {Lamp Locations on the next page}

I/O	01	02	03	04	05	06	07	08
Power Driver Board	18VDC YEL-BRN J13-P9	18VDC YEL-RED J13-P8	18VDC YEL-ORG J13-P7	18VDC YEL-BLK J13-P6	18VDC YEL-GRN J13-P5	18VDC YEL-BLU J13-P4	18VDC YEL-VIO J13-P3	18VDC YEL-GRY J13-P1
	IC-U17	IC-U16	IC-U15	IC-U14	IC-U13	IC-U12	IC-U11	IC-U10
01 Q33 GROUND RED-BRN J12-P1	#555 Clear LP. #1 START BUTTON 165-5002-00	#CM86 Cir. LP. #2 TOURNAMENT BUTTON 165-5103-00	#555 Clear LP. #3 DEAL AGAIN 165-5002-00	#555 Clear LP. #4 LEFT SPECIAL 165-5002-00	#555 Clear LP. #5 L, TRIPLE SCORE 165-5002-00	#555 Clear LP. #6 R, TRIPLE SCORE 165-5002-00	#555 Clear LP. #7 RIGHT SPECIAL 165-5002-00	#555 Clear LP. #8 LIGHT LOCK 165-5002-00
02 Q34 GROUND RED-BLK J12-P2	#555 Clear LP. #9 ONE PAIR 165-5002-00	#555 Clear LP. #10 TWO PAIR 165-5002-00	#555 Clear LP. #11 THREE OF A KIND 165-5002-00	#555 Clear LP. #12 SKILL FLIP 165-5002-00	#555 Clear LP. #13 LEFT RAMP ARROW 165-5002-00	#44 Clear LP. #14 LEFT RAMP RIVER 165-5000-44-HF	#555 Clear LP. #15 RIGHT RAMP ARROW 165-5002-00	#44 Clear LP. #16 RIGHT RAMP RIVER 165-5000-44-HF
03 Q35 GROUND RED-ORG J12-P3	#555 Clear LP. #17 STRAIGHT 165-5002-00	#555 Clear LP. #18 FLUSH 165-5002-00	#555 Clear LP. #19 FULL HOUSE 165-5002-00	#555 Clear LP. #20 MYSTERY 165-5002-00	#44 Clear LP. #21 LEFT RAMP TURN 165-5000-44-HF	#44 Clear LP. #22 LEFT RAMP FLOP 165-5000-44-HF	#44 Clear LP. #23 RIGHT RAMP TURN 165-5002-00	#44 Clear LP. #24 RIGHT RAMP FLOP 165-5000-44-HF
04 Q36 GROUND RED-YEL J12-P4	#555 Clear LP. #25 FOUR OF A KIND 165-5002-00	#555 Clear LP. #26 STRAIGHT FLUSH 165-5002-00	#555 Clear LP. #27 ROYAL FLUSH 165-5002-00	#555 Clear LP. #28 ADVANCE HOLD EM 165-5002-00	#555 Clear LP. #29 LEFT RAMP CHIP TRICK 165-5002-00	#555 Clear LP. #30 EJECT ARROW 165-5002-00	#555 Clear LP. #31 WPT CHAMP- IONSHIP 165-5002-00	#555 Clear LP. #32 RIGHT RAMP CHIP TRICK 165-5002-00
05 Q37 GROUND RED-GRN J12-P5	#44 Clear LP. #33 ACE OF SPADES 165-5000-44-HF	#44 Clear LP. #34 QUEEN OF HEARTS 165-5000-44-HF	#44 Clear LP. #35 TEN OF SPADES 165-5000-44-HF	#44 Clear LP. #36 JACK OF DIAMONDS 165-5000-44-HF	#555 Clear LP. #37 POKER CORNER 165-5002-00	#555 Clear LP. #38 EJECT LOCK 165-5002-00	#555 Clear LP. #39 ARUBA 165-5002-00	#555 Clear LP. #40 LOS ANGELES 165-5002-00
06 Q38 GROUND RED-BLU J12-P6	#44 Clear LP. #41 EIGHT OF SPADES 165-5000-44-HF	#44 Clear LP. #42 QUEEN OF SPADES 165-5000-44-HF	#44 Clear LP. #43 TEN OF CLUBS 165-5000-44-HF	#44 Clear LP. #44 KING OF CLUBS 165-5000-44-HF	#555 Clear LP. #45 SPIN A CARD 165-5002-00	#555 Clear LP. #46 EJECT CHIP TRICK 165-5002-00	#555 Clear LP. #47 BAHAMAS 165-5002-00	#555 Clear LP. #48 PARIS 165-5002-00
07 Q39 GROUND RED-VIO J12-P8	#44 Clear LP. #49 NINE OF SPADES 165-5000-44-HF	#44 Clear LP. #50 KING OF HEARTS 165-5000-44-HF	#44 Clear LP. #51 NINE OF DIAMONDS 165-5000-44-HF	#44 Clear LP. #52 JACK OF SPADES 165-5000-44-HF	#555 Clear LP. #53 LEFT ORBIT ARROW 165-5002-00	#555 Clear LP. #54 LEFT ORBIT CHIP TRICK 165-5002-00	#555 Clear LP. #55 ATLANTIC CITY 165-5002-00	#555 Clear LP. #56 LAS VEGAS 165-5002-00
08 Q40 GROUND RED-GRY J12-P9	#44 Clear LP. #57 KING OF DIAMONDS 165-5000-44-HF	#44 Clear LP. #58 SEVEN OF SPADES 165-5000-44-HF	#44 Clear LP. #59 QUEEN OF CLUBS 165-5000-44-HF	#44 Clear LP. #60 KING OF SPADES 165-5000-44-HF	#555 Clear LP. #61 RIGHT ORBIT ARROW 165-5002-00	« DOITS » LP. #62 LEFT BUMPER 112-5024-08	#555 Clear LP. #63 STEAL THE BLIND 165-5002-00	#555 Clear LP. #64 A CHIP AND A CHAIR 165-5002-00
09 Q41 GROUND RED-WHT J12-P10	#555 Clear LP. #65 LEFT VUK ARROW 165-5002-00	#555 Clear LP. #66 THE CUT CARDS 165-5002-00	#44 Blue LP. #67 POP STANDUP #1 (L) 165-5033-05-HF	#44 Blue LP. #68 POP STANDUP #2 165-5033-05-HF	#555 Clear LP. #69 RIGHT ORBIT CHIP TRICK 165-5002-00	« DOITS » LP. #70 RIGHT BUMPER 112-5024-08	#555 Clear LP. #71 THE BUTTON 165-5002-00	#555 Clear LP. #72 SPOT THE TELL 165-5002-00
10 Q42 GROUND RED J12-P11	#555 Clear LP. #73 LEFT VUK LOCK 165-5002-00	#555 Clear LP. #74 EXTRA BALL 165-5002-00	#44 Blue LP. #75 POP STANDUP #3 165-5033-05-HF	#44 Blue LP. #76 POP STANDUP #4 (R) 165-5033-05-HF	NOT USED LP. #77	Lamp Note 1 LP. #78 BOTTOM BUMPER 112-5024-08	#555 Clear LP. #79 KNOW YOUR OUTS 165-5002-00	#555 Clear LP. #80 CHANGE GEARS 165-5002-00

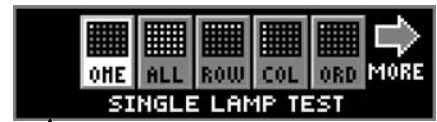
Wipe Color Abbreviations used: **BLK** Black **BLU** Blue **BRN** Brown **GRY** Gray **GRN** Green **ORG** Orange **RED** Red **VIO** Violet **WHT** White **YEL** Yellow

Lamp Note 1 = White LED Module (Wedge Base #555 Style) 112-5024-08



Find-It-In-Front:
Dr. Pinball

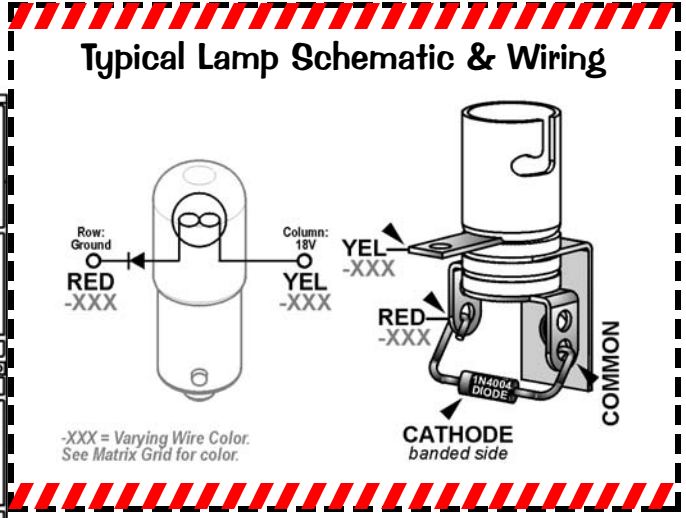
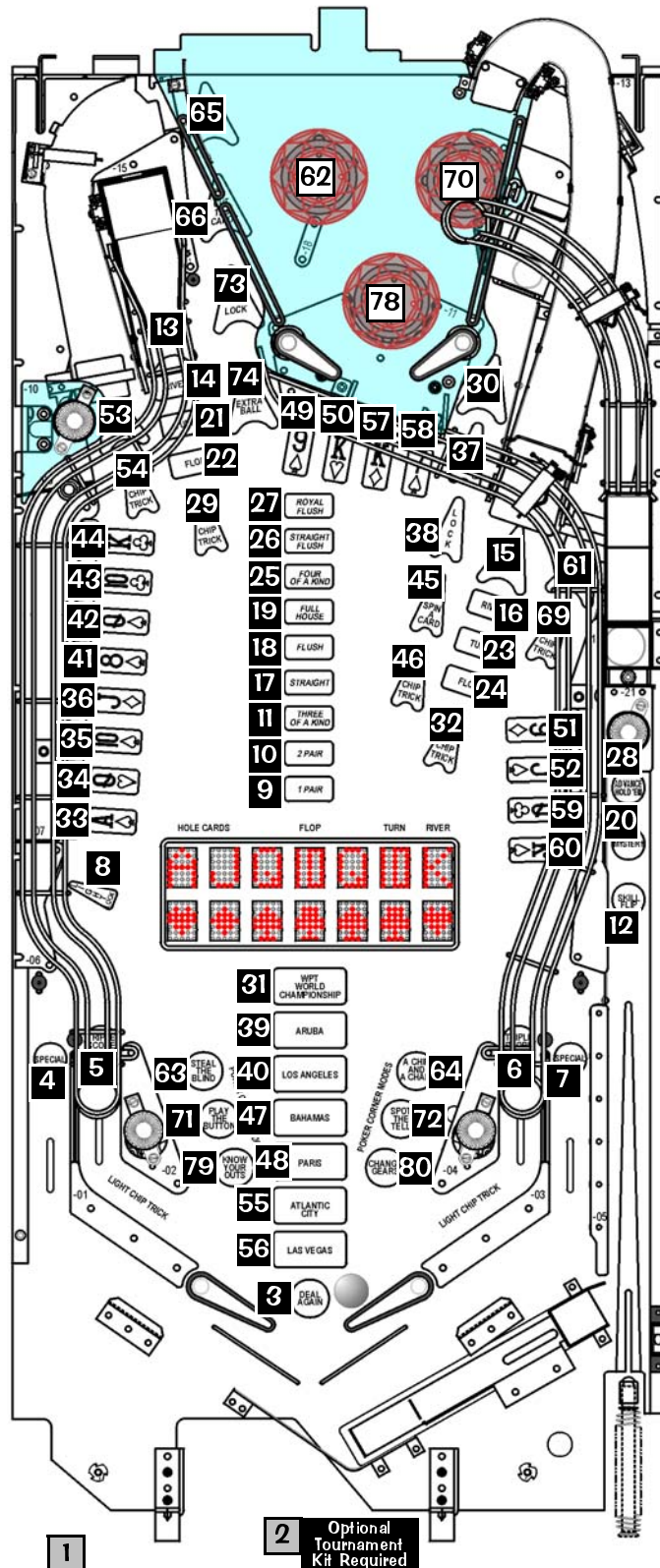




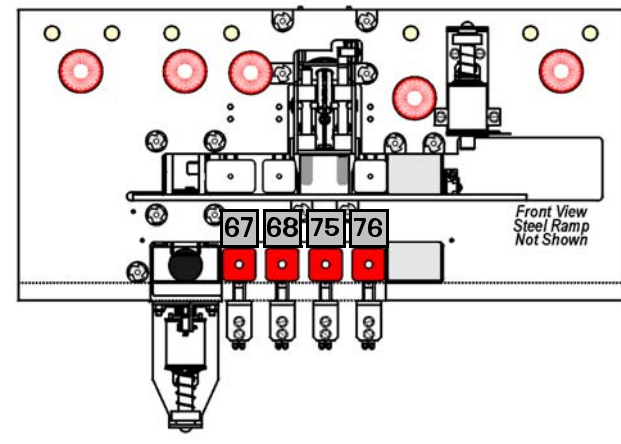
LAMP MENU: ONE, ALL, ROW, COLUMN & ORDERED

LAMP LOCATIONS

{Lamp Matrix Grid (01-80) on the previous page}



◀ Playfield | Back Panel ▼



- = Lamps above Playfield.
- = Lamps below Playfield.
- = Lamps in Cabinet & on Back Panel.

Lamp Part Notes: #555 Wedge Base (W.B.) Bulb Clear = 165-5002-00.
 #44 Bayonet Bulb (Heavy Filament) Clear = 165-5000-44-HF.
 #555 LED Wedge Base White = 112-5024-08
 See Section 4, Chapter 1, **Parts Identification & Location**,
 Pages 78-80 for more details on bulbs and corresponding sockets.
Some Lamp Diodes may be located under the playfield, in the Cabinet or Backbox on Terminal Strips and not on or with the Lamp Socket.

DOTS: Diode On Terminal Strip, see Sec. 5, Chp. 2, **Playfield Wiring**.

COILS DETAILED CHART TABLE

High Current Coils Group 1		Drive Transistor	Driver Output Board	Power Line Color	Power Line Connection	Power Voltage	Drive Transistor Control Line Color	D.T. Control Line Connect	Coil GA-Turn or Bulb Type
#1	TROUGH UP-KICKER	Q1	▲ I/O Power Driver ▼	YEL-VIO	J10-P9/10	50v DC	BRN-BLK	J8-P1	26-1200 \cup 090-5044-ND
#2	AUTO LAUNCH	Q2		YEL-VIO	J10-P9/10	50v DC	BRN-RED	J8-P3	23-800 \cup 090-5001-ND
#3	SHOOTER LANE VUK	Q3		YEL-VIO	J10-P9/10	50v DC	BRN-ORG	J8-P4	26-1200 \cup 090-5044-ND
#4	LEFT VUK	Q4		YEL-VIO	J10-P9/10	50v DC	BRN-YEL	J8-P5	26-1200 \cup 090-5044-ND
#5	LOWER LEFT DROP RESET	Q5		YEL-VIO	J10-P9/10	50v DC	BRN-GRN	J8-P6	23-800 \cup 090-5001-ND
#6	UPPER LEFT DROP RESET	Q6		YEL-VIO	J10-P9/10	50v DC	BRN-BLU	J8-P7	23-800 \cup 090-5001-ND
#7	MIDDLE DROP RESET	Q7		YEL-VIO	J10-P9/10	50v DC	BRN-VIO	J8-P8	23-800 \cup 090-5001-ND
#8	RIGHT DROP RESET	Q8		YEL-VIO	J10-P9/10	50v DC	BRN-GRY	J8-P9	23-800 \cup 090-5001-ND

High Current Coils Group 2		Drive Transistor	Driver Output Board	Power Line Color	Power Line Connection	Power Voltage	Drive Transistor Control Line Color	D.T. Control Line Connect	Coil GA-Turn or Bulb Type
#9	LEFT BUMPER	Q9	▲ I/O Power Driver ▼	YEL-VIO	J10-P9/10	50v DC	BLU-BRN	J9-P1	26-1200 \cup 090-5044-ND
#10	RIGHT BUMPER	Q10		YEL-VIO	J10-P9/10	50v DC	BLU-RED	J9-P2	26-1200 \cup 090-5044-ND
#11	BOTTOM BUMPER	Q11		YEL-VIO	J10-P9/10	50v DC	BLU-ORG	J9-P4	26-1200 \cup 090-5044-ND
#12	JAIL UP	Q12		YEL-VIO	J10-P9/10	50v DC	BLU-YEL	J9-P5	26-1200 \cup 090-5044-ND-NL
#13	UPPER PF LEFT FLIPPER	Q13		GRY-YEL-3A Fuse-RED-YEL	J10-P6/7	50v DC	BLU-GRN	J9-P6	23-1100 \cup 090-5030-ND
#14	UPPER PF RIGHT FLIPPER	Q14		BLU-YEL-3A Fuse-RED-YEL	J10-P6/7	50v DC	BLU-BLK	J9-P7	23-1100 \cup 090-5030-ND
#15	LEFT FLIPPER (50v RED/YEL)	Q15		GRY-YEL-3A Fuse-RED-YEL	J10-P6/7	50v DC	ORG-GRY	J9-P8	22-1080 \cup 090-5032-ND
#16	RIGHT FLIPPER (50v RED/YEL)	Q16		BLU-YEL-3A Fuse-RED-YEL	J10-P6/7	50v DC	ORG-VIO	J9-P9	22-1080 \cup 090-5032-ND

Low Current Coils Group 1		Drive Transistor	Driver Output Board	Power Line Color	Power Line Connection	Power Voltage	Drive Transistor Control Line Color	D.T. Control Line Connect	Coil GA-Turn or Bulb Type
#17	LEFT SLINGSHOT	Q17	▲ I/O Power Driver ▼	BROWN	J7-P1	20v DC	VIO-BRN	J7-P2	23-800 \cup 090-5001-ND
#18	RIGHT SLINGSHOT	Q18		BROWN	J7-P1	20v DC	VIO-RED	J7-P3	23-800 \cup 090-5001-ND
#19	JAIL LATCH [MINI-COIL]	Q19		BROWN	J7-P1	20v DC	VIO-ORG	J7-P4	27-880 \cup 090-5072-05
#20	LEFT RAMP UP POST	Q20		BROWN	J7-P1	20v DC	VIO-YEL	J7-P6	25-1240 \cup 090-5034-ND
#21	BUMPER EJECT	Q21		YEL-VIO	J10-P9/10	50v DC	WHITE </> VIO-GRN	J7-P7	26-1200 \cup 090-5044-ND

For a wiring diagram, see Sec. 5, Chp. 1. For the Step-Up Driver PCB (520-5254-00) Schematic, see Sec. 5, Chp. 4. Q21 50V Step-Up Driver Board Schematic.

#22	FLASH: LEFT SLINGSHOT	Q22	▲ I/O Power Driver ▼	ORANGE	J6-P10	20v DC	VIO-BLU	J7-P8	#89 Bulb 165-5000-89
#23	FLASH: RIGHT SLINGSHOT	Q23		ORANGE	J6-P10	20v DC	VIO-BLK	J7-P9	#89 Bulb 165-5000-89
#24	OPTIONAL COIL	Q24		RED	J16-P4>8	5v DC	VIO-GRY	J7-P10	Opt. 5v

Diode On Terminal Strip (if noted)

Low Current Coils Group 2		Drive Transistor	Driver Output Board	Power Line Color	Power Line Connection	Power Voltage	Drive Transistor Control Line Color	D.T. Control Line Connect	Coil GA-Turn or Bulb Type
#25	FLASH: LEFT SPINNER	Q25	▲ I/O Power Driver ▼	ORANGE	J6-P10	20v DC	BLK-BRN	J6-P1	#89 Bulb 165-5000-89
#26	FLASH: BACKPANEL #1 (L)	Q26		ORANGE	J6-P10	20v DC	BLK-RED	J6-P2	#89 Bulb 165-5000-89
#27	FLASH: BACKPANEL #2	Q27		ORANGE	J6-P10	20v DC	BLK-ORG	J6-P3	#89 Bulb 165-5000-89
#28	FLASH: BACKPANEL #3	Q28		ORANGE	J6-P10	20v DC	BLK-YEL	J6-P4	#89 Bulb 165-5000-89
#29	FLASH: BACKPANEL #4	Q29		ORANGE	J6-P10	20v DC	BLK-GRN	J6-P5	#89 Bulb 165-5000-89
#30	FLASH: BACKPANEL #5 (R)	Q30		ORANGE	J6-P10	20v DC	BLK-BLU	J6-P6	#89 Bulb 165-5000-89
#31	FLASH: RIGHT VUK	Q31		ORANGE	J6-P10	20v DC	BLK-VIO	J6-P7	#89 Bulb 165-5000-89
#32	RIGHT RAMP DOWN POST	Q32		BROWN	J7-P1	20v DC	BLK-GRY	J6-P8	26-1200 \cup 090-5044-ND

Note: In Test Flash Lamps Menu ("Flash" Icon), Flashers tested are all Flash Lamps located between Q1-Q32 (This Game: Q22-Q23 & Q25-Q31)



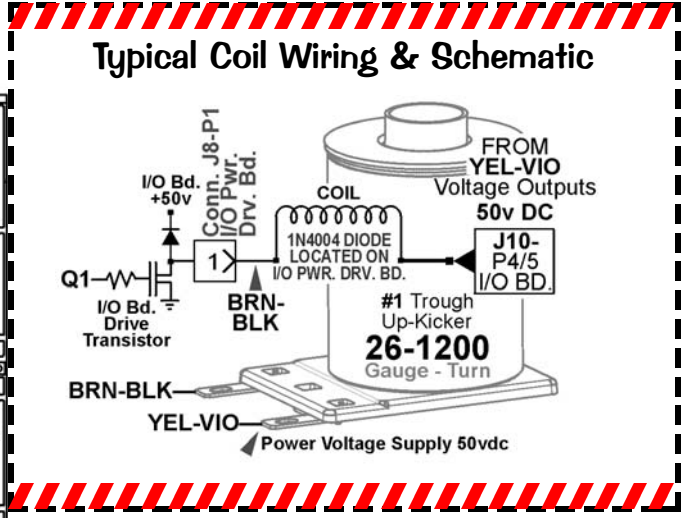
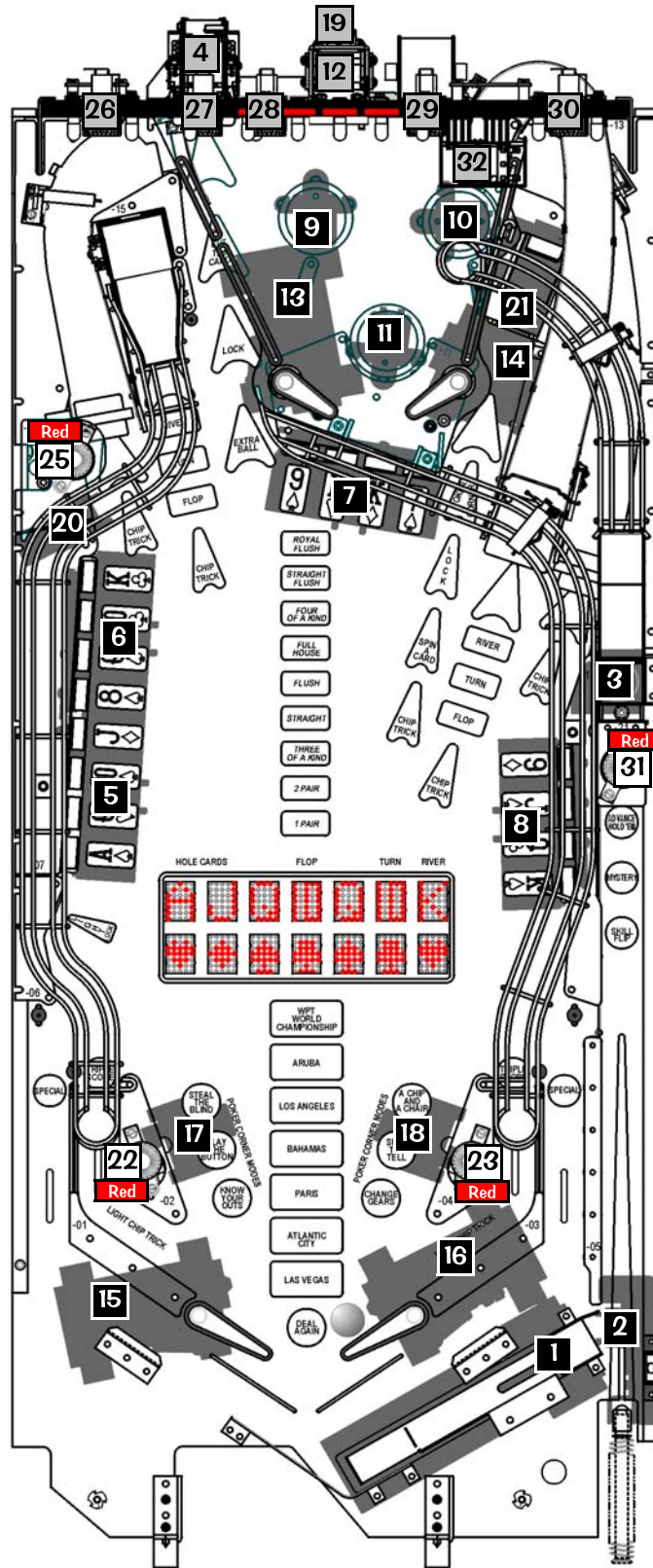
GO TO DIAGNOSTICS MENU

GO TO COIL MENU

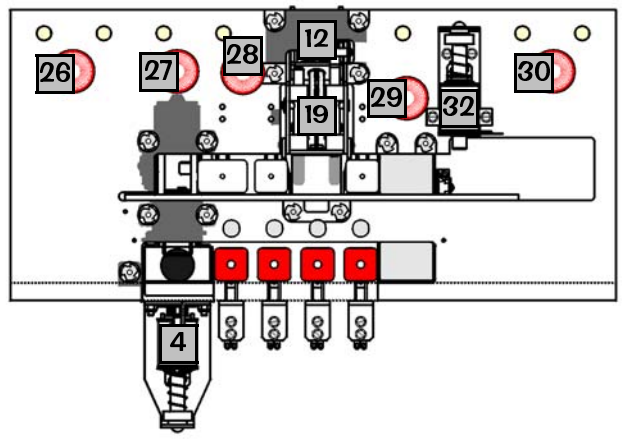
SINGLE COIL TEST
 COIL MENU: SINGLE COIL & CYCLING COIL

COIL & FLASH LAMP LOCATIONS

{Coils Detailed Chart Table on the previous page}



◀ Playfield | Back Panel ▶



- = Coils / Flash Lamps above Playfield.
- = Coils / Flash Lamps below Playfield.
- = Coils / Flash Lamps on Back Panel.
- Color = Color of Mini-Mars or Flash Lamp Bulb.

Some Coil or Flash Lamp Diodes may be located under the playfield, in the Cabinet or Backbox on Terminal Strips or Diode Boards and not on the assemblies.

Coil Q24 is Optional. If either a Coin Meter, Token Dispenser or Knocker (all optional equipment) is required, call Technical Support for more information, 1-800-542-5377 or 1-708-345-7700.

DOTS: Diode Qn Terminal Strip, see Sec. 5, Chp. 2, Playfield Wiring.



STANDARD ADJUSTMENT 1

GO TO ADJUSTMENTS MENU: STANDARD ADJUSTMENTS [#1 - #61]

Perform the below steps to review the adjustments. Enter the **SERVICE MENU**, then enter the **STANDARD ADJUSTMENTS MENU**. For adjustment definitions or summary, review Section 3, Chapter 4, **GO TO ADJUSTMENTS MENU**. See Section 3, Chapter 5, **GO TO INSTALLS MENU** (via the **UTILITIES MENU**), to easily change all adjustments required depending on the Install Type (Easy, Hard, 5-Ball, Home Play, etc.) desired.

Step 1 Press [**SELECT**]. Press [**BACK**] to exit or escape at any time.

Step 2 Press [**>**]. Go to the "ADJ" Icon. Press [**SELECT**].

Step 3 ... "S.P.I." Icon. Press [**SELECT**].



Step 4 **STANDARD ADJUSTMENT #1** appears with the Adjustment Name [**REPLAY TYPE**] flashing. With the Adjustment Name flashing, press [**<**] [**>**] to move between adjustments.

Step 5: To change the Adjustment Setting, press [**SELECT**]. With the Adjustment Setting flashing, press [**<**] [**>**] repeatedly until the desired setting appears. Press the [**SELECT**] to "install" the change. The Adjustment Comment (bottom text line) will indicate [**INSTALLED/FACTORY DEFAULT**], if the Factory Default Setting is selected or [**INSTALLED**] if the change is not the Factory Default Setting.

STANDARD ADJUSTMENTS [#1 - #61] ▼

Nr.	STANDARD ADJUSTMENT NAME	USA DEFAULT	YOUR SETTING
1	REPLAY TYPE	AUTO	
2	‡ REPLAY PERCENTAGE	10%	
3	‡ REPLAY AWARD	CREDIT	
4	‡ REPLAY LEVELS	1	
5	‡ AUTO REPLAY START	20,000,000	
6	‡ DYNAMIC REPLAY START	60,000,000	
7	‡ REPLAY LEVEL #1	15,000,000	
8	‡ REPLAY LEVEL #2	30,000,000	
9	‡ REPLAY LEVEL #3	45,000,000	
10	‡ REPLAY LEVEL #4	60,000,000	
11	‡ REPLAY BOOST	YES	
12	SPECIAL LIMIT	1	
13	‡ SPECIAL PERCENTAGE	10%	
14	SPECIAL AWARD	CREDIT	
15	FREE GAME LIMIT	5	
16	EXTRA BALL LIMIT	5	
17	‡ EXTRA BALL PERCENTAGE	25%	
18	GAME PRICING	USA 5	
19	MATCH PERCENTAGE	9%	
20	MATCH AWARD	CREDIT	
21	BALLS PER GAME	3	
22	TILT WARNINGS	2	
23	CREDIT LIMIT	30	
24	ALLOW HIGH SCORES	YES	
25	HIGH SCORE AWARD	CREDIT	
26	GRAND CHAMPION AWARDS	1	
27	HIGH SCORE #1 AWARDS	1	
28	HIGH SCORE #2 AWARDS	0	
29	HIGH SCORE #3 AWARDS	0	
30	HIGH SCORE #4 AWARDS	0	

Nr.	STANDARD ADJUSTMENT NAME	USA DEFAULT	YOUR SETTING
31	GRAND CHAMPION SCORE	75,000,000	
32	HIGH SCORE #1	55,000,000	
33	HIGH SCORE #2	40,000,000	
34	HIGH SCORE #3	30,000,000	
35	HIGH SCORE #4	25,000,000	
36	HSTD INITIALS	3 INITIALS	
37	HSTD RESET COUNT	2000	
38	FREE PLAY	NO	
39	LANGUAGE	ENGLISH	
40	CUSTOM MESSAGE	ON	
41	FLASH LAMP POWER	NORMAL	
42	COIL PULSE POWER	NORMAL	
43	KNOCKER VOLUME	NORMAL	
44	GAME RESTART	YES	
45	BILL VALIDATOR	NO	
46	MUSIC VOLUME	1	
47	BALL SAVE TIME	0:05	
48	TIMED PLUNGER	OFF	
49	FLIPPER BALL LAUNCH	OFF	
50	COINDOOR BALL SAVER	NO	
51	COMPETITION MODE	NO	
52	CONSOLATION BALL	YES	
53	FAST BOOT	YES	
54	Q24 OPTION	COIN METER	
55	TICKET DISPENSER	NO	
56	PLAYER COMPETITION	YES	
57	TECH ALERT WARNING	NEVER	
58	TEAM SCORES	NO	
59	LOCATION ID	0	
60	GAME ID	0	
61	TIME FORMAT	12-HOUR	

Factory Defaults Settings are subject to change during production (especially Standard Adjustments 2, 4, 5, 13, 16-17, 19, 31-35 & 47).
 ‡ Not all Standard Adjustments are shown. Depending on the setting (whether Factory Default or if changed by the operator), associated adjustments do not appear, if not required. **Note:** If Game Dip Switch other than USA is installed, different Defaults will appear.



GO TO ADJUSTMENTS MENU: FEATURE ADJUSTMENTS [#1 - #44]

Perform the below steps to review the adjustments. Enter the **SERVICE MENU**, then enter the **FEATURE ADJUSTMENTS MENU**. For adjustment definitions or summary, review Section 3, Chapter 4, **GO TO ADJUSTMENTS MENU**. See Section 3, Chapter 5, **GO TO INSTALLS MENU** (via the **UTILITIES MENU**), to easily change all adjustments required depending on the Install Type (Easy, Hard, 5-Ball, Home Play, etc.) desired.

Step 1 Press [**SELECT**]. Press [**BACK**] to exit or escape at any time.

Step 2 Press [**>**]. Go to the "ADJ" Icon. Press [**SELECT**].

Step 3 Press [**>**]. Go to the "WPT" Icon. Press [**SELECT**].



Step 4 **FEATURE ADJUSTMENT #1** appears with the Adjustment Name [**CITY ADVANCE DIFFICULTY**] flashing. With the Adjustment Name flashing, press [**<**] [**>**] to move between adjustments.

Step 5: To change the Adjustment Setting, press [**SELECT**]. With the Adjustment Setting flashing, press [**<**] [**>**] repeatedly until the desired setting appears. Press the [**SELECT**] to "install" the change. The Adjustment Comment (*bottom text line*) will indicate [**INSTALLED/FACORY DEFAULT**], if the Factory Default Setting is selected or [**INSTALLED**] if the change is not the Factory Default Setting.

FEATURE ADJUSTMENTS [#1 - #44] ▼

Nr.	FEATURE ADJUSTMENT NAME	USA DEFAULT	YOUR SETTING
1	CITY ADVANCE DIFFICULTY	MEDIUM	
2	CITIES FOR EXTRA BALL	2	
3	MAX. CITY EXTRA BALLS	5	
4	CITY EXTRA BALL MEMORY	YES	
5	ACE/HOLE DIFFICULTY	MEDIUM	
6	ACE/HOLE MB DIFFICULTY	MEDIUM	
7	FIRST HARD SUPER TRICK	2	
8	COMBO EXTRA BALL MEMORY	NO	
9	MYSTERY DIFFICULTY	MEDIUM	
10	MYSTERY EXTRA BALL MEMORY	NO	
11	MYSTERY SPECIAL MEMORY	NO	
12	NO LIMIT MB LOCK DIFF	MEDIUM	
13	SPIN-A-CARD DIFF	MEDIUM	
14	EASY SIDE POT SHOTS	5	
15	FIRST SIDE POT EXTRA BALL	10	
16	ADD'L SIDE POT EXTRA BALL	50	
17	MAX. SIDE POT EXTRA BALLS	5	
18	SIDE POT EXTRA BALL MEMORY	YES	
19	ALL-IN MB DIFF	MEDIUM	
20	HURRYUP AWARD INTERVAL	2	
21	FIRST HURRYUP EXTRA BALL	5	
22	ADD'L HURRYUP EXTRA BALLS	25	

Nr.	FEATURE ADJUSTMENT NAME	USA DEFAULT	YOUR SETTING
23	MAX. HURRYUP EXTRA BALLS	5	
24	HURRYUP EXTRA BALL MEMORY	YES	
25	POKER HAND MB DIFF	MEDIUM	
26	POKER HAND MB SPECIAL MEM...	NO	
27	POKER CORNER DIFF	HARD	
28	BLIND SHOTS FOR TROPHY	2	
29	BUTTON SHOTS FOR TROPHY	3	
30	OUTS DROPS FOR TROPHY	16	
31	CHIP DROPS FOR TROPHY	20	
32	TELL SHOTS FOR TROPHY	2	
33	GEAR SHOTS FOR TROPHY	8	
34	SHOW UPPER FLIPPERS	YES	
35	FLOP AND TURN POSTS	YES	
36	MULTIBALL POSTS	YES	
37	DISABLE JAIL	NO	
38	DISABLE CARD DISPLAY	NO	
39	DISABLE LL DROP BANK	NO	
40	DISABLE UL DROP BANK	NO	
41	DISABLE MID DROP BANK	NO	
42	DISABLE RIGHT DROP BANK	NO	
43	DISABLE LEFT POST	NO	
44	DISABLE RIGHT POST	NO	

Factory Defaults Settings are subject to change during production
Note: If Game Dip Switch other than USA is installed, different Defaults may appear.



Find-It-In-Front:
Dr. Pinball





CHOOSE EARNINGS or STANDARD AUDITS

GO TO AUDITS MENU: EARNINGS AUDITS [#1 - #13] / STANDARD AUDITS [#1 - #59]

Perform the below steps to review the audits. Enter the **SERVICE MENU**, then enter the **EARNINGS AUDITS** or **STANDARD AUDITS** MENUS. For audit definitions or summary, review Section 3, Chapter 3, **GO TO AUDITS MENU**. **Coming Soon!** Audits / pertinent game data can be downloaded from the **USB MENU** (via the **UTILITIES MENU**), select the "DUMP" Icon. See Section 3, Chp. 5, **GO TO UTILITIES MENU**, for more information.

Step 1 Press [**SELECT**].
Press [**BACK**] to exit or escape at any time.



Step 2 Press [**>**]. Go to the "AUD" Icon.
Press [**SELECT**].

EARNINGS AUDITS [#1 - #13] ▼

Step 3 Press [**>**]. Go to the "EARN" or "S.P.I." Icon.
Press [**SELECT**].

Nr.	EARNINGS AUDIT NAME	YOUR RESULT
01	TOTAL PAID CREDITS	
02	FREE GAME PERCENTAGE	
03	AVERAGE BALL TIME	
04	AVERAGE GAME TIME	
05	COINS THROUGH LEFT SLOT	
06	COINS THROUGH RIGHT SLOT	
07	COINS THROUGH CENTER SLOT	

Nr.	EARNINGS AUDIT NAME	YOUR RESULT
08	COINS THROUGH FOURTH SLOT	
09	COINS THROUGH FIFTH SLOT	
10	TOTAL COINS	
11	TOTAL EARNINGS	
12	METER CLICKS	
13	SOFTWARE METER	

Step 4 Press [**<**] [**>**] to move between audits.

STANDARD AUDITS [#1 - #59] ▼

Nr.	STANDARD AUDIT NAME	YOUR RESULT
01	TOTAL BALLS PLAYED	
02	TOTAL EXTRA BALLS	
03	EXTRA BALL PERCENTAGE	
04	REPLAY 1 AWARDS	
05	REPLAY 2 AWARDS	
06	REPLAY 3 AWARDS	
07	REPLAY 4 AWARDS	
08	TOTAL REPLAYS	
09	REPLAY PERCENTAGE	
10	TOTAL SPECIALS	
11	SPECIAL PERCENTAGE	
12	TOTAL MATCHES	
13	HIGH SCORE AWARDS	
14	HIGH SCORE PERCENT	
15	TOTAL FREE PLAYS	
16	TOTAL PLAYS	
17	0.0M - 1.99M SCORES	
18	2.0M - 3.99M SCORES	
19	4.0M - 5.99M SCORES	
20	6.0M - 7.99M SCORES	

Nr.	STANDARD AUDIT NAME	YOUR RESULT
21	8.0M - 9.99M SCORES	
22	10.0M - 12.49M SCORES	
23	12.5M - 14.99M SCORES	
24	15.0M - 17.49M SCORES	
25	17.5M - 19.99M SCORES	
26	20.0M - 24.99M SCORES	
27	25.0M - 29.99M SCORES	
28	30.0M - 39.99M SCORES	
29	40.0M - 49.99M SCORES	
30	50.0M - 74.99M SCORES	
31	75.0M - 99.99M SCORES	
32	100.0M - 149.99M SCORES	
33	150.0M+ SCORES	
34	AVERAGE SCORES	
35	SERVICE CREDITS	
36	BALL SEARCH STARTED	
37	LOST BALL FEEDS	
38	LOST BALL GAME STARTS	
39	LEFT DRAINS	
40	CENTER DRAINS	

Nr.	STANDARD AUDIT NAME	YOUR RESULT
41	RIGHT DRAINS	
42	TILTS	
43	TOTAL BALLS SAVED	
44	LEFT FLIPPER USED	
45	RIGHT FLIPPER USED	
46	0 - 1 MINUTE GAMES	
47	1 - 1.5 MINUTE GAMES	
48	1.5 - 2 MINUTE GAMES	
49	2 - 2.5 MINUTE GAMES	
50	2.5 - 3 MINUTE GAMES	
51	3 - 3.5 MINUTE GAMES	
52	3.5 - 4 MINUTE GAMES	
53	4 - 5 MINUTE GAMES	
54	5 - 6 MINUTE GAMES	
55	6 - 8 MINUTE GAMES	
56	8 - 10 MINUTE GAMES	
57	10 - 15 MINUTE GAMES	
58	15+ MINUTE GAMES	
59	RECENT REPLAY PERCENT	

Note: Audits are subject to change (with or without notice).



FEATURE AUDIT 1

GO TO AUDITS MENU: FEATURE AUDITS [#1 - #164]

Perform the below steps to review the audits. Enter the **SERVICE MENU**, then enter the **FEATURE AUDITS MENU**. For Tournament Audit definitions and table, review Section 3, Chapter 6, **GO TO TOURNAMENTS MENU**.

Step 1 Press [**SELECT**]. Press [**BACK**] to exit or escape at any time.

Step 2 Press [**>**]. Go to the "AUD" icon.
Press [**SELECT**].

Step 3 Press [**>**]. Go to the "WPT" icon. Press [**SELECT**].

Step 4 Press [**<**] [**>**] to move between audits.

Audit Number
Audit Name
Audit Result

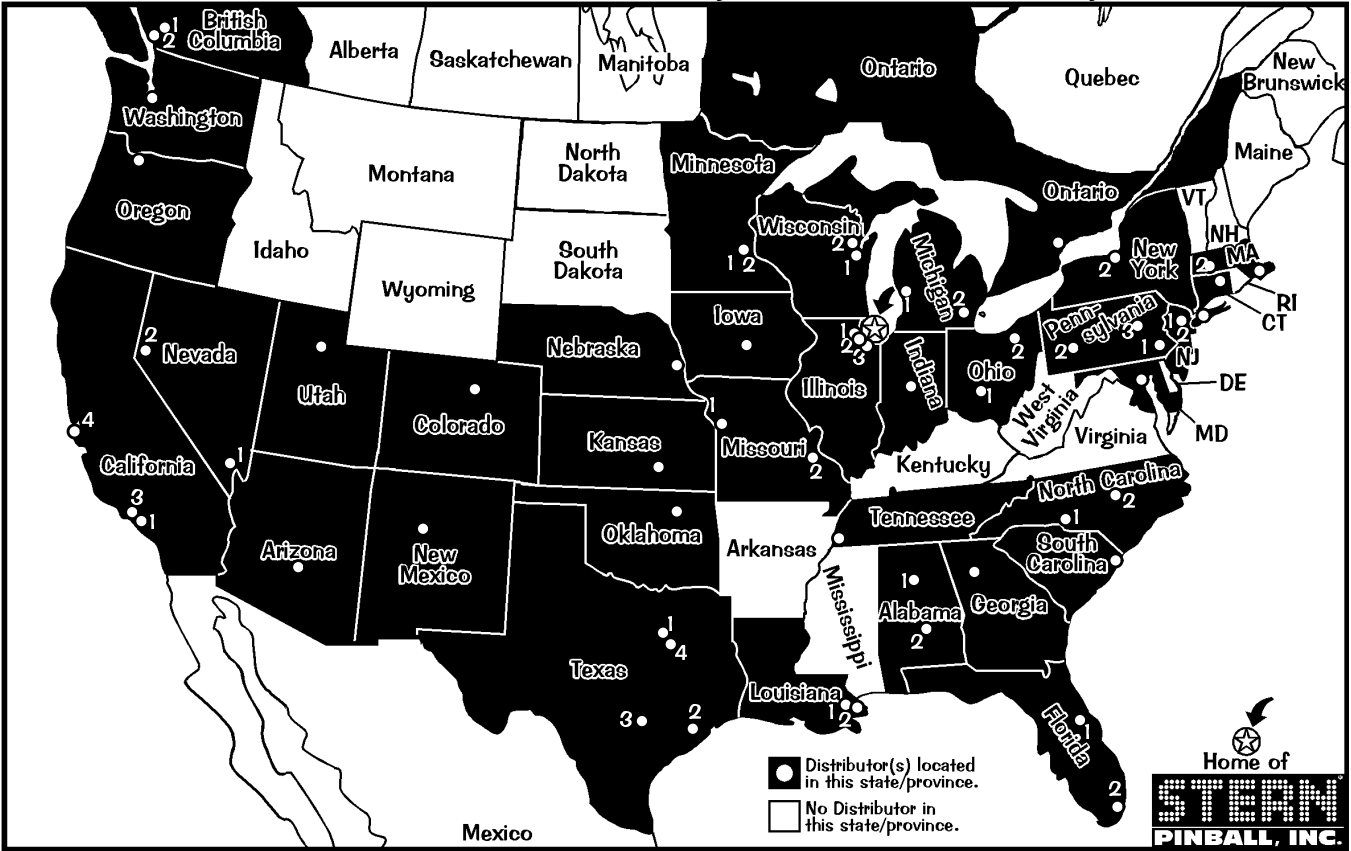


FEATURE AUDITS [#1 - #164] ▼

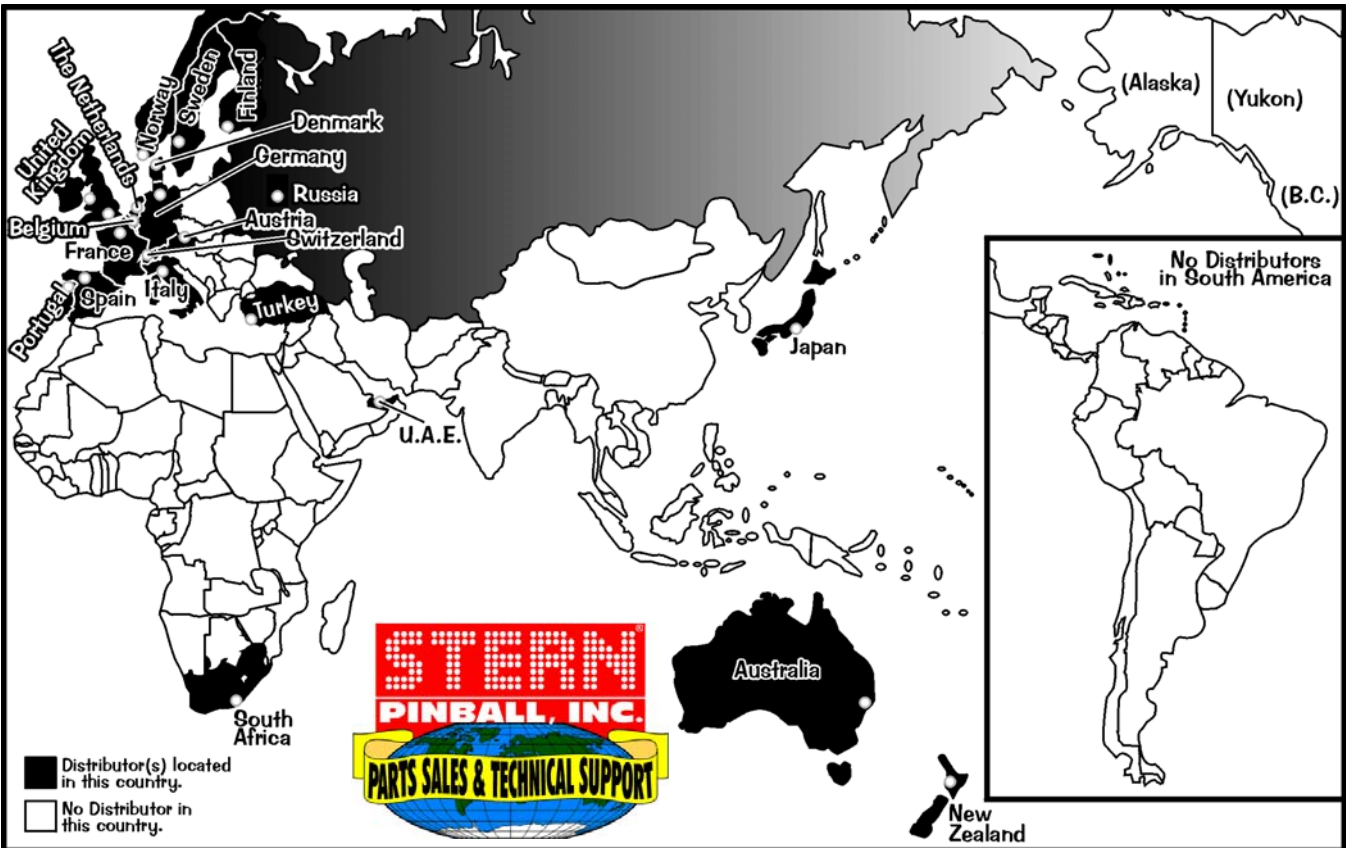
Nr.	FEATURE AUDIT NAME	YOUR RESULT	Nr.	FEATURE AUDIT NAME	YOUR RESULT	Nr.	FEATURE AUDIT NAME	YOUR RESULT	Nr.	FEATURE AUDIT NAME	YOUR RESULT
01	LEFT OUTLANES		42	HUPS...DRAINED		83	PKR HAND CARDS		124	CHIP TRICKS	
02	LEFT INLANES		43	JAIL BAR HITS		84	SHARPSHTR CARDS		125	UNQ CHIP TRICKS	
03	LEFT SLINGSHOTS		44	JAIL BAR RAISED		85	PKR HAND - 1 PAIR		126	CHIP TRCK TOTAL X	
04	RT SLINGSHOTS		45	J'L BALLS LOCKED		86	HAND - 2 PAIR		127	CHP TRCKS CMLPTD	
05	RIGHT INLANES		46	JAIL BALL HITS		87	HAND - 3/KIND		128	POKER CORNER LIT	
06	RIGHT OUTLANES		47	A/H MB STARTED		88	HAND - STRAIGHT		129	BLINDS STARTED	
07	LEFT REBOUND		48	A/H MB +2 STARTED		89	HAND - FLUSH		130	BLINDS - SM BLINDS	
08	LIGHT LOCK TRGT		49	A/H BAR HITS		90	HAND - FULL HOUSE		131	BLNDS - BIG BLINDS	
09	RIGHT REBOUND		50	A/H BARS RAISED		91	HAND - 4/KIND		132	BLINDS TROPHIES	
10	LEFT ORBITS		51	A/H BALLS LOCKED		92	HAND - STR FLUSH		133	BLINDS TOTAL PNTS	
11	LOOPING LT ORBIT		52	A/H INSTNT LOCKS		93	HAND - ROYAL FLSH		134	P.T. BTTN STARTED	
12	LEFT RAMPS		53	A/H BALL HITS		94	HAND MB STARTS		135	BTN - BTN SHOTS	
13	LEFT VUKS		54	A/H BALL RELEASES		95	HAND MB 2+ STARTS		136	BTN - OTHER SHOTS	
14	POP EJECT SHOTS		55	A/H AUTO R'LEASES		96	PHMB 1X JACKPOTS		134	BTN - TROPHIES	
15	POP EJECT R'BACKS		56	A/H JACKPOTS		97	PHMB 2X JACKPOTS		135	BTN - TOTAL POINTS	
16	RIGHT RAMPS		57	A/H 3X JACKPOTS		98	PHMB 3X JACKPOTS		136	KNOW YOUR OUTS	
17	RIGHT ORBITS		58	A/H SUPER JP LIT		99	PHMB 6X JACKPOTS		140	OUTS - DROPS HIT	
18	LEFT BANK DROPS		59	A/H SUPER JPS		100	PHMB 9X JACKPOTS		141	OUTS - DROPS CMP	
19	MID BANK DROPS		60	A/H TOTAL POINTS		101	PHMB SUPER JP LIT		142	OUTS TROPHIES	
20	RT BANK DROPS		61	HLDEM DEALT FLOP		102	PHMB SUPER JPS		143	OUTS TOTAL PNTS	
21	LT SPINNER SPINS		62	HLDEM DEALT TURN		103	PHMB 3X SPR JPS		144	CHIP & A CHAIR STR	
22	RT SPINNER SPINS		63	HLDM DEALT RIVER		104	PHMB TOTAL PNTS		145	CHIPS - DROPS HIT	
23	POP HITS		64	HLDEM - HIGH CARD		105	NL MB LOCKS LIT		146	CHIPS TROPHIES	
24	TRIPLE POP HITS		65	HOLDEM - 1 PAIR		106	NL MB LOCK 1		147	CHIPS TOTAL PNTS	
25	POP STANDUPS		66	HOLDEM - 2 PAIR		107	NL MB LOCK 2		148	CHNGE GEARS STR	
26	POP S-U CMLPTD		67	HOLDEM - 3/KIND		108	NL MB STARTS		149	- LOW GEAR SHOTS	
27	UPF LEFT LANE		68	HLDEM - STRAIGHT		109	NL MB 2+ STARTS		150	- HIGH GEAR SHOTS	
28	UPF STANDUPS		69	HOLDEM - FLUSH		110	NLMB 1X J'POT LIT		151	GEARS TROPHIES	
29	UPF JAIL BASH		70	HLDM - FULL HOUSE		111	NLMB 2X J'POT LIT		152	GEARS TOTAL PNTS	
30	UPF JAIL HOLE		71	HOLDEM - 4/KIND		112	NLMB 3X J'POT LIT		153	SPOT THE TELL STR	
31	UPF SCOOPS		72	HLDEM - STR FLUSH		113	NLMB J'POT INCRSD		154	TELL - SPOTTED	
32	UPF RIGHT RAMPS		73	HLDM - ROYAL FLSH		114	NLMB DRPS CMLPTD		155	TELL - MISSED	
33	UPF DRAINS		74	EARNED 1 CITY		115	NLMB 1X JACKPOTS		156	TELL TROPHIES	
34	SKL SHOT STARTS		75	EARNED 2 CITIES		116	NLMB 2X JACKPOTS		157	TELL TOTAL POINTS	
35	SS - HOLDEM		76	EARNED 3 CITIES		117	NLMB 3X JACKPOTS		158	P.C. WIZARD MODE	
36	SS - MYSTERY		77	EARNED 4 CITIES		118	NLMB 6X JACKPOTS		159	MYSTERY LIT	
37	SS - SKILL FLIP		78	EARNED 5 CITIES		119	NLMB 9X JACKPOTS		160	MYSTERY CLLCTD	
38	FLIP SHOT MADE		79	EARNED 6 CITIES		120	NLMB TTL POINTS		161	X3 SCORING LIT	
39	UPF HURRYUPS ...		80	WPT CHAMPIONSHIP		121	SIDE POTS		162	X3 SCORING STRTD	
40	HUPS... INCREASED		81	ALL-IN MB STARTS		122	SPIN-A-CARD LIT		163	BONUS X ADV	
41	HUPS...AWARDED		82	ALL-IN MB 2+ STRTS		123	SPN-A-CRD CLCTD		164	BONUS X MAX AWD	

Note: Audits are subject to change (with or without notice).

Domestic Pinball & Redemption Distributors Map



International Distributors Map



For *Parts & Service*, call your nearest Distributor. View the above maps & the directories on the next page to locate your closest Distributor in your state, province, or country. Distributors and phone numbers are subject to change. Call **Stern® Pinball, Inc. (Parts Sales & Technical Support)** with any questions or if your Distributor cannot help you: 1-800-542-5377 (in USA or Canada) or 1-708-786-5466. Visit us at www.SternPinball.com for current Distributor Information & other pinball needs.

WPT[™]
 WORLD POKER TOUR

Find-It-In-Front:
 Dr. Pinball



Domestic Pinball & Redemption Distributors Directory

<p>ALABAMA</p> <p>Birmingham Vending Birmingham (1) 205-324-7526</p> <p>Franco Distributing Montgomery (2) 334-834-3455</p> <p>ARIZONA</p> <p>Betson West Phoenix 480-380-8857</p> <p>Mountain Coin Phoenix 602-269-7596</p> <p>CALIFORNIA</p> <p>Betson West Buena Park (1) 714-228-7500</p> <p>So. San Francisco (2) 650-952-4220</p> <p>C.A. Robinson Los Angeles (3) 323-735-3001</p> <p>San Francisco (4) 650-871-4280</p> <p>COLORADO</p> <p>Game Exchange of CO Denver 303-288-6500 (sales)</p> <p>Mountain Coin Denver 303-427-2133</p> <p>CONNECTICUT</p> <p>TDM Distributing Williamantic 860-423-1403</p> <p>FLORIDA</p> <p>Birmingham Vending Orlando (1) 407-425-1505</p> <p>Brady Distributing Miami [Miramar] (2) 954-874-1100</p> <p>Orlando (1) 407-872-1666</p> <p>GEORGIA</p> <p>Greater Southern Dist. Smyrna 770-803-3040</p>	<p>ILLINOIS</p> <p>American Vending Elk Grove Village (1) 847-439-9400</p> <p>Betson Midwest Bensenville (2) 630-238-9400</p> <p>Complete Sales & Service East Dundee (3) 224-293-6600</p> <p>INDIANA</p> <p>Shaffer Distributing Indianapolis 317-899-2530</p> <p>IOWA</p> <p>Greater America Dist. Johnston 515-278-4455</p> <p>Moss Distributing Des Moines 515-266-6422</p> <p>KANSAS</p> <p>United Dist., Inc. Wichita 316-263-6181</p> <p>LOUISIANA</p> <p>AMA Distributors, Inc. Metairie (1) 504-835-3232</p> <p>New Orleans Novelty New Orleans (2) 504-888-3500</p> <p>MARYLAND</p> <p>Betson Enterprises Baltimore 410-646-4100</p> <p>Parts & Service Only: Weiner Distributing Baltimore 410-525-2600</p> <p>MASSACHUSETTS</p> <p>Betson Ent. (NECO) Norwood (1) 781-769-9760</p> <p>Gekay Sales E. Longmeadow (2) 413-525-2700</p> <p>MICHIGAN</p> <p>Shaffer Distributing Livonia (2) 734-432-1040</p>	<p>MINNESOTA</p> <p>Lieberman Companies Minneapolis (1) 800-879-0321</p> <p>Moss Distributing Eagan (2) 952-881-8770</p> <p>MISSOURI</p> <p>Greater America Dist. Kansas City (1) 816-531-4300</p> <p>Moss Distributing Kansas City (1) 816-231-6600</p> <p>Shaffer Distributing St. Louis (2) 314-645-3393</p> <p>NEBRASKA</p> <p>Central Dist. Omaha 402-493-5600</p> <p>Greater America Dist. Omaha 402-553-2812</p> <p>NEVADA</p> <p>Mountain Coin Las Vegas (1) 702-798-0900</p> <p>Reno Game Sales Reno (2) 775-829-2080</p> <p>NEW JERSEY</p> <p>American Vending Sales Lakewood (2) 732-364-1199</p> <p>Betson Enterprises Carlstadt (1) 201-438-1300</p> <p>Jack Guarnieri Service Co., Inc. (Pinballsales.com) Lakewood (2) 800-473-5225</p> <p>NEW MEXICO</p> <p>Mountain Coin Albuquerque 505-345-7706</p>	<p>NEW YORK</p> <p>Betson Enterprises New Hyde Park (2) 516-354-4647</p> <p>Syracuse (3) 315-437-2400</p> <p>Parts & Service Only: Bay Coin Richmond Hill (1) 718-291-5757</p> <p>NORTH CAROLINA</p> <p>Brady Distributing Charlotte (1) 704-357-6284</p> <p>Parts & Service Only: Operators Distributing Archdale (2) 336-884-5714</p> <p>OHIO</p> <p>Shaffer Distributing Columbus (1) 614-421-6800</p> <p>Valley View (2) 216-447-4486</p> <p>OKLAHOMA</p> <p>Galaxy Distributing Tulsa 918-835-1166</p> <p>OREGON</p> <p>Mountain Coin Portland 503-234-5491</p> <p>Specialty Coin Products Portland 503-786-9200</p> <p>Toll-Free 800-987-4946</p> <p>PENNSYLVANIA</p> <p>Betson Enterprises King Of Prussia (1) 610-265-1155</p> <p>Pittsburgh (2) 412-331-8703</p> <p>Superior Amusements Wilkes-Barre (3) 570-824-9994</p> <p>Shaffer Distributing Pittsburgh (2) 412-920-1300</p> <p>SOUTH CAROLINA</p> <p>Parts & Service Only: Green Coin Myrtle Beach 843-626-1900</p>	<p>TENNESSEE</p> <p>Brady Distributing Memphis 901-345-7811</p> <p>Parts & Service Only: Green G.A.M.E.S. Memphis 901-353-1000</p> <p>TEXAS</p> <p>Amusement Distributors San Antonio (3) 210-225-3844</p> <p>Betson Texas Dallas (1) 214-638-4900</p> <p>Commercial Music Dallas (1) 214-741-6381</p> <p>Discount Arcade Games Crowley (1) 817-297-0440</p> <p>H.A. Franz, & Co. Houston (2) 713-523-7366</p> <p>San Antonio (3) 210-226-6322</p> <p>Master Sales Corsicana (4) 903-874-4740</p> <p>UTAH</p> <p>Mountain Coin Salt Lake City 801-262-5494</p> <p>Struve Distributing Salt Lake City 801-328-1636</p> <p>WASHINGTON</p> <p>Mountain Coin Auburn (Seattle) 206-682-5700</p> <p>WISCONSIN</p> <p>Pioneer Sales & Svc. Green Bay (1) 920-336-5800</p> <p>Menomonee Falls (2) 262-781-1420</p> <p>Lieberman Companies Menomonee Falls (2) 800-236-1880</p>	<p>CANADA</p> <p>ONTARIO</p> <p>Starburst Coin Mach. Toronto 416-251-2122</p> <p>BRITISH COLUMBIA</p> <p>Parts & Service Only: Can. Coin Machine Burnaby (1) 604-420-4008</p> <p>Parts & Service Only: Pacific Vending Vancouver (2) 604-324-2164</p>
---	---	--	---	---	--

Note: For states and Canadian Provinces which do not have Distributors, call the neighboring state or province with the city closest to you (indicated with a white dot). States or Provinces with more than 1 city containing a distributor are numbered. View the map on the previous page.

Note: From inside the US, use prefix 1-.

Note: Distributors are subject to change. Visit us at www.SternPinball.com for current Distributor Information.

International Distributors Directory

<p>AUSTRALIA</p> <p>Amusement Mach. Dist. Matraville +61 29 316 6000</p> <p>AUSTRIA</p> <p>Parts & Service Only: R. Rupp Leibnitz +43 3452 86105</p> <p>BELGIUM</p> <p>NAMUSCO Bruxelles +32 (0) 2 414 4596</p> <p>DENMARK</p> <p>JK Automater A/S Thisted +45 97 92 09 25</p> <p>ENGLAND</p> <p>see UNITED KINGDOM</p> <p>FINLAND</p> <p>Pelika net Oy Vantaa +358 (0) 9 290 450</p>	<p>FRANCE</p> <p>Avranches Automatic Ducey +33 23 389 6162</p> <p>SFA Paris +33 15 326 8080</p> <p>GERMANY</p> <p>ADP Gauselmann Espelkamp +49 5741 27 33 84</p> <p>Bergmann Int'l Gaming Rellingen +49 4101 3 02 40</p> <p>Witten +49 2302 28 25 40</p> <p>Merkur Gaming GmbH Luebbecke +49 5772 4 94 22</p> <p>HOLLAND</p> <p>see THE NETHERLANDS</p>	<p>ITALY (RSM)</p> <p>Tecnoplay S.A. San Marino +39 549 901 508</p> <p>JAPAN</p> <p>HIC, Inc. Chiba-Ken +04 7176 4040</p> <p>THE NETHERLANDS</p> <p>JVH Gaming Products Tilburg +31 13 595 3200</p> <p>NEW ZEALAND</p> <p>Coin Cascade Ltd. Christchurch +643 338 1411</p> <p>Parts & Service Only: Amco Machine Supplies Auckland +64 9846 7606</p>	<p>NORWAY</p> <p>Parts for Pinballs Sandefjord +47 9242 1402</p> <p>Vendomatic AS Oslo +47 2 291 8383</p> <p>PORTUGAL</p> <p>Jacinto & Martins, S.A. Belas +35 1214 3256 24 or +35 1214 3256 38</p> <p>RUSSIA</p> <p>Kalmancor Enterprise Ltd Moscow +0 95 124 5601 or +0 95 124 5613</p> <p>O.D.A. Game Machines Moscow +0 95 219 2949 or +0 95 219 8917</p>	<p>SOUTH AFRICA</p> <p>K & W Amusements Port Elizabeth +27 41 484 3344 or +27 41 484 2940</p> <p>SPAIN</p> <p>Comercial Cocomatic Coslada (Madrid) +34 91 671 6980</p> <p>SWEDEN</p> <p>Bjuvia Fritid AB Bjuv +46 4238 6900</p> <p>SWITZERLAND</p> <p>Novomat, A.G. Harkingon +41 62 388 8961</p> <p>TAIWAN, R.O.C.</p> <p>SEC Taichung +886 4 229 10646</p>	<p>TURKEY</p> <p>Balo Marmaris +0 252 413 83 35</p> <p>UNITED ARAB EMIRATES</p> <p>Warehouse of Games Dubai +971 4 883 5880</p> <p>UNITED KINGDOM</p> <p>Electrocoin London, England +44 208 965 2055</p> <p>Parts & Service Only: Electrocoin Aftersales Cardiff, S. Glamorgan +44 292 045 0345</p> <p><i>Note: From inside the US, use prefix 011-.</i></p>
---	--	--	--	---	--



**Find-It-In-Front:
Dr. Pinball**



POWER REQUIREMENTS



This game **must be connected to a properly grounded outlet to reduce shock hazard** & insure proper game operation. See *Sec. 5, Schematics & Troubleshooting, Chp. 3, Cabinet Wiring (Transformer Power Wiring)*, for transformer connections required for **Normal, High, and Low Line** conditions.



Normal Line:		110v AC - 125v AC @ 60Hz	
Domestic use an 8AMP 250v Slo-Blo Fuse.	AVG OPERATION	CURRENT: 2.8AMP WATTAGE: 329w	MAX OPERATION CURRENT: 8AMP WATTAGE: 940w
	High Line: Export use 2x 5AMP 250v Slo-Blo Fuses. (*England & Hong Kong use an 8AMP 250v S/B Fuse.)		218v AC - 240v AC @ 50Hz AVG OPERATION CURRENT: 1.8AMP WATTAGE: 412w
Low Line: Export Japan Only use an 8AMP 250v Slo-Blo Fuse.		95v AC - 108v AC @ 50Hz / 60Hz	
	AVG OPERATION	CURRENT: 2.6AMP WATTAGE: 264w	MAX OPERATION CURRENT: 8AMP WATTAGE: 812w

England & Hong Kong use an 8A Fuse.

TRANSPORTATION GAME DIMENSIONS

BEFORE TRANSPORTING



To reduce the possibility of damage, observe **ALL** precautions whenever transporting the game.

Read & follow Section 1, Chapter 1, Pinball Game Set-Up Procedures, and How to Secure the Backbox for Transporting. Remove the legs and secure the game within the transporting vehicle.

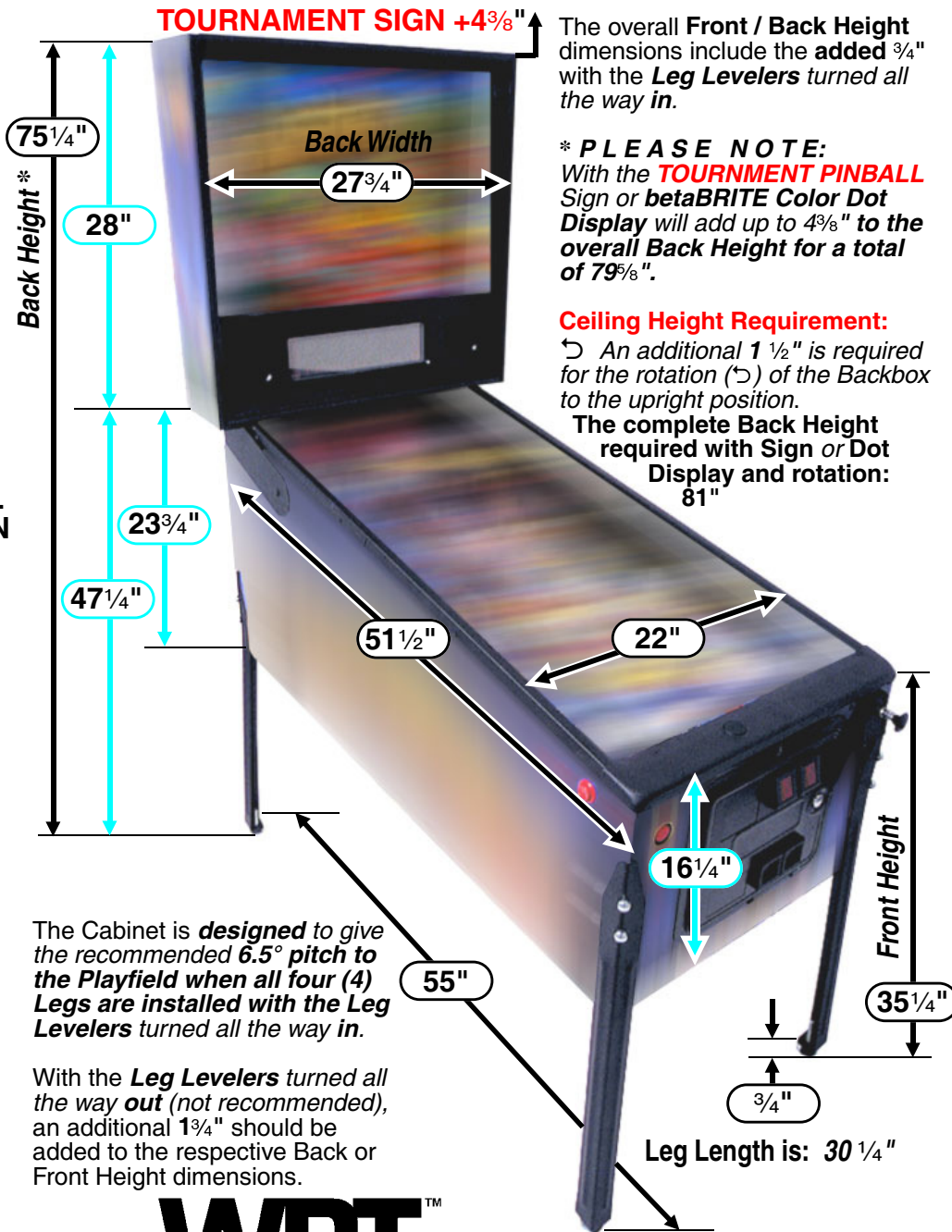
SAVE AND RETAIN ALL PRINTED INFORMATION INSIDE THE CABINET!

Shipping Box Dimensions

Height 56" Width 31"
Depth 31"
Approx. Unboxed Weight: 270lbs. (+/- 10)
Boxed Weight:
Wt. 290lbs. (+/- 5)

CAUTION

At least 2 people are required to move and maneuver this game. Use proper moving equipment & extreme care while handling!



TOURNAMENT SIGN +4 3/8"

The overall **Front / Back Height** dimensions include the **added 3/4"** with the **Leg Levelers** turned all the way in.

*** PLEASE NOTE:** With the **TOURNAMENT PINBALL Sign** or **betaBRITE Color Dot Display** will add up to **4 3/8"** to the overall **Back Height** for a total of **79 5/8"**.

Ceiling Height Requirement:
↪ An additional **1 1/2"** is required for the rotation (↪) of the **Backbox** to the upright position.
The complete **Back Height** required with **Sign** or **Dot Display** and rotation: **81"**

The Cabinet is **designed** to give the recommended **6.5° pitch** to the **Playfield** when all four (4) **Legs** are installed with the **Leg Levelers** turned all the way in.

With the **Leg Levelers** turned all the way **out** (not recommended), an additional **1 3/4"** should be added to the respective **Back** or **Front Height** dimensions.

WPT™
WORLD POKER TOUR

Find-It-In-Front: Dr. Pinball

World Poker Tour™ Pinball

How To Update Your Game Code for the New S.A.M. System Inside Front

Find-It-In-Front: Dr. Pinball DR. ① – ⑩⑥

- ▶ For Proper Operation of this Pinball Game, (4) Pinballs must be installed in the Ball Trough! // Backbox Fuses, Cabinet Fuses, Playfield Fuses and Cabinet SwitchesDR. ①
- ▶ Find-It-In-Front: Dr. Pinball Section ExplainedDR. ②
 - ▷ Service Switch X4 Set Overview ▷ Functions in Game or Attract Mode ▷ Functions in the Service Menu
- ▶ Diagnostic AidsDR. ③
- ▶ CPU Dip Switch SettingsDR. ③
- ▶ Switch Matrix Grid (1-64) and Dedicated Switches (D1-D24) // CPU/Sound SW1 Dip Switches (1-8)DR. ④
- ▶ Switch LocationsDR. ⑤
- ▶ Lamp Matrix Grid (1-80)DR. ⑥
- ▶ Lamp LocationsDR. ⑦
- ▶ Coils Detailed Chart TableDR. ⑧
- ▶ Coil & Flash Lamp LocationsDR. ⑨
- ▶ Go To Adjustments Menu: Standard Adjustments [#1 – #61]DR. ⑩①
- ▶ Go To Adjustments Menu: Feature Adjustments [#1 – #44]DR. ⑩①
- ▶ Go To Audits Menu: Earnings Audits [#1 – #13] / Standard Audits [#1 – #59]DR. ⑩②
- ▶ Go To Audits Menu: Feature Audits [#1 – #164]DR. ⑩③
- ▶ Domestic Pinball & Redemption Distributors Map // International Distributors MapDR. ⑩④
- ▶ Domestic Pinball & Redemption Distributors Directory // International Distributors DirectoryDR. ⑩⑤
- ▶ Power Requirements // Transportation // Game DimensionsDR. ⑩⑥

Sections 1-5, General Table of Contentsi – ii

Section 1, Chapter 1 of 1, After Set-Up1 – 4

- ▶ Pinball Game Set-Up Procedures1
 - ▷ Backbox (backglass removed): ▷ Playfield (glass removed): ▷ With the Coin Door Open:
- ▶ Pinball Game Set-Up Future Reference1-3
- ▶ How to Secure the Backbox ... // Leg Leveler Adjustment // Easy Access Service System - 2 Positions4

Section 2, Chapter 1 of 1, Game Operation & Features5 – 6

- ▶ Start of Game Features5
 - ▷ Starting a Normal Game ▷ Starting Team Play (Doubles!) ▷ Starting Tournament Play
- ▶ During Game Features5
 - ▷ Feature Mode & Combination Shots ▷ Multiball ▷ Replay Feature
- ▶ End of Game Features5
 - ▷ Game Endings ▷ Match Feature ▷ Entering Initials/Name
- ▶ Auto Percentaging6
- ▶ Instruction Card6

Section 3, Chapter 1 of 6, Service Menu System7 – 12

- ▶ Table of Contents for Section 37

Section 3, Chapter 2 of 6, Go To Diagnostics Menu13 – 20

Section 3, Chapter 3 of 6, Go To Audits Menu21 – 24

Section 3, Chapter 4 of 6, Go To Adjustments Menu25 – 34

Section 3, Chapter 5 of 6, Go To Utilities Menu35 – 40

Section 3, Chapter 6 of 6, Go To Tournament Menu41 – 42

Section 4, Chapter 1 of 2, Parts Identification & Location (The Pink Pages)43 – 64

- ▶ Table of Contents for Section 4, Chapter 143

Section 4, Chapter 2 of 2, Drawings for Major Assemblies & Ramps (The Blue Pages)65 – 94

- ▶ Table of Contents for Section 4, Chapter 265

Section 5, Chapter 1 of 4, Backbox Wiring95 – 98

- ▶ Table of Contents for Section 595

Section 5, Chapter 2 of 4, Playfield Wiring99 – 104

Section 5, Chapter 3 of 4, Cabinet and Coin Door Wiring105 – 108

Section 5, Chapter 4 of 4, Printed Circuit Boards (PCBs)109 – 130

Appendixes A - J, Table of ContentsEnd of Manual

- ▶ Stern Pinball, Inc. Limited Warranty // Cautions, Warnings & Noticeslast page



GLOSSARY OF TERMS

- A** Followed after a number means "Amp." or Ampage in an expression relating to an electrical object. (e.g. **8A**).
- AC** (Acronym) **Alternating Current**.
- Adj.** (Abbreviation) Adjustment(s).
- Assy.** (Abbreviation) Assembly.
- Au.** (Abbreviation) Audit(s).
- Bd.** (Abbreviation) Board.
- BOT** (Abbreviation) Bottom.
- Brkt.** (Abbreviation) Bracket.
- Bridge Rectifier** A configuration of a diode that allows current to flow in one direction producing both positive and negative pulsating DC Voltages.
- Color Coding** See Appendix H or I, Plastic Part Color Chart or Section 4, Chapter 1, Playfield - Plastic Posts & Spacers.
- Combination (Combo) [Shot]** Any variable pinball shot(s) made successively.
- Conn.** (Abbreviation) Connector.
- CMOS** Short for COSMOS (Complementary Symmetry M.O.S.); Complementary Metal-Oxide Semi-Conductor.
- CN** (Abbreviation) Connector (e.g. **CN5-P3**).
- CT** (Abbreviation) Center.
- DC** (Abbreviation) Direct Current.
- DT** (Abbreviation) Drop Target(s).
- DOTS** (Acronym) **Diode On Terminal Strip**.
- EB** (Abbreviation) Extra Ball.
- Eject** Playfield surface device to kick ball back into play; Saucer.
- EPROM** (Acronym) **Erasable Programmable Read Only Memory**. Can be erased using UV Light and re-programmed.
- e.g.** (Abbreviation) Latin- Exempla gratia. For Example.
- EOS** (Acronym) **End-Of-Stroke** (i.e. Switch for flipper).
- F** (Abbreviation) Fuse (i.e. **F23**).
- GA-Turn** Gauge & Turn describing the windings on a coil (e.g. **23-800**, **23** is the gauge of wire and **800** is the amount of windings).
- G.I.** (Abbreviation) General Illumination (Lamps).
- HWH** (Abbreviation) Hex Washer Head.
- IC** (Acronym) **Integrated Circuit** (As in after 24-Pin IC).
- ID or I.D.** (Acronym) **Inside Dimension**.
- i.e.** (Abbreviation) Latin- Id est. That is.
- IO or I/O** (Abbreviation) Input / Output (e.g. I/O Power Driver Bd.)
- LT, Lt. or L.** (Abbreviation) Left.
- Laser Kick** A coil/plunger used above the playfield to kick pinball back into play.
- LED** (Acronym) **Light Emitting Diode**.
- Loop [Shot]** Continuously up a ramp and back to the flipper.
- Lwr.** (Abbreviation) Lower.
- Orbit [Shot]** From the left or right flipper around the back rail of the playfield back to the flipper.
- MB** (Abbreviation) Magnet Board.
- M-BALL or MBALL** (Abbreviation) Multiball™ More than 1 ball in game play.
- MID** (Abbreviation) Middle
- Non-Reflexive** See Reflexive.
- No. or N° or #** (Abbreviation) Number
- NPF** (Acronym) **No Problem Found**.
- N.C. or NC** (Abbreviation) Normally Closed.
- N.O. or NO** (Abbreviation) Normally Open.
- NS** (Abbreviation) Not Stuffed. (Use in Part Listings, Sec. 5)
- OD or O.D.** (Abbreviation) Outside Dimension.
- P** (Abbreviation) Pin (e.g. **CN5-P3**).
- PCB** (Acronym) **Printed Circuit Board**
- P/F** (Abbreviation) Playfield.
- PIA LED** (Acronym) **Peripheral Interface Adapter Light Emitting Diode**. This is a diagnostic LED on the CPU; it should not be lit during normal operation of a pinball game.
- Plumb Bob Tilt** Weight on Tilt Assembly.
- PPH** (Abbreviation) Phillips Pan Head.
- Pop(s)** Another term for Turbo Bumper(s).
- PPB** (Acronym) Playfield Power Board ("Popcorn-Popping Bd.").
- PREV** (Abbreviation) Previous.
- PSB** (Abbreviation) Power Supply Board
- RAM** (Acronym) **Random Access Memory**. **RAM can** store input instructions and supply output information.
- Reflexive/Non-Reflexive Reflexive**—Solenoid Drive Transistor is enabled directly by a switch closure on the (Relating to CPU Boards) solenoid assembly (Ver. 1/2).
- Non-Reflexive**—Solenoid Drive Transistor is enabled by the CPU after reading a switch closure in the Switch Matrix (Ver. 3). Also note: All CPU Boards are backwards compatible (e.g. Jurassic Park/Ver. 3 to Time Machine/ Ver. 2). Swapping a Ver. 2 Board to a Ver. 3 is not possible due to the special solenoids section (i.e. Slingshots, Turbo Bumpers, etc.) changing from **REFLEXIVE** to **NON-REFLEXIVE** on Ver. 3 Boards.
- Relay** An automatic switch operated by current in a coil.
- ROM** (Acronym) **Read Only Memory**. **ROM cannot** store input instructions but can supply output information. **ROM can be programmed only once**.
- RMA** (Abbreviation) Return Merchandise Authorization Number
- RT, Rt. or R.** (Abbreviation) Right; ("**R**" at the end of Target Assy. Part N° signifies Target Insert is Reversed.)
- RO** (Abbreviation) Rollover (switches).
- Saucer** See Eject.
- Scoop** A hole into the playfield. A metal scoop is in place to guide the ball into the kick-back under the playfield.
- Slam Tilt** A switch which closes when the game is slammed into or the Coin Door is slammed shut. Depending on adjustable settings, will cancel game in play when the number of closures required is achieved.
- SMB** (Abbreviation) Shaker Motor Board.
- Solenoid** A coil used for Electro Magnetic devices such as relays, flippers, slingshots, etc.
- SSFB** (Abbreviation) Solid State Flipper Board.
- STEP** Refers to the service switches on the coin door.
- Sub-Assy.** (Abbreviation) Sub-Assembly.
- S-U or S/U** (Abbreviation) Stand-Up (targets).
- TM** (Abbreviation) Trademark
- Transfer [Shot]** Maneuvering the ball in play from one flipper to the other. With flipper in the up position and the ball cradled by that flipper one would activate the flipper button in a quick repetitive manner to bounce the ball to the other side. Skilled players can rebound the ball off the slingshot.
- Tri-Ball** Three balls in play.
- TTL** (Abbreviation) Transistor-Transistor Logic
- Upr.** (Abbreviation) Upper.
- V or v** (Abbreviation) Volt(s).
- Ver.** (Abbreviation) Version.
- VUK** (Acronym) **Vertical Up-Kicker** (Super or Standard).
- X** (Abbreviation) "Times" A multiplier; also used in dimensions.
- X-Ball** An undetermined number of ball(s) during game play.
- Zener Diode** A semi-conductor diode used for voltage regulation. Application depends on reverse break-down voltage.
- "-00B"** "B" at the end of Coil Part Numbers signifies that the diode is attached to the bottom of the lug.
- "-00T"** "T" at the end of Coil Part Numbers signifies that the diode is attached to the top of the lug (the side nearest the coil-winding).

STERN® PINBALL, INC. LIMITED WARRANTY

STERN® PINBALL, INC., ("SELLER") WARRANTS ONLY TO THE INITIAL PURCHASER OF ITS PRODUCTS THAT THE ITEMS LISTED BELOW ARE FREE FROM DEFECTS IN MATERIAL AND WORKMANSHIP UNDER NORMAL USE AND SERVICE FOR THE **WARRANTY PERIOD SPECIFIED**:

PRINTED CIRCUIT BOARDS (GAME LOGIC): 2 MONTHS
DOT MATRIX DISPLAY BOARDS: 9 MONTHS

NO OTHER PARTS OF SELLER'S PRODUCT ARE WARRANTED.

WARRANTY PERIODS ARE EFFECTIVE FROM THE INITIAL DATE OF SHIPMENT FROM SELLER TO ITS AUTHORIZED DISTRIBUTORS.

SELLER'S SOLE LIABILITY SHALL BE, AT ITS OPTION, TO REPAIR OR REPLACE PRODUCTS WHICH ARE RETURNED TO SELLER DURING THE WARRANTY PERIODS SPECIFIED, PROVIDED:

1. SELLER IS NOTIFIED PROMPTLY UPON DISCOVERY BY PURCHASER THAT STATED PRODUCTS ARE DEFECTIVE.
2. SUCH PRODUCTS ARE PROPERLY PACKAGED AND THEN RETURNED FREIGHT PREPAID, TO SELLER'S PLANT.

THIS WARRANTY DOES NOT APPLY TO ANY PARTS DAMAGED DURING SHIPMENT AND/OR DUE TO IMPROPER HANDLING, OR DUE TO IMPROPER INSTALLATION OR USAGE, OR ALTERATION. IN NO EVENT SHALL THE SELLER BE LIABLE FOR ANY ANTICIPATED PROFITS, LOSS OF PROFITS, LOSS OF USE, ACCIDENTAL OR CONSEQUENTIAL DAMAGES OR ANY OTHER LOSSES INCURRED BY THE CUSTOMER IN CONNECTION WITH THE PURCHASE OF A STERN® PINBALL, INC. PRODUCT.

WARRANTY DISCLAIMER

EXCEPT AS SPECIFICALLY PROVIDED IN A WRITTEN CONTRACT BETWEEN SELLER AND PURCHASER, THERE ARE NO OTHER WARRANTIES, EXPRESS OR IMPLIED, INCLUDING ANY IMPLIED WARRANTIES OF MERCHANTABILITY OR FITNESS FOR A PARTICULAR PURPOSE.

CAUTIONS, WARNINGS & NOTICES


Caution

 FOR SAFETY AND RELIABILITY, SUBSTITUTE PARTS AND EQUIPMENT MODIFICATIONS ARE NOT RECOMMENDED (AND MAY VOID ANY WARRANTIES). USE OF NON-STERN® PINBALL INC. PARTS OR MODIFICATIONS OF GAME CIRCUITRY, MAY ADVERSELY AFFECT GAME PLAY, OR MAY CAUSE INJURIES. TRANSPORT PINBALL GAMES WITH HINGED BACKBOX IN THE DOWN POSITION ONLY! ALWAYS TAKE GREAT CARE WHEN SERVICING ANY GAME. ALWAYS READ THE SERVICE MANUAL BEFORE REPLACING OR SERVICING COMPONENTS. **SUBSTITUTIONS OF PARTS OR EQUIPMENT MODIFICATIONS** MAY VOID FCC TYPE ACCEPTANCE.



Always Disconnect The Line Voltage Before Servicing. Some Parts May Still Hold Current When Unplugged.

Warning

 THIS EQUIPMENT GENERATES, USES, AND CAN RADIATE RADIO FREQUENCY ENERGY, AND IF NOT INSTALLED AND USED IN ACCORDANCE WITH THE INSTRUCTIONS MANUAL, MAY CAUSE INTERFERENCE TO RADIO COMMUNICATIONS. IT HAS BEEN TESTED AND FOUND TO COMPLY WITH THE LIMITS FOR A CLASS A COMPUTING DEVICE PURSUANT TO SUBPART J OF PART 15 OF FCC RULES, WHICH ARE DESIGNED TO PROVIDE REASONABLE PROTECTION AGAINST SUCH INTERFERENCE WHEN OPERATED IN A COMMERCIAL ENVIRONMENT. OPERATION OF THIS EQUIPMENT IN A RESIDENTIAL AREA IS LIKELY TO CAUSE INTERFERENCE IN WHICH CASE THE USER AT HIS OWN EXPENSE WILL BE REQUIRED TO TAKE WHATEVER MEASURES MAY BE REQUIRED TO CORRECT THE INTERFERENCE.

RF INTERFERENCE NOTICE, CABLE HARNESS PLACEMENTS AND GROUND STRAP ROUTING ON THIS GAME HAVE BEEN DESIGNED TO KEEP RF RADIATION AND CONDUCTION WITHIN LEVELS ACCEPTED BY THE FCC RULES. TO MAINTAIN THESE LEVELS, REPOSITION HARNESSES AND RECONNECT GROUND STRAPS TO THEIR ORIGINAL PLACEMENTS, IF THEY BECOME DISCONNECTED DURING MAINTENANCE.

Notices

THIS DOCUMENT AND THE DATA DISCLOSED HEREIN OR HERewith IS NOT TO BE REPRODUCED (EXCEPT WHERE NOTED), USED OR OTHERWISE DISCLOSED IN WHOLE OR IN PART TO ANYONE WITHOUT WRITTEN CONSENT OF STERN® PINBALL, INC. **WARNING:** PRODUCTS IN THIS MANUAL, THE COMPANY NAME AND DEVICES AND THE DESIGN OF THE MANUAL ITSELF, ARE PROTECTED BY FEDERAL PATENTS (AND PATENTS PENDING), DESIGN REGISTRATIONS, TRADEMARKS AND COPYRIGHTS. ACTION WILL BE TAKEN IN THE EVENT OF INFRINGEMENT OR IMITATION. THE RIGHT IS RESERVED TO CHANGE SPECIFICATIONS WITHOUT PRIOR NOTICE.

© 2006 Manufactured by Stern® Pinball, Inc.. Portals, Icon Designs, ToPS™ Logo, Bump N' Win™ Logo & all related indicia are trademarks of Stern® Pinball, Inc. All Rights Reserved. Made in the USA.

"Multiball" is a registered trademark of Williams Electronics Games, Inc. Used by permission.

PCB Schematics (Section 5, Chapter 4) by CES (Creative Electronics & Software, Inc.) © 1995.

© WPT Enterprises, Inc. All Rights Reserved. WPT, World Poker Tour, and Spade Card Design are trademarks of WPT Enterprises, Inc. All Rights Reserved.

WPT[™]
WORLD POKER TOUR

BETA
brite

Copyright © 1998 BETA-BRITE and logo are trademarks of Adaptive Micro Systems, Inc. registered in the United States Patent and Trademark Office. All Rights Reserved.

Bee Royal Face Card Designs used are © 2005-2006 The United States Playing Card Company. All Rights Reserved.



TEXAS HOLD 'EM
HOLE CARDS FLOP TURN RIVER
A Q J 10 9
K Q J 10 9

YOUR HAND

- WPT WORLD CHAMPIONSHIP
- ARUBA
- LOS ANGELES
- BAHAMAS
- PARIS
- ATLANTIC CITY
- LAS VEGAS

HOLD EITHER FLIPPER BUTTON FOR EXTRA INFO

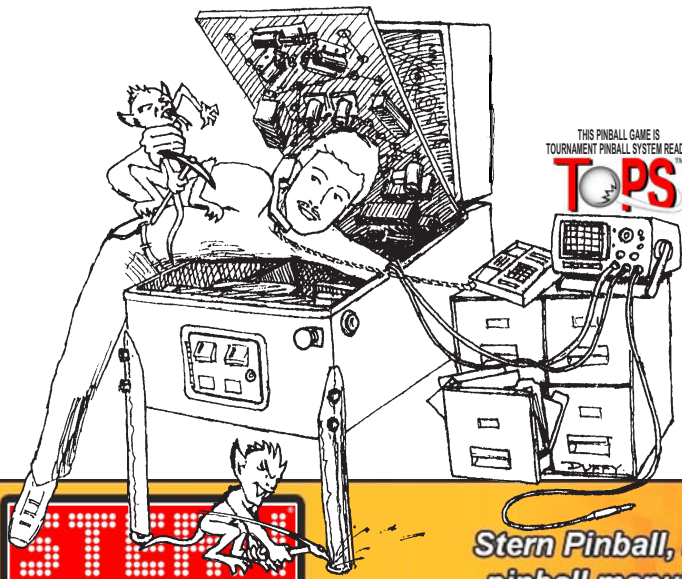
HOLD EITHER FLIPPER BUTTON FOR EXTRA INFO

WORLD POKER TOUR
TEXAS HOLD 'EM
Shows the ranges to collect the FLOP, TURN and RIVER (shown as 10) to advance to LIGHT (shown as 10000).
POKER HANDS
Should drop the pins to Light (shown as 10000).
Ace-in-the-hole MULTIBALL
Hit the Ace in the hole target to start Multiball. After hit is locked, the captain can go back to Ace-in-the-hole target to start Multiball.
NO LIMBY MULTIBALL
Shows the LIGHT LOCK targets on lower playfield to light (shown as 10000). Light is shown as 10000.
EXTRA BALL
Hit the Ace in the hole target to light Extra Ball.

WORLD POKER TOUR

**50¢ = 1 x1
SUPER VALUE
\$2.00 = 1 x5**

▼ U.S. ▼
Customary
Inch Ruler



WORLD POKER TOUR™

PINBALL, INC.

Stern Pinball, Inc. is the only coin-op pinball manufacturer on the planet!

2020 Janice Avenue
Melrose Park, IL 60160
phone: 708.345.7700
fax: 708.345.7813
info@sternpinball.com

- Tech. Support & Parts Sales
- Distributors
- Pinball Links
- Stern Info
- Tournaments
- Tour
- Game Archive
- Contact Us
- Home

Technical Support & Parts Sales

[2002](#), [2003](#) (2-Disc Set) & [2004](#) (2-Disc Set) CD-GAMES are now available! *Click year for more info*

We at STERN Pinball continuously strive to provide our distributors, operators, and game owners with the best technical support possible. We, therefore, have provided you with the service options listed below. If your game requires parts and/or service, please contact your nearest STERN Pinball distributor (See our [Distribution List](#)). For any additional assistance, contact our technical service staff at 1-800-KICKERS (1-800-542-5377) or by e-mail at parts.service@sternpinball.com.

If your STERN Pinball is in need of repair, please contact your nearest [STERN Distributor](#).

[Pinball Game Parts](#)

Offering Service Game Manual excerpts: Parts Identification & Location, Drawings for Major Assemblies & Ramps and Appendixes A-J (*updated with each game*)

[Service Bulletins](#)

Detailing Technical Information, Tips, FYIs, Notices and Updates

[GAME Code Library](#)

Offering game code for all Data East®, Sega™ and STERN® Pinballs (*EPGAME Programmer required*)

[Coinage Cards](#)

Detailing the Country Setting, Pricing Scheme and Dip Switch Setting

[Schematics, Theory of Operation and Troubleshooting Tips](#)

Drawings on the White Star Board System™

[Tricks & Tips](#)

1st Time Pinball Set-Up / Prev. Maintenance

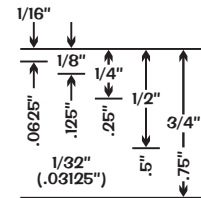
[Track Your Order Via UPS](#)

[NTE Semi-Conductor Cross Reference](#)

[Radio Shack Component Catalogue](#)



Metric Conversion



1" = 2.54 cm or 25.4 mm
1 cm = .3937"
1 mm = .03937"

For metric, multiply the inch value by the metric value:

example: 5" X 2.54 cm = 12.7 cm or 127 mm

For US, multiply the metric value by the inch value:

example: 13 cm X .3937" = 5.1181"

1-800-KICKERS

STERN PINBALL, INC.

Visit our website www.sternpinball.com for Pinball & Redemption game information!

Click **Tech Support & Parts Sales** to view, print or download all of the above!

HELP US, HELP YOU! If you have any suggestions, questions, need technical advice, find errors or have comments, contact us through our website or call!

This Game Service Manual and all other documents relating to this product, playfield components, features, rules, programming and operation are subject to change without notice (Service Bulletins, if applicable, available through our website).



After Set-Up

Pinball Game Set-Up Procedures

...after reading the Pinball Game Set-Up Instruction Sheet (SPI Part N^o 755-5310-00) included with your New Pinball Game, continue with the below procedures:

Backbox (backglass removed):

1. Check all connectors for loose wire terminations. Reseat any loose wire by pushing in on the terminal. Push on all plugged in connectors for the CPU/Sound, I/O Power Driver and the Display Power Supply Boards (check that they are properly seated). Ensure the Fluorescent Light Tube is seated correctly. Check that all fuses are seated properly (fuses on the I/O Bd. have **Red LED** Status indicators). Reinstall backglass, lock the Backbox and secure its' keys back inside the Coin Door.

Playfield (glass removed):

2. Remove all shipping tie downs, shipping blocks, packing foam, etc., if present.
READ ALL PRINTED INFORMATION! Shipping Instructions and/or Decals describe warnings, cautions, and/or important information specific to the game. **SAVE ALL IN CABINET!**

If pinballs were already installed into the Ball Trough (under the arch), remove them before performing the following step. *****Pinballs can fall out and away from the playfield*****

3. Raise the playfield and rest it against the Backbox. See the illustration "Easy Access Service System - 2 Positions" on Page 4.

4. Visually inspect all cabinet cables and connector terminations; ensure no wires or cables are pinched and that cable harnesses are not pulled tight.

5. Make sure the proper amount of pinballs are installed (decal on the lock down assembly and the inside manual cover describe how many pinballs are needed).

6. Lower the playfield and ensure game is **level side-to-side** by adjusting Leg Levelers, if required. See the illustration "Leg Leveler Adjustment" on Page 4. Start with the Leg Levelers turned all the way in (1.25" from floor to bottom of leg), depending on the condition of the floor, adjust the Leg Levelers as required until the game pitch is 6.5°, determined by the Bubble Level.

USE THE BUBBLE LEVEL ON THE WOOD RAIL (LOWER RIGHT) TO DETERMINE IF LEVEL IS ACHIEVED. BUBBLE SHOULD APPEAR BETWEEN THE 2 BLACK LINES. SEE PAGE 4 FOR AN ILLUSTRATION.

The playfield incline affects difficulty of play. Use the recommended incline; Game difficulty is best varied using game adjustments.

With the Coin Door Open:

7. If desired, perform any self tests at this time (see Section 3, Chapter 1, **Service Menu Introduction**, and Chapter 2, **GO TO DIAGNOSTICS MENU**, for information on how to enter "Begin Play Test" and "Game Name Test" Menus, if any, to test components on the game).

8. If desired, adjust **Game Pricing, Standard and/or Custom** (see Section 3, Chapter 4, **GO TO ADJUSTMENTS MENU** and Section 3, Chapter 5, **GO TO INSTALLS MENU** to adjust **Game Difficulty, 3- or 5-Ball Play, Home or Tournament Settings, Novelty, Add-A-Ball, etc.**).



Per CE: "The appliance has to be placed in a horizontal position." "This appliance is not to be cleaned by a Water Jet."



After Set-Up



Pinball Game Set-Up Future Reference

Open up the Printable Version in both 8-1/2 X 11 & 11 X 17.

CAUTION: At least 2 people are required to move and maneuver game.

Use proper moving equipment & extreme care while handling. Pinball game is 260lbs (+/- 10).

Refer to Game Manual for further Game Set-Up Procedures (Sec. 1, Chp. 1) and other important information!

TOOLS REQUIRED: 5/8" Socket Wrench & Utility Knife

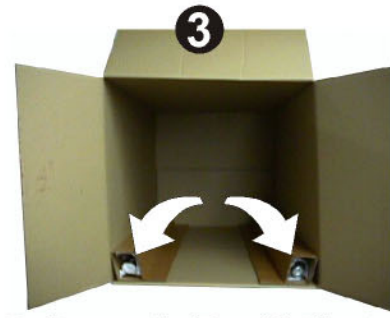
Sec. 1: After Set-Up



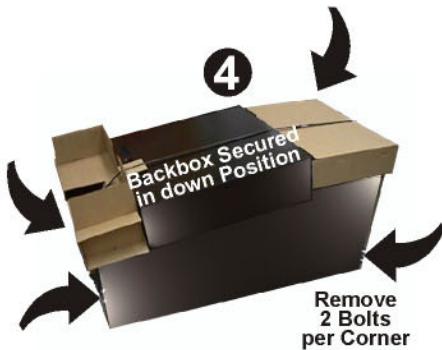
1. Before unpacking box, lay the box flat on its side with "TRUCK THIS SIDE ONLY" facing the floor.



2. Slide game out using the **Black Nylon Strapping** as a handle.



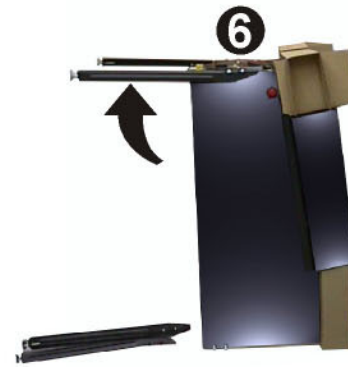
3. Remove the **Four (4) Identical Legs with Levelers** from the carton and set aside. (**SAVE!** all packing materials and information sheets related to this pinball until Set-Up is complete.)



4. At this point **DO NOT CUT STRAPPING** (You want to keep the Backbox secured in the down position). Loosen and remove the 8 Leg Bolts (use 5/8" Socket Wrench) and set aside.



5. Lift game into an **UPRIGHT POSITION** (Coin Door Facing Up).



6. Install **FRONT LEGS** using the bolts removed from **Step 4**. Secure tightly. **Take care not to scratch the Black Finish on any of the Legs.**



7. Carefully set the game down on the **FRONT LEGS**. Care should be taken...Game is heavy, two (2) people are recommended for this and the following step.

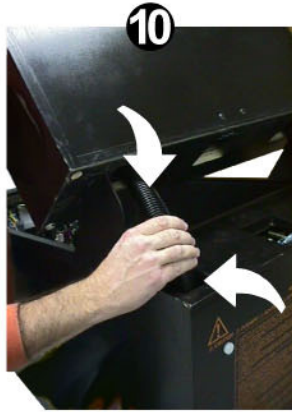


8. Using supports or two (2) people, prop the rear of the cabinet up and install **REAR LEGS**. Secure tightly.



9. Cut **BLACK NYLON STRAPPING**. **CAUTION:** Strapping will **SNAP**, protect your eyes! Use extreme care when using a utility knife or scissors.

Pinball Game Set-Up Future Reference Continued



10. Lift the Backbox into the **UPRIGHT POSITION** (Ensure the cables do not get pinched).

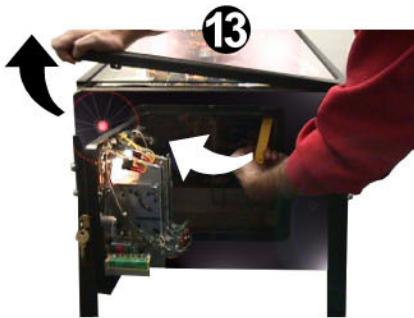


11. After the **BACKBOX** is in the **UPRIGHT POSITION**, locate the **5/16" HEX KEY**. While inserted, rotate **KEY** with a **3/4** turn until latched & locked.

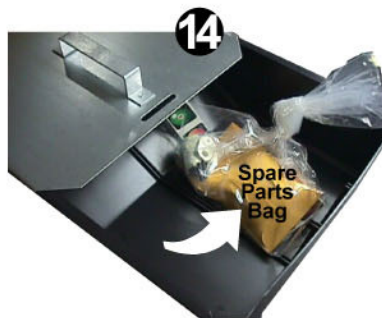


12. The next step you will remove the **PLAYFIELD GLASS & BACK GLASS** to access the inside of the cabinet & Backbox.

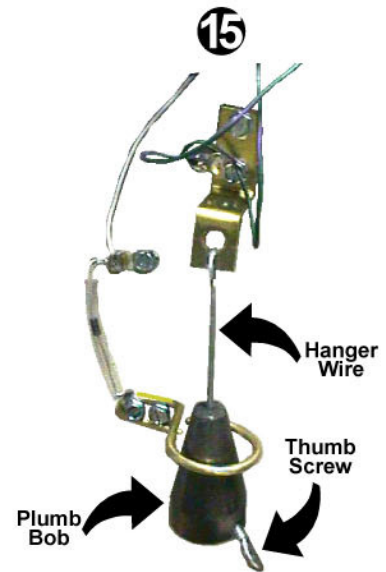
NOTE: KEYS are tied to the **Shooter Rod*** (if equipped) or taped to the **Playfield Glass** (if equipped with **Auto Plunger Button**). Remove keys. One (1) set of keys opens the **Coin Door**, the other set is used to unlock the **Back Glass** to gain access to the **White Star Board System**.



13. Open the **Coin Door** and pull the **YELLOW HANDLE** to the **LEFT** and at the same time pull up on the **FRONT TOP MOLDING** and remove. The **GLASS** can now be pulled out towards you and removed. **TAKE CARE** while moving; set glass on a safe surface.



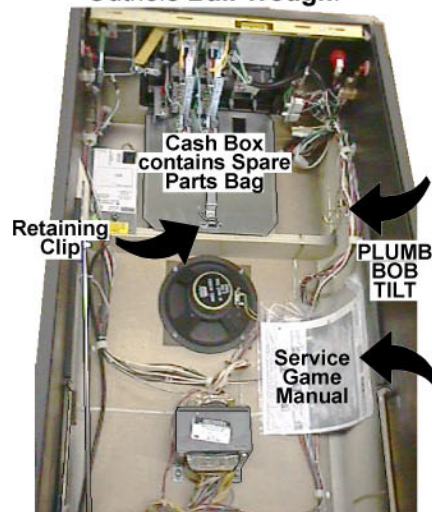
14. Through the open **Coin Door**, remove the **RETAINING RING** at the rear of the **CASH BOX** and open. Remove the **PINBALLS** & the **PLUMB BOB** from the **SPARE PARTS BAG**. (Save the other spare parts in cabinet). Install the **PINBALLS** by placing them on the playfield so they can roll into the **Outhole Ball Trough**.



15. Install the **PLUMB BOB** on the **Hanger Wire** & tighten the **Thumb Screw**. Loosening the **Thumb Screw** & lowering or raising the **PLUMB BOB** makes the **Games Tilt Function** more or less sensitive.



STERN
PINBALL, INC.
1-800-542-5377



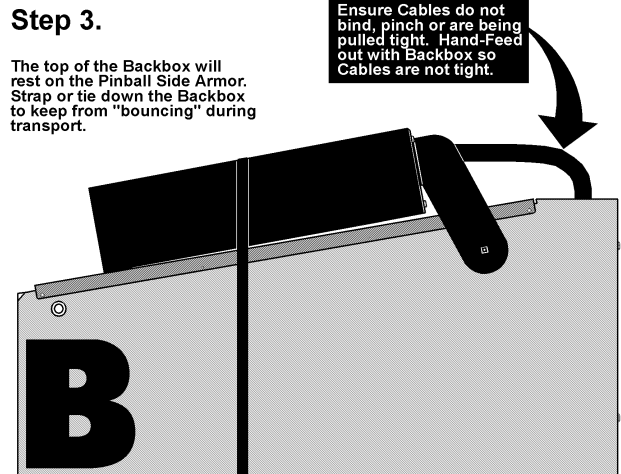
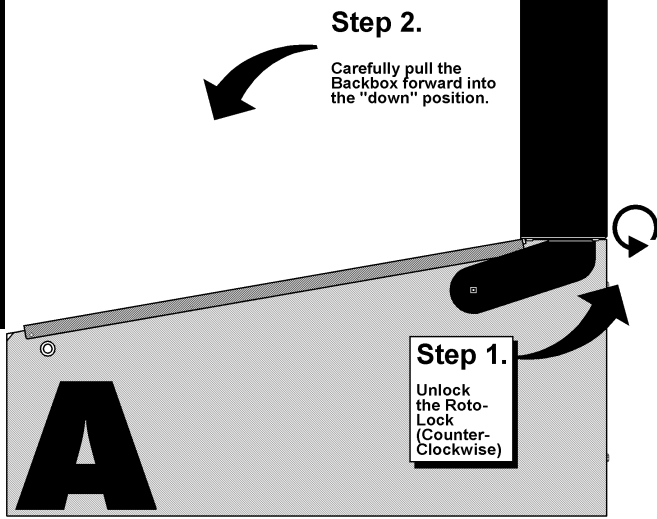
Remove the **PINBALL GAME MANUAL** (stapled to side of the left wall of the cabinet). Review **Section 1, Chapter 1**, which describes how to lift the playfield to access the **Plumb Bob Tilt Assembly**. The manual gives you all the important information you need to prepare for final set-up and other important information (such as Parts, Diagnostics, Schematics and more...).

ALWAYS STORE THE MANUAL & INFORMATION SHEETS INSIDE THE CABINET WHEN NOT USING.

How to Secure the Backbox for Transporting

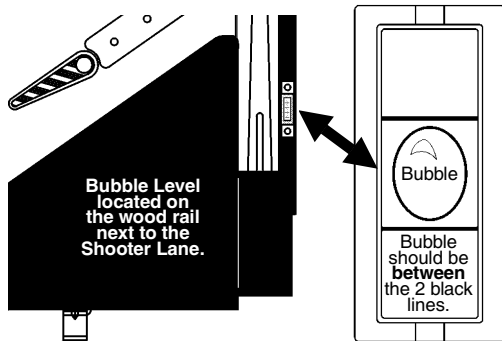
Sec. 1: After Set-Up

For more Backbox details & part numbers, see Section 4, Chapter 1, Parts Id. & Location, Backbox Assembly.



Leg Leveler Adjustment

Attach the four (4) Leg Assemblies to cabinet corners with the eight (8) leg bolts provided .

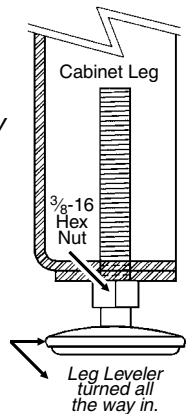


Start adjustment with the leg levelers *turned all the way in*.

View the *bubble* in the level provided on the right side wood rail.

Adjust the front or rear levelers as necessary to cause the bubble to float between the two (2) black lines.

Use a pinball to roll down the center of the playfield for side-to-side leveling.



YOUR PLAYFIELD PITCH IS NOW AT 6.5° AS REQUIRED FOR PROPER GAME PLAY!

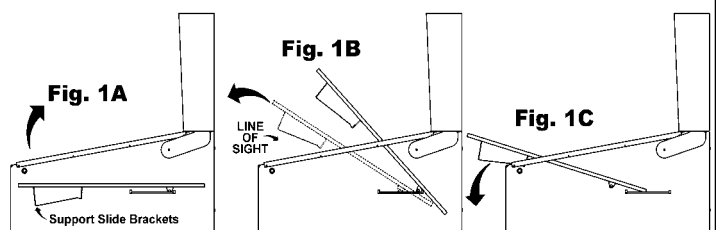
Note: For custom adjustment greater than >6.5° can be achieved by turning out the rear leg leveler(s), however, it is not recommended.

Easy Access Service System - 2 Positions

With the front molding & glass removed, carefully lift the playfield (*take care when using the Bottom Arch to hoist*).

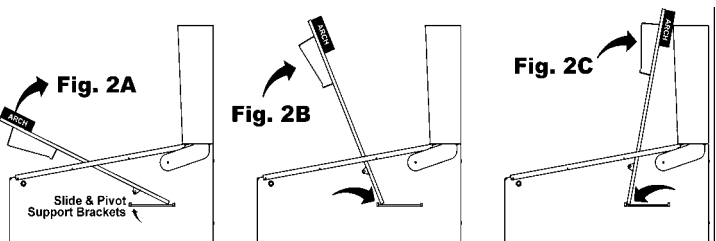
Position 1

When lifted high enough, the **Playfield Support Slide Brackets** (Fig. 1A) can be seen and can clear the cabinet front (Fig. 1B). At this time, pull the playfield toward the front of the cabinet, checking that the mechanical components clear the cabinet front, then rest the playfield on the **Playfield Support Slide Brackets** at the front channel of cabinet (Fig. 1C);



Position 2

With the playfield at rest, hold the sides & pull toward the front of the cabinet (*approx. 6" to 8"*), until resistance is felt from **Edge Slide Brackets** stopping against the **Slide & Pivot Support Brackets** located on either side of the cabinet (Fig. 2A). At this time, swivel the playfield toward the Backbox, then rest on the top edge (Fig. 2B & 2C).



Game Operation & Features

Start of Game Features

Starting a Normal Game

Insert coin(s). The game generates a sound for the first coin & for each subsequent coin with the display indicating the number of credits posted. Press the **Start Button** and a start-up sound is produced, and the posted credits are reduced by one. Subsequent players can be added (**up to 4 can play!**) by pressing the **Start Button** before the end of ball 1 (*with sufficient credit in the game*).

The display now indicates the player or # of players selected from the total depressions of the **Start Button**. The display indicates the ball in play, and a ball is served to the *Shooter Lane*. An introduction is shown followed by Skill Shot Graphics and/or instructions. Pressing the **Start Button** after ball 1 of any player will start a new game (*if credits are available*), **but only** if the **Start Button** is depressed for 2-3 seconds. This delay is to avoid accidental "re-starts" of a game. **Note:** *Any partial credit remaining during game play after the end of ball 1, or power down, will be eliminated.*

Starting Team Play (Doubles!)

This option is adjustable with **Standard Adjustment (Adj.) 62, Team Scores** (Default = **NO**). If **Standard Adj. 62, Team Scores** is changed to **YES**, then Team Play will be made available. **Team Play only works in a 4-Player Game**. The totals for Players 1/ 3 (Team 1) & Players 2 / 4 (Team 2) are then displayed individually **as well as** the combined score for **BOTH TEAMS**.

Starting Tournament Play

This Pinball Game is **Tournament Ready**. **Optional Tournament betaBRITE Color Dot Display & hardware (sold separately) is available**. Review **Section 3, Chapter 6, GO TO TOURNAMENT MENU**, for more info!

Unlike a "Normal Game", the Tournament Game is started by depressing the **Tournament Start Button** (*located on the Front Molding, if installed*). If adequate credit(s) are posted **and a Tournament is started (set-up properly)** via the **Service Menu** (*select the "TOUR" Icon in the Main Menu*), the **Tournament Start Button** will flash. *Any adjustments or installs changed will not be in affect. Starting a Tournament Game defaults to preprogrammed Tournament Rules (e.g. No Extra Balls, Specials or Bonus Credits are awarded); however, starting a Normal Game after a Tournament Game will then revert back to any unique adjustments or installs performed previously.* **During** and **End of Game Features** operate in the same manner (*differences in adjustment defaults are present*).

During Game Features

Feature Mode & Combination Shots

Features are lit on the playfield and started by completing *certain shots (e.g. completion of Target Banks, Orbit(s), Ramp(s) and/or any combination of the shots)*.

Multiball

Multiball is started after completion of certain features (*amount of balls used depends on game rules*).

Replay Feature

Replay awards are given as the player exceeds a High Score Level during game play. This can be adjusted with **Standard Adj. 3, Replay Award** (Default = **CREDIT**). Players exceeding the High Score Levels can receive: **CREDIT**, **EXTRA BALL**, or **SPECIAL**. Adjust to **NONE** if a replay award is not desired.

End of Game Features

Game Endings

When all player(s) have played all balls (including any Extra Balls), the game ends. If power is interrupted during the course of a game, it will end that game (**see Starting a Normal Game**). Closure of the Plumb Bob Tilt Switch according to the number of tilts set, **Standard Adj. 22, Tilt Warnings** (Default = **2**) or prolonged closure, will end the current Ball-In-Play. Closure of the Slam Tilt Switch on the Coin Door ends the current game(s).

Match Feature

At the end of each ball, earned bonuses are collected. At the end of the last ball of a game (including any extra balls, if applicable), earned bonuses are collected, then the system produces a random 2-digit number (a multiple of 10; 00 to 90). Matching the last 2 digits of the player's score with this number awards a credit. In **Std. Adj. 20, Match Percentage** (Default = **9%**) can be changed from 0-10%. Changing the percentage to **0% displays** the "Match Animation" at the end of the game, however, will never match nor award anything. Changing this adjustment to **OFF** will **not display** the "Match Animation" nor award anything.

Entering Initials/Name

If player achieved a new **High Score** in a game or achieved a **Special Feature** (*if given*) the player may enter 3 Initials. In **Std. Adj. 40, HSTD (High Score To Date) Initials** (Default = **3 Initials**) can also be changed to **10-Letter Name**. Use the **Flipper Buttons** to choose a letter or character as seen on the Dot Display. Hitting the **Start Button** locks in the letter or character and proceeds to the next letter. The game then proceeds into the **Game-Over Mode** and then to the **Attract Mode**.

Note: **Standard Adj. 44, Custom Message** (Default = **ON**) can be displayed during the Attract Mode; enter letters in the same fashion. For more details on **Adjustments, see Section 3, Chapter 4**.

Continued Next Page.

Auto Percentaging

This game is equipped with Auto Percentaging, **Standard Adjustment (Adj.) 1, Replay Type** (Default = **AUTO**, adjustable). The *Replay Percent* is automatically adjusted, **Standard Adj. 2, Replay Percentage**, or you can set a *Fixed Replay Score*. Four levels may be selected. Adjustments allow awarding of a "CREDIT" (or your setting) as each level is exceeded. This can be adjusted with, **Standard Adj. 3, Replay Award** (Default = **CREDIT**). With the **Autopercentage Feature**, if the actual replay percentage is higher or lower than that desired, the game will automatically adjust for the new recommended percentage score(s). You may choose to make a different "score-to-beat" adjustment; this is done by utilizing **Standard Adj. 4, Replay Levels**. *For more details with Adjustments, see Section 3, Chapter 4, GO TO ADJUSTMENTS MENU; also, see Section 3, Chapter 5, GO TO INSTALLS MENU (via the UTILITIES MENU) for further customization of your Pinball Game.*

Sec. 2: Game Op.

Instruction Card

Below is a **COPY** of the Game Instruction Card (SPI Nr.: 755-5188-00-Y USA). For a replacement Game Instruction Card on Astrobright Solar Yellow Card Stock, add -Y to the end of the Part Number above. If your card is lost or damaged, simply **COPY** this page and **cut out** the card as a temporary replacement until a new card is ordered.

(Hint: **COPY & CUT** along the dotted line and fold in the center to keep the "COPY" sturdy.)

COPY & CUT



WORLD POKER TOUR™

To download the Game Instruction Card, visit our website @ www.SternPinball.com and click on the "World Poker Tour" or "Game Archive" Pop Bumper Link, then click "Instruction Card, ... (Multi-Language)"

FOLD HERE

Click on card to open the Instruction Card for printing.

WORLD POKER TOUR

TEXAS HOLD 'EM
Shoot the ramps to collect the FLOP, TURN and RIVER (when lit) to advance in WPT events .

POKER HANDS
Shoot drop targets to Light Poker Hands (one pair, three of a kind, etc.).

ACE-IN-THE-HOLE MULTIBALL
Hit the bars on upper playfield to raise them. Shoot into hole to lock ball. After ball is locked, hit captive ball to start Multiball.

NO LIMIT MULTIBALL
Shoot the LIGHT LOCK target on lower playfield to light green LOCK arrows. Lock 3 Balls to start Multiball.

EXTRA BALL
Win cities/countries to light Extra Ball.



© WPT Enterprises, Inc. WPT, World Poker Tour, and Spade Card Design are trademarks of WPT Enterprises, Inc. All Rights Reserved. Bee Royal Face Card Designs used are © 2005-2006 The United States Playing Card Company. All Rights Reserved. Printed in the USA. 755-5188-00-Y USA

Table of Contents
for Section 3

SERVICE MENU

- Chapter 1, Service Menu Introduction8 – 12
 - ▶ Table of Contents for Section 3.....7
 - ▶ Service Switch X4 Set Acces & Use8
 - ▷ Function 1: SERVICE CREDITS MENU ▷ Function 2: VOLUME MENU ▷ Function 3: SERVICE MENU
 - ▶ Service Menu Introduction9
 - ▷ How to Use This Section
 - ▶ World Poker Tour™ Pinball Service Menu Icon Tree10-11
 - ▶ Exit Service Menu.....12
 - ▷ Problem / Solution Table
- Chapter 2, GO TO DIAGNOSTICS MENU13 – 20
 - ▶ Go To Switch Menu14
 - ▷ Switch Test ▷ Active Switch Test
 - ▶ Go To Coil Menu15
 - ▷ Single Coin Test ▷ Cycling Coil Test
 - ▶ Go To Flash Lamps Menu15
 - ▷ Single Flash Lamp Test ▷ Cycling Flash Lamp Test
 - ▶ Go To Lamp Menu16
 - ▷ Single Lamp Test ▷ Test All Lamps ▷ Lamp Row Test ▷ Lamp Column Test
 - ▶ Ball Trough Test17
 - ▶ Technician Alerts17-18
 - ▷ Switch Detection ▷ Pinball Detection ▷ Tech Report Alert Option
 - ▶ Fire Knocker ▶ Sound / Speaker Test ▶ Begin Burn-In19
 - ▶ Dot Matrix Test.....20
- Chapter 3, GO TO AUDITS MENU21 – 24
 - ▶ Earnings Audits [#1 – #13 Definitions]21
 - ▶ Standard Audits [#1 – #59 Definitions]22-23
 - ▶ Feature Audits [#1 – #164]24
 - ▶ Tournament Aduits [#1 – #14]24
- Chapter 4, GO TO ADJUSTMENTS MENU25 – 34
 - ▶ Standard Adjustments [#1 – #61]25-31
 - ▶ Feature Adjustments [#1 – #44]32-34
- Chapter 5, GO TO UTILITIES MENU35 – 40
 - ▶ Go To Installs Menu.....35-38
 - ▷ Install Extra Easy ▷ Install Easy ▷ Install Medium ▷ Install Hard ▷ Install Extra Hard ▷ Install 3-Ball ▷ Install 5-Ball
 - ▷ Install Competition ▷ Install Directors Cut ▷ Install Home Play ▷ Install Novelty ▷ Install Add-A-Ball ▷ Install Factory
 - ▶ Enter Custom Message.....39
 - ▶ Set Custom Pricing39
 - ▶ Set Date / Time.....40
 - ▶ Go To Resets Menu40
 - ▷ Reset Coin Audits ▷ Reset Game Audits ▷ Reset Grand Champion ▷ Reset High Scores ▷ Reset Credits
 - ▷ Reset Factory Settings
 - ▶ Go To USB Menu40
 - ▷ Dump to USB Memory Stick ▷ Update Game Code ▷ Backup to USB Memory Stick
- Chapter 6, GO TO TOURNAMENT MENU41 – 42
 - ▶ Start Tournament.....41
 - ▶ Stop Tournament.....41
 - ▶ View Tournament Data41
 - ▶ Tournament Audits // Sign Messages A-B.....42

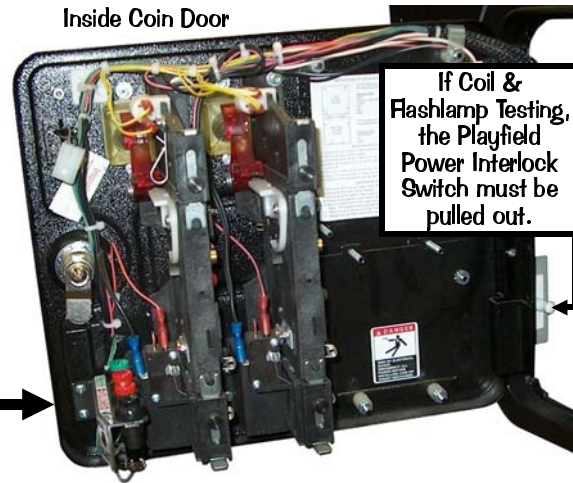
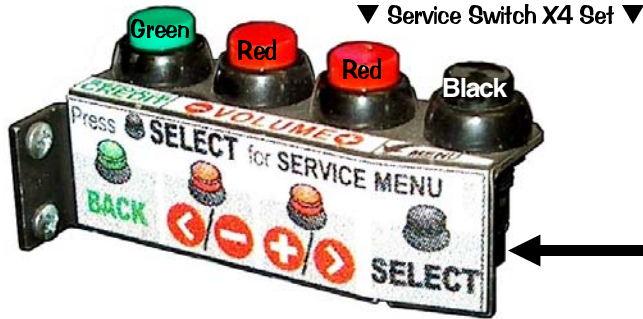
Sec. 3: ...Menu Intro.



Service Switch X4 Set Access & Use

Inside Coin Door

The 4-Button Service Switch Set provides access for **three (3) functions** available for your use: 1: **SERVICE CREDIT**, 2: **VOLUME [-] / [+]** and 3: **SERVICE MENU**.



To access any of these **three (3) functions** you must first open the **Coin Door** (see pictorial above) with the Game in the **Attract Mode** (not already in any Function or Menu stated below) and then follow below.

Pushing the **GREEN** BUTTON first.



◀ Function 1: SERVICE CREDITS MENU

Pushing the Green [**SERVICE CREDIT**] Button first, adds a **Service Credit** per push (will not affect your audits as "paid" credits). This is useful for the technician to test games in regular play without affecting the game audits. Each depression adds **1 credit**; up to **50 credits** can be applied. **Standard Adjustment 23, Credit Limit**, determines this, however, it can be changed from 04-50; for details see Chapter 4 of this Section 3.

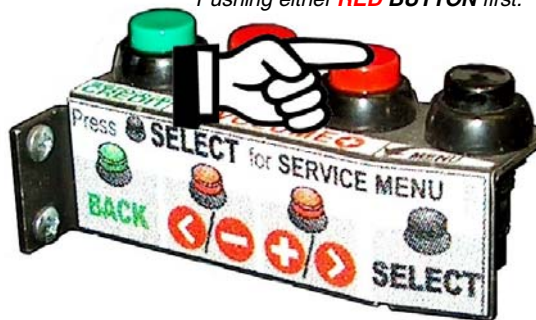
Note: Once your credits are added, this menu will **automatically exit** a few seconds after the last button depression or when the Green [**BACK**] or Black [**SELECT**] Button is pushed. This function is disabled if **Standard Adjustment**

42, Free Play, is set to **YES**. The Service Credits are limited to the Credit Limit in addition to any paid credits present in the game (e.g. If the Credit Limit is 30, with 8 paid credits present, only 22 Credits can be applied.)

Pushing either **RED** BUTTON first.



Pushing either **RED** BUTTON first.



▲ Function 2: VOLUME MENU ▲

Pushing either of the Red [**VOLUME**] Buttons first, enters the **VOLUME MENU**. While in this Mode, to **DECREASE** the volume, hold down or depress the **1st Red [< / -]** Button until desired the volume is achieved; to **INCREASE** the volume, hold down or depress the **2nd Red [+ / >]** Button until the desired volume is achieved.

Note: The volume can be set between **0-63**; Once your adjustments are made, this menu will **automatically exit** a few seconds after the last button depression or when the Green [**BACK**] or Black [**SELECT**] Button is pushed.

◀ Function 3: SERVICE MENU

Pushing the Black [**SELECT**] Button first, enters the **SERVICE MENU**. Once in, navigate through all menus by depressing the **Service Menu Buttons**. Use the Red [**< / -**] or [**+ / >**] Buttons to move **LEFT / RIGHT, NEXT/PREVIOUS** (audits/adjustments) or to **INCREASE / DECREASE** an adjustment (setting). Use the Black [**SELECT**] Button to select a highlighted **Icon**, move to the next line of text or to answer **"OK"** where applicable. Use the Green [**BACK**] Button to exit or escape back.

Please read Section 3, Chapters 2-6, for explanation on all **Icons and Menus. Read! Read! Read!**



Sec. 3: ...Menu Intro.

Service Menu Introduction

Important: The **Switch Bracket** holds the **Playfield Power Interlock**. It is located just inside the Coin Door frame (see pictorial of the **Coin Door** on the previous page). The Button Switch for the **Playfield Power Interlock Switch** must be pulled out for electro-mechanical device testing or diagnostic purposes (this is required). If this button is pushed in, the **Playfield Power** is disabled while the **Coin Door** is **OPEN**.

How to Use This Section

This section will cover all functions available in the **SERVICE MENU** in a *Step-By-Step* process. This section is divided into **chapters** which coincide with the **MAIN MENU** (will also provide more detailed information). The previous and following pages in this Chapter will instruct the operator on how to move through the Menus. *It's simple, easy and fun to use!*

To get into the **SERVICE MENU MODE** review "**Function 3: SERVICE MENU**" on the previous page. After Power-Up, push down the **Black [SELECT] Button** to begin. Looking at the display you will momentarily see "**SERVICE MENU**" followed by the **MAIN MENU**:



Use the **Red [</>] / [+/>] Buttons** to move the selected **Icon** left or right, and the **Black [SELECT] Button** to activate the selected **Icon**.

The **MAIN MENU** now appears with the "DIAG" **Icon** (GO TO DIAGNOSTICS MENU) highlighted:



As the operator views the Menu Screen(s), the **MORE MORE** symbols indicates that there are more **Icons** to select in each direction. The **Icon** selected will blink. Pushing the **Black [SELECT] Button** will select the **Icon** and the Menu Screen will change to the menu selected. Select the **Green [BACK] Button** to move backwards through the menu levels. Press the **Green [BACK] Button** repeatedly or select the "**QUIT**" **Icon** to completely exit the **SERVICE MENU Mode**.

View the **SERVICE MENU Icon Tree** on the next pages for a complete overview of all menus used in this system. The "**HELP**" **Icon** provides an explanation of **ICON** usage or any other information in the Menu where the "**HELP**" **Icon** was selected (when available).

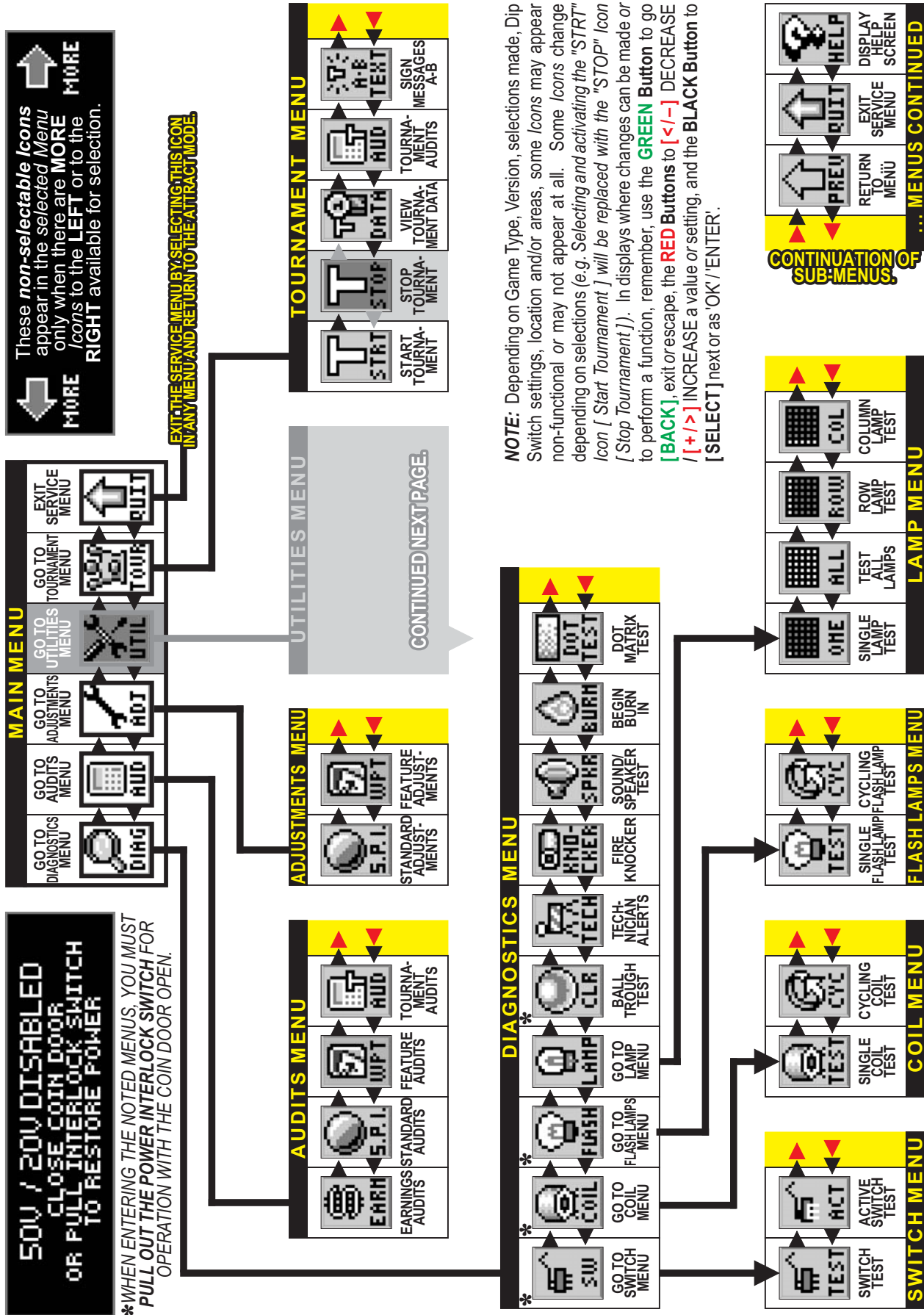
DIAG: GO TO DIAGNOSTICS MENU | **AUD:** GO TO AUDITS MENU | **ADJ:** GO TO ADJUSTMENTS MENU
UTIL: GO TO UTILITIES MENU (INSTALLS, CUSTOM MSG., CUSTOM PRICING, SET TIME, RESET & USB)
TOUR: GO TO TOURNAMENT MENU (START TOURNAMENT, VIEW TOURNAMENT DATA, SIGN MESSAGES)

>> TO UPDATE THE GAME CODE, REVIEW THE STEPS ON THE INSIDE FRONT COVER OF THIS MANUAL.

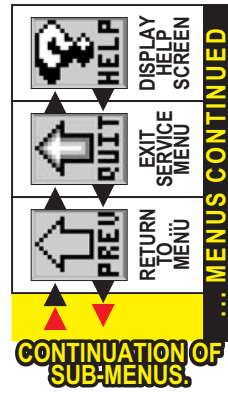
Use both the manual and the display to help customize, troubleshoot and/or diagnose faults, if any.

World Poker Tour™ Pinball Service Menu Icon Tree

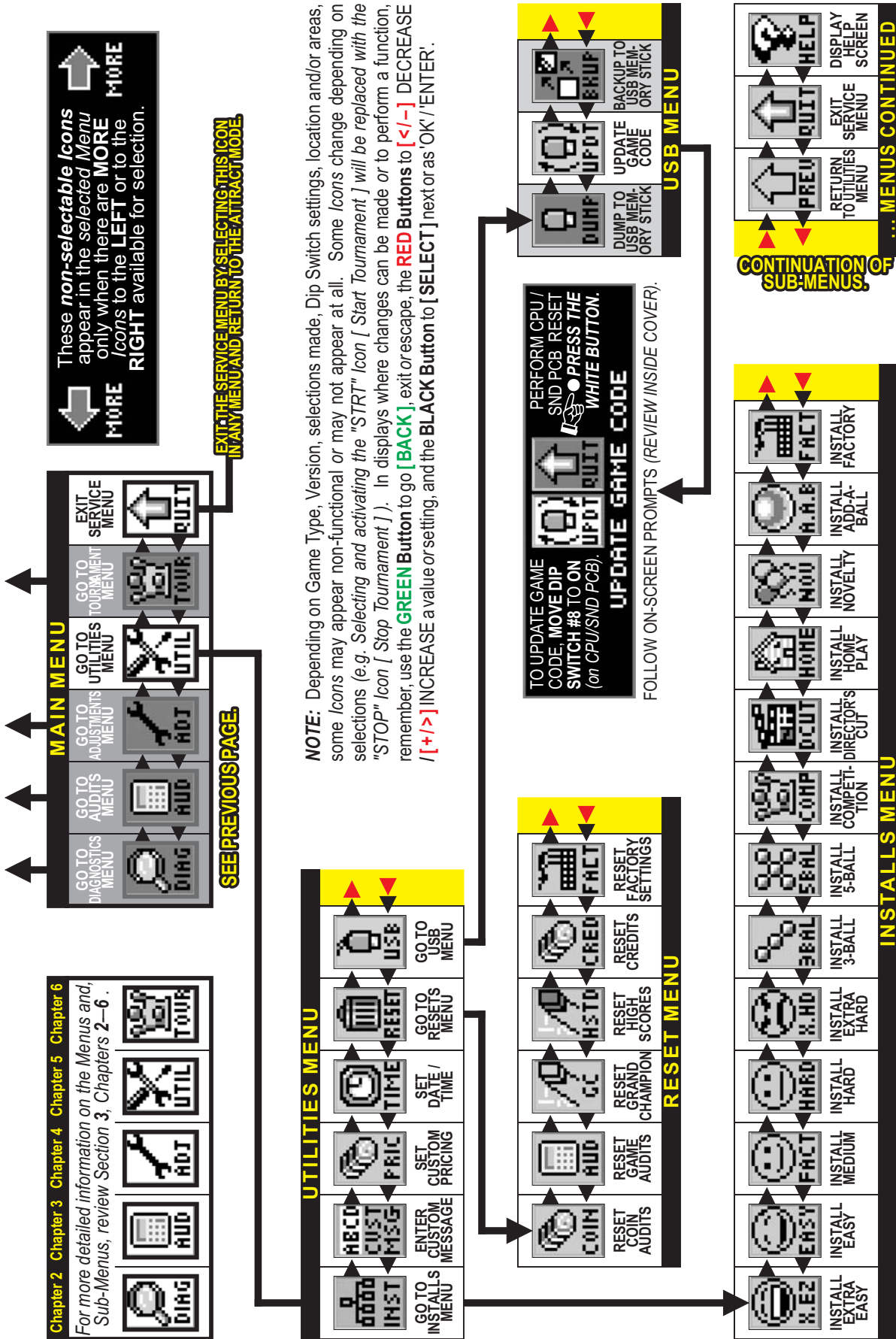
Sec. 3: ...Menu Intro.



NOTE: Depending on Game Type, Version, selections made, Dip Switch settings, location and/or areas, some Icons may appear non-functional or may not appear at all. Some Icons change depending on selections (e.g. Selecting and activating the "STR" Icon [Start Tournament] will be replaced with the "STOP" Icon [Stop Tournament]). In displays where changes can be made or to perform a function, remember, use the **GREEN Button** to go [BACK], exit or escape, the **RED Buttons** to [< / -] DECREASE [+ / >] INCREASE a value or setting, and the **BLACK Button** to [SELECT] next or as 'OK' / 'ENTER'.



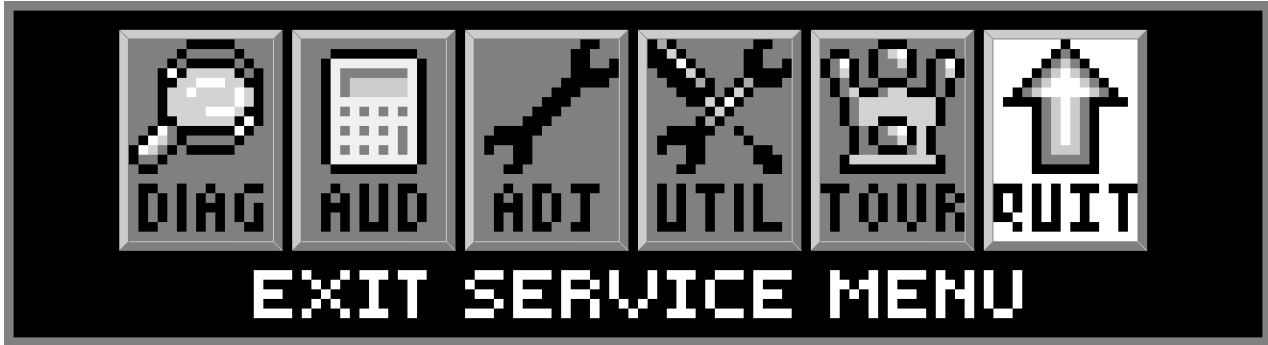
World Poker Tour™ Pinball Service Menu Icon Tree Continued





Exit Service Menu

In the **MAIN MENU** and in all **SUB-MENUS** (where the "QUIT" Icon is present), if the "QUIT" Icon is selected and *activated*, or the **Green [BACK] Button** is selected repeatedly (depending on which sub-menu you're in...), the **SERVICE MENU Session** will be exited and returned to the **Attract Mode**.



Turning the game on/off will start the *Power-Up Routine*. Upon **Power-Up**, the **DISPLAY** will indicate the **COUNTRY, FILE VERSION** and **LANGUAGE(S)** installed. **LANGUAGE/COUNTRY**: change via Dip Switch.



The below **Problem / Solution Table** was designed to answer some common problems frequently asked.

Problem / Solution Table

PROBLEM	SOLUTION
Will not enter the SERVICE MENU after depressing the Black [SELECT] Button .	<ul style="list-style-type: none"> • Check the Service Switches [GREEN, RED (x2) & BLACK Buttons] for loose connections or bad ground. • Check the associated wiring harness to/from the CPU/Sound Board, Connector J13. • Check CPU/Sound Board for possible failure.
All Service Buttons [••••• Buttons] appear nonfunctional.	<ul style="list-style-type: none"> • Check the Service Switches wiring harness for poor or no connection and/or broken wires.
The Green Button in the Attract Mode will not enter the SERVICE CREDITS MENU to add Service Credits.	<ul style="list-style-type: none"> • Check to make sure the Game is not in "Free Play." <i>If the game is set to Free Play, adding Service Credits is not required.</i> • Check the Service Switches wiring harness for poor or no connection and/or broken wires.
The Display "blanks out."	<ul style="list-style-type: none"> • Check the Dot Matrix Display for loose wiring harness for poor or no connection and/or broken wires. • Check F1 (3/4A Fuse) on the Display Power Supply Board. Refer to Section 5, SCHEMATICS & TROUBLESHOOTING.
Icons "scroll" along continuously in the MAIN MENU .	<ul style="list-style-type: none"> • Check for a stuck switch on either of the Red Buttons.
The Start and Flipper Buttons do not select or activate Icons in the SWITCH TEST MENU .	<ul style="list-style-type: none"> • This is normal. These switches are deactivated, as they are a part of the Switch Test. Refer to Section 3, Chapter 2, GO TO DIAGNOSTICS MENU, Switch Test.
Can't move selection of Icon with the Left and/or Right Flipper Buttons .	<ul style="list-style-type: none"> • Check the Flipper Buttons for loose connections or bad Ground and refer to Section 5, Chapter 2, Playfield Wiring, #-Flipper Circuit Wiring Diagram. • This is normal only in Diagnostic's Switch & Active Switch Tests (see previous Problem).
Some Icons appear non-functional in the MENU or missing.	<ul style="list-style-type: none"> • Some functionality of the Service Menu may not have been completed during development. If exists, it should only be a non-critical function, such as the "HELP" Icon, which will explain the usage of icons. When completed, a software update will correct the problem. Software updates are announced via Service Bulletins (if critical) and on our website http://www.sternpinball.com/GAME-code.shtml; view the Game Code Library Message Board Marquee or click Previous Messages for past announcements.
In COIL TEST MENU , the coils and flashlamps do not fire after pressing the Black [SELECT] Button .	<ul style="list-style-type: none"> • Ensure the POWER INTERLOCK SWITCH is pulled out (see the start of this Chapter).
In the SERVICE MENU , the volume cannot be adjusted with either of the Red Buttons .	<ul style="list-style-type: none"> • The Volume adjustment can only be made when in the Attract Mode (see the start of this Chapter).
In the SERVICE MENU , the display seems to lock up, or the Help Display appears to be non-functional.	<ul style="list-style-type: none"> • If you cannot clear the situation by exiting back one Menu, exit completely out of the SERVICE MENU, and re-enter. If the problem persists, call Technical Support for additional help.

Sec. 3: ...Menu Intro.

IF YOU NOTE ANY OTHER PROBLEMS or HAVE ANY SYMPTOMS NOT DESCRIBED ABOVE, PLEASE CALL TECHNICAL SUPPORT 800-542-5377 (708-345-7700 OPTION #1), SO WE MAY ASSIST YOU.



To initiate, from the **MAIN MENU**, select the "DIAG" *Icon*. The **DIAGNOSTICS MENU** provides tests for switches, coils, flash lamps, lamps, sounds and dots in the Dot Matrix Display. Each feature may be tested manually or automatically after entering the **SERVICE MENU** (see Section 3, Chapter 1, Service Menu Introduction). The [**CYCLING COIL TEST**] / [**FLASH LAMP TEST**] may be used for a quick verification of automatic test functions. The [**SWITCH TEST**] / [**SINGLE COIL TEST**] / [**SINGLE LAMP TEST**] / [**TEST ALL LAMPS**] / [**LAMP ROW TEST**] / [**LAMP COLUMN TEST**] / [**FLASH LAMP TEST**] may be used for troubleshooting.

All **DIAGNOSTICS MENU** *Icons* and there usages are explained throughout this chapter in the same order as seen in the Dot Matrix Display. **NOTE:** Depending on Game Type, Version, selections made, Dip Switch settings, location and/or areas, some *Icons* may appear non-functional or may not appear at all. Some *Icons* change depending on selections (e.g. Selecting and activating the "STRT" *Icon* [Start Tournament] will be replaced with the "STOP" *Icon* [Stop Tournament]). **Icons and/or functions, order and operation are subject to change.**

In displays where changes can be made or to perform a function, use the **GREEN Button** to go [**BACK**], exit or escape, the **RED Buttons** to [**</-**] MOVE BACK / LEFT / DECREASE / [**+/>**] MOVE FORWARD / RIGHT / INCREASE a value or setting, and the **BLACK Button** to [**SELECT**] next or as "OK / ENTER / ENERGIZE."

Important: Upon **Power-Up** (Game CPU Reset) or opening the **Coin Door** watch the **Display** for any **Alerts**.*



pressing the 'escape' **Green** [**BACK**] **Button** will remove the alert display. Initial display presentation is accompanied by 3 audible tones (the bright display warning will go dim after approximately 30 seconds).



This **alert display** is shown momentarily during **Game Mode** or **Power-Up** to alert the operator of a coil malfunction (coil doesn't energize or coil fires a multiple number of times). **OPERATOR ALERT!** works by monitoring any switch activated coil that has the potential to trap a ball when disabled (e.g. in the Auto Launch, Scoop, Eject, etc.). This alert can also appear if a switch associated with a coil (e.g. #1 Trough Up-Kicker, #2 Auto Launch, etc.) is stuck closed (caused by a switch jam or stuck ball); the **CPU/Sound Board** will activate the coil approximately ten times and if the switch remains closed, the game will report this switch in **Technician Alerts** & will indicate the following display warning:



If this **Tech Report Alert flashes** (along with an audible sound), the game has detected faulty switches and/or missing pinballs. Select the "TECH" *Icon* for information (review Sec. 3, Chapter 2, Pages 17-18, Technician Alerts). For this **Alert display** to appear, Standard Adj. 62, Tech Alert Warning, must be changed to **POWERUP, COIN DOOR** or **POWERUP AND COIN DOOR**. The default is **NEVER** (review Section 3, Chapter 4, GO TO ADJUSTMENTS MENU, Standard Adjustments).

CAUTION! Remove all pinballs from the Ball Trough prior to lifting the playfield to it's full upright position for servicing. **PULL OUT** the **Power Interlock Switch** for operation. To eject pinballs, select the "DIAG" *Icon* from the **MAIN MENU** to enter the **DIAGNOSTICS MENU**. Select the "CLR" *Icon* to enter the **BALL TROUGH TEST MENU**. Press the **Black** [**SELECT**] **Button**. To return to the **DIAGNOSTICS MENU**, press the **Green** [**BACK**] **Button**. This feature also useful to retrieve a pinball for game testing in **Switch** or **Coil Tests**.



Go To Switch Menu

To initiate, from the **DIAGNOSTICS MENU**, select the "SW" *Icon*. Switches are configured in an 4 X 16 Matrix of Rows [Switch Drives] and Columns [Switch Returns] with up to **64** possible switches. Dedicated Switches are configured in a 2 X 16 Matrix of Rows [Dedicated Switch Drives / Ground] and Column [Ded, Switch Returns] with up to **32** possible dedicated switches (*includes the 8 dip switch positions*). The **SWITCH TEST MENU** consists of two (2) parts: **Switch Test** and **Active Switches** to test *all* switches.

Reminder: The **Flipper & Start Buttons** (part of Switch Tests) are temporarily disabled as **Service Menu Navigation Buttons** during these test(s) so they can be tested and shown on-screen. Pressing the **Green [BACK] Button** (Dedicated Switch **D-21**), Light Green-Black / Black (GND), will exit **Switch Test** or **Active Switch Test**.

Upon entering **Switch Test**, you will notice that some switches are already indicated as 'closed'. ▶



Switch Test

To initiate, from the **SWITCH MENU**, select the "TEST" *Icon*. Ensure the **Power Interlock Switch** is pulled out if testing with the Coin Door open and the activation of coils is required. Upon entering **Switch Test**, you will notice that some switches are already indicated as closed. In the examples, the 4-Ball Trough Switches **#18, #19, #20 & #21** are shown closed (*pinballs at rest in the ball trough*), along with the Flipper E.O.S. Dedicated Switches **D-10 & D-12** (End-of-Stroke Switches are 'normally closed'). If the game has more flippers with E.O.S. Dedicated Switches, CPU Dip Switch Setting *other than 1-8 OFF* or switches stuck closed, more dots will be indicated (*enter Active Switch Test to reveal the names*).

In **Switch Test**, close each switch and observe the display (*switch closure is accompanied by a short audible tone*). In the example, the **Black [SELECT] Button** Dedicated Switch **D-24** is pressed. The Dot Matrix Display will light up (*highlight*) the corresponding *dot* in the on-screen matrix, display the *switch name*, *switch number* and the *Switch Drive / Return wire colors*. When not closing a switch, the display indicates **NONE** and the last switch number closure. For the Switch Matrix Grid and Dedicated Switch Grid, see **Find-It-In-Front: Dr. Pinball, DR. ④** or escape out of this test and enter **Active Switch Test** (*described below*) to view the names of the switches closed. **Note:** Pressing the **Green [BACK] Button** (Dedicated Switch **D-21**), Light Green-Black / Black (GND), will exit the **Switch Test**.



CAUTION! COIL MECHANISMS WHEN ACTIVATED HAVE FAST MOVING PARTS! While performing **Switch Test** with the Coin Door closed *or* with the Coin Door open (*with the Power Interlock Switch is pulled out*), **DO NOT USE YOUR FINGER** to test switches which are associated with a coil mechanism such as Vertical Up-Kicker (*hole with a switch*), Slingshots, Bumpers, etc..

... Ded. Switch D-24 is held down. The display will cycle and flash each dot, naming each switch ... closed. ▶



Active Switch Test

To initiate, from the **SWITCH MENU**, select the "ACT" *Icon*. In **Active Switch Test**, if any switches are stuck closed (*or normally closed from the presence of pinball(s) as in the Ball Trough*), the display will flash the corresponding dot(s) in the on-screen matrix, display the *name* and the *Switch Drive / Return wire colors*. If more than one switch is closed, the switch information will change with each switch. This cycle continues until all switches are cleared *or* until **Active Switch Test** is exited. In the example, the **Black [SELECT] Button** Dedicated Switch **D-24** is pressed and held down. The display will cycle and flash each dot, naming each switch which is closed. To determine the *switch number*, compare the highlighted dot to the same position in the Switch Matrix Grid to determine its' number, see **Find-It- In- Front: Dr. Pinball, DR. ④**.



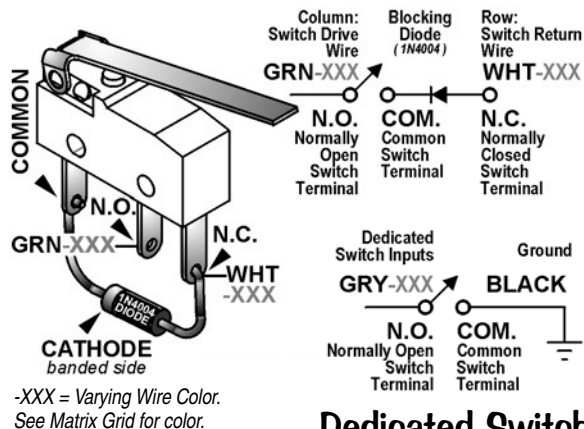
D-24 position is highlighted and accompanied by a short audible tone when pressed. ▼



After pressing the switch (*to make it close*), the display will indicate the last switch number. ▼



Typical Switch Wiring & Schematic



Dedicated Switch Schematic





Go To Coil Menu

To initiate, from the **DIAGNOSTICS MENU**, select the "COIL" *Icon*. Coils **#01 – #16** are typically High Current Coils (*although Low Current Coils may be used in these positions & will be noted*). Coils **#17 – #32** are typically Low Current Coils. Flash Lamps are typically used in positions **#25 – #32** (*although Flash Lamps may be used in any position and will be noted*). Auxiliary Coils may be used in positions **#33 – #35**.

Remember, use the **GREEN Button** to go [**BACK**], exit or escape, the **RED Buttons** to [**< / -**] GO BACK [**+ / >**] GO FORWARD, and the **BLACK Button** to [**SELECT**] ENERGIZE the coil (*solenoid*) or flash lamp.



Single Coil Test

To initiate, from the **COIL MENU**, select the "TEST" *Icon*. Ensure the **Power Interlock Switch** is pulled out if testing with the Coin Door open. Upon entering

Single Coil Test, you will notice the #1 coil is shown. The Dot Matrix Display will indicate the *coil or flash lamp name, coil (solenoid) or flash lamp number and the Coil or Flash Lamp Power Line / Drive Transistor Control Line wire colors*. To determine the "Pin-Outs" from the I/O Power Driver Board, the Coil Voltage Gauge-Turns (*e.g. 23-800*) or lamp type (*e.g. #89 or #906 Bulb*), view the Coils Detailed Chart Table, see **Find-It-In-Front: Dr. Pinball, DR. ③** or for more on troubleshooting and diagnosing, see Section 5.

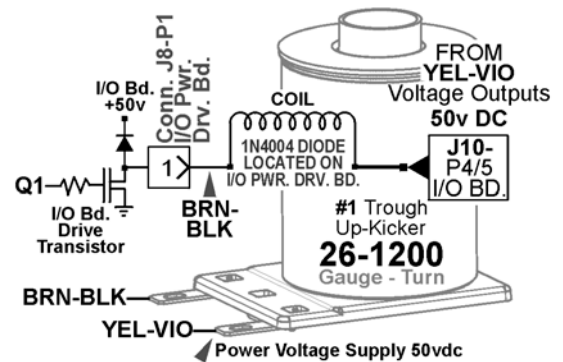


Cycling Coil Test

To initiate, from the **COIL MENU**, select the "CYC" *Icon*. Ensure the **Power Interlock Switch** is pulled out if testing with the Coin Door open. The test pulses each regular coil or flash lamp sequentially (*cycling*) on the Playfield and in the Backbox (*if coils or flash lamps are used*). The Dot Matrix Display indicates the same information you will find in **Single Coil Test**.



Typical Coil Wiring & Schematic



Sec. 3: ... Diagnostics



Go To Flash Lamps Menu

To initiate, from the **DIAGNOSTICS MENU**, select the "FLASH" *Icon*. The two tests allows the technician to easily spot any burned-out flash lamps and replace them. Unlike **Single Coil Test**, which tests *all* coil (*solenoids*), including flash lamps, **Single and Cycling Flash Lamp Tests**, test only the flash lamps used in the game. Flash Lamps are typically used in positions **#25 – #32** (*although Flash Lamps may be used in any position and will be noted*).

Remember, use the **GREEN Button** to go [**BACK**], exit or escape, the **RED Buttons** to [**< / -**] GO BACK / [**+ / >**] GO FORWARD, and the **BLACK Button** to [**SELECT**] ENERGIZE the flash lamp.

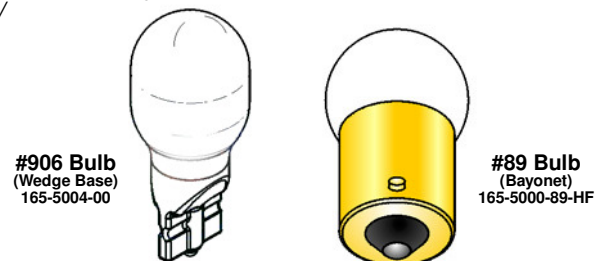


Single Flash Lamp Test

To initiate, from the **FLASH LAMPS MENU**, select the "TEST" *Icon*. Ensure the **Power Interlock Switch** is pulled out if testing with the Coin Door open. Upon entering **Single Flash Lamp Test**, you will notice the first Flash Lamp is shown. The Dot Matrix Display will indicate the *flash lamp name, flash lamp number and the Flash Lamp Power Line / Drive Transistor Control Line wire colors*. To determine the "Pin-Outs" from the I/O Power Driver Board or lamp type (*e.g. #89 or #906 Bulb*), view the Coils Detailed Chart Table, see **Find-It-In-Front: Dr. Pinball, DR. ③** or for more on troubleshooting and diagnosing, see Section 5.



Bulb Types used for Flash Lamps



Cycling Flash Lamp Test

To initiate, from the **FLASH LAMPS MENU**, select the "CYC" *Icon*. Ensure the **Power Interlock Switch** is pulled out if testing with the Coin Door open. The test pulses each flash lamp sequentially (*cycling*) on the Playfield and in the Backbox (*if flash lamps are used*). The Dot Matrix Display indicates the same information you will find in **Single Flash Lamp Test**.



Go To Lamp Menu

To initiate, from the **DIAGNOSTICS MENU**, select the "LAMP" *Icon*. Controlled lamps are configured in and 8 X 10 Matrix of Rows [Lamp Returns / Ground] and Columns [Lamp Drives / 18VDC] with up to 80 lamps possible. The **LAMP TEST MENU** consists of five (5) parts: **Single Lamp Test**, **Test All Lamps**, **Row Lamp Test**, **Column Lamp Test** and **Ordered Lamp Test** to test *all* lamps.

Remember, use the **GREEN Button** to go [**BACK**], exit or escape, the **RED Buttons** to [**</>**] GO BACK / LEFT / [**+/>**] GO FORWARD / RIGHT, and the **BLACK Button** to [**SELECT**] next or as "OK / ENTER."

Upon entering **Single Lamp Test**, ... the #1 lamp is shown. Display will light up ... the dot ...



Single Lamp Test

To initiate, from the **LAMP MENU**, select the "ONE" *Icon*. As each lamp is selected, the lamp will light at its location on the playfield as well as the Dot Matrix

Display. Upon entering **Single Lamp Test**, you will notice the #1 lamp is shown. The Dot Matrix Display will light up (*highlight*) the corresponding *dot* in the on-screen matrix, display the *lamp name*, *lamp number* and the *Lamp Return / Drive wire colors*. For the Lamp Matrix Grid, see **Find-it-in-Front: Dr. Pinball, DR. Ⓞ**, at the beginning section of this Service Game Manual.



Upon entering **All Lamps Test**, ... the Dot Matrix Display is flashing "ALL LAMPS ON" ...



Test All Lamps

To initiate, from the **LAMP MENU**, select the "ALL" *Icon*. Upon entering **All Lamps Test**, you will notice the Dot Matrix Display is flashing **ALL LAMPS ON** and the lamps on the playfield will be lit, alternating between the rows in the Lamp Matrix Grid. The Dot Matrix Display will

light up (*highlight*) all of the *dots* in the on-screen matrix.



Upon entering **Row Lamps Test**, you will notice the #1 lamp row is shown.



Lamp Row Test

To initiate, from the **LAMP MENU**, select the "ROW" *Icon*. As each lamp row is selected, the lamps in the row will light on the playfield as well as the Dot Matrix

Display. Upon entering **Row Lamps Test**, you will notice the #1 lamp row is shown. The Dot Matrix Display will light up (*highlight*) the corresponding row of *dots* in the on-screen matrix, display the *lamp row number*, the *Lamp Return wire colors*, the *I/O PCB Connector* and *transistor number*.



Upon entering **Column Lamps Test**, you will notice the #1 lamp column is shown.



Lamp Column Test

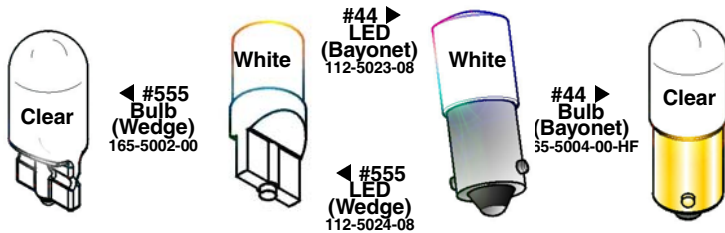
To initiate, from the **LAMP MENU**, select the "COL" *Icon*. As each lamp column is selected, the lamps in the column will light on the playfield as well as the Dot

Matrix Display. Upon entering **Column Lamps Test**, you will notice the #1 lamp column is shown. The Dot Matrix Display will light up (*highlight*) the corresponding row of *dots* in the on-screen matrix, display the *lamp column number*, the *Lamp Drive (18VDC) wire colors*, the *I/O PCB Connector* and *IC number*.

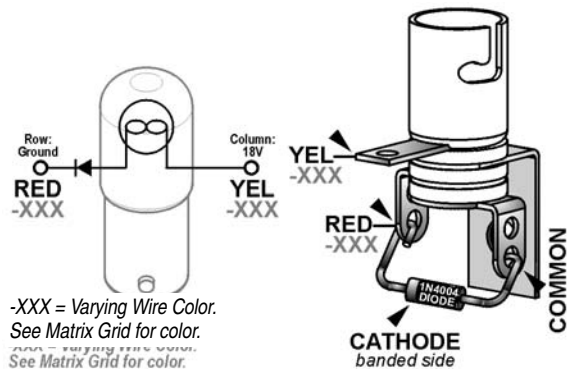


Sec. 3: ... Diagnostics

Bulb Types used for Control Lamps



Typical Lamp Schematic & Wiring





Ball Trough Test

To initiate, from the **DIAGNOSTICS MENU**, select the "CLR" *Icon*. This Menu is provided to allow the technician a simple method of removing the balls from the trough and also, to test functionality of the trough, ensuring proper trough operation. Upon entering **Ball Trough Test**, you will notice that four switches are already indicated as closed. In the example, the 4-Ball Trough Switches **#18, #19, #20 & #21** are shown closed (*pinballs at rest in the ball trough*). To return to the **DIAGNOSTICS MENU**, press the **Green [BACK] Button**.



Press the **Black [SELECT] Button** to eject the ball in the first position Switch **#21** (VUK OPTO Trough #1 (R)). Simultaneously, the Dot Matrix Display and the playfield will eject the ball to the Trough Up-Kicker, eject from the Trough Up-Kicker into the Shooter Lane, momentarily closing Switch **#23** (*Shooter Lane*), and is ejected onto the playfield where the technician can easily

retrieve the pinball or allow the ball(s) to re-enter the trough to continue **Ball Trough Test**. The Dot Matrix Display indicates Switch **#18** (4-Ball Trough #4 (L)) as open as the remaining three (3) pinballs shift over one (1) position to the right. If the technician allows the ejected pinball to reenter the ball trough, the Dot Matrix Display will indicate Switch **#18** as closed. **REMINDER:** Switch **#22** is the stacking OPTO switch; If more than five (5) pinballs are used, the additional switches will be noted. In this game, **four (4)** pinballs are used and required for proper operation.



CAUTION! Continuous use off the above test may overheat the Trough Up-Kicker Coil.



Technician Alerts

To initiate, from the **DIAGNOSTICS MENU**, select the "TECH" *Icon*. This Menu is provided to show any switch problems and/or missing pinballs.



After selecting this *Icon*, and if game programming has detected any problems during game play, the display may indicate any pertinent information the technician may need to know, such as an alert to: **CHECK SWITCH** (Switch **#23**, *Shooter Lane*, is used as an example). If more than one switch is reported, the switch number and name will cycle within the category, and then

will cycle the categories. To return to the **DIAGNOSTICS MENU**, press the **Green [BACK] Button**.

Switch Detection



During game play, activation of switches are monitored. In programming, if a switch is determined to be faulty, game play is compensated. The Dot Matrix Display may indicate to check a switch. Compare the switch number to the Switch Matrix Grid and Location (see **Find-It-In-Front: Dr. Pinball, DR. ④**).

- Switch noted as **CHECK SWITCH** is determined to be stuck closed or open depending on switch usage. Free up the switch actuator adjust or replace if necessary.

Determination of switch usage can be checked in **Audits** (*review Sec. 3, Chapter 3, GO TO AUDITS MENU*). Find the associated Audit with the switch in question and check usage; compare it to commonly used switches for comparison. After any switch is checked and repaired or replaced, it's suggested to test the switch in the **Switch Test** or **Single Coil Test** (*reviewed earlier in this chapter, Pages 14-15*) where the associated coil to the switch can be tested as well. After correcting the problem, the switch will still be reported until the game is played and the switch is again monitored as specified above. *Only you can determine if a switch getting reported is bad or if the switch is currently not getting actuated during game play.*

Technicians Alerts (Pinball Detection) continued on the next page.





Pinball Detection

While in **Technician Alerts** Menu, if the following is displayed, the game has detected one (1) or more pinball(s) missing and has compensated for the lost pinball(s) to provide normal game play.



Important: Determine where the pinball is! **Do not add pinball(s)** until it is determined the pinball(s) are indeed missing and not just stuck. If pinball(s) are added, and if the original stuck pinball has freed itself, the pinball game will not operate properly with the extra pinball(s). When the pinball is recovered, the above display **will not** appear the next time **Technician Alerts** is visited (a game must be played for the pinball to be determined as found).

During game play, a ball can get trapped or stuck. If after approximately 15 seconds of inactivity or "no scoring," **Ball Search** is started. **Note:** If the pinball is in the Plunger Lane or "held" on the flipper, no **Ball Search** will be performed. The game will perform one **Ball Search** in an attempt to "find" or free-up the pinball.

If the game does not see a switch closure (indicating the pinball has not been found), the Dot Matrix Display may indicate [**LOCATING PINBALLS PLEASE WAIT ...**], during which **Ball Search** will continue until the timer runs out (this feature will not happen if the game is in Competition Mode; Ball Search will continue until the pinball is found, unstuck and/or replaced manually). The display will momentarily acknowledge the missing pinball(s). The game will provide another pinball into play and will compensate for the lost pinball. Game play will appear normal.

Note: This detection and compensation will happen with every pinball, if each suffers the same fate of a ball trap. If all balls get trapped, the game cannot be played or started until the situation is rectified.

Tech Report Alert Option

This game has the capability of **automatically alerting** the operator upon **Power-Up** and/or opening the **Coin Door** if any switch problems and/or missing pinballs has occurred. For this **Alert display** to appear, **Standard Adjustment 62, Tech Alert Warning, must be changed to POWERUP, COIN DOOR or POWERUP AND COIN DOOR.** The default is **NEVER** (review Section 3, Chapter 4, **GO TO ADJUSTMENTS MENU, Standard Adjustments**).



Upon **Power-Up** (Game Reset) and/or opening the **Coin Door** (depending on the option selected), this **display** will flash three (3) times along with an audible sound. To find out the problem, enter this **Technicians Alert Menu** and wait for the displays.

Note: Coils **are not reported** in **Technician Alerts, however, if a faulty switch is the culprit, the switch will then be reported.** The below **display** is shown momentarily during **Game Mode** or **Power-Up** to alert the operator of a coil malfunction (coil doesn't energize or coil fires a multiple number of times). "**OPERATOR ALERT!**" works by monitoring any **switch activated coil** that has the potential to trap a ball when disabled (e.g. in the **Auto Launch, Scoop, Eject, etc.**). This alert can also appear if a switch associated with a coil (example shown is #2 Auto Launch) is stuck closed (caused by a switch jam or stuck ball); the **CPU/Sound Board** will activate the coil approximately ten times and if the switch remains closed, the game will report this switch in **Technician Alerts** as **CHECK SWITCHES.** The display alert "**PLEASE CHECK TECH REPORT**" will be shown (o n l y i f any one of the following settings is selected in **Standard Adjustment 62: POWERUP, COIN DOOR or POWERUP AND COIN DOOR.**)



Sec. 3: ... Diagnostics



Fire Kocker

FACTOID: The knocker got its name from the 'original knocker' (20th century pinball games), which used a coil and when energized (fired), the plunger would strike a wood panel inside the cabinet.

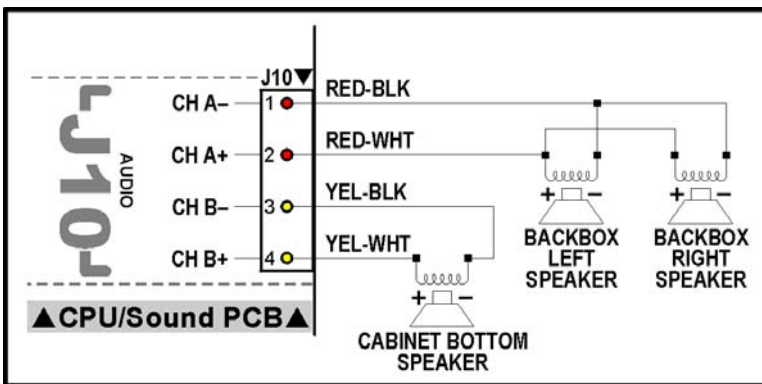
To initiate, from the **DIAGNOSTICS MENU**, select the "KNO-CKER" *Icon*. The digitally mastered "Knocker" is sounded. The *knocker sound* is used to alert the player if he/she has received a special, replay or a credit from the Match Award feature. Press the **Black [SELECT] Button** to activate the knocker. To return to the **DIAGNOSTICS MENU**, press the **Green [BACK] Button**.



Sound / Speaker Test

To initiate, from the **DIAGNOSTICS MENU**, select the "SPKR" *Icon*. This system produces true digital stereo sound from Backbox & Cabinet Speakers or "Mono" on the Cabinet Speaker (*when used by itself*). This Menu is provided to allow the technician a simple method of testing the speakers if rewired or replaced.

Upon entering **Sound / Speaker Test**, you will notice the Dot Matrix Display indicating the first option of *available* music and/or sound(s) in this test. Press the **Red [+ / >] Button** to cycle through the *available* music and/or sounds, and press the **Black [SELECT] Button** to play the option shown in the Dot Matrix Display. Press the **Green [BACK] Button** to exit.



Speaker Phase Testing

Connections to each of speakers are polarized and each must be connected appropriately for the best quality sound. If one speaker has the positive and negative connections reversed with respect to the other one, bass frequencies will not be produced properly and the overall sound quality will be poor. To test for proper speaker phasing, use the **Sound / Speaker Test** to cycle through the available music and sound. If the sound is not balanced or doesn't sound correct, check the speaker wiring.

1. Check each speaker for polarity markings. If the speakers have polarity markings, verify that the Backbox Speaker's **RED-BLK** Wires and the Cabinet Speaker **YEL-BLK** Wire(s) are connected to the negative (-) terminal.
2. Disconnect the speaker output **Connector J10 (AUDIO)** from the CPU / Sound PCB (*in the Backbox*) and connect a 1.5-volt battery across each speaker pair one at a time while observing the speakers.
3. Make sure the positive (+) battery terminal is connected to the positive lead [J10, Pin-2, **CH A+**] (**RED-WHT**) or [J10, Pin-4, **CH B+**] (**YEL-WHT**) each time. As the connection is made, check speaker cone movement; proper connections are indicated by outward movement.



Begin Burn-In

To initiate, from the **DIAGNOSTICS MENU**, select the "BURN" *Icon*. After selecting this *Icon*, the **Burn-In Test** will start. Ensure the **Power Interlock Switch** is pulled out if testing with the Coin Door open (*required for coil function*). Upon entering **Burn-In Test**, the game will exercise all CPU I/O Functions: **Dot Matrix Display Test, Coil Cycling Testing, All Lamps Test** and **Sound / Speaker Test**. Press the **Green [BACK] Button**, to pause and to view the cumulative Burn-In minutes. Press the **Green [BACK] Button** again to return to the **DIAGNOSTICS MENU**.

Note: To reset Burn-In minutes back to **0:00**, see **Section 3, Chapter 5, GO TO RESET MENU** (via the **UTILITIES MENU**), **Reset Factory Settings**. **CAUTION:** Performing a **FACTORY RESET** will reset all other information as well (read **Section 3, Chapter 5, GO TO UTILITIES MENU**, for more information).



Dot Matrix Test

To initiate, from the **DIAGNOSTICS MENU**, select the "DOT TEST" *Icon*. After selecting this *Icon* the **Dot Matrix Test** immediately begins. The Dot Matrix Display will immediately and continuously illuminate and cycle each of the **5 Tests for 1 pass each**. To return to the **DIAGNOSTICS MENU**, press the **Green [BACK] Button**.

Test 1

Illuminates **1 vertical column of dots**, turning it off & illuminating the next column, until each column has been individually lit, while the other columns are off.

Test 2

Illuminates **1 horizontal row of dots**, turning it off & illuminating the next row, until each row has been individually lit, while the other rows are off.

Test 3

Illuminates **all the dots, except for one column** from left to right.

Test 4

Illuminates **all the dots, except for one row** from top to bottom.

Test 5



Illuminates **all the dots alternating even & odd**, in both the *rows and columns*.

Test 1

Illuminates **1 vertical column of dots**, turning it off & illuminating the next column, until each column has been individually lit, while the other columns are off.

Sec. 3: ... Diagnostics



To initiate, from the **MAIN MENU**, select the "AUD" *Icon*. The **AUDITS MENU** provides **250** Audits for accounting purposes and for evaluation of *Game Programming*. The Audits are divided into 4 groups: • **Earnings Audits [#1 – #13]**, • **Standard Audits [#1 – #59]**, • **Feature Audits (Programming Use Only) [#1 – #164]** and • **Tournament Audits [#1 – #14]**, "T AUD" *Icon* provided as an alternate to access Tournament Audits. For more information on the **TOURNAMENT MENU**, review **Section 3, Chapter 6, GO TO TOURNAMENT MENU**). **Coming Soon!** Audits / pertinent game data can be downloaded from the **USB MENU** (via the **UTILITIES MENU**), select the "DUMP" *Icon*. See **Section 3, Chapter 5, GO TO UTILITIES MENU**, for more information.

Audits which are named **Proprietary** are also for **Future Expansion** or **Programming**. Game code may get upgraded during production; compare all Audits in the Dot Matrix Display with the manual and make any corrections, as necessary. Audits are subject to change (*with or without notice*).

All **AUDITS MENU** *Icons* and their usages are explained throughout this chapter in the same order as seen in the Dot Matrix Display. **NOTE:** Depending on Game Type, Version, selections made, Dip Switch settings, location and/or areas, some *Icons* may appear non-functional or may not appear at all. **Icons and/or functions, order and operation are subject to change.**

In displays where changes can be made or to perform a function, use the **GREEN Button** to go [**BACK**], exit or escape, the **RED Buttons** to [**</-**] MOVE BACK / LEFT / [**+ / >**] MOVE FORWARD / RIGHT to view the next audit in the group, and the **BLACK Button** to [**SELECT**] the sub-menus.



Earnings Audits [#1-#13]

To initiate, from the **AUDITS MENU**, select the "EARN" *Icon*. The Dot Matrix Display will indicate the *audit number (in this group)*, *audit name* and the *audit total or value*. The current audit will remain on the display until the next audit is viewed or when this sub-menu is exited.

- #1 **TOTAL PAID CREDITS [0]**: Total number of *Paid Credits*.
- #2 **FREE GAME PERCENTAGE [0%]**: Percentage value is 'Total Free Plays' (Standard Audit 15) divided by 'Total Plays' (Standard Audit 16).
- #3 **AVERAGE BALL TIME [0:00]**: In seconds, the average ball time is derived from the total play time divided by Standard Audit 1, Total Balls Played.
- #4 **AVERAGE GAME TIME [0:00]**: The average game time is expressed in minutes and seconds.
- #5 **COINS THROUGH LEFT SLOT [0]**: Total 'Left Coin Slot' Dedicated Switch (**D-1**) closures.
- #6 **COINS THROUGH RIGHT SLOT [0]**: Total 'Right Coin Slot' Dedicated Switch (**D-3**) closures.
- #7 **COINS THROUGH CENTER SLOT [0]**: Total 'Center Coin Slot' Dedicated Switch (**D-2**) closures.
- #8 **COINS THROUGH FOURTH SLOT**: Total '4th Coin Slot' Dedicated Switch (**D-4**) closures.
- #9 **COINS THROUGH FIFTH SLOT**: Total '5th Coin Slot' Dedicated Switch (**D-5**) closures.
- #10 **TOTAL COINS [0]**: Total amount of coins registered through all the *Coin Slots*.
- #11 **TOTAL EARNINGS [USD 0.00]**: Total cash value accumulated since the last Factory Reset occurred (review **Section 3, Chapter 5, GO TO RESET MENU** (via the **UTILITIES MENU**), **Reset Coin Audits**).
- #12 **METER CLICKS [0]**: Total number of money clicks accumulated.
Based on the country's lowest coin denomination used for the game credit.
- #13 **SOFTWARE METER [0]**: Continuing total of Meter Clicks.
This audit cannot be reset; the display shows the constant addition of Meter Clicks.



Standard Audits [#1 – #59]

To initiate, from the **AUDITS MENU**, select the "S.P.I." Icon. The Dot Matrix Display will indicate the *audit number (in this group)*, *audit name* and the *audit total or value*. The current audit will remain on the display until the next audit is viewed or when this sub-menu is exited.

- #1 **TOTAL BALLS PLAYED [0]**: Total number of *Regular* and *Extra Balls*.
- #2 **TOTAL EXTRA BALLS [0]**: Total number of *Extra Balls* awarded.
- #3 **EXTRA BALLS PERCENTAGE [0%]**: Percentage value is 'Total Extra Balls' (Standard Audit 2) divided by 'Total Plays' (Standard Audit 16).
- #4 **REPLAY 1 AWARDS [0]**: Total Awards (*Credits, Extra Balls or Scores*) for Level 1.
- #5 **REPLAY 2 AWARDS [0]**: Total Awards (*Credits, Extra Balls or Scores*) for Level 2.
- #6 **REPLAY 3 AWARDS [0]**: Total Awards (*Credits, Extra Balls or Scores*) for Level 3.
- #7 **REPLAY 4 AWARDS [0]**: Total Awards (*Credits, Extra Balls or Scores*) for Level 4.
- #8 **TOTAL REPLAYS [0]**: Total Awards (*Credits, Extra Balls or Scores*) for exceeding *Replay Score Levels*.
- #9 **REPLAY PERCENTAGE [0%]**: Percentage value is 'Total Replays' (Standard Audit 8) divided by 'Total Plays' (Standard Audit 16). *The percentage reflects replay total awards for exceeding replay score levels.*
- #10 **TOTAL SPECIALS [0]**: Total Awards (*Credits, Extra Balls, or Scores*) for making *Specials*.
- #11 **SPECIAL PERCENTAGE [0%]**: Percentage value is 'Total Specials' (Standard Audit 10) divided by 'Total Plays' (Standard Audit 16).
- #12 **TOTAL MATCHES [0]**: Total *Credits* awarded for matching the last two digits of the score with the *System-Generated Match Number* at the end of the game. Percentage of *Match Credits* is adjustable from **0%** to **10%** or **OFF** by Standard Adjustment 20, *Match Percentage, if enabled (review Section 3, Chapter 4, GO TO ADJUSTMENTS MENU, Standard Adjustments)*.
- #13 **HIGH SCORE AWARDS [0]**: Total Awards (*Credits, Extra Balls, or Scores*) for exceeding the High-Score-To-Date scores.
- #14 **HIGH SCORE PERCENT [0%]**: Percentage value is 'High Score Awards' (Standard Audit 13) divided by 'Total Plays' (Standard Audit 16).
- #15 **TOTAL FREE PLAYS [0]**: Total *Free Credits* for *Replays, High-Score-To-Date, Specials and Match*.
- #16 **TOTAL PLAYS [0]**: This total is derived by adding the sum of 'Total Paid Credits' (Earnings Audit 1) and 'Total Free Plays' (Standard Audit 13). *Note: Free credits are not recorded in the Audit until actually used.*
- #17 **0.0M–1.99M SCORES [00]**: Total number of games the Player's final score was between **0** and **1,999,990** points.
- #18 **2.0M–3.99M SCORES [00]**: Total number of games the Player's final score was between **2,000,000** and **3,999,990** points.
- #19 **4.0M–5.99M SCORES [00]**: Total number of games the Player's final score was between **4,000,000** and **5,999,990** points.
- #20 **6.0M–7.99M SCORES [00]**: Total number of games the Player's final score was between **6,000,000** and **7,999,990** points.
- #21 **8.0M–9.99M SCORES [00]**: Total number of games the Player's final score was between **8,000,000** and **9,999,990** points.
- #22 **10.0M–12.49M SCORES [00]**: Total number of games the Player's final score was between **10,000,000** and **12,499,990** points.
- #23 **12.5M–14.99M SCORES [00]**: Total number of games the Player's final score was between **12,500,000** and **14,499,990** points.
- #24 **15.0M–17.49M SCORES [00]**: Total number of games the Player's final score was between **15,000,000** and **17,499,990** points.
- #25 **17.50M–19.99M SCORES [00]**: Total number of games the Player's final score was between **17,500,000** and **19,999,990** points.
- #26 **20.0M–24.99M SCORES [00]**: Total number of games the Player's final score was between **20,000,000** and **24,499,990** points.
- #27 **25.0M–29.99M SCORES [00]**: Total number of games the Player's final score was between **25,000,000** and **29,999,990** points.

Standard Audits 28-59 continued on the next page.



Standard Audits Continued

- #28 **30.0M–39.99M SCORES [00]** : Total number of games the Player's final score was between **30,000,000** and **39,999,990** points.
- #29 **40.0M–49.99M SCORES [00]** : Total number of games the Player's final score was between **40,000,000** and **49,999,990** points.
- #30 **50.0M–74.99M SCORES [00]** : Total number of games the Player's final score was between **50,000,000** and **74,999,990** points.
- #31 **75.0M–99.99M SCORES [00]** : Total number of games the Player's final score was between **75,000,000** and **99,999,990** points.
- #32 **100.0M–149.99M SCORES [00]** : Total number of games the Player's final score was between **100,000,000** and **149,999,990** points.
- #33 **150.0+M SCORES**: Total number of games the Player's final score was **150,000,000** points and over.
- #34 **AVERAGE SCORES [00]** : This total is derived by adding the Final Score of each game to a table and dividing this sum by 'Total Plays' (Standard Audit 16).
- #35 **SERVICE CREDITS [0]** : Total 'Green [SERVICE CREDIT] Button' Dedicated Switch (**D-21**) closures in **Attract Mode** (not while in the **SERVICE MENU**). See Section 3, Chapter 1, **Service Switch X4 Set Access & Use**, for how to receive Service Credits. See Section 3, Chapter 5, **GO TO RESET MENU** (via **GO TO UTILITIES MENU**), **Reset Credits**, for how to delete credits.
- #36 **BALL SEARCH STARTED [0]** : Total number of times the game performed a *Ball Search*.
- #37 **LOST BALL FEEDS [0]** : Total number of times the game added a pinball to play when it could not find a pinball after *Ball Search* (review Section 3, Chapter 2, **GO TO DIAGNOSTICS MENU, Technicians Alert [Pinball Detection]**).
- #38 **LOST BALL GAME STARTS [0]** : Total number of times the game started with a pinball missing from the ball trough at the start of a game (review Section 3, Chapter 2, **GO TO DIAGNOSTICS MENU, Technicians Alert [Pinball Detection]**).
- #39 **LEFT DRAINS [0]** : Total 'Left Outlane' Switch (**24**) closures.
- #40 **CENTER DRAINS [0]** : Total number of times the pinball had drained when the last switch closed was not the 'Left Outlane' (**24**) or the 'Right Outlane' Switch (**29**).
- #41 **RIGHT DRAINS [0]** : Total 'Right Outlane' Switch (**29**) closures.
- #42 **TILTS [0]** : Total 'Tilt Pendulum' Dedicated Switch (**D-17**) closures.
- #43 **TOTAL BALLS SAVED [0]** : Total number of times this feature was used Standard Adjustment **51**, Ball Save Time. This feature is adjustable from **0:01–0:15**, **AUTO** or **NO BALL SAVES** (review Section 3, Chapter 4, **GO TO ADJUSTMENTS MENU, Standard Adjustments**). This feature is enabled at the start of each pinball and is disabled as soon as a predetermined number of switches are "closed" or the allocated time has expired.
- #44 **LEFT FLIPPER USED [0]** : Total 'Left Flipper Button' Dedicated Switch (**D-9**) closures in **Game Mode**.
- #45 **RIGHT FLIPPER USED [0]** : Total 'Right Flipper Button' Dedicated Switch (**D-11**) closures in **Game Mode**.
- #46 **0 - 1 MINUTE GAMES [0]** : Total games in which the total game time was between **0:00** and **1:00** minute.
- #47 **1 – 1.5 MINUTE GAMES [0]** : Total games where play time was between **1:00** and **1:30** minutes.
- #48 **1.5 – 2 MINUTE GAMES [0]** : Total games where play time was between **1:30** and **2:00** minutes.
- #49 **2 – 2.5 MINUTE GAMES [0]** : Total games where play time was between **2:00** and **2:30** minutes.
- #50 **2.5 – 3 MINUTE GAMES [0]** : Total games where play time was between **2:30** and **3:00** minutes.
- #51 **3 – 3.5 MINUTE GAMES [0]** : Total games where play time was between **3:00** and **3:30** minutes.
- #52 **3.5 – 4 MINUTE GAMES [0]** : Total games where play time was between **3:30** and **4:00** minutes.
- #53 **4 – 5 MINUTE GAMES [0]** : Total games where play time was between **4:00** and **5:00** minutes.
- #54 **5 – 6 MINUTE GAMES [0]** : Total games where play time was between **5:00** and **6:00** minutes.
- #55 **6 – 8 MINUTE GAMES [0]** : Total games where play time was between **6:00** and **8:00** minutes.
- #56 **8 – 10 MINUTE GAMES [0]** : Total games where play time was between **8:00** and **10:00** minutes.
- #57 **10 – 15 MINUTE GAMES [0]** : Total games where play time was between **10:00** and **15:00** minutes.
- #58 **15+ MINUTE GAMES**: Total games in which the total game time was **15:00** minutes and over.
- #59 **RECENT REPLAY PERCENT**: Percent figured with programming thresholds for a determined number of games. The % reflects replay total awards for exceeding replay score levels.



Feature Audits [#1 - #164]

To initiate, from the **AUDITS MENU**, select the "WPT" *Icon*. The Dot Matrix Display will indicate the *audit number (in this group)*, *audit name* and the *audit total or value*. The current audit will remain on the display until the next audit is viewed or when this sub-menu is exited.

Feature Audits Definition: Programming Use Only. *The proprietary information Total number of times a feature was started, awarded, lit, played and/or completed (awarded); also, the total number of Switch Closures during certain modes or features are tracked (a predetermined single/multiple variations of switch closures are used to determine the lighting and/or completion of the feature stated).*

Nr.	FEATURE AUDIT NAME	Nr.	FEATURE AUDIT NAME	Nr.	FEATURE AUDIT NAME	Nr.	FEATURE AUDIT NAME
01	LEFT OUTLANES	42	HUPS...DRAINED	83	PKR HAND CARDS	124	CHIP TRICKS
02	LEFT INLANES	43	JAIL BAR HITS	84	SHARPSHTR CARDS	125	UNQ CHIP TRICKS
03	LEFT SLINGSHOTS	44	JAIL BAR RAISED	85	PKR HAND - 1 PAIR	126	CHIP TRCK TOTAL X
04	RT SLINGSHOTS	45	J'L BALLS LOCKED	86	HAND - 2 PAIR	127	CHP TRCKS CMLPTD
05	RIGHT INLANES	46	JAIL BALL HITS	87	HAND - 3/KIND	128	POKER CORNER LIT
06	RIGHT OUTLANES	47	A/H MB STARTED	88	HAND - STRAIGHT	129	BLINDS STARTED
07	LEFT REBOUND	48	A/H MB +2 STARTED	89	HAND - FLUSH	130	BLINDS - SM BLINDS
08	LIGHT LOCK TRGT	49	A/H BAR HITS	90	HAND - FULL HOUSE	131	BLNDS - BIG BLINDS
09	RIGHT REBOUND	50	A/H BARS RAISED	91	HAND - 4/KIND	132	BLINDS TROPHIES
10	LEFT ORBITS	51	A/H BALLS LOCKED	92	HAND - STR FLUSH	133	BLINDS TOTAL PNTS
11	LOOPING LT ORBIT	52	A/H INSTNT LOCKS	93	HAND - ROYAL FLSH	134	P.T. BTTN STARTED
12	LEFT RAMPS	53	A/H BALL HITS	94	HAND MB STARTS	135	BTN - BTN SHOTS
13	LEFT VUKS	54	A/H BALL RELEASES	95	HAND MB 2+ STARTS	136	BTN - OTHER SHOTS
14	POP EJECT SHOTS	55	A/H AUTO R'LEASES	96	PHMB 1X JACKPOTS	134	BTN - TROPHIES
15	POP EJECT R'BCKS	56	A/H JACKPOTS	97	PHMB 2X JACKPOTS	135	BTN - TOTAL POINTS
16	RIGHT RAMPS	57	A/H 3X JACKPOTS	98	PHMB 3X JACKPOTS	136	KNOW YOUR OUTS
17	RIGHT ORBITS	58	A/H SUPER JP LIT	99	PHMB 6X JACKPOTS	140	OUTS - DROPS HIT
18	LEFT BANK DROPS	59	A/H SUPER JPS	100	PHMB 9X JACKPOTS	141	OUTS - DROPS CMP
19	MID BANK DROPS	60	A/H TOTAL POINTS	101	PHMB SUPER JP LIT	142	OUTS TROPHIES
20	RT BANK DROPS	61	HLDEM DEALT FLOP	102	PHMB SUPER JPS	143	OUTS TOTAL PNTS
21	LT SPINNER SPINS	62	HLDEM DEALT TURN	103	PHMB 3X SPR JPS	144	CHIP & A CHAIR STR
22	RT SPINNER SPINS	63	HLDM DEALT RIVER	104	PHMB TOTAL PNTS	145	CHIPS - DROPS HIT
23	POP HITS	64	HLDEM - HIGH CARD	105	NL MB LOCKS LIT	146	CHIPS TROPHIES
24	TRIPLE POP HITS	65	HOLDEM - 1 PAIR	106	NL MB LOCK 1	147	CHIPS TOTAL PNTS
25	POP STANDUPS	66	HOLDEM - 2 PAIR	107	NL MB LOCK 2	148	CHNGE GEARS STR
26	POP S-U CMLPTD	67	HOLDEM - 3/KIND	108	NL MB STARTS	149	- LOW GEAR SHOTS
27	UPF LEFT LANE	68	HLDEM - STRAIGHT	109	NL MB 2+ STARTS	150	- HIGH GEAR SHOTS
28	UPF STANDUPS	69	HOLDEM - FLUSH	110	NLMB 1X J'POT LIT	151	GEARS TROPHIES
29	UPF JAIL BASH	70	HLDM - FULL HOUSE	111	NLMB 2X J'POT LIT	152	GEARS TOTAL PNTS
30	UPF JAIL HOLE	71	HOLDEM - 4/KIND	112	NLMB 3X J'POT LIT	153	SPOT THE TELL STR
31	UPF SCOOPS	72	HLDEM - STR FLUSH	113	NLMB J'POT INCRSD	154	TELL - SPOTTED
32	UPF RIGHT RAMPS	73	HLDM - ROYAL FLSH	114	NLMB DRPS CMLPTD	155	TELL - MISSED
33	UPF DRAINS	74	EARNED 1 CITY	115	NLMB 1X JACKPOTS	156	TELL TROPHIES
34	SKL SHOT STARTS	75	EARNED 2 CITIES	116	NLMB 2X JACKPOTS	157	TELL TOTAL POINTS
35	SS - HOLDEM	76	EARNED 3 CITIES	117	NLMB 3X JACKPOTS	158	P.C. WIZARD MODE
36	SS - MYSTERY	77	EARNED 4 CITIES	118	NLMB 6X JACKPOTS	159	MYSTERY LIT
37	SS - SKILL FLIP	78	EARNED 5 CITIES	119	NLMB 9X JACKPOTS	160	MYSTERY CLLCTD
38	FLIP SHOT MADE	79	EARNED 6 CITIES	120	NLMB TTL POINTS	161	X3 SCORING LIT
39	UPF HURRYUPS ...	80	WPT CHAMPIONSHIP	121	SIDE POTS	162	X3 SCORING STRTD
40	HUPS... INCREASED	81	ALL-IN MB STARTS	122	SPIN-A-CARD LIT	163	BONUS X ADV
41	HUPS...AWARDED	82	ALL-IN MB 2+ STRTS	123	SPN-A-CRD CLCTD	164	BONUS X MAX AWD

Sec. 3: Go To Audits



Tournament Audits [#1 - #14] subject to change

This menu provides an alternate to access Tournament Audits which can be accessed from the **TOURNAMENT MENU** (review Section 3, Chapter 6, **GO TO TOURNAMENT MENU** for more information).



To initiate, from the **MAIN MENU**, select the "ADJ" *Icon*. The **ADJUSTMENTS MENU** provides **105** Adjustments to vary Game Functions to customize for your particular needs. The Adjustments are divided into 2 groups: **• Standard Adjustments [#1 – #61]** and **• Feature Adjustments (Programming Use Only) [#1 – #44]**. For quick and easy customization of *Game Play Difficulty or Game Play Type* or how to **RESET ONLY** the Adjustments, review Section 3, Chapter 5, **GO TO INSTALLS MENU** (via the **UTILITIES MENU**). **Shortcut: Enter Custom Message** (Standard Adj. 44) and **Set Custom Pricing** (via Std. Adjustment 18, Game Pricing) can be quickly accessed via the **UTILITIES MENU**, see Section 3, Chapter 5, **GO TO UTILITIES MENU**.

Adjustments which are named **Proprietary** are also for **Future Expansion** or **Programming**. Game code may get upgraded during production; compare all Adjustments in the Dot Matrix Display with the manual and make any corrections, as necessary. Adjustments are subject to change (*with or without notice*).

All **ADJUSTMENTS MENU** *Icons* and there usages are explained throughout this chapter in the same order as seen in the Dot Matrix Display. **NOTE:** Depending on Game Type, Version, selections made, Dip Switch settings, location and/or areas, some *Adjustments* may appear non-functional or may not appear at all. **Adjustments and/or functions, order and operation are subject to change. If in doubt use the Factory Default Settings.**

In displays where changes can be made or to perform a function, use the **GREEN Button** to go [**BACK**], exit or escape, the **RED Buttons** to [**</-**] SELECT PREVIOUS [**+ / >**] SELECT NEXT when the adjustment name or setting is flashing and the **BLACK Button** to [**SELECT**] toggle between the ADJUSTMENT and SETTING.



Standard Adjustments [#1-#61]

To initiate, from the **ADJUSTMENTS MENU**, select the "S.P.I." *Icon*. The Dot Matrix Display will indicate the *adjustment number (in this group), adjust. name, adjust. setting and comment line*. The current adjustment will remain on the display until the next adjustment is viewed or when this sub-menu is exited.

- #1 **REPLAY TYPE:** Set to **AUTO**, **NONE**, **FIXED** or **DYNAMIC**. Factory Default = **AUTO**. **AUTO & DYNAMIC** are based on the **Replay Percentage** (Standard Adjustment 2). • Select **FIXED** to give the player a **Replay Award** (Standard Adjustment 3) as the **Replay Levels** (Standard Adjustments 7-10) are reached. The **Replay Level(s)** (Standard Adjustments 7-10) will not adjust up or down. • Select **AUTO** to give the player a **Replay Award** (Standard Adjustment 3) as the **Auto Replay Start** (Standard Adjustment 5) score level is reached. This *score threshold* will automatically adjust up or down based on the **Replay Percentage** chosen (Standard Adjustment 2). The game periodically adjusts based upon the Player Base Skill Level. • Select **DYNAMIC** to give the player a **Replay Award** (Standard Adjustment 3) as the **Dynamic Replay Start** (Standard Adjustment 6) score level is reached. This *score threshold* will go down every game based on the **Replay Percentage** (Standard Adjustment 2) selected. • Select **NONE** to turn off Standard Adjustments 2-11.
- #2 **REPLAY PERCENTAGE:** Set between **01% – 50**. Factory Default = **10%**. Adjustable only if **AUTO** or **DYNAMIC** is installed in Replay Type, Standard Adjustment 1. For [**DYNAMIC**] example, if the *score threshold* is 50,000,00 and the **Replay Percentage** selected is **10%**, every game a player does not reach the *score threshold*, the score to reach will drop by 5,000,000 (10% of 50M). This will continue every game until the *threshold score* is reached. Thus, if the score then drops to 15,000,000 after 7 games and is then achieved, the **Replay Award** (Standard Adjustment 3) is given. The original *score threshold* is added to 15,000,000 and is now 65,000,000. It will then take the same player 10 games to reach 15,000,000. *This adjustment is shown only if AUTO or DYNAMIC is installed in Replay Type (Standard Adjustment 1).*

Standard Adjustments 3-11 continued on the next page.



Standard Adjustments continued.

- #3 **REPLAY AWARD:** Set to **CREDIT**, **TICKET***, **TOKEN*** or **EXTRA BALL**. Factory Default = **CREDIT**. Set the type of award to be given to the player when the appropriate Replay Score threshold or level is achieved. If awarding a **CREDIT**, **TICKET** or **TOKEN** is prohibited in your area, select **EXTRA BALL**. *If **TICKET** or **TOKEN** is selected, the game will require an optional Ticket or Token Dispenser and then **Q24 Option** (Standard Adjustment 54) must be changed accordingly. *This adjustment is not shown if **NONE** is installed in **Replay Type** (Standard Adjustment 1).*
- #4 **REPLAY LEVELS:** Set between 1 – 4 for the number of Replay Levels to be active. Factory Default = 1. *This adjustment is not shown if **NONE** is installed in **Replay Type** (Standard Adjustment 1).*
- #5 **AUTO REPLAY START:** Set between 5,000,000 – 150,000,000 (increments of 1,000,000) for the Auto Replay Start threshold. Factory Default = 20,000,000. *This adjustment is shown only if **AUTO** is installed in **Replay Type** (Standard Adjustment 1).*
- #6 **DYNAMIC REPLAY START:** Set between 5,000,000 – 150,000,000 (increments of 1,000,000) for the for the Dynamic Replay Start threshold. Factory Default = 60,000,000. *This adjustment is shown only if **DYNAMIC** is installed in **Replay Type** (Standard Adjustment 1).*
- #7 **REPLAY LEVEL #1:** Set between 5,000,000 – 150,000,000 (increments of 1,000,000) for first Replay Level. Factory Default = 15,000,000. Set the first or only Replay Level. *This adjustment is shown only if **FIXED** is installed in **Replay Type** (Standard Adjustment 1).*
- #8 **REPLAY LEVEL #2:** Set between 5,000,000 – 150,000,000 (increments of 1,000,000) for first Replay Level. Factory Default = 30,000,000. Set the second Replay Level. *This adjustment is shown only if **FIXED** is installed in **Replay Type** (Std. Adjustment 1) and 2 is intalled in **Replay Levels** (Standard Adjustment 4).*
- #9 **REPLAY LEVEL #3:** Set between 5,000,000 – 150,000,000 (increments of 1,000,000) for first Replay Level. Factory Default = 45,000,000. Set the third Replay Level. *This adjustment is shown only if **FIXED** is installed in **Replay Type** (Std. Adjustment 1) and 3 is intalled in **Replay Levels** (Standard Adjustment 4).*
- #10 **REPLAY LEVEL #4:** Set between 5,000,000 – 150,000,000 (increments of 1,000,000) for first Replay Level. Factory Default = 60,000,000. Set the fourth Replay Level. *This adjustment is shown only if **FIXED** is installed in **Replay Type** (Std. Adjustment 1) and 4 is intalled in **Replay Levels** (Standard Adjustment 4).*
- #11 **REPLAY BOOST:** Set to **YES** or **NO**. Factory Default = **YES**. When set to **YES**, while **FIXED** or **AUTO** maintains the Replay Levels, Replay Boost works as follows: If the Replay Level is 7,000,000 (regardless of the **Replay Percentage**), and the Player scores 20M, and receives the Replay Award, the next game the Current Replay Level is added to this base. Thus the next game, the Replay Level is 14,000,000. The Player agains scores 20M. The next game the Player will need to achieve 21,000,000 to earn the Replay Award. If the Player does not achieve 21,000,000, the next game reverts back to the original 7,000,000 or the new adjusted level maintained by the Fixed or Autopercentaging Feature. *This adjustment is shown only if **AUTO** or **FIXED** is installed in **Replay Type** (Standard Adjustment 1).*
- #12 **SPECIAL LIMIT:** Set between 1 – 5, **UNLIMITED** or **NO SPECIALS**. Factory Default = 1. Set the maximum number of *Specials* that may be accumulated per game.
- #13 **SPECIAL PERCENTAGE:** Set between 1% – 50%. Factory Default = 10%. This adjustment allows the operator to adjust how frequently the **Special Feature** is made available to the player. *This adjustment is not shown if **NO SPECIALS** is installed in **Special Limit** (Standard Adjustment 12).*
- #14 **SPECIAL AWARD:** Set to **CREDIT**, **TICKET***, **TOKEN***, **POINTS** or **EXTRA BALL**. Factory Default = **CREDIT**. Select **EX. BALL** or **POINTS** if awarding a **CREDIT** or **TICKET** / **TOKEN** is prohibited in your area. *This adjustment is not shown if **NO SPECIALS** is installed in **Special Limit** (Standard Adjustment 12).*
- #15 **FREE GAME LIMIT:** Set between 1 – 9, **UNLIMITED** or **NO FREE GAMES**. Factory Default = 5. Set the maximum number of *Free Games* that may be accumulated per game.
- #16 **EXTRA BALL LIMIT:** Set between 1 – 9, **UNLIMITED** or **NO EXTRA BALLS**. Factory Default = 5. Set the number of *Extra Balls* that may be accumulated per game.
- #17 **EXTRA BALL PERCENTAGE:** Set between 1% – 50%. Factory Default = 25%. This adjustment allows the operator to adjust how frequently the **Extra Ball Feature** is made available to the player. *This adjustment is not shown if **NO EXTRA BALLS** is installed in **Extra Ball Limit** (Standard Adjustment 16).*
- #18 **GAME PRICING:** There are two (2) methods available for *Coin Switch Programming*: **Standard & Custom**. Set between **AUSTRALIA 1 – UK 6** or **CUSTOM**. Factory Default = **USA 5**. **Shortcut: Set Custom Pricing and instructions, review Section 3, Chapter 5, GO TO UTILITIES MENU, Set Custom Pricing.** The appropriate Dip Switch Setting (Dip Sw. 1-8 location CPU/Sound PCB SW1) in relationship to the Pricing Scheme selected is important (*view the tables on the following pages for more information*).

Standard Adjustment 18, Game Pricing, continued on the next page.



Standard Adjustment 18, Game Pricing, continued.

USA Standard Pricing Select Table

CPU/SOUND PCB DIP SWITCH SW1 SETTING	COUNTRY SETTING OPTION(S)	COIN MECHANISMS (SWITCHES)				PRICING SCHEME Number of Plays (Credits) for Price Amount Shown See "Appendix J" for Coin Cards Examples & Info!	Requires SPI Coin Card(s) Part Number		
		COINS THRU ... SLOT:	LEFT	CENTER	RIGHT			4TH	
Pos. 1 2 3 4 5 6 7 8	Default Highlighted					USD // UNITED STATES DOLLAR // [\$]			
ON	USA 1	0.25	1.00	0.25	1 / \$.25	755-5400-01-Y			
OFF	USA 2				1 / \$.50	2 / \$.75	3 / \$ 1.00	755-5400-02-Y	
	USA 3				1 / \$.50	For USA 6 and USA 7 use:		755-5400-02-Y	
	USA 4				1 / \$.50			755-5400-02-Y	
	USA 5				1 / \$.50	5 / \$ 2.00	755-5400-02-Y		755-5400-00-Y
	USA 6				1 / \$.50	2 / 4 X 25c ¹	3 / \$ 1.00 Bill	◀ Used to promote the Bill Validator.	
	USA 7				1 / \$.50	4 / \$ 1.50	6 / \$ 2.00		
	USA 8				1 / \$.50	3 / \$ 1.00	USA 6 Note: If player uses x4 25c quarters = 2 plays. \$ bill = 3!		755-5400-00-Y
	USA 9				1 / \$ 1.00			755-5400-07-Y	
	USA 10				1 / \$.75	3 / \$ 2.00			755-5400-11-Y

International (non-Euro) Standard Pricing Select Table

CPU/SOUND PCB DIP SWITCH SW1 SETTING	COUNTRY SETTING OPTION(S)	COIN MECHANISMS (SWITCHES)				PRICING SCHEME Number of Plays (Credits) for Price Amount Shown See "Appendix J" for Coin Cards Examples & Info!	Requires SPI Coin Card(s) Part Number				
		COINS THRU ... SLOT:	LEFT	CENTER	RIGHT			4TH			
Pos. 1 2 3 4 5 6 7 8	Default Highlighted					AUD // AUSTRALIAN DOLLARS // [\$]					
ON	AUSTRALIA 1	0.20	1.00	2.00	1 / \$ 1.00	3 / \$ 2.00	755-5406-00-Y				
OFF	AUSTRALIA 2				1 / \$ 1.00			(1 Side)			
Pos. 1 2 3 4 5 6 7 8	Default Highlighted					CAD // CANADIAN DOLLARS // [\$]					
ON	CANADA 1 [25c door]	0.25	0.25	1.00	2.00	1 / \$.50	2 / \$.75	3 / \$ 1.00	755-5400-00-Y		
OFF								-01-Y or -02-Y			
ON	CANADA 2 [dollar door]	1.00	2.00		1 / \$ 1.00		3 / \$ 2.00	755-5400-10-Y			
OFF											
Pos. 1 2 3 4 5 6 7 8	Default Highlighted					HRK // CROATIAN KUNA // [kuna]					
ON	CROATIA	1	2	5	1 / 4 kuna		2 / 6 kuna	755-5410-00-Y			
OFF								(2-Sided)			
Pos. 1 2 3 4 5 6 7 8	Default Highlighted					DKK // DANISH KRONER // [Kr]					
ON	DENMARK 1	1	5	10	20	1 / 3 Kr	2 / 5 Kr	755-5402-00-Y			
OFF	DENMARK 2					1 / 2 Kr		3 / 5 Kr	7 / 10 Kr	(2-Sided)	
Pos. 1 2 3 4 5 6 7 8	Default Highlighted					JPY // JAPANESE YEN // ¥					
ON	JAPAN 1	100		100		1 / 100 ¥	755-5408-01-Y				
OFF	JAPAN 2	100		100		1 / 100 ¥	3 / 200 ¥	(2-Sided)			
Pos. 1 2 3 4 5 6 7 8	Default Highlighted					TOKEN // ME currency used to buy token //					
ON	MIDDLE EAST	token	token		1 / 1 token		755-5400-06-Y				
OFF								(use Side 1)			
Pos. 1 2 3 4 5 6 7 8	Default Highlighted					NZD // NEW ZEALAND DOLLAR // [\$]					
ON	NEW ZEALAND 1	1.00	2.00		1 / \$ 1.00		755-5406-00-Y				
OFF	NEW ZEALAND 2				1 / \$ 1.00		3 / \$ 2.00	(Side 2)			
Pos. 1 2 3 4 5 6 7 8	Default Highlighted					NOK // NORWEGIAN KRONE // [Kr]					
ON	NORWAY 1	10	5	20	1 / 10 Kr		755-5403-01-Y				
OFF	NORWAY 2				1 / 10 Kr		3 / 20 Kr	(2-Sided)			
Pos. 1 2 3 4 5 6 7 8	Default Highlighted					RUB // RUSSIAN RUBLE //					
ON	RUSSIA	10	5	1	1 / 5 Ruble		755-5411-00-Y				
OFF									(2-Sided)		
Pos. 1 2 3 4 5 6 7 8	Default Highlighted					ZAR // SOUTH AFRICAN RAND // [R]					
ON	SO. AFRICA 1	0.50	1.00	1.00	1.00	1 / R 2.00		755-5409-01-Y			
OFF	SO. AFRICA 2					1 / R 3.00		2 / R 5.00	(2-Sided)		
Pos. 1 2 3 4 5 6 7 8	Default Highlighted					SEK // SWEDISH KRONOR // [kr]					
ON	SWEDEN 1	1	5	10	1 / 10 kr		2 / 15 kr	3 / 20 kr	755-5404-00-Y		
OFF	SWEDEN 2				1 / 5 kr				(2-Sided)		
Pos. 1 2 3 4 5 6 7 8	Default Highlighted					TWD // TAIWANESE DOLLAR //					
ON	TAIWAN	10	10		1 / 10 TWD		755-5412-00-Y				
OFF								(use Side 1)			
Pos. 1 2 3 4 5 6 7 8	Default Highlighted					CHF // SWISS FRANCS // [Sf]					
ON	SWITZERLAND 1	1	2	5	1 / 1 Sf		6 / 5 Sf	755-5405-00-Y			
OFF	SWITZERLAND 2				1 / 1 Sf		3 / 2 Sf	9 / 5 Sf	(2-Sided)		
Pos. 1 2 3 4 5 6 7 8	Default Highlighted					GPB // UNITED KINGDOM POUNDS // [£]					
ON	UK 1	0.10	0.50	1.00	0.20	3 / £ 1.00	7 / £ 2.00	755-5407-00-Y			
OFF	UK 2					4 / £ 1.00				755-5407-01-Y*	
	UK 3					1 / £ .50		5 / £ 2.00		755-5407-01	
	UK 4					1 / £ .30		4 / £ 1.00		755-5407-01-Y*	
	UK 5					1 / £ 1.00		3 / £ 2.00		755-5407-01	
	UK 6					3 / £ 2.00				755-5407-01-Y*	

HIGHLIGHTED = Factory Default

Standard Adjustment 18, Game Pricing, continued on the next page.



Sec. 3: Go To Adjust.



Standard Adjustment 18, Game Pricing, continued.

Euro 1-12 Summary & International (Euro) Standard Pricing Select Table

CPU/SOUND PCB DIP SWITCH SW1 SETTING		COUNTRY SETTING OPTION(S)	COIN MECHANISMS (SWITCHES)				PRICING SCHEME			Requires SPI Coin Card(s) Part Number
			COINS THRU ...	SLOT:	LEFT	CENTER	RIGHT	4TH	Number of Plays (Credits) for Price Amount Shown See "Appendix J" for Coin Cards Examples & Info!	
Pos.	1 2 3 4 5 6 7 8	Default Highlighted								
ON	SEEBELOW	Euro 1								755-5401-01-Y
OFF	SETTINGS	Euro 2								755-5401-02-Y
		Euro 3								755-5401-03-Y
		Euro 4								755-5401-04-Y
		Euro 5								755-5401-05-Y
		Euro 6								755-5401-06-Y
		Euro 7								755-5401-07-Y
		Euro 8								755-5401-08-Y
		Euro 9								755-5401-09-Y
		Euro 10								755-5401-10-Y
		Euro 11								755-5401-11-Y
		Euro 12								755-5401-12-Y

For a different Euro Pricing Scheme (other than Factory Default listed below), scroll through Standard Adjustment 18: Euro 1-12 or CUSTOM* for new setting (reference above Euro 1-12 Summary). Keep the Country Dip Switch Setting the same as listed below.

Sec. 3: Go To Adjust.

Pos.	1 2 3 4 5 6 7 8	Default Highlighted									
ON	▲	AUSTRIA Euro 9	0.50	1.00	2.00			1/€ 1.00	2/€ 1.50	3/€ 2.00	755-5401-09-Y
OFF	▼										
Pos.	1 2 3 4 5 6 7 8	Default Highlighted									
ON	▲	BELGIUM Euro 1	0.50	1.00	2.00			1/€ .50			755-5401-01-Y
OFF	▼										
Pos.	1 2 3 4 5 6 7 8	Default Highlighted									
ON	▲	FINLAND Euro 8	0.50	1.00	2.00			1/€ 1.00	3/€ 2.00		755-5401-08-Y
OFF	▼										
Pos.	1 2 3 4 5 6 7 8	Default Highlighted									
ON	▲	FRANCE Euro 10	0.50	1.00	2.00			1/€ 1.00	3/€ 2.00	7/€ 3.00	755-5401-10-Y
OFF	▼										
Pos.	1 2 3 4 5 6 7 8	Default Highlighted									
ON	▲	GERMANY 1						1/€ .50			755-5401-01-Y
OFF	▼	GERMANY 2	0.50	1.00	2.00			1/€ .50	5/€ 2.00		755-5401-02-Y
		GERMANY 3						1/€ .50	6/€ 2.00		755-5401-04-Y
Pos.	1 2 3 4 5 6 7 8	Default Highlighted									
ON	▲	GREECE Euro 6	0.50	1.00	2.00			2/€ .50			755-5401-06-Y
OFF	▼										
Pos.	1 2 3 4 5 6 7 8	Default Highlighted									
ON	▲	ITALY 1	0.50		0.50			1/€ .50			755-5401-01-Y
OFF	▼	ITALY 2						1/€ 1.00	3/€ 2.00		755-5401-08-Y
Pos.	1 2 3 4 5 6 7 8	Default Highlighted									
ON	▲	NETHERLANDS Euro 3	0.50	1.00	2.00			1/€ .50	3/€ 1.00		755-5401-03-Y
OFF	▼										
Pos.	1 2 3 4 5 6 7 8	Default Highlighted									
ON	▲	PORTUGAL	0.50		0.50			1/€ .50			755-5401-01-Y
OFF	▼										
Pos.	1 2 3 4 5 6 7 8	Default Highlighted									
ON	▲	SPAIN Euro 3	0.50	1.00	2.00			1/€ .50	3/€ 1.00		755-5401-03-Y
OFF	▼										

HIGHLIGHTED = Factory Default

For the associated Coinage Card required if the Factory Default Setting was changed, view on-line at: <http://www.sternpinball.com/coinagecards.shtml>

You can download and print the replacement card. Adobe® Reader 5.0 or higher required (links on site). Use Yellow Card Stock: ASTROBRIGHTS® SOLAR YELLOW #65 FROM WAUSAU PAPER PRODUCTS (Stock #22731)

- #19 **MATCH PERCENTAGE:** Set between 0% – 10% or OFF. Factory Default = 9%. At 0% the Match Animation Feature occurs at the end of the game but never awards the Match Award (Standard Adjustment 20). Set to OFF, no Match Animation Feature is shown.
- #20 **MATCH AWARD:** Set to CREDIT, TICKET* or TOKEN*. Factory Default = CREDIT. *If TICKET or TOKEN is selected, the game will require an optional Ticket or Token Dispenser and then Q24 Option (Standard Adjustment 54) must be changed accordingly. This adjustment is not shown if OFF is installed in Match Percentage (Standard Adjustment 19).
- #21 **BALLS PER GAME:** Set between 1 – 10. Factory Default = 3. Set the number of balls per game.

Standard Adjustments 22-33 continued on the next page.





Standard Adjustments continued.

- #22 **TILT WARNINGS:** Set between **0 – 3**. Factory Default = **2**. Set the number of Plumb Bob Tilt Switch closures before the ball in play is tilted. *Each closure generates an audible alert and/or display alert.*
- #23 **CREDIT LIMIT:** Set between **4 – 50**. Factory Default = **30**. Set the maximum credits allowed.
- #24 **ALLOW HIGH SCORES:** Set to **YES** or **NO**. Factory Default = **YES**. When set to **YES**, if a player exceeds the Default Grand Champion or 1-4 High Scores, the player may receive a **High Score Award** (Standard Adjustment 25) and enter their **3 Initials** or **10-Letter Name** (Standard Adjustment 40). Set to **NO** to disable this feature. *The following Standard Adjustments 25-41 are not shown if **NO** is installed.*
- #25 **HIGH SCORE AWARD:** Set to **CREDIT**, **TICKET*** or **TOKEN***. Factory Default = **CREDIT**. Set the type of award to be given to the player when the appropriate **Grand Champion Score** or **High Score #1-#4** threshold or level is achieved. If awarding a **CREDIT**, **TICKET** or **TOKEN** is prohibited in your area, install **NO** in **Allow High Scores** (Standard Adjustment 24). *If **TICKET** or **TOKEN** is selected, the game will require an optional Ticket or Token Dispenser and then **Q24 Option** (Std. Adj. 54) must be changed accordingly. *This adjustment is not shown if **NO** is installed in **Allow High Scores** (Std. Adj. 24).*
- #26 **GRAND CHAMPION AWARDS:** Set between **0 – 5**. Factory Default = **1**. Set the number of **High Score Award(s)** (Std. Adj. 25), awarded for exceeding the Grand Champion Score (Standard Adjustment 31). *This adjustment is not shown if **NO** is installed in **Allow High Scores** (Standard Adjustment 24).*
- #27 **HIGH SCORE #1 AWARDS:** Set between **0 – 3**. Factory Default = **1**. Set the number of **High Score Award(s)** (Std. Adj. 25), awarded for exceeding the High Score #1 (Standard Adjustment 31). *This adjustment is not shown if **NO** is installed in **Allow High Scores** (Standard Adjustment 24).*
- #28 **HIGH SCORE #2 AWARDS:** Set between **0 – 2**. Factory Default = **0**. Set the number of **High Score Award(s)** (Std. Adj. 25), awarded for exceeding the High Score #2 (Standard Adjustment 32). *This adjustment is not shown if **NO** is installed in **Allow High Scores** (Standard Adjustment 24).*
- #29 **HIGH SCORE #3 AWARDS:** Set between **0 – 1**. Factory Default = **0**. Set the number of **High Score Award(s)** (Std. Adj. 25), awarded for exceeding the High Score #3 (Standard Adjustment 33). *This adjustment is not shown if **NO** is installed in **Allow High Scores** (Standard Adjustment 24).*
- #30 **HIGH SCORE #4 AWARDS:** Set between **0 – 1**. Factory Default = **0**. Set the number of **High Score Award(s)** (Std. Adj. 25), awarded for exceeding the High Score #4 (Standard Adjustment 34). *This adjustment is not shown if **NO** is installed in **Allow High Scores** (Standard Adjustment 24).*
- #31 **GRAND CHAMPION SCORE:** Set between **1,000,000 – 1,000,000,000** (increments of 1,000,000). Factory Default = **75,000,000**. Set the desired **Grand Champion Score** level a player needs to exceed to earn the **High Score Award** (Standard Adjustment 25). A score higher than the default, cannot be reset by Standard Adjustment 37, **HSTD Reset Count**. *The Grand Champion Score will revert to the Factory Default Score **ONLY** if a **Reset Grand Champion** is performed in the **RESET MENU** (via the **UTILITIES MENU**, see Section 3, Chapter 5) or if the game is without power for more than 12 hours after the CPU/Sound PCB Coin Cell Battery is expired or removed. *This adjustment is not shown if **NO** is installed in **Allow High Scores** (Standard Adjustment 24).**
- #32 **HIGH SCORE #1:** Set between **1,000,000 – 1,000,000,000**. Factory Default = **55,000,000**. Set the desired **High Score #1** level a player needs to exceed to earn the **High Score Award** (Standard Adjustment 25). A score higher than the default, will be reset by Standard Adjustment 37, **HSTD Reset Count**. *The High Score will revert to the Factory Default Score **ONLY** if a **Reset High Scores** is performed in the **RESET MENU** (via the **UTILITIES MENU**, see Sec. 3, Chp. 5) or if the game is without power for more than 12 hours after the CPU/Sound PCB Coin Cell Battery is expired or removed. *This adjustment is not shown if **NO** is installed in **Allow High Scores** (Standard Adjustment 24).**
- #33 **HIGH SCORE #2:** Set between **1,000,000 – 1,000,000,000**. Factory Default = **40,000,000**. Set the desired **High Score #2** level a player needs to exceed ... (see Standard Adjustment 32 definition above).
- #34 **HIGH SCORE #3:** Set between **1,000,000 – 1,000,000,000**. Factory Default = **30,000,000**. Set the desired **High Score #3** level a player needs to exceed ... (see Standard Adjustment 32 definition previous page).
- #35 **HIGH SCORE #4:** Set between **1,000,000 – 1,000,000,000**. Factory Default = **25,000,000**. Set the desired **High Score #4** level a player needs to exceed ... (see Standard Adjustment 32 definition previous page).
- #36 **HSTD (HIGH SCORE TO DATE) INITIALS:** Set to **3 INITIALS** or **10 LETTER**. Factory Default = **3 INITIALS**. When set to **3 INITIALS**, the player is allowed only 3 initials to input. When set to **10 LETTER NAME**, the player is allowed to enter 10 initials to input. *This adjustment is not shown if **NO** is installed in **Allow High Scores** (Standard Adjustment 24).*

Standard Adjustments 37-50 continued on the next page.



Standard Adjustments continued.

- #37 **HSTD (HIGH SCORE TO DATE) RESET COUNT:** Set between **100 – 9900** or **OFF** (*increments of 100*). Factory Default = **2000**. Set the number of games between "automatic resets" of High Scores back to the Factory Defaults for **ONLY** Standard Adj. **32-35, Default High Score #1-#4**. *The High Score will revert to the Factory Default Scores when the number of games stated is reached. **Reset High Scores** can be performed in the **RESET MENU** (via the **UTILITIES MENU**, see Sec. 3, Chp. 5) anytime or if the game is without power for more than 12 hours after the CPU/Sound PCB Coin Cell Battery is expired or removed. This adjustment is not shown if **NO** is installed in **Allow High Scores** (Standard Adj. 24).*
- #38 **FREE PLAY:** Set to **YES** or **NO**. Factory Default = **NO**. When set to **YES**, no coins are required for Game Play.
- #39 **LANGUAGE:** Set to **ENGLISH, GERMAN, FRENCH, SPANISH** or **ITALIAN**. Factory Default = **ENGLISH**. Set the language for the game. Language of game is also shown in the Dot Display (*along with the Game Title and code version*) at the start-up routine which follows a game reset or power-up.
- #40 **CUSTOM MESSAGE:** Set to **ON, CHANGE** or **OFF**. Factory Default = **ON**. *Shortcut: **Enter Custom Message** and instructions, review Sec. 3, Chp. 5, **GO TO UTILITIES MENU, Enter Custom Message**.*
- #41 **FLASH LAMP POWER:** Set to **NORMAL, OFF** or **DIM**. Factory Default = **NORMAL**. When set to **DIM**, the Flash Lamps impulse power is reduced by **25%** and when set to **OFF** the Flash Lamps will not flash. For Flash Lamps used in this game, **Go To Flash Lamps Menu** via the **DIAGNOSTICS MENU** (see Section 3, Chapter 2, **GO TO DIAGNOSTICS MENU, Page 15**).
- #42 **COIL PULSE POWER:** Set to **NORMAL, HARD** or **SOFT**. Factory Default = **NORMAL**. When set to **HARD**, the coil pulse power is **increased** by **12.5%** of the normal pulse rate. When set to **SOFT** the coil pulse power is **decreased** by **12.5%** of the normal pulse rate. This adjustment is provided to compensate for *Low Line or High Line voltage* conditions where the solenoids (coils) appear to *kicking too weak or too hard*. Adjust as required.
- #43 **KNOCKER VOLUME:** Set to **NORMAL, OFF** or **LOW**. Factory Default = **NORMAL**. When set to **LOW**, the volume is decreased 50%. When set to **OFF**, no sound is heard when the "knocker" is sounded. Test the knocker sound in the **Fire Knocker Test** via the **DIAGNOSTICS MENU** (see Section 3, Chapter 2, **GO TO DIAGNOSTICS MENU, Page 19**).
- #44 **GAME RESTART:** Set to **YES** or **NO**. Factory Default = **YES**. When set to **YES**, a new game may be started during any ball after the first ball is completed (*if credits allow*). Pressing the Start Button during the first ball will add additional players (*up to 4, if credits allow*). When set to **NO**, the game disables the Start Button after the first ball until the final ball is in play.
- #45 **BILL VALIDATOR:** Set to **YES** or **NO**. Factory Default = **NO**. *When set to **YES**, in **Game Attract Mode** an "Insert Bill Animation" is shown in the display (or just the absence of the Coin Animation). When set to **NO**, an "Insert Coin Animation" is shown. **Not yet implemented.***
- #46 **MUSIC VOLUME:** Set between **1 – 15**. Factory Default = **1**. After volume is set via Service Buttons this adjustment can be utilized to adjust the background music (*1 all the way on, 15 all the way off*) while keeping the Special Sound Effects at the same level.
- #47 **BALL SAVE TIME:** Set between **0:01–0:15, AUTO** or **NO BALL SAVES**. Factory Default = **0:05**. When set to **NO BALL SAVES** this feature is unavailable. Set between **0:01** through **0:15** (*single increments*) for the ball to be sent back into play if the time set is not met (*per ball*). Set to **AUTO** to automatically adjust the Ball Save Timer based on the average ball time.
- #48 **TIMED PLUNGER:** Set to **OFF** or **0:01 - 1:00**. Default is **OFF**. When set to **0:01** to **1:00**, the plunger will "Autoplunge" the ball (*at the time set*) when the ball is at the beginning of play, waiting for the player.
- #49 **FLIPPER BALL LAUNCH:** Set to **OFF, LEFT FLIPPER, RIGHT FLIPPER, EITHER FLIPPER** or **BOTH FLIPPERS**. Default is **OFF**. This feature allows the player to operate the Auto Ball Launch with the Flipper Button(s) depending on which setting is chosen.
- #50 **COINDOOR BALL SAVER:** Set to **YES** or **NO**. Factory Default = **NO**. When set to **NO**, this feature is not available. When set to **YES**, this feature allows the Coin Door to be opened during game play; the ball will drain but the game will be placed "on hold". When the Coin Door is closed, the pinball will return to the Shooter Lane, and the game will resume. *Useful at locations where technicians change the cash box regularly at exact times of the day where players can be on the game.*

Sec. 3: Go To Adjust.

Standard Adjustments 51-61 continued on the next page.



Standard Adjustments continued.

- #51 **COMPETITION MODE:** Set to **YES** or **NO**. Factory Default = **NO**. When set to **NO**, this feature is not available. Set to **YES**, this feature will equalize random game features and global score values during multi-player games by predetermined competition rules set by programming. If an **Install Competition** was made via the **INSTALLS MENU** (*which automatically changes this setting to YES*), and this setting was changed back to **NO**, the **Competition Mode** will be turned **OFF** (*cancelled*).
- #52 **CONSOLATION BALL:** Set to **YES** or **NO**. Factory Default = **NO**. When set to **YES**, the **EXTRA BALL** (*Playfield Light Insert, location varies*) will be lit on the last ball in play, if certain programming criteria is met.
- #53 **FAST BOOT:** Set to **YES** or **NO**. Factory Default = **YES**. When set to **NO** or if you hold both **Flipper Buttons** during Power-Up, this feature is not available and will display all normal Power-Up screens. When set to **YES**, the game will not display the normal informative Power-Up screens, specifically the CPU Version screen and the Location/Game ID screen. Regardless of the setting, normal Power-Up safety checks are still performed. **Not yet implemented.**
- #54 **Q24 OPTION:** Set to **COIN METER**, **TOKEN DISPENSER** or **KNOCKER**. Factory Default = **COIN METER**. This Coil (Solenoid) Location is left "open" at the Factory to allow for these optional Mechanisms to be added to the game. If selecting **TOKEN DISPENSER**, Standard Adjustments 3, 14, 20 & 25 should be changed to **TOKEN**. Call Technical Support at 1-800-542-5377 if more information is required on this option.
- #55 **TICKET DISPENSER:** Set to **YES** or **NO**. Factory Default = **NO**. This adjustment is required only for games which have an optional Deltronics (DL-1275-2 PCB Style, SPI Part Nr. 515-7275-00) Ticket Dispenser installed. Unique CPU Sound Bd. Dip Switch Setting required, changes the Default to **YES**.
- #56 **PLAYER COMPETITION:** Set to **YES** or **NO**. Factory Default = **YES**. **Competition Mode** unrandomizes feature events, and standardizes game play and rule sets (*varies from game to game*) for fair competitions. With adequate credit, to enter **Competition Mode**, hold both **Flipper Buttons** and watch the **Dot Display** for instructions before pressing the **Start Button**. General rules are covered in the Instruction Card. Other **Hints and/or Rules** can be made known on this game either visually (the **Dot Display** or **Flashing Light Inserts**) or can be audible. **Not yet implemented.**
- #57 **TECH ALERT WARNING:** A **SERVICE MENU** Function. Set to **NEVER**, **POWER-UP**, **COIN DOOR** or **POWER-UP AND COIN DOOR**. Factory Default = **NEVER**. When set to **NEVER**, the Tech Report Alert display will not appear upon Power-Up or opening the Coin Door, if the game detects any problems. When set to **POWER-UP**, the display will appear only upon Power-Up (*if problems detected*). When set to **COIN DOOR**, the display will appear only when the Coin Door is opened (*if problems detected*). When set to **POWER-UP AND COIN DOOR**, the display will appear upon Power-Up and if the Coin Door is opened (*if problems detected*). Review Section 3, Chapter 2, **GO TO DIAGNOSTICS MENU**, **Technician Alerts**, Pages 17-18, for more detailed information.
- #58 **TEAM SCORES:** Set to **YES** or **NO**. Factory Default = **NO**. Set to **YES**, then Team Play will be made available. **Team Play only works in a 4-Player Game**. The totals for Players 1 / 3 (Team 1) & Players 2 / 4 (Team 2) are then displayed individually **as well as** the combined score for **BOTH TEAMS** to enable **Team Play (Doubles)**. See Section 2, Chapter 1, **Game Operation & Features**, for *non-adjustable Features*.
- #59 **LOCATION ID:** Set between **0** to **9999**. Factory Default = **0**. This adjustment allows the operator to assign a location identification number to the audit print-out sheet. (*Will not be affected by a Factory Reset.*)
- #60 **GAME ID:** Set between **0** to **9999**. Factory Default = **0**. This adjustment allows the operator to assign a game identification number to the audit print-out sheet. (*Will not be affected by a Factory Reset.*)
- #61 **TIME FORMAT:** Set to **12-HOUR** or **24-HOUR**. Factory Default = **12-HOUR**. This adjustments determines how the time is displayed. *Time used in Tournament Functions and Data Dumps where a time stamp is required.*

Sec. 3: Go To Adjust.



Feature Adjustments [#1-#44]

To initiate, from the **ADJUSTMENTS MENU**, select the "WPT" *Icon*. The Dot Matrix Display will indicate the *adjustment number (in this group), adjust. name, adjust. setting and comment line*. The current adjustment will remain on the display until the next adjustment is viewed or when this sub-menu is exited.

- #1 **CITY ADVANCE DIFFICULTY:** Set to **EXTRA EASY, EASY, MEDIUM, HARD** or **EXTRA HARD**. Factory Default = **MEDIUM**. Controls the number of Hold 'Em hands that must be completed to win cities. On **MEDIUM**, first city requires 1 Hold 'Em hand, 2nd city requires 2 Hold 'Em hands, etc. On **EASY**, the first two cities only need 1 hand; **EXTRA EASY**, the first three cities only need one hand; on **HARD**, the first city requires 2 hands; on **EXTRA HARD**, the first city requires 3 hands. The number of hands needed for a city never goes above 5. The difficulty rises one level after each WPT Championship in a game.
- #2 **CITIES FOR EXTRA BALL:** Set between 1 – 6. Factory Default = **2**. Sets the number of cities to complete to light the Extra Ball, available on every set of cities, subject to Feature Adjustment #3.
- #3 **MAXIMUM CITY EXTRA BALLS:** Set between 0 – 10. Factory Default = **5**. Sets the maximum number of Extra Balls available from completing cities. Set to **0** to disable Extra Balls being awarded from completing cities. Subsequent 'City Extra Balls' are not available until after the WPT Championship has been played.
- #4 **CITY EXTRA BALL MEMORY:** Set to **YES** or **NO**. Factory Default = **YES**. Specifies whether the Cities earned (completed) for an Extra Ball stays lit from ball-to-ball.
- #5 **ACE-IN-THE-HOLE DIFFICULTY:** Set to **EXTRA EASY, EASY, MEDIUM, HARD** or **EXTRA HARD**. Factory Default = **MEDIUM**. Controls the number of hits on the 'Jail Bars' and the captive pinball needed to light **LOCK** and start Ace-in-the-Hole Multiball. The difficulty rises one level after each Ace-in-the-Hole Multiball in a game. **EXTRA EASY / EASY / MEDIUM** = 1 bar hit to light **LOCK**, 3 ball hits to start multiball. **HARD** = 2 bar hits, 4 ball hits. **EXTRA HARD** = 3 bar hits, 5 ball hits.
- #6 **ACE-IN-THE-HOLE MULTIBALL DIFFICULTY:** Set to **EXTRA EASY, EASY, MEDIUM, HARD** or **EXTRA HARD**. Factory Default = **MEDIUM**. Controls the number of hits on the 'Jail Bars' and the captive pinball needed to relock balls during Ace-in-the-Hole Multiball. The difficulty rises one level after each Ace-in-the-Hole Multiball in a game. The number of hits increases after each ball release within an Ace-in-the-Hole Multiball. **EXTRA EASY / EASY / MEDIUM** = 1 bar hit to light lock, 2 ball hits to release ball. **HARD** = 2 bar hits, 4 ball hits. **EXTRA HARD** = 3 bar hits, 6 ball hits.
- #7 **FIRST HARD SUPER TRICK:** Set between 1 – 5. Factory Default = **2**. Sets the first **Super Trick** where chip tricks made during a ball no longer stay lit after a drain. Higher settings make it easier to restart **Super Trick** multiple times in a game.
- #8 **COMBO EXTRA BALL MEMORY:** Set to **YES** or **NO**. Factory Default = **NO**. Specifies whether an extra ball lit from completing Super Trick stays lit after a drain.
- #9 **MYSTERY DIFFICULTY:** Set to **EASY, MEDIUM, HARD** or **EXTRA HARD**. Factory Default = **MEDIUM**. This adjustment determines what the player needs to complete for the Mystery Feature. **EASY** = lit at ball start; **MEDIUM** = lit at game start; **HARD** = off at game start; **EXTRA HARD** = off at ball start.
- #10 **MYSTERY EXTRA BALL MEMORY:** Set to **YES** or **NO**. Factory Default = **NO**. Specifies whether an Extra Ball lit by 'Cut the Cards' feature stays lit after a drain.
- #11 **MYSTERY SPECIAL MEMORY:** Set to **YES** or **NO**. Factory Default = **NO**. Specifies whether a 'Special' lit by 'Cut the Cards' feature stays lit after a drain.
- #12 **NO LIMIT MULTIBALL LOCK DIFFICULTY:** Set to **EXTRA EASY, EASY, MEDIUM, HARD** or **EXTRA HARD**. Factory Default = **MEDIUM**. Controls how hard it is to light **LOCKS** for No Limit Multiball. The difficulty rises one level after each No Limit Multiball in a game. **EXTRA EASY** = all locks are already lit. **EASY** = one light lock target hit lights all locks. **MEDIUM** = each hit to light lock target lights both lock lights for one lock, stackable. **HARD** = each hit to light lock target lights one lock light, unstackable. **EXTRA HARD** = two hits to light lock target lights one lock light, unstackable; and, locks do not remain lit after a drain.
- #13 **SPIN-A-CARD DIFFICULTY:** Set to **EXTRA EASY, EASY, MEDIUM, HARD** or **EXTRA HARD**. Factory Default = **MEDIUM**. This adjustment determines what the player needs to complete for the Spin-A-Card Feature. **EXTRA EASY** = always lit. **EASY** = Lit at ball start. **MEDIUM** = Lit at game start. **HARD** = Off at game start. **EXTRA HARD** = Off at ball start.
- #14 **EASY SIDE POT EXTRA BALL:** Set between 1 – 10. Factory Default = **5**. Sets the number of shots at the start of each multiball where both orbits (loop shots around the playfield going left and right) will score side pots. After this number of shots, orbits (loops...) will alternate being lit.

Feature Adjustments 15-34 continued on the next page.

Sec. 3: Go To Adjust.



Feature Adjustments continued.

- #15 **FIRST SIDE POT EXTRA BALL:** Set between **3 – 20**. Factory Default = **10**. Sets the number of 'Side Pot' Shots needed to light the first Extra Ball.
- #16 **ADDITIONAL SIDE POT EXTRA BALL:** Set between **20 – 75** (*increments of 5*). Factory Default = **50**. Sets the number of subsequent 'Side Pot' Shots needed to light additional Extra Balls.
- #17 **MAXIMUM SIDE POT EXTRA BALLS:** Set between **0 – 10**. Factory Default = **5**. Set the number of extra balls earned from completing (collecting) a Side Pot can be collected during one game.
- #18 **SIDE POT EXTRA BALL MEMORY:** Set to **YES** or **NO**. Factory Default = **YES**. Specifies whether the Side Pot earned (completed) for an Extra Ball stays lit from ball-to-ball.
- #19 **ALL-IN MULTIBALL DIFFICULTY:** Set to **EXTRA EASY, EASY, MEDIUM, HARD** or **EXTRA HARD**. Factory Default = **MEDIUM**. This adjustment determines what the player needs to complete for All-In Multiball.
- #20 **HURRY-UP AWARD INTERVAL:** Set between **1 – 3**. Factory Default = **2**. Controls how many completed 'Hurry-Up' features completed are required for each bonus award.
- #21 **FIRST HURRY-UP EXTRA BALL:** Set between **2 – 10**. Factory Default = **5**. Sets the number of awards for the first Hurry-Up Extra Ball. Effectively, this adjustment number multiplied by the number in Feature Adjustment #20 equals the number of Hurry-Ups needed to light the Extra Ball.
- #22 **ADDITIONAL HURRY-UP EXTRA BALLS:** Set between **10 – 40** (*increments of 5*). Factory Default = **25**. Sets the number of awards for subsequent Hurry-Up Extra Balls.
- #23 **MAXIMUM HURRY-UP EXTRA BALLS:** Set between **0 – 10**. Factory Default = **5**. Set the number of Extra Balls earned from completing a Hurry-Up Feature can be collected during one game.
- #24 **HURRY-UP EXTRA BALL MEMORY:** Set to **YES** or **NO**. Factory Default = **YES**. Specifies whether the Hurry-Up Feature earned (completed) for an Extra Ball stays lit from ball-to-ball.
- #25 **POKER HAND MULTIBALL DIFFICULTY:** Set to **EXTRA EASY, EASY, MEDIUM, HARD** or **EXTRA HARD**. Factory Default = **MEDIUM**. Controls how quickly the **Drop Targets** time out for jackpots during Poker Hand Multiball. The difficulty rises one level after each Poker Hand Multiball Super Jackpot throughout the game.
- #26 **POKER HAND MULTIBALL SPECIAL MEMORY:** Set to **YES** or **NO**. Factory Default = **NO**. Specifies whether the 'Special' lit for starting Poker Hand Multiball stays lit after a drain.
- #27 **POKER CORNER DIFFICULTY:** Set to **EXTRA EASY, EASY, MEDIUM, HARD** or **EXTRA HARD**. Factory Default = **HARD**. Controls how the 'Poker Corner' Feature is lit. The difficulty rises one level after each completion of all Poker Corner modes. **EXTRA EASY** = always lit. **EASY** = lit at ball start. **MEDIUM** = lit at game start. **HARD** = off at game start. **EXTRA HARD** = off at ball start.
- #28 **BLIND SHOTS FOR TROPHY:** Set between **1 – 5**. Factory Default = **2**. Sets the number of 'Big Blinds' a player must make during 'Steal the Blinds' mode in order to win the trophy for that mode.
- #29 **BUTTON SHOTS FOR TROPHY:** Set between **1 – 5**. Factory Default = **3**. Sets the number of 'On-The-Button' (flashing arrow) shots a player must make during 'Play the Button' mode in order to win the trophy for that mode.
- #30 **OUTS DROPS FOR TROPHY:** Set between **8 – 25**. Factory Default = **16**. Sets the number of Drop Targets that must be hit during 'Know Your Outs' mode in order to win the trophy for that mode.
- #31 **CHIP DROPS FOR TROPHY:** Set between **10 – 30**. Factory Default = **20**. Sets the number of Drop Targets that must be hit during 'A Chip & A Chair' mode in order to win the trophy for that mode.
- #32 **TELL SHOTS FOR TROPHY:** Set between **1 – 5**. Factory Default = **2**. Sets the number of successful 'Tell' spots that must be hit during 'Spot the Tell' mode in order to win the trophy for that mode.
- #33 **GEAR SHOTS FOR TROPHY:** Set between **2 – 20**. Factory Default = **8**. Sets the number of shots that must be made during 'Change Gears' mode in order to win the trophy for that mode (*low gear shots count as 2*).
- #34 **SHOW UPPER FLIPPERS:** Set to **YES** or **NO**. Factory Default = **NO**. When set to **YES**, the Q13 and Q14 Upper Flippers will energize 3 times each alerting the player up the ball entering the upper playfield and to use the Upper Playfield Flippers to try to keep the ball in play before exiting. This occurs only on the first trip to the upper playfield from each of 3 possible entries: • via the Shooter Lane • via the Right Steel Ramp and Ball Lock • via the Left VUK (*behind the back panel*).

Feature Adjustments 35-44 continued on the next page.



Feature Adjustments continued.

- #35 **FLOP AND TURN POSTS:** Set to **YES** or **NO**. Factory Default = **YES**. When set to **NO**, Q20 LEFT RAMP DOWN POST (BALL LOCK) MECHANISM and Q30 RIGHT RAMP DOWN POST (BALL LOCK) MECHANISM will not hold the balls while the FLOP and TURN features are revealed in the Dot Display.
- #36 **MULTIBALL POSTS:** Set to **YES** or **NO**. Factory Default = **YES**. When set to **NO**, the Q20 LEFT RAMP DOWN POST (BALL LOCK) MECHANISM and Q30 RIGHT RAMP DOWN POST (BALL LOCK) MECHANISM will not momentarily lock / hold balls during mutliball.
- #37 **DISABLE JAIL:** Set to **YES** or **NO**. Factory Default = **NO**. When set to **YES**, the Q12/Q19 JAIL UP/JAIL LATCH are disabled (awaiting replacement / repair) to allow for game programming compensation, providing close to normal game play without the feature.
- #38 **DISABLE CARD DISPLAY:** Set to **YES** or **NO**. Factory Default = **NO**. When set to **YES**, the DOT DISPLAY on the playfield is turned off. Use this adjustment if poker card hands cannot be shown in your area (*unplugging the PCB can be done as well*).
- #39 **DISABLE LOWER LEFT DROP TARGET 8-BANK:** Set to **YES** or **NO**. Factory Default = **NO**. When set to **YES**, the Q5 LOWER LEFT DROP TARGET 8-BANK is disabled (awaiting replacement / repair) to allow for game programming compensation, providing close to normal game play without the feature.
- #40 **DISABLE UPPER LEFT DROP TARGET 8-BANK:** Set to **YES** or **NO**. Factory Default = **NO**. When set to **YES**, the Q6 UPPER LEFT DROP TARGET 8-BANK is disabled (awaiting replacement / repair) to allow for game programming compensation, providing close to normal game play without the feature.
- #41 **DISABLE MIDDLE DROP TARGET 4-BANK:** Set to **YES** or **NO**. Factory Default = **NO**. When set to **YES**, the Q7 MIDDLE DROP TARGET 4-BANK is disabled (awaiting replacement / repair) to allow for game programming compensation, providing close to normal game play without the feature.
- #42 **DISABLE RIGHT DROP TARGET 4-BANK:** Set to **YES** or **NO**. Factory Default = **NO**. When set to **YES**, the Q8 DRIGHT DROP TARGET 4-BANK is disabled (awaiting replacement / repair) to allow for game programming compensation, providing close to normal game play without the feature.
- #43 **DISABLE LEFT POST (Q20 LEFT RAMP UP POST):** Set to **YES** or **NO**. Factory Default = **NO**. When set to **YES**, the Q20 LEFT RAMP DOWN POST (BALL LOCK) MECHANISM is disabled (awaiting replacement / repair) to allow for game programming compensation, providing close to normal game play without the feature.
- #44 **DISABLE RIGHT POST (Q30 RIGHT RAMP DOWN POST):** Set to **YES** or **NO**. Factory Default = **NO**. When set to **YES**, the Q30 RIGHT RAMP DOWN POST (BALL LOCK) MECHANISM is disabled (awaiting replacement / repair) to allow for game programming compensation, providing close to normal game play without the feature.

Sec. 3: Go To Adjust.

Your Notes



To initiate, from the **MAIN MENU**, select the "UTIL" *Icon*. The **UTILITIES MENU** provides ways to quickly and easily customize your game with **Installs** (*pre-sets for game Standard & Feature Adjustments*), set-up a **Custom Message** (*short-cut to Standard Adjustment 40, Custom Message*), set-up **Custom Pricing** (*short-cut to Standard Adjustment 18, to the Custom Pricing Sub-Menu*), set-up the **Date and Time** (*required if the date and time is needed to be accurate for data dumps and for tournaments*), reset certain particular game data or perform a complete **Factory Reset** and to download game data, update or backup game code in the **USB MENU**.

All **UTILITIES, INSTALLS, RESETS MENU** and **USB MENU** *Icons* and there usages are explained throughout this chapter in the same order as seen in the Dot Matrix Display. **NOTE:** Depending on Game Type, Version, selections made, Dip Switch settings, location and/or areas, some *Icons* may appear non-functional or may not appear at all. **Installs (Adjustments), Icons and/or functions, order and operation are subject to change. If in doubt use the Factory Default Settings** (*review Install Factory on the next page*).

In displays where changes can be made or to perform a function, use the **GREEN Button** to go [**BACK**], exit or escape, the **RED Buttons** to [**</-**] MOVE BACK / LEFT / [**+ / >**] MOVE FORWARD / RIGHT to view the next audit in the group, and the **BLACK Button** to [**SELECT**] the sub-menus.



Go To Installs Menu

To initiate, from the **UTILITIES MENU**, select the "INST" *Icon*. The **INSTALLS MENU** provides **13 Installs** to vary **Game Play Difficulty** (*set with Feature Adjustments*) or **Game Play Type** and **Install Factory** (*restores all adjustments to Factory Defaults*).

For **detailed customization** or to check current **Adjustments Defaults** (*either changed by YOU in the Adjustments Menu or by this INSTALLS MENU or for Factory Default Settings*), see **Section 3, Chapter 4, GO TO ADJUSTMENTS MENU**. After completing one or more of the **Installs** in this chapter, go back to the **ADJUSTMENTS MENU** to see which **Standard and/or Feature Adjustments** have changed (*Feature Adjustments and/or settings are subject to change during production, and may differ than what is described in the tables at the end of this chapter*). The Dot Display will indicate if a setting is a **Factory Default** or not. If the settings are not to your liking, perform **one** of the following:

- 1.: **Manually** change the **Standard & Feature Adjustments** Settings (*perform this task in the ADJUSTMENTS MENU, see Section 3, Chapter 4, GO TO ADJUSTMENTS MENU*).
- 2.: **Install Factory** (*see the last install*) on how to reset all of the **Standard & Feature Adjustments** back to the **Factory Default Settings**.

Multiple **Installs can be set** to vary game play; however, for **Installs** that have *one or more* Adjustments in common, the **last** "Install" selected & **activated**, will **supersede** any previously changed Adjustment(s) from any prior **Installs**. Any adjustments which you changed and are not affected by the Install will remain as set.

For example, if you want a **5-BALL Game** set to **EXTRA EASY**: Select and **activate** the "5BAL" *Icon first* (which will typically change any **Feature** Difficulty Adjustments to **HARD**), **then** select & **activate** the "X.EZ" *Icon* to **change back** the Difficulty Adjustments to **EXTRA EASY**. However, if the "X.EZ" *Icon* was selected & **activated** first, **then** the "5BAL" *Icon* was selected & **activated**, the game will be set to a **5-BALL Game** set to **HARD**.

Remember, use the **GREEN Button** to go [**BACK**], exit or escape and the **BLACK Button** to [**SELECT**] to **INSTALL** your new setting(s).

INSTALLS MENU continued on the next page.

INSTALLS MENU Continued.



Install Extra Easy, Easy, Medium (**Normal or Factory Settings**), Hard or Extra Hard

To initiate, from the **INSTALLS MENU**, select one of the "X.EZ," "EASY," "FACT," "HARD," or "X.HD" *Icons*. The Dot Matrix Display

will indicate the **INSTALL EXTRA EASY, EASY, MEDIUM, HARD or EXTRA HARD** depending on choice. Follow the on-screen prompts to perform the **Install**. Set the **Game Play Difficulty** level.



Install 3-Ball

To initiate, from the **INSTALLS MENU**, select the "3BAL" *Icon*. The Dot Matrix Display will indicate the **INSTALL 3-BALL**. Follow the on-screen prompts to perform the **Install**.

Set the **Game Play Type** to 3 Balls per game (*Factory Default is 3 Balls per game, not including extra's...*).



Install 5-Ball

To initiate, from the **INSTALLS MENU**, select the "5BAL" *Icon*. The Dot Matrix Display will indicate the **INSTALL 5-BALL**. Follow the on-screen prompts to perform the **Install**.

Set the **Game Play Type** to 5 Balls per game (*not including extra balls earned by the player, if any*).



Install Competition

To initiate, from the **INSTALLS MENU**, select the "COMP" *Icon*. The Dot Matrix Display will indicate the **INSTALL COMPETITION**. Follow the on-screen prompts to perform the **Install**.

Set the **Game Play Type** to "Tournament" Rules. *Programming varies and is subject to change.*



Install Director's Cut

To initiate, from the **INSTALLS MENU**, select the "DCUT" *Icon*. The Dot Matrix Display will indicate the **INSTALL DIRECTOR'S CUT**. Follow the on-screen prompts to perform the **Install**.

Set the **Game Play Type** to programmer's choice. *Programming varies and is subject to change.*



Install Home Play

To initiate, from the **INSTALLS MENU**, select the "HOME" *Icon*. The Dot Matrix Display will indicate the **INSTALL HOME PLAY**. Follow the on-screen prompts to perform the **Install**.

Set the **Game Play Type** to "Home" Rules. *Programming varies and is subject to change.*



Install Novelty

To initiate, from the **INSTALLS MENU**, select the "NOV" *Icon*. The Dot Matrix Display will indicate the **INSTALL NOVELTY**. Follow the on-screen prompts to perform the **Install**.

***** This setting is recommended where local laws restrict certain game features. *****

Set the **Game Play Type** to "Restricted" Rules. *Programming varies and is subject to change.*

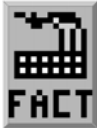


Install Add-A-Ball

To initiate, from the **INSTALLS MENU**, select the "A.A.B." *Icon*. The Dot Matrix Display will indicate the **INSTALL ADD-A-BALL**. Follow the on-screen prompts to perform the **Install**.

***** This setting is recommended where local laws restrict certain game features. *****

Set the **Game Play Type** to "Restricted" Rules. *Programming varies and is subject to change.*



Install Factory

To initiate, from the **INSTALLS MENU**, select the "FACT" *Icon*. The Dot Matrix Display will indicate the **INSTALL FACTORY**. Follow the on-screen prompts to perform the **Install**. **CAUTION!** All **Standard and Feature Adjustments** which were changed in the **INSTALLS MENU** or **ADJUSTMENTS MENU** are returned to the **Factory Defaults** (as indicated in the Dot Display in the **ADJUSTMENTS MENU**). *Note: To perform a complete **Factory Reset**, GO TO THE RESETS MENU. Escape back to the UTILITIES MENU, select the "RESET" Icon, then select the "FACT" Icon in the RESETS MENU (review the end of this chapter, Page 40, Reset Factory Settings).*

INSTALLS MENU continued on the next page.

Overview of Factory Defaults which change with a Particular Install

STANDARD ADJUSTMENTS (ADJUSTMENTS NOT AFFECTED ARE NOT SHOWN) ▼

Nr.	STANDARD ADJUSTMENT NAME	INSTALL FACTORY	INSTALL MEDIUM *	INSTALL 3-BALL	INSTALL 5-BALL	INSTALL COMPETITION	INSTALL DIRECTOR'S CUT *	INSTALL HOME PLAY *	INSTALL NOVELTY	INSTALL ADD-A-BALL
1	REPLAY TYPE	AUTO		AUTO	AUTO	AUTO			NONE	AUTO
2	REPLAY PERCENTAGE	10%		10%	10%	10%				10%
3	REPLAY AWARD	CREDIT		CREDIT	CREDIT	CREDIT				EX. BALL
4	REPLAY LEVELS	1		1	1	1				1
5	AUTO REPLAY START	20,000,000		20,000,000	20,000,000	20,000,000				20,000,000
6	DYNAMIC REPLAY START	60,000,000								
7	REPLAY LEVEL #1	15,000,000								
8	REPLAY LEVEL #2	30,000,000								
9	REPLAY LEVEL #3	45,000,000								
10	REPLAY LEVEL #4	60,000,000								
11	REPLAY BOOST	YES		YES	YES	YES				YES
12	SPECIAL LIMIT	1		1	1	1			1	1
13	SPECIAL PERCENTAGE	10%		10%	10%	10%			10%	10%
14	SPECIAL AWARD	CREDIT		CREDIT	CREDIT	CREDIT			POINTS	EX. BALL
15	FREE GAME LIMIT	5		5	5	5			NO FREE...	NO FREE...
16	EXTRA BALL LIMIT	5		5	5	5			NO EXTRA	9
17	EXTRA BALL PERCENTAGE	25%		25%	25%	25%			25%	25%
18	GAME PRICING	USA 5		USA 5	USA 5	USA 5			USA 5	USA 5
19	MATCH PERCENTAGE	9%		9%	9%	9%			OFF	OFF
20	MATCH AWARD	CREDIT		CREDIT	CREDIT	CREDIT			CREDIT	CREDIT
21	BALLS PER GAME	3		3	5	3			3	3
22	TILT WARNINGS	2		2	2	2			2	2
23	CREDIT LIMIT	30		30	30	30			30	30
24	ALLOW HIGH SCORES	YES		YES	YES	YES			YES	YES
25	HIGH SCORE AWARD	CREDIT		CREDIT	CREDIT	CREDIT			CREDIT	CREDIT
26	GRAND CHAMPION AWARDS	1		1	1	1			0	0
27	HIGH SCORE #1 AWARDS	1		1	1	1			0	0
28	HIGH SCORE #2 AWARDS	0		0	0	0			0	0
29	HIGH SCORE #3 AWARDS	0		0	0	0			0	0
30	HIGH SCORE #4 AWARDS	0		0	0	0			0	0
31	GRAND CHAMPION SCORE	75,000,000		75,000,000	75,000,000	75,000,000			75,000,000	75,000,000
32	HIGH SCORE #1	55,000,000		55,000,000	55,000,000	55,000,000			55,000,000	55,000,000
33	HIGH SCORE #2	40,000,000		40,000,000	40,000,000	40,000,000			40,000,000	40,000,000
34	HIGH SCORE #3	30,000,000		30,000,000	30,000,000	30,000,000			30,000,000	30,000,000
35	HIGH SCORE #4	25,000,000		25,000,000	25,000,000	25,000,000			25,000,000	25,000,000
36	HSTD INITIALS	3 INITIALS		3 INITIALS	3 INITIALS	3 INITIALS			3 INITIALS	3 INITIALS
37	HSTD RESET COUNT	2000		2000	2000	2000			2000	2000
38	FREE PLAY	NO		NO	NO	YES			NO	NO
44	GAME RESTART	YES		YES	YES	NO			YES	YES
47	BALL SAVE TIME	0:05		0:05	0:05	0:05			0:05	0:05
48	TIMED PLUNGER	OFF		OFF	OFF	OFF			OFF	OFF
49	FLIPPER BALL LAUNCH	OFF		OFF	OFF	OFF			OFF	OFF
50	COINDOOR BALL SAVER	NO		NO	NO	YES			NO	NO
51	COMPETITION MODE	NO		NO	NO	YES			NO	NO
52	CONSOLATION BALL	YES		YES	YES	YES			YES	YES
56	PLAYER COMPETITION	YES		YES	YES	YES			YES	YES
58	TEAM SCORES	NO		NO	NO	NO			NO	NO

* Note: Currently, no Standard Adjustments are changed if Install **EXTRA EASY**, ... **EASY**, **MEDIUM**, **HARD**, **EXTRA HARD**, Install **HOME PLAY** or Install **DIRECTOR'S CUT** is performed.

SOME INSTALLS MAY CHANGE ADJUSTMENTS NOT NOTED ABOVE WITH FUTURE UPGRADES. YOU CAN ALSO REVIEW OR CHANGE ANY ADJUSTMENT IN THE **ADJUSTMENTS MENU** (SEE SECTION 3, CHAPTER 4). ADJUSTMENTS WHICH WERE CHANGED **ARE NOT NOTED** WITH **FACTORY DEFAULT** ON THE BOTTOM LINE OF THE DOT DISPLAY. THE SETTINGS HIGHLIGHTED ABOVE WILL OVERRIDE ANY MANUAL CHANGES MADE IN THE ADJUSTMENTS MENU.

STANDARD ADJUSTMENTS NOT LISTED ABOVE WHICH NEVER CHANGE WITH ANY INSTALL : 39, 40-43, 45-46, 53-55, 57 & 59-61

INSTALLS MENU continued on the next page.

Go To
Utilities Menu



Section 3, Chapter 5
Page 37

Sec. 3: Go To Utilities

Overview of Factory Defaults which change with a Particular Install

FEATURE ADJUSTMENTS (ADJUSTMENTS NOT AFFECTED ARE NOT SHOWN) ▼

Nr.	FEATURE ADJUSTMENT NAME	INSTALL FACTORY	INSTALL EXTRA EASY	INSTALL EASY	INSTALL MEDIUM or 3-BALL	INSTALL HARD	INSTALL EXTRA HARD	INSTALL 5-BALL	INSTALL COMPETITION	INSTALL DIRECTOR'S CUT	INSTALL HOME PLAY *
1	CITY ADVANCE DIFFICULTY	MEDIUM	EX. EASY	EASY	MEDIUM	HARD	EX. HARD	HARD			
2	CITIES FOR EXTRA BALL	2	1	2	2	3	4	3			
3	MAX. CITY EXTRA BALLS	5	5	5	5	5	5	5			
4	CITY EXTRA BALL MEMORY	YES	YES	YES	YES	NO	NO	NO			
5	ACE/HOLE DIFFICULTY	MEDIUM	EX. EASY	EASY	MEDIUM	HARD	EX. HARD	HARD			
6	ACE/HOLE MB DIFFICULTY	MEDIUM	EX. EASY	EASY	MEDIUM	HARD	EX. HARD	HARD			
7	FIRST HARD SUPER TRICK	2	4	3	2	2	1	2			
8	COMBO EXTRA BALL MEMORY	NO	YES	YES	NO	NO	NO	NO			
9	MYSTERY DIFFICULTY	MEDIUM	EASY	EASY	MEDIUM	HARD	EX. HARD	HARD			
10	MYSTERY EXTRA BALL MEMORY	NO	YES	YES	NO	NO	NO	NO			
11	MYSTERY SPECIAL MEMORY	NO	YES	NO	NO	NO	NO	NO			
12	NO LIMIT MB LOCK DIFF	MEDIUM	EX. EASY	EASY	MEDIUM	HARD	EX. HARD	HARD			
13	SPIN-A-CARD DIFF	MEDIUM	EX. EASY	EASY	MEDIUM	HARD	EX. HARD	HARD			
14	EASY SIDE POT SHOTS	5	10	8	5	3	1	3			
15	FIRST SIDE POT EXTRA BALL	10	5	8	10	12	15	12			
16	ADD'L SIDE POT EXTRA BALL	50	25	40	50	60	75	60			
17	MAX. SIDE POT EXTRA BALLS	5	5	5	5	5	5	5			
18	SIDE POT EXTRA BALL MEMORY	YES	YES	YES	YES	NO	NO	NO			
19	ALL-IN MB DIFF	MEDIUM	EX. EASY	EASY	MEDIUM	HARD	EX. HARD	HARD			
20	HURRYUP AWARD INTERVAL	2	1	2	2	2	3	2			
21	FIRST HURRYUP EXTRA BALL	5	5	4	5	6	5	6			
22	ADD'L HURRYUP EXTRA BALLS	25	25	20	25	30	25	30			
23	MAX. HURRYUP EXTRA BALLS	5	5	5	5	5	5	5			
24	HURRYUP EXTRA BALL MEMORY	YES	YES	YES	YES	NO	NO	NO			
25	POKER HAND MB DIFF	MEDIUM	EX. EASY	EASY	MEDIUM	HARD	EX. HARD	HARD			
26	POKER HAND MB SPCL. MEM...	NO	YES	YES	NO	NO	NO	NO			
27	POKER CORNER DIFF	HARD	MEDIUM	HARD	HARD	HARD	EX. HARD	HARD			
28	BLIND SHOTS FOR TROPHY	2	1	2	2	2	3	2			
29	BUTTON SHOTS FOR TROPHY	3	1	2	3	4	5	4			
30	OUTS DROPS FOR TROPHY	16	8	12	16	20	24	20			
31	CHIP DROPS FOR TROPHY	20	10	15	20	25	30	25			
32	TELL SHOTS FOR TROPHY	2	1	1	2	2	3	2			
33	GEAR SHOTS FOR TROPHY	8	4	6	8	10	12	10			
34	SHOW UPPER FLIPPERS	YES									
35	FLOP AND TURN POSTS	YES								YES	
36	MULTIBALL POSTS	YES								NO	
37	DISABLE JAIL	NO									
38	DISABLE CARD DISPLAY	NO									
39	DISABLE LL DROP BANK	NO									
40	DISABLE UL DROP BANK	NO									
41	DISABLE MID DROP BANK	NO									
42	DISABLE RIGHT DROP BANK	NO									
43	DISABLE LEFT POST	NO									
44	DISABLE RIGHT POST	NO									

Sec. 3: Go To Utilities

YES
NO

* Note: Currently, no Feature Adjustments are changed if Install **COMPETITION**, Install **HOME PLAY**, Install **NOVELTY** or Install **ADD-A-BALL** is performed.

SOME INSTALLS MAY CHANGE ADJUSTMENTS NOT NOTED ABOVE WITH FUTURE UPGRADES. YOU CAN ALSO REVIEW OR CHANGE ANY ADJUSTMENT IN THE **ADJUSTMENTS MENU** (SEE SECTION 3, CHAPTER 4). ADJUSTMENTS WHICH WERE CHANGED **ARE NOT NOTED** WITH **FACTORY DEFAULT** ON THE BOTTOM LINE OF THE DOT DISPLAY. THE SETTINGS HIGHLIGHTED ABOVE WILL OVERRIDE ANY MANUAL CHANGES MADE IN THE ADJUSTMENTS MENU.

FEATURE ADJUSTMENTS LISTED ABOVE WHICH NEVER CHANGE WITH ANY INSTALL : **34 & 36-44**





Enter Custom Message

To initiate, from the **UTILITIES MENU**, select the "ABCD CUST MSG" *Icon*. The **SET CUSTOM MESSAGE** (a short-cut for Standard Adjustment **40, Custom Message**) provides an opportunity to have a text message appear in the the **Attract Mode**. Follow the on-screen prompts to complete [END].

Remember, use the **GREEN Button** to go [**BACK**], exit or escape, the **RED Buttons** to [**</-**] MOVE LEFT / CHOOSE NEXT [**+/>**] MOVE RIGHT / CHOOSE PREVIOUS, and the **BLACK Button** to [**SELECT**] as 'OK'.



Set Custom Pricing

To initiate, from the **UTILITIES MENU**, select the "PRIC" *Icon*. The **CUSTOM PRICING MENU** (a short-cut for Standard Adjustment **18, Game Pricing**, and setting selected is **CUSTOM**) provides an opportunity to set **Custom Pricing**.

Note ! MONETARY AMOUNT MUST BE SELECTED FIRST! Press [**BACK**] to - DECREASE or [**SELECT**] to + INCREASE the [**< \$ >**] monetary amount (e.g. look at the right side of the display from **\$0.25** to **\$0.50**). Press [**</-**] to - DECREASE or [**+/>**] to + INCREASE the **credit quantity** (e.g. look at the left side of the display from **0 CREDITS AT:** to **1 CREDIT AT:**).

IF EXAMPLE CUSTOM PRICING SETTING DESIRED IS :
1 Play for \$0.50, 3 Plays for \$1.00 and 7 Plays for \$2.00
THEN YOU WILL NEED TO PERFORM THE FOLLOWING :

REMINDER

In these menus:

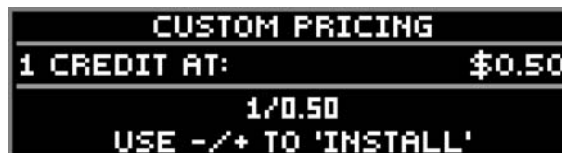
Press [**BACK**] to - DECREASE [**< \$**]

Press [**SELECT**] to + INCREASE [**\$ >**]

Step 1 The starting display appears as below if no prior **Custom Pricing** was installed.



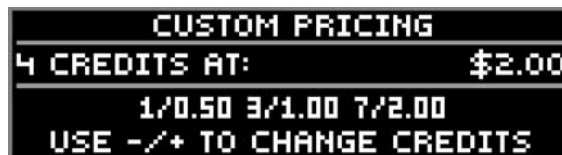
Step 2 Press [**SELECT**] to + INCREASE to **\$0.50**. Press [**+/>**] to + INCREASE to 1 CREDIT AT:



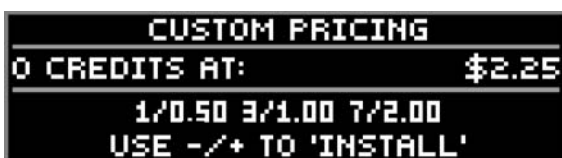
Step 3 Press [**SELECT**] to + INCREASE to **\$1.00**. Press [**+/>**] to + INCREASE to 2 CREDITS AT:



Step 4 Press [**SELECT**] to + INCREASE to **\$2.00**. Press [**+/>**] to + INCREASE to 4 CREDITS AT:



Step 5 Press [**SELECT**] to + INCREASE the amount once (example = \$2.25). Press [**</-**] once ...



Step 6 Press [**SELECT**] to **INSTALL**. Press [**</-**]/[**+/>**] or [**BACK**] to edit.



... or press [**+/>**] eleven times until **INSTALL** appears.

Step 7 Press [**SELECT**], press [**BACK**] twice to exit the **SERVICE MENU** with your **Custom Pricing** installed.



To correct or make new changes, reenter, which brings you to **Step 6**. Press [**BACK**] repeatedly until the monetary amount shown is the desired amount and then continue following the above steps with your new or corrected settings. *If you are still having difficulty or if you have any questions, please call Technical Support 800-542-5377 or 708-345-7700, option 1.*



Set Date / Time

To initiate, from the **UTILITIES MENU**, select the "TIME" *Icon*. The **SET TIME MENU** appears with the **MONTH** flashing. Setting the date and time is required for 'Data Dumps' (*available soon!*) and Tournament Start and End Dates. If the setting of Standard Adjustment **61, Time Format**, is set to **12-HOUR** (*Factory Default*) the time will be expressed in the **AM / PM format**. If Standard Adjustment **61, Time Format**, is set to **24-HOUR** the time will be expressed in the 24-hour format.



Go To Resets Menu

To initiate, from the **UTILITIES MENU**, select the "RESET" *Icon*. The **RESETS MENU** provides six (6) functions to reset *only the Coin Audits*, reset *only the Game Audits*, reset *only the Grand Champion Score*, reset *only the High Score(s)*, reset *only the paid Credits (includes Service Credits)* or to reset **ALL DATA** back to the **Factory Default Settings**.



Reset Coin Audits

To initiate, from the **RESET MENU**, select the "COIN" *Icon*. ⚠️ **ONLY the Coin Audits** [Earnings Audits **5-12**], will be reset to zero (0), *Factory Default Settings*. Follow the on-screen prompts to perform the **Reset**.



Reset Game Audits

To initiate, from the **RESET MENU**, select the "AUD" *Icon*. ⚠️ **ONLY the Game Audits** [Earnings Audits **1-4**, Standard Audits **1-59** and Feature Audits **1-XX***], will be reset to zero (0), *Factory Default Settings*. Follow the on-screen prompts to perform the **Reset**. *varies per game title.



Reset Grand Champion (Score)

To initiate, from the **RESET MENU**, select the "GC" *Icon*. ⚠️ **ONLY the Grand Champion Score** [adjustable via Standard Adjustment **31**], will be reset to *Factory Default Setting*. Follow the on-screen prompts to perform the **Reset**.



Reset High Scores

To initiate, from the **RESET MENU**, select the "HSTD" *Icon*. ⚠️ **ONLY the High Score(s)** [adjustable via Standard Adjustments **32-35**], will be reset to *Factory Default Setting(s)*. Follow the on-screen prompts to perform the **Reset**. **Note:** *High Scores (but not Grand Champion Score) are reset automatically every 2,000 games (Factory Default Setting) [adjustable via Standard Adjustment **36, HSTD Reset Count**]*.



Reset Credits

To initiate, from the **RESET MENU**, select the "CRED" *Icon*. ⚠️ **ONLY the Credits** (*includes Service Credits*) [adjustable via Standard Adjustment **23, Credit Limit**], will be reset to zero (0), *Factory Default Settings*. Follow the on-screen prompts to perform the **Reset**.



Reset Factory Settings

To initiate, from the **RESET MENU**, select the "FACT" *Icon*. ⚠️ **ALL GAME DATA IS RESET!** (*with the exception of Earnings Audit **13**, Software Meter*). **NOTE: IF YOU HAD SET-UP CUSTOM PRICING OR HAD CHANGED ANY ADJUSTMENTS OR PERFORMED INSTALLS, IT IS SUGGESTED TO WRITE DOWN YOUR CHANGES PRIOR TO THE FACTORY RESET.** Follow the on-screen prompts to perform the **Reset**.



Go To USB Menu

To initiate, from the **UTILITIES MENU**, select the "USB" *Icon*. The **USB MENU** provides three (3) functions to download game data, update your game code or backup your code onto a USB Memory Stick. *Review the inside cover for information on how to update your game code.*



Dump to USB Memory Stick

To initiate, from the **USB MENU**, select the "DUMP" *Icon*. Follow the on-screen prompts to perform a **Data Dump** (download).



Update Game Code

To initiate, from the **USB MENU**, select the "UPDT" *Icon*. Follow the on-screen prompts *or review the inside cover for more information.*



Backup to USB Memory Stick

To initiate, from the **USB MENU**, select the "BKUP" *Icon*. Follow the on-screen prompts to perform a **Backup** (game code only). This backup feature does not retain adjustments and/or settings changes made.



To initiate, from the **MAIN MENU**, select the "TOUR" *Icon*. The **TOURNAMENT MENU** provides ways to quickly and easily start and stop a tournament. Also, tournament data can be viewed (*audits, prize info, etc.*).

All **TOURNAMENT MENU** *Icons* and their usages are explained throughout this chapter in the same order as seen in the Dot Matrix Display. **NOTE:** Depending on Game Type, Version, selections made, Dip Switch settings, location and/or areas, some *Icons* may appear non-functional or may not appear at all. **Icons and/or functions, order and operation are subject to change.**

In displays where changes can be made or to perform a function, use the **GREEN Button** to go [**BACK**], exit or escape, the **RED Buttons** to [**</-**] HIGHLIGHT PREVIOUS or DECREASE / [**+ / >**] HIGHLIGHT NEXT or INCREASE to highlight the desired option, and the **BLACK Button** to [**SELECT**] it or activate.



Start Tournament

To initiate, from the **TOURNAMENT MENU**, select the "STRT" *Icon*. The **START TOURNAMENT MENU** allows the operator to start a tournament. Select **QUICK START** or **CUSTOM** Tournament Start. For the first time Tournament Set-Up, it is recommended to select **CUSTOM**. Follow the on-screen prompts.

After completion of all options in **QUICK START** or **CUSTOM**, the Tournament is started, the **START TOURNAMENT MENU** is exited and returns to the **TOURNAMENT MENU**.

QUICK START :

Increase or decrease the: • **DAYS, HOURS and MINUTES** • **PRIZE POOL \$ (DOLLAR) and ¢ (CENT) AMOUNT**
• **INCREMENT THE PRIZE POOL PER PLAY INCREASES \$ and ¢ AMOUNT**

CUSTOM START :

- Confirm the current date and time (*if it was not set previous via the UTILITIES MENU it can be set-up in this display as well*). Enter the **MONTH, DAY, YEAR** and **TIME**
- Choose the Tournament **Start Date: MONTH, DAY, YEAR** and **TIME**
- Choose the Tournament **End Date: MONTH, DAY, YEAR** and **TIME**
- Choose the **CREDITS** per play desired (01-10). Set the maximum number of *Credits* that may be accumulated per game. **Note:** *The current pricing is displayed; to change pricing GO TO THE ADJUSTMENTS MENU.*

Increase or decrease the: • **PRIZE POOL \$ (DOLLAR) and ¢ (CENT) AMOUNT**
• **INCREMENT THE PRIZE POOL PER PLAY INCREASES \$ and ¢ AMOUNT**
• **MAXIMUM (CAP) PRIZE POOL \$ and ¢ AMOUNT.**

- Increase or decrease the number of **PRIZES** (01-05 **HIGH SCORE**; 02-05 **B'N'W**). Set the maximum # of *Prize Positions* to be awarded during a Tournament. **Selections are as follows** (*% distribution cannot be changed*):

		HIGH SCORE:					BUMP N' WIN :																
Set to 01	1 Winner	100%	(1)	Prize Pool	Cannot set to 01. Minimum of 2 winners required.																		
Set to 02	2 Winners	65%	(1)	35%	(2)	Set to 02	2 Winners	65%	(1)	35%	(2)												
Set to 03	3 Winners	50%	(1)	30%	(2)	20%	(3)	Set to 03	3 Winners	50%	(1)	25%	(2)	25%	(3)								
Set to 04	4 Winners	50%	(1)	25%	(2)	15%	(3)	10%	(4)	Set to 04	4 Winners	40%	(1)	20%	(2)	20%	(3)	20%	(4)				
Set to 05	5 Winners	50%	(1)	20%	(2)	15%	(3)	10%	(4)	5%	(5)	Set to 05	5 Winners	40%	(1)	15%	(2)	15%	(3)	15%	(4)	15%	(5)

- Select the **AWARD TYPE** (**CASH, POINTS, PRIZE, TICKETS** or **NONE**). Select **CASH** for the displays to represent the Prize Pool amount (*based on Jackpot Base and Max.*) in **\$Dollars**. Select **POINTS** for the display to represent the Prize Pool amount in **Points**. Select **PRIZE**, if applicable. Select **TICKET** for the display to represent the Prize Pool amount in **Tickets**. Select **NONE NOTTO** represent anything.

Custom Start continued on the next page.

CUSTOM START Continued.

The following option is available only if **CASH** was selected as the **AWARD TYPE**.

- Select the option to **SHOW PLAYER CASH** (YES or NO). Select **YES** for the display to represent the >>> **previous** <<< Tournament Winners & Cash amount (or Points, Prizes, etc.) will show in the **Attract Mode**.
- Select the kind of **TOURNAMENT** desired (BUMP 'N' WIN or HIGH SCORE).

The following options are available only if **BUMP 'N' WIN** was selected as the **TOURNAMENT TYPE**.

- Select or confirm the **BASE POINT AMOUNT** (00 or 1,000,000 – 4,294,967,295 increments of 1,000,000).
- Select or confirm the **RANGE AMOUNT** (00 or 1,000,000 – 4,294,967,295 increments of 1,000,000).
- Select the **BALLS** per game (1 – 10).



STOP TOURNAMENT

To initiate, from the **TOURNAMENT MENU**, select the "STOP" *Icon*. The **STOP TOURNAMENT MENU** allows the operator to stop a tournament. **Note:** This *Icon* only appears if a Tournament was set-up and is running (in place of the Start *Icon*).

STOP TOURNAMENT ARE YOU SURE?

- Use the **BLACK Button** to [**SELECT**] to confirm. Press the **BLACK Button** again to continue.

The **STOP TOURNAMENT MENU** is exited and returns to the **TOURNAMENT MENU**.



VIEW TOURNAMENT DATA

To initiate, from the **TOURNAMENT MENU**, select the "DATA" *Icon*. If no data is available, the display will indicate NO PREVIOUS DATA. Press the **GREEN Button** to escape [**BACK**] to the **TOURNAMENT MENU**.



TOURNAMENT AUDITS [#1 – #14]

To initiate, from the **TOURNAMENT MENU**, select the "AUD" *Icon*. The Dot Matrix Display will indicate the *audit number (in this group)*, *audit name* and the *audit total or value*. The current audit will remain on the display until the next audit is viewed or when this sub-menu is exited.

01	TOTAL PLAYS : Total number of <i>Regular</i> and <i>Tournament Games</i> played while a <i>Tournament</i> is in progress. This total is derived by adding the below <i>Tournament Audit 02</i> with Regular Plays .
02	TOURNAMENT PLAYS : Total number of <i>Tournament Games</i> played while a <i>Tournament</i> is in progress.
03	TOTAL QUALIFYING PLAYS : Total number of times a player qualified (<i>invited to enter name</i>).
04	TOTAL GAME EARNINGS : Total Gross Earnings <i>accepted</i> , while a <i>Tournament</i> is active (<i>in progress</i>).
05	TOTAL TOUR. EARNINGS : <i>Tournament Earnings (Audit 04 less Reg. Game Earnings)</i> while a <i>Tournament</i> is in progress.
06	JACKPOT (PRIZE POOL TOTAL) : Total Prize Pool (<i>Jackpot</i>) Amount to be paid out while a <i>Tournament</i> is in progress.
07	NET EARNINGS : Provides the total Net Earnings (<i>Gross Earnings less Prize Pool</i>) while a <i>Tournament</i> is active (<i>in progress</i>).
08	ACCUM. TOTAL PLAYS : Accumulative total amount of <i>Regular & Tour. Games</i> played since the first <i>Tournament</i> was played.
09	ACCUM. TOUR. PLAYS : Accumulative total amount of <i>Tournament Games</i> played since the first <i>Tournament</i> was played.
10	ACCUM. QUALIFYING PLAYS : Accumulative total number of times a player qualified (<i>invited to enter name</i>).
11	ACCUM. EARNINGS : Total Gross Earnings <i>accepted</i> , since the first <i>Tournament</i> was played.
12	ACCUM. TOUR EARNINGS : Accumulative total <i>Tournament Game Earnings</i> since the first <i>Tournament</i> was played.
13	ACCUM. JACKPOT : Accumulative total of Prize Pool (<i>Jackpot</i>) Amounts paid out since the 1st <i>Tourn.</i> was played.
14	# TOURNAMENTS : Number of <i>Tournaments (not individual Tournament Games)</i> since the first <i>Tournament</i> was played.



SIGN MESSAGES A-B

To initiate, from the **TOURNAMENT MENU**, select the "A-B TEXT" *Icon*. *At time of print, menu non-functional. If made available in future code updates, this menu will allow the operator to display "Location" and "Prize" Messages.* Follow the on-screen prompts to complete [**END**].

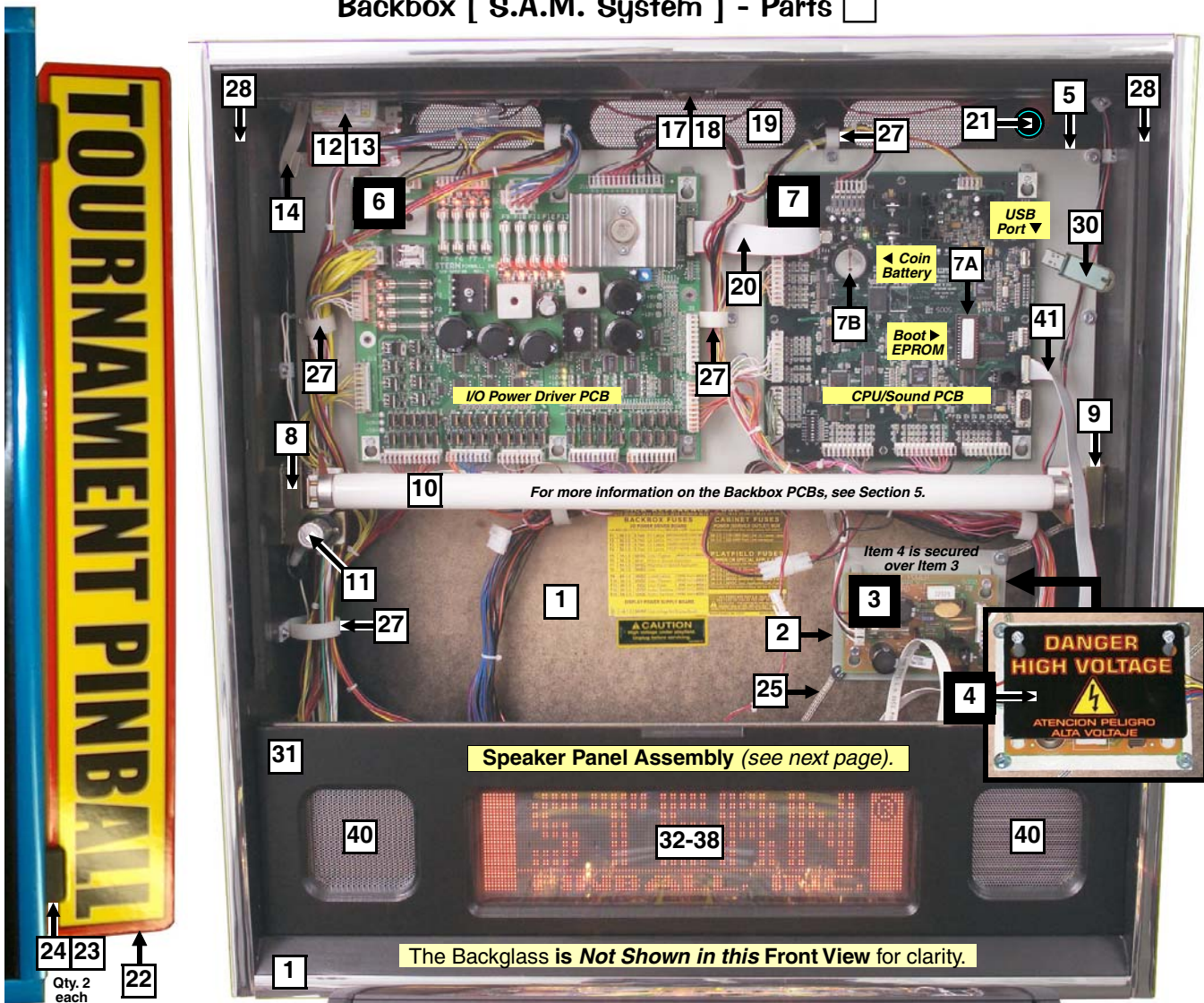
Remember, use the **GREEN Button** to go [**BACK**], exit or escape, the **RED Buttons** to [**< / -**] MOVE LEFT / CHOOSE NEXT [**+ / >**] MOVE RIGHT / CHOOSE PREVIOUS, and the **BLACK Button** to [**SELECT**] as 'OK'.

Parts Identification & Location (The Pink Pages)

Table of Contents for Section 4, Chapter 1 of 2

Table of Contents for Section 4, Chapter 1	43
Backbox [S.A.M. System] - Parts □	44 – 45
▷ Backbox & Tournament Header Sign Front Views ▷ Backbox Parts Table ▷ Backglass Parts Table	
Speaker Panel [S.A.M. System] - Parts □	45
▷ Speaker Panel Side View ▷ Speaker Panel Parts Table	
Cabinet - Parts ■ & Switches □	46 – 47
▷ Cabinet Inside Views ▷ Cabinet Parts & Switches Table	
Playfield Top - Miscellaneous Parts □ & Brackets ■	48
▷ Playfield Location & Bottom Arch Drawings ▷ Misc. Parts (Above) Table ▷ Misc. Brackets (Above) Table	
Playfield Bottom - Miscellaneous Parts ■ & Brackets ■	49
▷ Playfield Location Drawing ▷ Misc. Parts (Below) Table ▷ Misc. Brackets (Below) Table	
Playfield Top & Bottom - Switches (Above) □ & Switches (Below) ■ and Back Panel - Switches ■	50
▷ Playfield & Back Panel Location Drawings ▷ Switches Table	
Playfield Top - Roll-Under Gates □ & Spinners ■	51
▷ Playfield Location, Switch Gate & Spinner Drawings ▷ Roll-Under Gate Parts Table ▷ Spinner Parts Table	
Playfield Top - Flat Rails □, Wood Rails ■, Ball Guides ■ & Wire Forms ■	52
▷ Playfield Location Drawing ▷ Flat Rails Table ▷ Wood Rails Table ▷ Ball Guides Table ▷ Wire Forms Table	
Playfield Top - Plastics (Screened & Clear) Kit, Decals & Mylar Kits	53
▷ Plastic Shape & Decal Art Drawings	
Playfield Top & Bottom - Metal Posts □ & Fin Shank Screws ■ (Actual Size)	54 – 55
▷ Metal Posts & Fin Shank Screw Drawings ▷ Metal Posts Table ▷ Fin Shank Screws Table ▷ Playfield Location Drawing	
Playfield Top & Bottom - Nylon Stop, KEPS, Hex, T-, Flange, Pal & Wing Nuts (Actual Size)	55
▷ Nylon Stop Nuts Table ▷ Keps Nuts Table ▷ Hex Nuts Table ▷ T-Nuts Table ▷ Flange Nuts Table ▷ Pal Nuts Table ▷ Wing Nuts Table	
Playfield Top - Hex Spacers □ (Actual Size)	56 – 57
▷ Hex Spacers Drawings ▷ Hex Spacers Table ▷ Playfield & Back Panel Location Drawings	
Playfield Top - Plastic Posts & Spacers □ & Metal Spacers ■	58 – 59
▷ Plastic Posts & Spacers Drawings ▷ Plastic Posts & Spacers Table ▷ Playfield & Back Panel Location Drawings	
Playfield Top & Bottom - Rubber Parts ■, White □ & Blue ■ (Rings Actual Size)	60 – 61
▷ Rubber Parts Drawings ▷ Rubber Bumper Pads Table ▷ Rubber Bumper Post Sleeves Table ▷ Rubber Rings Table ▷ Playfield & Back Panel Location Drawings	
Playfield Top & Bottom - Small Bayonet Sockets & Bulbs ■ (Actual Size)	62 – 63
▷ Bulbs & Socket Drawings ▷ Bulbs (#44 / LED & #455) Table ▷ Small Bayonet Sockets Table	
Playfield Bottom - Large Bayonet Sockets & Bulbs ■ (Actual Size)	63
▷ Bulbs & Socket Drawings ▷ Bulbs (#89) Table ▷ Large Bayonet Sockets Table	
Playfield Top & Bottom - Wedge Base Sockets & Bulbs ■ (Actual Size)	64
▷ Bulbs & Socket Drawings ▷ Bulbs (#555 & LED / #906) Table ▷ Wedge Base Sockets Table	

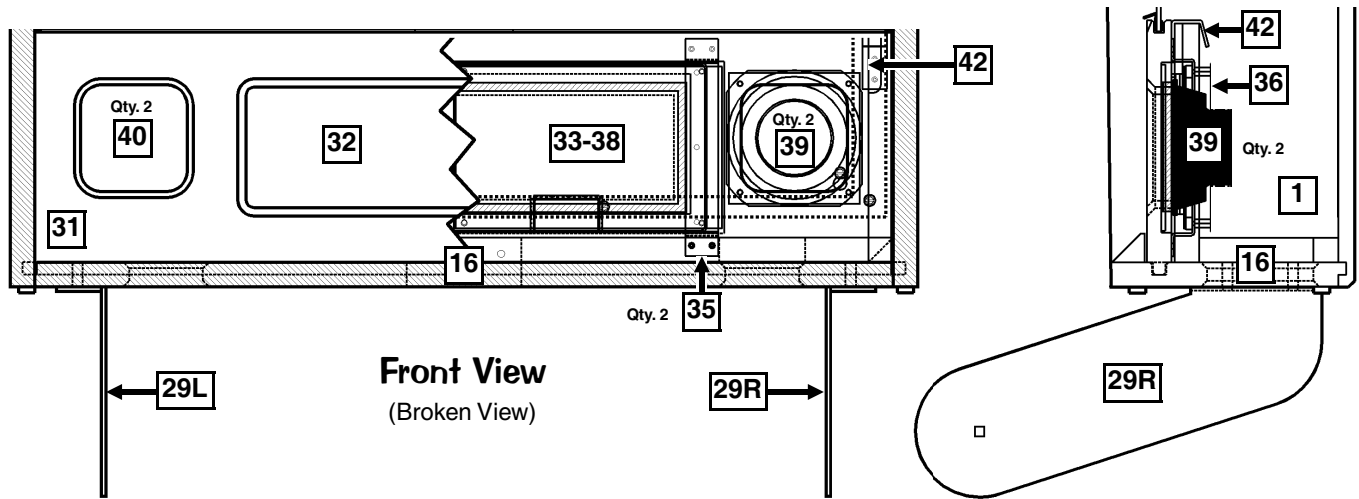
Backbox [S.A.M. System] - Parts



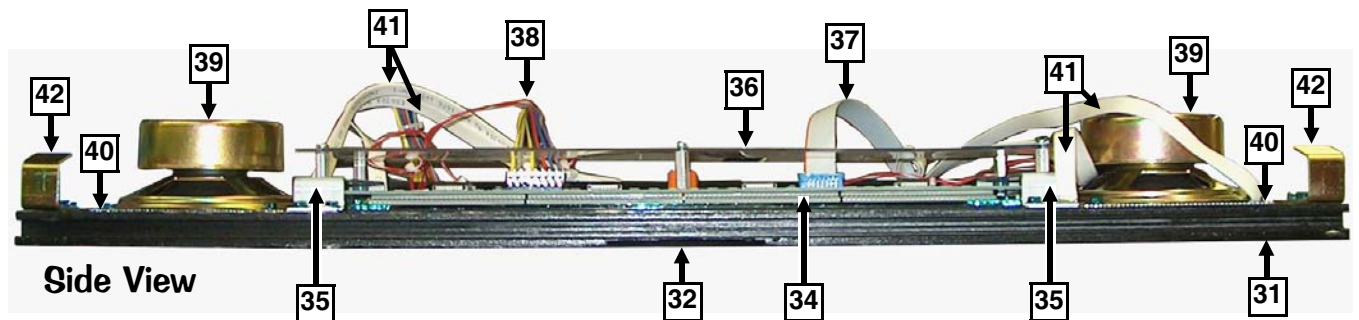
Sec. 4: Parts Id. ...

Nr.	BACKBOX PARTS	QTY.	SPI PART Nr.	Nr.	BACKBOX PARTS	QTY.	SPI PART Nr.
1	Backbox WPT® (No Parts)	1	525-5631-17-88	10	Fluorescent Tube 24" (F20T9CW)	1	165-5061-00
<i>Item 1 Note: Chrome T-Molding is installed and cannot be ordered separately. Fuse Description (820-6384-00) and High Voltage Caution (UL) (820-6082-01) Decals.</i>							
2	PCB Metal Mounting Plate [Display]	1	535-9769-00	11	Starter - Fluorescent (FS2 Light)	1	165-5011-01
3	Display Power Supply PCB	1	520-5138-00	12	Ballast Mounting Plate	1	535-8657-00
<i>Item 3 is secured to @ bottom by: #8-32 X 3/8" SHWH Swg. (Zinc) (Qty. 2) (237-5975-00)</i>							
4	Plastic Cover [DANGER HIGH VOLTAGE]	1	830-6053-00	13	Ballast CU45Z-W 1/2" Core 120v 60 Hz 13W	1	010-5015-00
<i>Items 3 & 4 are secured to @ top by: 1-1/4" X 3/8" Plastic Spacer Gray (Qty. 2) (254-5000-05) and #8-32 X 1-3/4" SHWH Ser. (Zinc) (Qty. 2) (237-5975-28)</i>							
5	PCB Metal Mounting Plate [I/O+CPU]	1	535-9664-00	<i>Items 12 & 13 are secured to Item 1 by: #6 X 5/8" SHWH AB (Zc) (Qty. 2) (234-5102-04) >>> CAUTION - VERY HOT" Decal (820-6266-00)</i>			
<i>Items 6 & 7 are secured to Item 5 by: #8-32 X 3/8" HWH MS (Qty. 10) (237-5903-00) and 1/4" Sft. Rtn. Plastic Spacer White (Qty. 2 I/O Qty. 4 CPU) (254-5007-02)</i>							
6	I/O Power Driver PCB [S.A.M. Sys.]	1	520-5249-00	<i>EU / UK Only : Ballast, 5/8" Core 50/60 Hz (010-5015-01)</i>			
7	CPU/Sound PCB [S.A.M. System]	1	520-5246-00	14	Ground Strap (5")	1	600-5006-05
<i>7A: 8MB EPROM #M27C801-100F1 (960-5016-00) Ordering Note: Programmed EPROM (965-BOOT-SAM) 7B: Coin Cell Battery (CR2430 3V) (000-0644-01) For USB Memory Stick Information, see Item 30 on the next page.</i>							
8	Fluorescent Light Bracket Assy. Left	1	515-6545-00	15*	Roto Lock Male (<i>on Cabinet</i>)	1	355-5006-01
<i>Assembly Parts Included : Fluorescent Light Bracket Left (535-7739-00), Lamp Holder** (Self-Locking) (077-5214-00) and Starter Base (with Leads)*** (077-5213-00).</i>							
9	Fluorescent Light Bracket Assy. Right	1	515-6545-01	16	Roto Lock Fefemale (<i>R2-0002-02</i>)	1	355-5006-02
<i>Assembly Parts Included : Fluorescent Light Bracket Right (535-7739-01), Lamp Holder** (Self-Locking) (077-5214-00) and Starter Base (with Leads)*** (077-5213-00). *** secured by: #6-32 X 5/8" PPH MS (Sems) Zinc (Qty. 1) (232-5203-00) *** secured by: #4-40 X 1/2" PPH MS (Sems) Zinc (Qty. 2) (237-5813-00)</i>							
<i>Items 8 & 9 are secured to Item 1 by: #10-24 X 1-1/4" Carriage Bolt Sq. Neck (Qty. 2/per) (231-5012-00), #10-24 Keps Nut (Qty. 2/per) (240-5207-00) and 3/4" X 3" Reinforced Strapping Tape (Qty. 1, Sold in 12" Lengths only) (626-5040-00)</i>							
10	Fluorescent Tube 24" (F20T9CW)	1	165-5061-00	17	Lock Mounting Plate	1	535-8128-01
11	Starter - Fluorescent (FS2 Light)	1	165-5011-01	18	Lock 5/8" Barrel, 3/4"ø, 1.5" Flat Cam	1	355-5055-00
12	Ballast Mounting Plate	1	535-8657-00	<i>Items 17 & 18 are secured by: #8 X 1/2" TP Torx T20 Black (Qty. 4) (237-6173-05)</i>			
13	Ballast CU45Z-W 1/2" Core 120v 60 Hz 13W	1	010-5015-00	19	Back Vent Grill 2-1/2" X 18"	1	545-5072-02
<i>Item 20 connects the I/O Pwr. Drvr. PCB to the CPU/Sound PCB; For 14-Pin see next page.</i>							
14	Ground Strap (5")	1	600-5006-05	20	Ribbon Cable, 20-Pin (6.5")	1	036-5000-06
15*	Roto Lock Male (<i>on Cabinet</i>)	1	355-5006-01	21	Button Hole Plug (Blk) (Happ #52-6214-00)	1	500-6566-00
16	Roto Lock Fefemale (<i>R2-0002-02</i>)	1	355-5006-02	<i>Item 21 plugs the Access Hole required if using optional BETAbrite Sign or Data cables.</i>			
<i>Item 16 is secured by: #10-24 X 1-3/4" CBSN (231-5022-00), #10-24 Keps Nut (Qty. 2) (240-5207-00), #10-24 X 2" CBSN (231-5045-00), #10-24 Keps Nut (240-5207-00) and #10 Washer 7/32" I.D. X .5" O.D. X 1/16" (Qty. 5) (242-5003-00); See opposite next page.</i>							
17	Lock Mounting Plate	1	535-8128-01	22	Header Sign TOURNAMENT PINBALL	1	545-6133-00
18	Lock 5/8" Barrel, 3/4"ø, 1.5" Flat Cam	1	355-5055-00	23	Friction Hinge (Black) behind ▲▼	2	390-5053-00
19	Back Vent Grill 2-1/2" X 18"	1	545-5072-02	24	Block / Sign & Hinge Stop (Black)	2	545-6174-00
20	Ribbon Cable, 20-Pin (6.5")	1	036-5000-06	<i>Item 22 is sandwiched between Items 23 & 24 through 2 holes on each side. Item 23 is secured to Item 1 by: #8-32 X 3/8" PPH MS Ext. Sems (Zinc) (Qty. 2/per) (232-5301-00) and Item 24 to Items 22-23 by: #8 X 5/8" PPH AB Black (Qty. 2/per) (232-5101-01)</i>			
21	Button Hole Plug (Blk) (Happ #52-6214-00)	1	500-6566-00	PARTS TABLE & VIEWS CONTINUED ON THE NEXT PAGE. ►			

Backbox [S.A.M. System] - Parts



Speaker Panel [S.A.M. System] - Parts

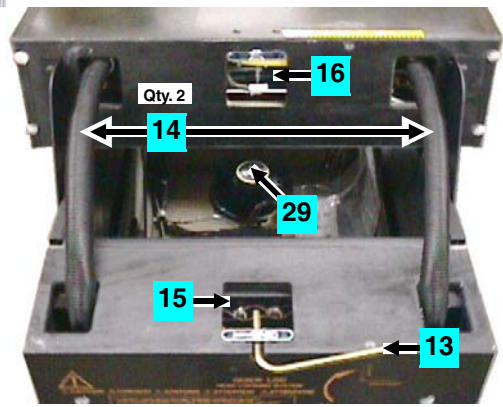


Nr.	BACKBOX PARTS	QTY.	SPI PART Nr.	Nr.	SPEAKER PANEL PARTS	QTY.	SPI PART Nr.
← PARTS TABLE & VIEWS CONTINUED FROM THE PREVIOUS PAGE.							
25	Braided Wire (1-1/2 Feet)	1	600-5001-00	31	Speaker Panel (Black Wood)	1	525-5515-00
Item 25 is secured by: Staple 5/16" (Qty. 23) (631-5000-00)				32	Plastic Shield (Display Front Cover)	1	545-5884-00
26*	Zip Cable Tie (Screw Down Style)	2	040-5005-00	Item 33 is secured to inside Item 31 by: #8 X 3/8" SHWH AB (Zinc) (Qty. 8) (234-5000-00)			
Item 26 is secured @ inside bot. by: #8 X 7/8" PPH AB (Zinc) (Qty. 1/per) (232-5103-00)				33*	Foam 3/16" Thick X 1/4" Wide X 12"	3	626-5026-00
				Above Item 33 is self-adhesive. Located between Items 32-34. Sold in 12" Lengths only.			
27	Clamps [Multiple Sizes]	15	040-5000-XX	34	128 X 32 Dot Matrix Display PCB	1	520-5052-00
Item 27 secured by: #8 X 1/2" SHWH AB (Zinc) (Qty. 1/per) (234-5101-00)				/// EURO ONLY RoHS /// 128 X 32 Dot Matrix LED 520-5052-04			
For following sizes, replace -XX with: 1/4" Double = -23 (Qty. 5); 1/2" Single = -06 (Qty. 3); 3/4" Single = -08 (Qty. 4); 1" Single = -09 (Qty. 1); 1-1/4" Double = -30 (Qty. 2)				Item 34 is secured to Item 35 by (at corners): 3/16" X 3/8" Spacer Gray (Qty. 4) (254-5000-18) and #6-32 X 1/2" SHWH Swage (Serr) Zinc (Qty. 4) (237-5976-03)			
28	Foam 3/16" Thick X 1/4" Wide X 12"	3	626-5026-00	35	Dot Matrix Display Mounting Bracket	2	535-8368-01
Above Item 28 is self-adhesive. 17.5" strip on each side. Sold in 12" Lengths only.				Item 35 is secured to Item 31 by: #8 X 5/8" SHWH AB (Green) (Qty. 4/per) (234-5102-04)			
29L	Pivot Hinge Left	1	535-7999-00	36	Plastic Shield (Display Back Cover)	1	830-6040-00
29R	Pivot Hinge Right	1	535-7999-01	Item 36 is secured to Item 34 by: 1/2" X 1/4" Hex Spacer #6-32 Tap (Qty. 4) (254-5008-03), 3/4" X 1/4" Hex Spacer #6-32 Tap (Qty. 2) (254-5008-04), #6-32 X 1/4" PPH MS (Sems) Zinc (Qty. 2) (232-5200-00) and #6-32 X 3/8" PPH (Qty. 6) (232-5201-00)			
Items 29L-29R are sec'd by: 1/4"-20 X 1-1/4" C.B. Sq. Neck (Qty. 4) (231-5003-00), 1/4"-20 Flange Nut (Qty. 4) (240-5300-00) and Fend Washer 1/4" I.D. X 1" O.D. (Qty. 1) (242-5009-00)				37	Ribbon Cable, 14-Pin (32")	1	036-5260-32
Items 29L-29R are secured to Cabinet by: Spacer Hex Nut 1/2" O.D. - 1/4-20 X 1/2" TD (Black) (Qty. 1/per) (254-5042-00), Nylon Spacer (Black) (Qty. 1/per) (242-5084-00), 1/4-20 X 1/2" Carriage Bolt Sq. Neck (Black) (Qty. 1/per) (231-5072-00), Fend Washer 1/4" I.D. X 1" O.D. (Qty. 1/per) (242-5009-00) and 1/4"-20 Flange Nut (Qty. 1/per) (240-5300-00)				Item 37 (14-Pin) connects the 128 X 32 Dot Matrix Display PCB to the CPU/Sound PCB.			
30*	Memory Stick USB 1.1 [Generic] 128MB	1	970-0128-00	38	Display Cable (Wiring Harness)	1	036-5454-01
Item 30 was not included with your game. Read the inside cover or go on-line for more info. To order with the latest game code copied onto it, add -88 to the Part Nr. (970-0128-00-88). File(s) can be downloaded from our website (Files are 25MB or larger, DSL or Fast Modem recommended). Not all manufacturers of Memory Sticks are compatible with our system. Test it out, if it doesn't work properly, return your purchase and order the memory stick through your local pinball distributor (Stern Pinball Memory Sticks guaranteed compatible).				/// EURO ONLY RoHS /// Display Adapter Harness 036-5520-00			
(ASM. REF. 505-6002-88-88, Items 1-42 Only, [29-30 not included in assebmly])				39	Speaker (Shld.) 4" 8Ω #4060CESH-1	2	031-5004-01
Take Note:				40	Speaker Grill (Chrome w/no Artwork)	2	535-8081-04
* An asterisk (*) indicates item(s) are not noted in the pictorials.				Items 39-40 are secured by: #8 X 5/8" SHWH AB (Green) (Qty. 4/per) (234-5102-04)			
				41	Ground Strap (25") [2 per : Items 35 & 39]	4	600-5006-25
				42	Speaker Panel Hook Bracket	2	535-7009-02
				Item 42 is secured by: #8 X 5/8" SHWH AB (Green) (Qty. 2/per) (234-5102-04)			
				(ASM. REF. 515-6888-05, Items 31-42 Only [includes wiring])			

Nr.	BACKGLASS PARTS	QTY.	SPI PART Nr.	Nr.	BACKGLASS PARTS	QTY.	SPI PART Nr.
i*	Clear Backglass 25.906" X 19.187"	1	660-5038-02	iv*	Bottom Plastic Lift Channel - 26-1/16"	1	545-5021-01
ii*	WPT® Film Art (#88)	1	830-5288-00	v*	Plastic Edging (Left/Right) - 18-1/8"	2	545-5018-14
iii*	Top Plastic Channel - 26"	1	545-5018-15	Items i-v are secured to Item i by: Taple (Double-Sided), 12" (Qty. 1) (626-5005-00)			
				Note: Only 6" required, sold in 12" lengths only.			
				(ASM. REF. 515-5450-00-88, Items i-v)			

Cabinet - Parts & Switches

For Backbox Parts see the previous two pages.



View of the back of the Cabinet with the Backbox in the down position.



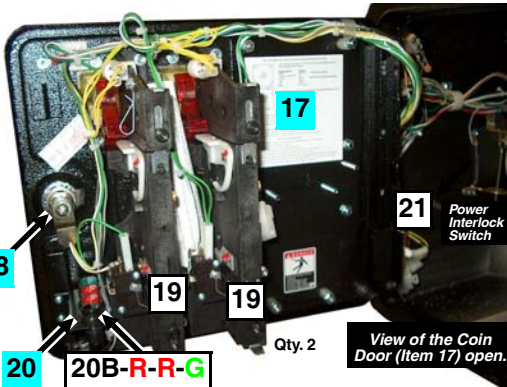
Take Note:

* An asterisk (*) indicates item(s) are not noted in the pictorials.

Legend Note: Items noted with a cyan square are Cabinet Parts. Items noted with a white square are Switches.

Item 30E (Power On/Off Switch) is located under the Cabinet (Front Right) directly below the Power Box (in the Cabinet).

Qty. 4
Item 2 Ordering Note:
 Leg comes with Leveler. Leveler can be purchased separately. Leg cannot be ordered WITHOUT Leveler (see Parts Table below, Item 2).

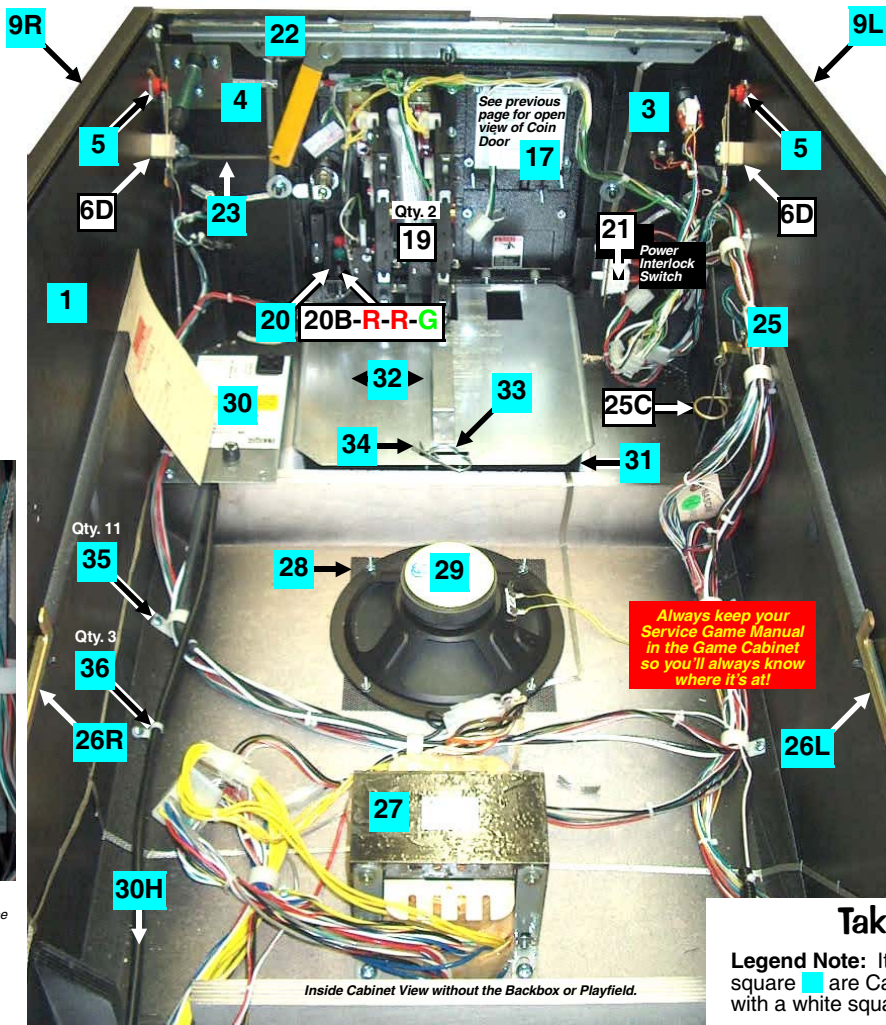
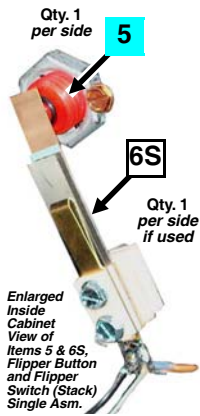


View of the Coin Door (Item 17) open.

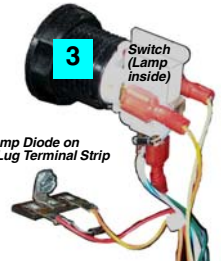
Sec. 4: Parts Id. ...

Nr.	CAB. PARTS & SWITCHES	QTY.	SPI PART Nr.	Nr.	CAB. PARTS & SWITCHES	QTY.	SPI PART Nr.
1	Screened Cabinet WPT® (No Parts)		525-5395-15P-88	9L	Side Armor (Left) with Button Guard	1	535-9596-00
2	Black Leg with Leveler Asm.	4	500-5921-50	9R	Side Armor (Right) with Button Guard	1	535-9596-01
Item 2 is secured by: Leg Bolt Back Plate (535-5703-00) and Leg Bolt 3/8" X 16 X 2-1/2" Hex 5/8" Hd. (2/per) (231-5001-01) Leg Leveler ONLY (3/8"-16 X 3") (500-5017-00).				Items 9L & 9R are secured @ front & side by: Pem Stud 1/4 X 1" Flange Head Black (Qty. 1/per) (237-6116-01), 1/4-20 Flange Nut (Qty. 1/per) (240-5300-00) and #8 X 1/2" T20 Tamper Proof Black (Qty. 5/per) (237-6173-05); @ rear (backbox) by: #10-24 X 1" Sq. Neck Carrg. Bolt Black (Qty. 1/per) (231-5021-00) and #10-24 Hex Nut (Qty. 1/per) (240-5202-00)			
3	Start Button (Red Rnd.), Switch + Lamp Asm.	1	500-6388-02	10B*	Front Molding (Black) includes Item 11B	1	500-6882-00-00
Item 3 includes the Switch & Lamp (No Wiring; desolder old wiring where required). Assembly Parts Included : Microswitch (180-5174-00); #555 Wedge Base Clear Bulb (165-5002-00); Note: 1N4004 Diodes (112-5003-00) are used in all Diode applications. Switch Diode required on Switch; Lamp Diode on Terminal Strip; see Sec. 5, Chp. 3, Cabinet Wiring ..., for more information. Diode Terminal Strip 2-Lug (810) Isolated (055-5203-00).				Item 10B includes: Self-Adhesive Foam Rubber 3/8" X 3/16" X 20-3/8" (3') (626-5001-00) Items 10B works with Item 22 (next page) ONLY.			
4	Ball Shooter (Plunger) Assembly	1	500-6146-00-04	11T	Tournament Button (Yellow Square) + Wiring	1	500-6884-00-TK
FOR A BREAKDOWN OF PARTS SEE: Sec. 4, Chp. 2, Drawings for ... Assemblies...				Item 11T includes Switch, Lamp & Wiring (036-5477-99-01). To order separately use: Microswitch No Actuator (180-5119-03); CM86 / C86 6.3V Mini-Wedge Base Clear Bulb (165-5002-01); Read the " Note: " below Item 3, Start Button, regarding diodes.			
5	Flipper Button (Red) Asm. (No Switch)	2	500-5026-32	11B*	Button Plug (Black) for Square Hole	0	500-6883-00
Item 5 is secured by: Pal Nut for Flipper Button (Metal) (Qty. 2/per) (240-5003-01) and is fitted with: O-Ring 11/32" X 7/32" X 1/16" (Qty. 1/per) (545-5850-00)				12	Playfield Glass (Tempered) 21" X 43" X 3/16"	1	660-5001-00
6S	Flipper Switch Single Assembly	0	500-6889-01	13	Hex Key Allen Wrench 5/16"	1	777-0001-00
Assembly Parts Included : Flipper Switch Stack Single (Paliney Contact) (180-5160-01) and Capacitor - Ceramic .05 Mfd 25 volt (130-5001-00)				14	Corrugated Tubing Black 1"ø X 2.6' Lg.	1	605-5008-03
Item 6S/6D are secured to Cab. by: #6 X 1-1/4 SHWH AB (Zinc) (Qty. 2/per) (237-5959-00)				Above Item 14 covers the Cable Wiring Harnesses going into the Backbox from the Cabinet.			
6D	Flipper Switch Double Assembly	2	500-6890-01	15	Roto Lock Male (R2-0055-02)	1	355-5006-01
Assembly Parts Included : Flipper Switch Stack Double (Paliney Contact) (180-5164-01) and Capacitor - Ceramic .05 Mfd 25 volt (130-5001-00)				Item 15 is secured by: #10-24 X 1-3/4" Carr. Bolt Sq. Neck (Qty. 2) (231-5022-00), #10-24 NSN (Qty. 2) (240-5206-00) and #10 Washer 7/32" X 1/2" X 1/16" (Qty. 2) (242-5003-00)			
7	Rear Glass Channel 20-3/8" Length	1	545-5038-00	16	Roto Lock Female (on Backbox)	1	355-5006-02
8	Plastic Channel 42-5/8" Lg. (Left/Rt.)	2	545-5017-00	PARTS TABLE & VIEWS CONTINUED ON THE NEXT PAGE. ▶			

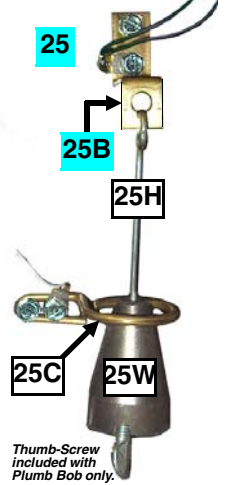
Cabinet - Parts & Switches Continued



Enlarged Inside Cabinet View of Item 3, Start Button (includes Switch & Lamp inside)



Enlarged Inside Cabinet View of Item 25 (25B, 25C, 25H & 25W), Plumb Bob Tilt Switch.



Enlarged Inside Cabinet View of Items 30: Power Box (30A), Service Outlet (30G), Fuse (30K) and Fuse Holder (30L).

Take Note:

Legend Note: Items noted with a cyan square ■ are Cabinet Parts. Items noted with a white square □ are Switches.

Nr.	CAB. PARTS & SWITCHES	QTY.	SPI PART Nr.	Nr.	CAB. PARTS & SWITCHES	QTY.	SPI PART Nr.
← PARTS TABLE & VIEWS CONTINUED FROM THE PREVIOUS PAGE.							
17	Coin Door 2-Cht \$V Up-Stk. 4-Button Bracket	1	501-5018-172	27	Transformer 5.7VAC (with Ballast Winding)	1	010-5012-01
Item 17 is secured by: 1/4"-20 X 1-1/4" Carriage Bolt Square Neck (Qty. 4) (231-5003-00) 1/4"-20 Flange Nut (Qty. 4) (240-5300-00) and Fend Washer 1/4" I.D. X 1" O.D. (Qty. 3) (242-5009-00) Note: For Coin Door other than USA call Technical Support for SPI Part Nr.				Item 27 is secured by: 1/4"-20 X 5/8" PPH MS (Zinc) (Qty. 4) (237-5854-00) and 1/4" Split Lock Washer (Qty. 4) (244-5000-00)			
18	Lock 7/8" Barrel, 435X, Offset Cam	1	355-5021-03K	28	Speaker Grill 7" X 7"	1	545-5072-03
Coin Door Switch (USA) (Happ)				29 Speaker 8" ø Round 8010 4Ω			
19	ALT. SW.: 19C: Coin Door Switch (USA) (Coin Control) (180-5024-00) ALT. SW.: 19J: Coin Door Switch (¥ Japan) (180-5091-00)	2	180-5024-01	Items 28 & 29 are secured by: #6-32 X 1-1/4" Fin Shank Screw (Qty. 4) (237-5883-00) and #6-32 Keps Nut (Qty. 4) (240-5008-00)			
4-Button Bracket (for Service Menu Buttons)				Power Input Box Assembly			
20	SWITCH: 20B: Push-Button Service Switch (Black) (180-5192-00) SWITCH: 20R: Push-Button Service Switch (Red) (Qty. 2) (180-5192-02) SWITCH: 20G: Push-Button Service Switch (Green) (180-5192-04)	1	535-6860-03	30A: Power Box (No Parts) Mounting Frame (535-5932-00) 30B*: Line Filter (150-5000-00) 30C*: Varistor* TNR159211KM (Domestic) (150-5001-00) 30D*: Varistor TRM15G431KM (Euro) (150-5002-00) SWITCH: 30E: On/Off Rocker Switch + Bracket Assembly (515-7085-00) 30E incl.: Switch, APEM R2101C5NBB (180-5001-03) + Bracket (535-8318-00) 30F*: Power Box Decal (820-6123-03) 30G: Service Outlet (3-Prong / US) (180-5008-01) 30H: Line Cord 10' ROJ 3" + Ring Terminal Assembly (515-6566-00) 30H incl.: Line Cord 10' ROJ 3" (034-5000-10) + Ring Terminal (055-5031-10) 30I: Recessed (Black) Cup (rear of Cabinet) (545-5122-00) 30J*: Snap Bushing 9/16" (White) (280-5001-01) 30K: Fuse 8 Amp 250V Slo-Blo (Domestic) (200-5000-05) 30K Int'l*: Fuse 5 Amp 250V Slo-Blo (International) (Qty. 2) (200-5003-00) 30L: Fuse Holder (205-5001-00)			
Ordering Note: Securing hardware for switches included. Decal in kit sold separately.							
21	Power Interlock-Memory Protect Switch Asm.	1	500-5808-05	31	Cash Box Plastic Bottom	1	545-5090-00
Assembly Parts Included: Mounting Bracket (535-9794-00), Power Interlock (Playfield) Switch (180-5136-00) and secured by: #6 X 5/8" SHWH AB (Zinc) (Qty. 2) (234-5002-00)				32 Cash Box Cover (Validator)			
22	Front Molding Lockdown Asm.	1	500-6881-00	33 Cash Box Lock Bracket (U-Wire)			
Item 22 is secured by: #10-24 X 1-1/4" Carr. Bolt (Qty. 2) (231-5012-00), #10-24 Keps Nut (Qty. 2) (240-5207-00), #8 X 1/2" SHWH AB Zinc (Qty. 1) (234-5101-00) and #10 Washer 7/32" I.D. X 1/2" O.D. X 1/16" (Qty. 1) (242-5003-00)				Item 33 is secured by: #8 X 3/4 PPH (Zinc) (Qty. 2) (237-5822-00)			
23	Lockdown Spring (connected to handle)	1	265-5008-00	34	Large Hair-Pin Clip	1	535-7772-00
24	Grills 2-1/2" X 18" (on Back & Bottom)	2	545-5072-02	35	3/4" Clamp (Single)	11	040-5000-08
Plumb Bob Tilt Switch Individual Parts Only Ind. Parts Only				Item 35 is secured to Item 1 by: #8 X 1/2" SHWH AB (Zinc) (Qty. 1/per) (234-5101-00)			
25	SWITCH: 25B: Bracket for Hanger Wire (535-5221-00) 25C: Contact Wire Form (535-7563-01) 25H: Hanger Wire (535-5319-02) 25W: Plumb Bob Weight (535-5029-00) (includes Thumb-Screw)						
Item 25B is secured to Cabinet by: #8 X 1/2" SHWH AB (Zinc) (Qty. 4) (234-5101-00)							
26L	Slide & Pivot Support Bracket (Left)	1	535-5989-00	36	Zip Cable Tie (Screw Down Style)	3	040-5005-00
26R	Slide & Pivot Support Bracket (Right)	1	535-5990-00	Item 36 is secured by: #8 X 7/8" PPH AB (Zinc) (Qty. 1/per) (232-5103-00)			
Items 26L & 26R are secured by: #10-24 X 1-1/4" Carriage Bolt Square Neck Black (3/per) (231-5012-00) and #10-24 KEPS Nut (3/per) (240-5207-00)				37†	Meter +12VDC with Bracket Optional	0	G-0053-013-102
† Meters (Diode included) are optional and were not included in this Pinball Machine. Order without the bracket use G-0053-013-102A. More information or Qs? Call Technical Support.							

Sec. 4: Parts Id. ...

Playfield Top - Miscellaneous Parts and Brackets

Nr.	THE PLAYFIELD	QTY.	SPI PART Nr.
PF	P/F Screened w/ Inserts & NO Parts	1	830-5100-88
	P/F Complete w/ Inserts & ALL Parts	1	505-6004-88-88

Nr.	MISC. PARTS (ABOVE)	QTY.	SPI PART Nr.
-----	---------------------	------	--------------

1 Arch (Black Metal) [*no Forks*] 1 535-8392-01
 Item 1 is secured to Item 9 below by: #10-32 X 5/16" PFH U/C MS (Zinc) (Qty. 2) (237-6013-00) **Usage Note:** When replacing the Arch, order new replacement **Nelson Protect Strips** (not included) (Qty. 2) (545-5212-02).
 For Decals, see **Playfield Top - Plastics Kit, Decals & Mylar Kits**.

2 Instruction Card (USA) WPT® 1 755-5188-00-Y

Note: Visit www.sternpinball.com for a PDF copy of the Game Instruction Card which will also have any translated Instruction Cards made for this game. Find Game Link or Archives. **Spanish** 755-5185-02-Y; **German** 755-5185-03-Y; **Italian** 755-5185-04-Y; **French** 755-5185-05-Y.

3A Coin Card (2-Sided) Yellow Stock 1 755-5400-08-Y

3B Coin Card (2-Sided) Yellow Stock 1 755-5400-04-Y

For Coin Card views, see below or **online** : <http://www.sternpinball.com/coinagecards.shtml>
Ordering Note: If this is a non-US Game, Coin Card(s) Part Numbers provided will differ.

4 Bumper [Pop] Cap (Red) 3 550-5057-02

Item 4 is secured by: #4 X 3/4" PRH (Zinc) T-25 (Qty. 2/per) (237-5873-00)

5 Mini-Mars Lite Cover with Tabs (Red) 4 550-5031-02

6 Bubble Level Assembly 1 500-6815-00

Assembly Parts Included: Level .8mm Empire #0224 (545-6001-01) or Level Mount (545-6068-00). **Flange secured by:** #6-32 X 1/4" PPH MS (no Sems) Zinc (237-5500-00) and #6-32 Keps Nut (240-5008-00) **Item 6 is secured to the wood rail by:** #6 X 1/2" HWH AB Zinc Red (Qty. 2) (234-5001-02)

7 Pinball (Steel) 1 1/16" ø 4 260-5000-00

8* Plug-Cap (3/16") Black Plastic 0 545-5232-01

Note: Item 8 should plug hole if a Center Post (@ Drain) is used, then removed.

Nr.	MISC. BRACKETS (ABOVE)	QTY.	SPI PART Nr.
-----	------------------------	------	--------------

9 Bracket, Playfield Hanger 2 535-8385-00

Item 9 is secured to the P/F by: #8-32 X 7/8" HWH MS Zinc (Qty. 2/per) (237-5890-00)

10 Bracket, Arch Retaining (Hold-Down) 2 535-8394-00

Item 10 is secured to the P/F by: #8 X 1/2" SHWH AB (Zinc) (Qty. 3/per) (234-5101-00)

11L Bracket, Back Panel Mounting (Left) 1 535-9792-01

11R Bracket, Back Panel Mounting (Right) 1 535-9792-00

Items 11L & 11R are secured above the Playfield by:

#8 X 1/2" SHWH AB (Zinc) (Qty. 3/per) (234-5101-00)

Note: For Back Panel Individual Parts and Assemblies, see **Drawings for Major Assemblies & Ramps (The Blue Pages)**, Section 4, Chapter 2.

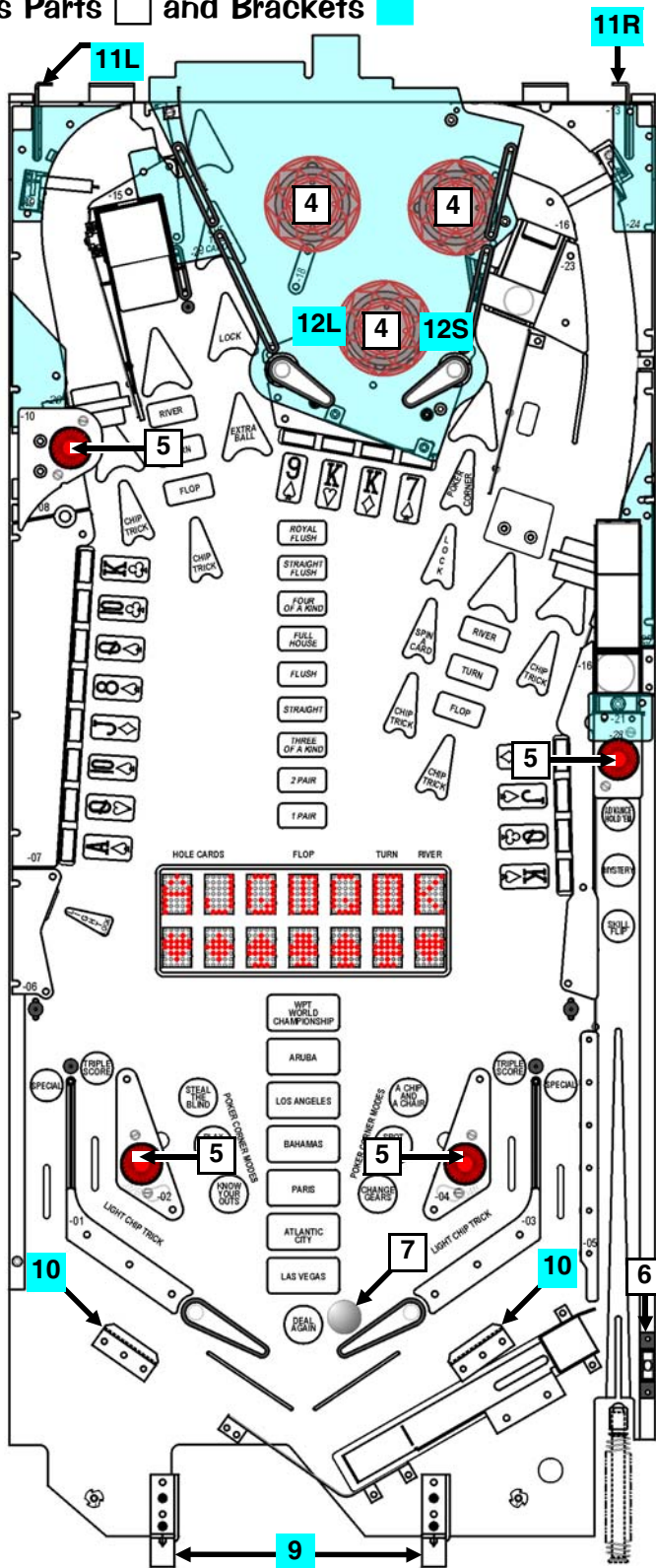
12L Bracket, Bumper Guide Long Hole (Left) 1 535-9797-00

12S Bracket, Bumper Guide Short Hole (Right) 1 535-9798-00

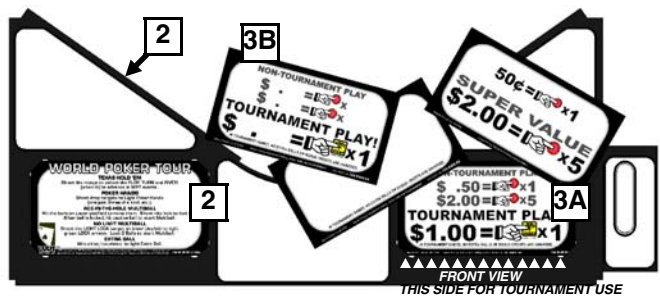
Items 12L & 12S are secured above the Playfield by:

#8 X 1/2" SHWH AB (Zinc) (Qty. 2/per) (234-5101-00)

Note: For 3D View, see **Drawings for Major Assemblies & Ramps (The Blue Pages)**, Section 4, Chapter 2, Misc. Rails, Brackets, Switches & Gates.



Sec. 4: Parts Id. ...



Optional Kits available through your Distributor:

Pinball Location Maintenance Standard Kit: 502-6002-88

Kit includes: 8 oz. Novus Wax #2 Fine (Red) (675-0003-01), Cloth, Rubber Rings (used above playfield), Bulbs (Bulb quantities vary and is limited to 25 per type), Fuses (5/per type) and 4 Pinballs. **Note:** Quantities, sizes and contents subject to change without notice.

Pinball Location Maintenance Deluxe Kit: 502-6003-88

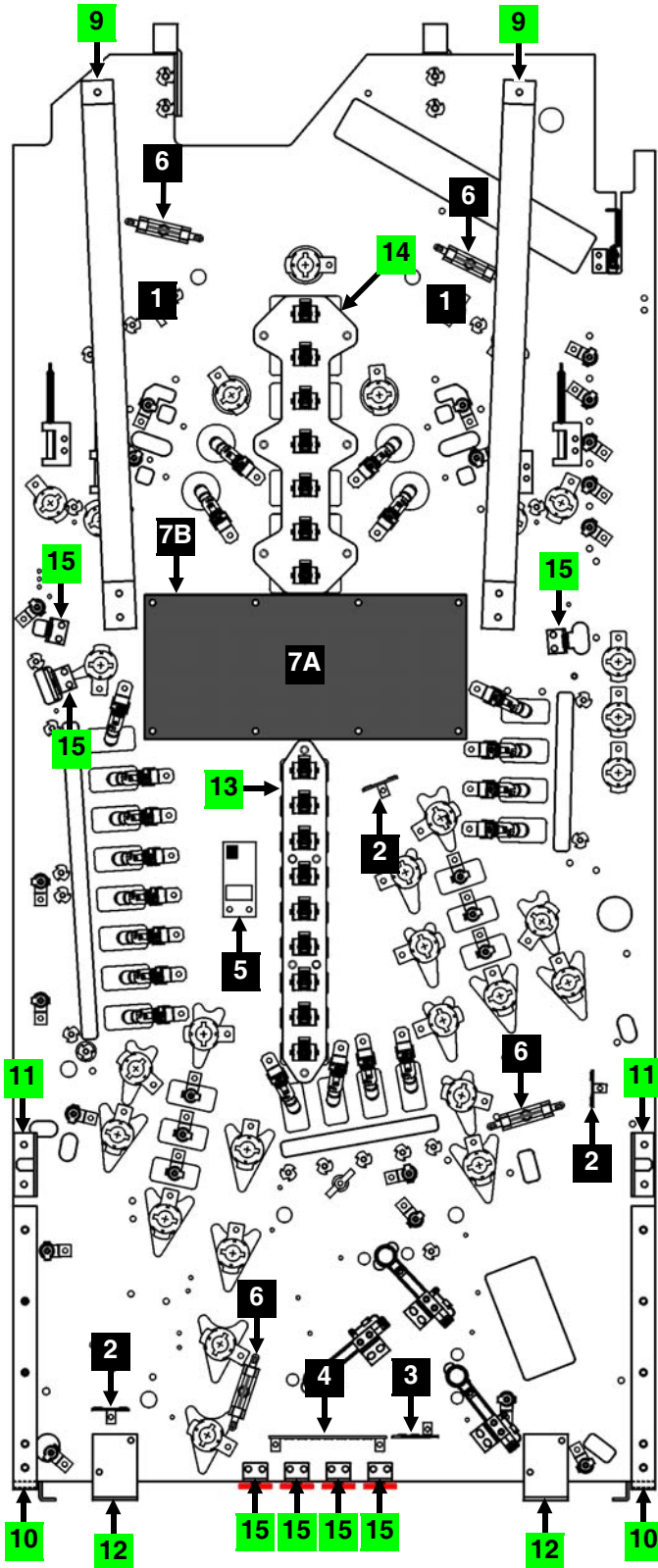
Deluxe Kit includes: Pinball Location Maintenance Standard Kit as described plus a quantity of Flipper Rebuild Kits. **Note:** Quantity varies which equals the same quantity of flippers used in this game. **◀ THIS GAME KIT INCLUDES (4) FLIPPER REBUILD KITS ▶**

Take Note:

Legend Note:

Items noted with a white square are Misc. Parts (Above).
 Items noted with a cyan square are Misc. Brackets (Above).

Playfield Bottom - Miscellaneous Parts ■ and Brackets ■



Nr.	THE PLAYFIELD	QTY.	SPI PART Nr.
PF	P/F Screened w/ Inserts & NO Parts	1	830-5100-88
	P/F Complete w/ Inserts & ALL Parts	1	505-6004-88-88

Nr.	MISC. PARTS (BELOW)	QTY.	SPI PART Nr.
1	Insulation Fiche Paper (under Lower Flippers)	2	545-5721-00
2	Diode Terminal Strip 2-Lug (810) Isolated	3	055-5203-00
3	Diode Terminal Strip 3-Lug (813) Isolated	1	055-5204-03
4	Diode Terminal Strip 7-Lug Isolated	1	055-5204-07
Items 2-4 are secured by: #6 X 3/8 HWH AB Zinc (Qty. 1-2/per) (234-5000-00)			
Note: 1N4004 Diodes (112-5003-00) are used in all Diode applications. 1N4001 Diodes can be used for Switches and/or Lamps.			
5	PCB, 50V Step-Up Driver	1	520-5254-00
Item 5 is secured by: #6 X 3/4" SHWH AB (Zinc) (Qty. 2) (234-5003-00)			
6	3A 250v Slo-Blo Fuse	4	200-5000-08
	Fuse Clip Holder (Socket)	4	205-5000-01
Item 6 is secured by: #6 X 1/2" PPH AB (Qty. 1/per) (237-5805-00)			
Note: Item 6, Fuse Clip Holder (Socket) 205-5000-01 is part of a set of 12 (205-5000-12). You can order them as individuals (...-01) or a set of 12 (...-12).			
7A	PCB, LED 5X7 Block X14 Display	1	520-5250-14
7B	Insulation Fiche Paper (Cover)	1	545-6176-00
Items 7A-7B are secured by: #6 X 3/8 HWH AB Zinc (Qty. 12) (234-5000-00)			
8*	Diode Terminal Strip/Fuse Decals A-E	1	820-6221-88
Note: For Decal Descriptions & Locations, see Playfield Terminal Strips, Fuses & Misc. Wiring Descriptions & Locations, Section 5, Chapter 2, Playfield Wiring.			

Nr.	MISC. BRACKETS (BELOW)	QTY.	SPI PART Nr.
9	Bracket, Playfield Support Slide	2	535-6862-05
Item 9 is secured by: #10 X 1/2" HWH A (Zinc) (Qty. 2/per) (237-5817-00), #8-32 X 5/8" SHWH Swage (Zinc) Wax (Qty. 1/per) (237-5975-03) and #8-32 T-Nut (Qty. 1/per) (240-5101-00)			
10	Bracket, Edge Slide (Extended)	2	535-5988-01
Item 10 is secured by: #4 X 1/2" PFH (Zinc) (Qty. 5/per) (237-5840-00)			
11	Bracket, Pivot Pin Welded Assembly	2	500-5329-04
Item 11 is secured by: #8-32 X 5/8" SHWH Swage (Zinc) Wax (Qty. 2/per) (237-5975-03)			
12	Bracket, Back Panel Mounting	2	535-8964-00
Item 12 is secured by: #8 X 1/2" SHWH AB (Zc) (Qty. 2/per) (234-5101-00)			
13	Bracket, IDC Lamp Mounting X9	1	535-9788-00
Item 13 is secured by: 1/4" Sil. Rtn. Plastic Spacer White (Qty. 4) (254-5007-02) and #6 X 3/4" SHWH AB (Zinc) (Qty. 4) (234-5002-00)			
14	Bracket, IDC Lamp Mounting X7	1	535-9789-00
Item 14 is secured by: 1/4" Sil. Rtn. Plastic Spacer White (Qty. 6) (254-5007-02) and #6 X 3/4" SHWH AB (Zinc) (Qty. 6) (234-5002-00)			
15	Bracket, Switch Mounting	7	535-6896-00
Item 15 is secured by: #8 X 1/2" SHWH AB (Zc) (Qty. 2/per) (234-5101-00)			
Note: For the Slingshot Blade or Target Switches secured to bracket, see the next page.			
16*	Tie Post 3.5" (Ladder), White Plastic	11	545-5253-01
Item 16 is secured by: #6 X 5/8" SHWH AB (Zinc) (Qty. 1/per) (234-5002-00)			

Sec. .4: Parts Id. ...

Take Note:

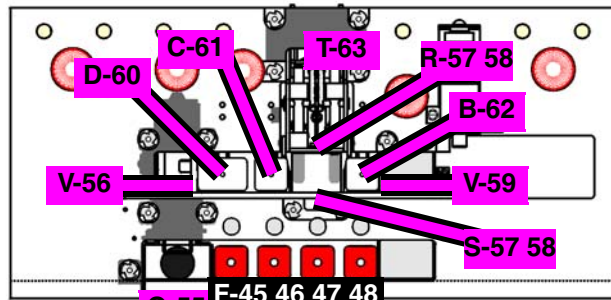
* An asterisk (*) indicates item(s) are not noted in the pictorials.

Legend Note:

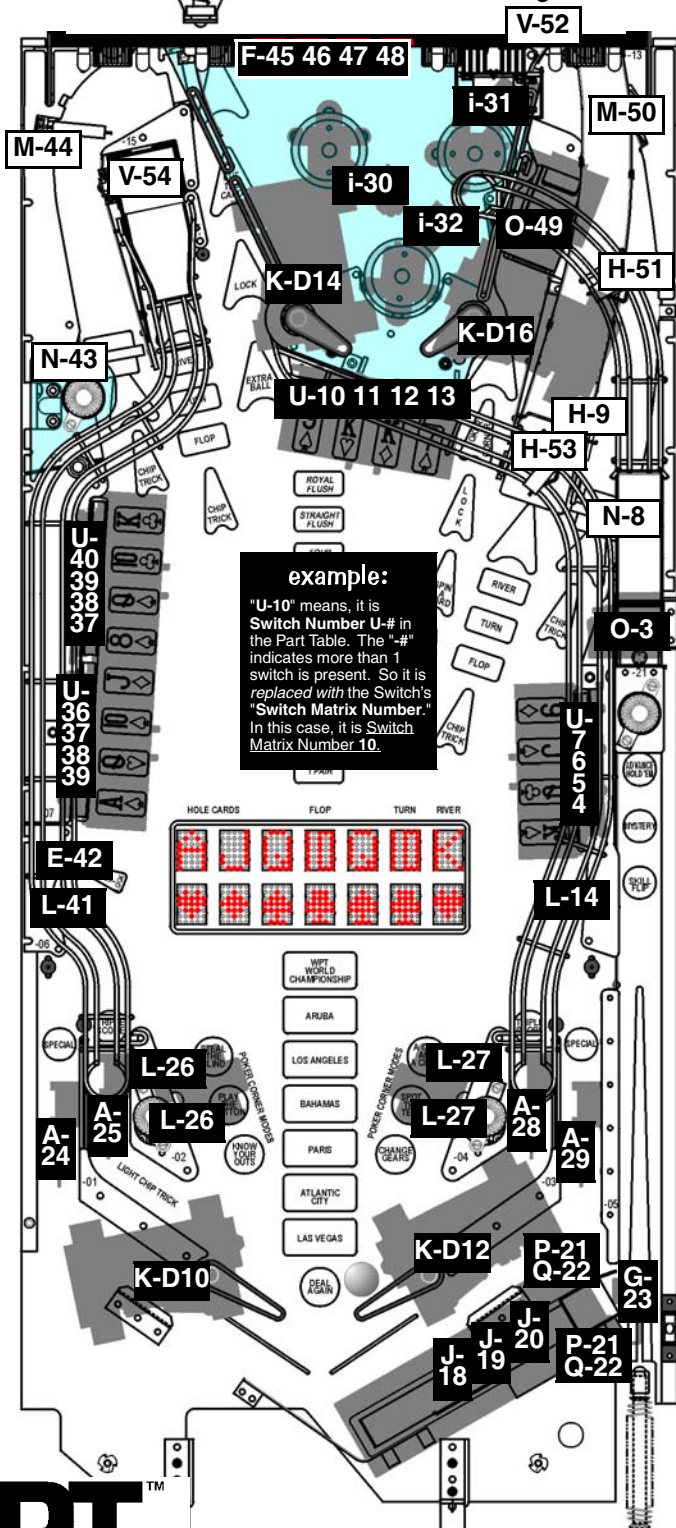
Items noted with a black square ■ are Miscellaneous Parts (Below).
Items noted with a green square ■ are Misc. Brackets (Below).

Playfield Top & Bottom - Switches (Above) & Switches (Below) and Back Panel - Switches

Nr.	SWITCHES	QTY.	SPI PART Nr.
A-#	Sw., Roll-Over Lite Force (<i>Right Mount Style</i>)	4	500-6227-04
Bracket secured to Playfield by: #6 X 1/2" SHWH AB (Zinc) (Qty. 2/per) (234-5001-02) <i>Switch Matrix Numbers 24, 25, 28 & 29</i>			
B-62	Switch & Target Asm. 1" Sq. Lugs Left (White)	1	515-7497-08-00
Assembly Parts Included: Stack Sw. Radius End Lugs Left (180-5133-01) and Square Target White (545-5470-08)			
C-61	Switch & Target Asm. 1" Sq. Lugs Rt. (White)	1	515-7497-08-01
Assembly Parts Included: Stack Sw. Radius End Lugs Right (180-5133-02), Square Target White (545-5470-08), Rivet 1/8" ø X 3/16" (249-5001-00) and Washer 9/64" I.D. X 5/16" O.D. X .048" Thick (Zinc) (242-5017-00)			
D-60	Switch & Target Asm. Rect. Lugs Rt. (White)	1	515-7498-08-01
Assembly Parts Included: Stack Sw. Radius End Lugs Right (180-5133-02) and 1" X 1-1/2" Rect. Target White (545-5145-08)			
Ordering Note for Items B-62, C-61 & D-60 Associated Parts Not Included: Switch Back Plate (635-6452-00) and Foam Pad (626-5029-00)			
E-42	Switch & Target Asm. Sq. (White)	1	500-5232-08
Assembly Parts Included: Stack Sw. Radius End (180-5133-00), Square Target White (545-5470-08), Switch Mounting Bracket (535-6896-00) and Switch Back Plate (635-6452-00)			
Bracket secured to Playfield by: #8 X 1/2" SHWH AB (Zinc) (Qty. 2/per) (234-5101-00)			
F-#	Switch & Target Asm. 1" Sq. Lugs Str. (Red)	4	500-6983-02
Assembly Parts Included: Stack Sw. Radius End Straight Lugs (180-5206-00), Square Target Red (545-5470-02), Switch Mounting Bracket (535-6896-00) and Switch Back Plate (635-6452-00)			
<i>Switch Matrix Numbers 45, 46, 47 & 48</i>			
Note: B-F Plastic Targets are riveted with: Rivet 1/8" ø X 3/16" (Qty. 1/per) (249-5001-00) and Washer 9/64" I.D. X 5/16" O.D. X .048" Thick (Zinc) (Qty. 1/per) (242-5017-00)			
G-23	Switch (<i>for Shooter Lane</i>)	1	180-5157-00
Associated Part Not Included: Switch Mounting Bracket (535-6173-00)			
Bracket secured to Playfield by: #6 X 1/2" SHWH AB (Zinc) (Qty. 2) (234-5001-02)			
H-#	Switch (1 5/8" Actuator) (<i>for Ramp Gates</i>)	3	180-5010-01
Item F-# is secured by: Same screws which secures the Sw. Protect Plate & Plastic Spacer			
<i>Switch Matrix Numbers 9, 51 & 53</i>			
i-#	Switch Asm., Stack (Blade) (<i>for Pops</i>)	3	515-6459-09
Assembly Parts Included: Switch (180-5015-04), Sw. Mounting Bracket (535-7342-00), Spoon Actuator (545-5610-02), Switch Body Protect Plate (535-7344-00), Diode 1N4004 (Qty. 1/per) (112-5003-00) and #6-32 X 3/4" HWH Zc (Qty. 2/per) (237-5976-05)			
Bracket secured to Playfield by: #8 X 1/2" SHWH AB (Z) (Qty. 2) (234-5101-00)			
<i>Switch Matrix Numbers 30, 31 & 32</i>			
J-#	Switch (Roller Actuator, Lite-Force)	3	180-5119-02
Associated Parts Not Included: Heat Shrink Tubing 1/8" ø PUI-24 (Qty. 1" per) (605-5006-00) and Diode 1N4004 (Qty. 1/per) (112-5003-00)			
Item J-# is secured by: #2-56 X 1/2" Unsult HWH #4 Hex TR3 Blk (Qty. 2/per) (237-5937-02)			
<i>Switch Matrix Numbers 18, 19 & 20</i>			
K-#	Switch (End-of-Stroke), Stack (Blade)	4	180-5149-00
Item K-# is secured by: #6-32 X 5/8" HWH Sw (Sr) Zc (Qty. 2/per) (237-5976-04)			
<i>Dedicated Switch Numbers D10, D12, D14 & D16</i>			
L-#	Switch, Stack (Blade)	6	180-5054-00
Associated Parts Not Included: Switch Body Protect Plate (Qty. 1/per) (535-5045-00) and Diode 1N4004 (Qty. 1 for every 2 connected together) (112-5003-00)			
Item L-# is secured by: #6-32 X 5/8" HWH Swage (Ser.) Zinc (Qty. 2/per) (237-5976-04)			
<i>Switch Matrix Numbers 14 & 41 (Single Switch); 26 & 27 (Dual Switches = Slingshots)</i>			
M-#	Switch (<i>for Playfield Wire Gates</i>)	2	180-5087-00
<i>Switch Matrix Numbers 44 & 50</i>			
N-#	Switch (1 1/4" Actuator)	2	180-5010-04
<i>Switch Matrix Numbers 8 & 43</i>			
O-#	Switch (Sim. Roller Actuator) VUKs	3	180-5209-00
<i>Switch Matrix Numbers 3, 49 & 55</i>			
P-#	Dual OPTO TRANS PCB Board Asm.	1	515-0173-00
Assembly Parts Included: Dual OPTO Trans. PCB (Qty. 1) (520-5173-00), OPTO PCB Tube Spacer (Brass) (Qty. 3) (530-5308-02) and Rubber Grommet (Qty. 3) (545-5518-00)			
Q-#	Dual OPTO REC PCB Assembly	1	515-0174-00
Assembly Parts Included: Dual OPTO Rec. PCB (Qty. 1) (520-5174-00), OPTO PCB Tube Spacer (Brass) (Qty. 3) (530-5308-02) and Rubber Grommet (Qty. 3) (545-5518-00)			
Items P-#-Q-# are secured by: #6-32 X 5/8" HWH Sw. (Ser.) Zc. (Qty. 3/per) (237-5976-04)			
<i>Switch Matrix Numbers 21 & 22 Switch Note: Both P & Q PCBs required per switch.</i>			
R-#	Dual OPTO TRANSMITTER PCB	1	520-5247-00
S-#	Dual OPTO RECEIVER PCB	1	520-5248-00
<i>Switch Matrix Numbers 57 & 58 Switch Note: Both R & S PCBs required per switch.</i>			
T-63	OPTO ("U") Interruptor PCB	1	520-5251-00
U-#	OPTO ("U") Interruptor X4 PCB	4	520-5252-04
<i>Switch Matrix Nrs. 4, 5, 6, 7, 10, 11, 12, 13, 33, 34, 35, 36, 37, 38, 39 & 40 (Drop Targets)</i>			
V-#	Transceiver OPTO PCB Assembly	8	520-6775-00
<i>Switch Matrix Numbers 52, 54, 56 & 59 Switch Note: Pairs required per switch.</i>			



Back Panel ▲
▼ Playfield



example:
"U-10" means, it is Switch Number U-# in the Part Table. The "#-" indicates more than 1 switch is present. So it is replaced with the Switch's "Switch Matrix Number." In this case, it is Switch Matrix Number 10.

Sec. 4: Parts Id. ...

Playfield Top - Roll-Under Gates & Spinners

Nr.	ROLL-UNDER GATE PARTS	QTY.	SPI PART Nr.
-----	-----------------------	------	--------------

1 Roll-Under Switch Gate 2 **Ind. Parts Only**

Individual Parts Only : Switch (180-5087-00), Switch Gate Bracket (535-7756-02) and Wire Form on Bracket (535-7755-01), Switch Body Protect Plate (Qty. 1) (535-6539-00), Diode 1N4004 (Qty. 1/per) (112-5003-00) and #2-56 X 1/2" Unslotted Serrated HWH #4 Head TR3 Black (Qty. 2/per) (237-5937-02)

(ASM. REF. 515-6556-03-88L/-88R includes wiring)

Item 2 is secured to the Flat Rail by: #6-32 X 1/4" PPH (Qty. 2) (232-5200-00)

See view of Item 1 with Flat Rail in Section 4, Chapter 2, (Blue Pages): Misc. Rails, Brackets, Switches & Gates.

Switch Matrix Numbers 44 (Left) & 50 (Right)

Nr.	SPINNER PARTS	QTY.	SPI PART Nr.
-----	---------------	------	--------------

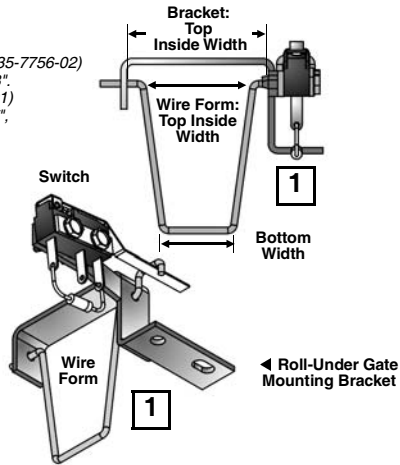
2 1-Way Ball Gate Bracket (Upper Left Orbit) 1 515-7491-00

For Individual Items use : 1-Way Ball Gate Mounting Bracket (535-9674-00) and Wire Form (535-9674-00)

Use the 515-7491-00 Number to get the Wire Form mounted, crimped and/or fitted.

Notes Item 1:

Switch Gate Bracket (535-7756-02)
Top Inside Width - 1-3/8"
Wire Form (535-7755-01)
Inside Top Width = 1.17",
Bottom Width = .75"



Front Underside View

Nr.	SPINNER PARTS	QTY.	SPI PART Nr.
-----	---------------	------	--------------

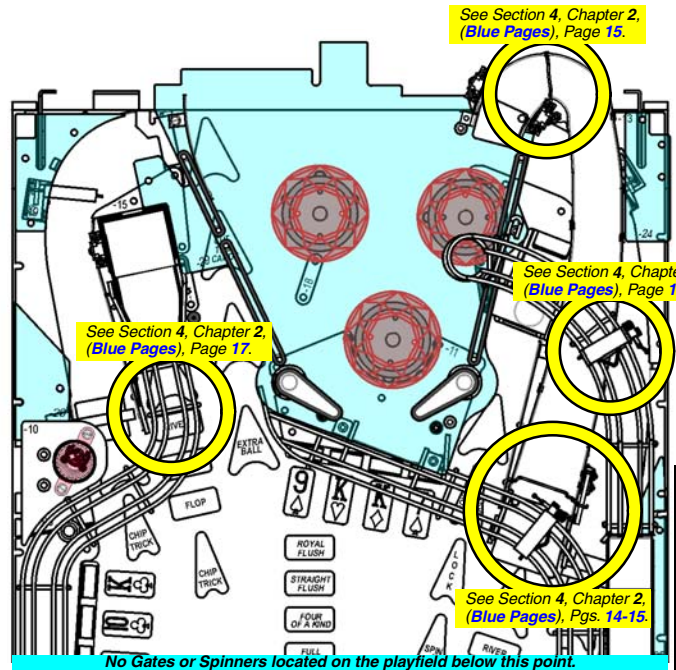
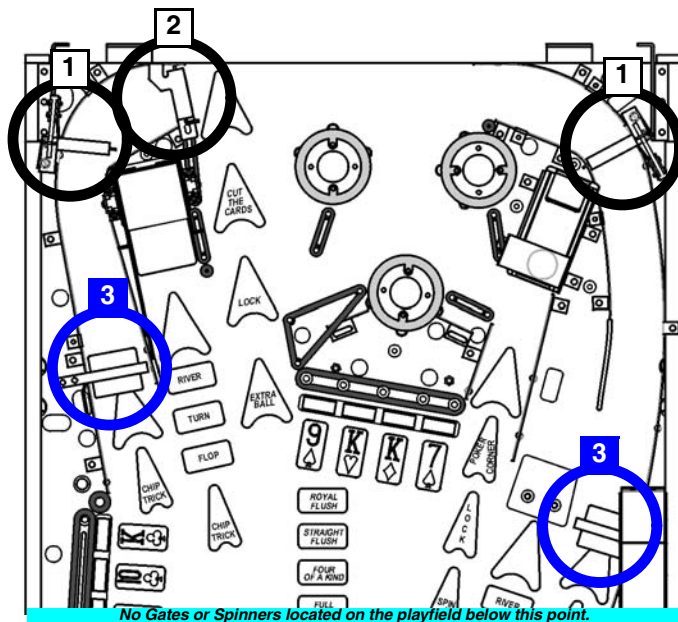
3 Spinner & Switch 2 **Ind. Parts Only**

Individual Parts Only : Switch (1-1/4" Actuator) (180-5010-04), Spinner Mounting Bracket Modified (535-5128-00), Spinner Target Sub-Assembly (515-5553-00), Switch Body Protect Plate (Qty. 1) (535-6539-00), Diode 1N4004 (Qty. 1) (112-5003-00), #2-56 X 1/2" PPH MS Z1 90272A081 (Qty. 2) (237-5806-00) and Decals (reference only) (Kit: 802-5000-88) **Note:** Individual Decals (830-6370-SP1 & -SP2) are not available individually, ordering of kit is required. For view of all pieces, see Playfield - Plastics (Screened & Clear) Kit, Decals & Mylar Kits, next page.

(ASM. REF. ONLY 500-5656-00-88L/-88R)

Item 4 is secured to Flat Rail by: #6 X 1/2" SHWH AB (Red) (Qty. 1) (234-5001-02)

Switch Matrix Numbers 43 (Left) & 8 (Right)



See Section 4, Chapter 2, (Blue Pages), Page 15.

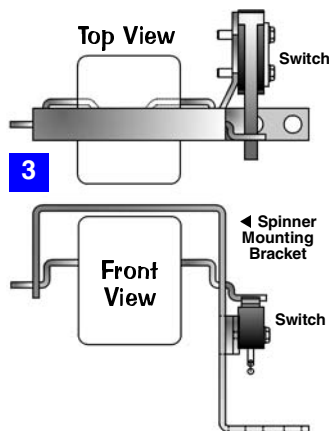
See Section 4, Chapter 2, (Blue Pages), Page 13.

See Section 4, Chapter 2, (Blue Pages), Page 17.

See Section 4, Chapter 2, (Blue Pages), Pgs. 14-15.

More Parts & Views Note

For Wire Forms and/or Switches on Wire and Steel Ramps, see Section 4, Chapter 2, (Blue Pages): Shooter Tube & Shooter Wire Ramp, Upper Playfield & Right Wire Ramp, Right Steel Ramp, Reverse-O-Matic Ramp & Left Wire Ramp.



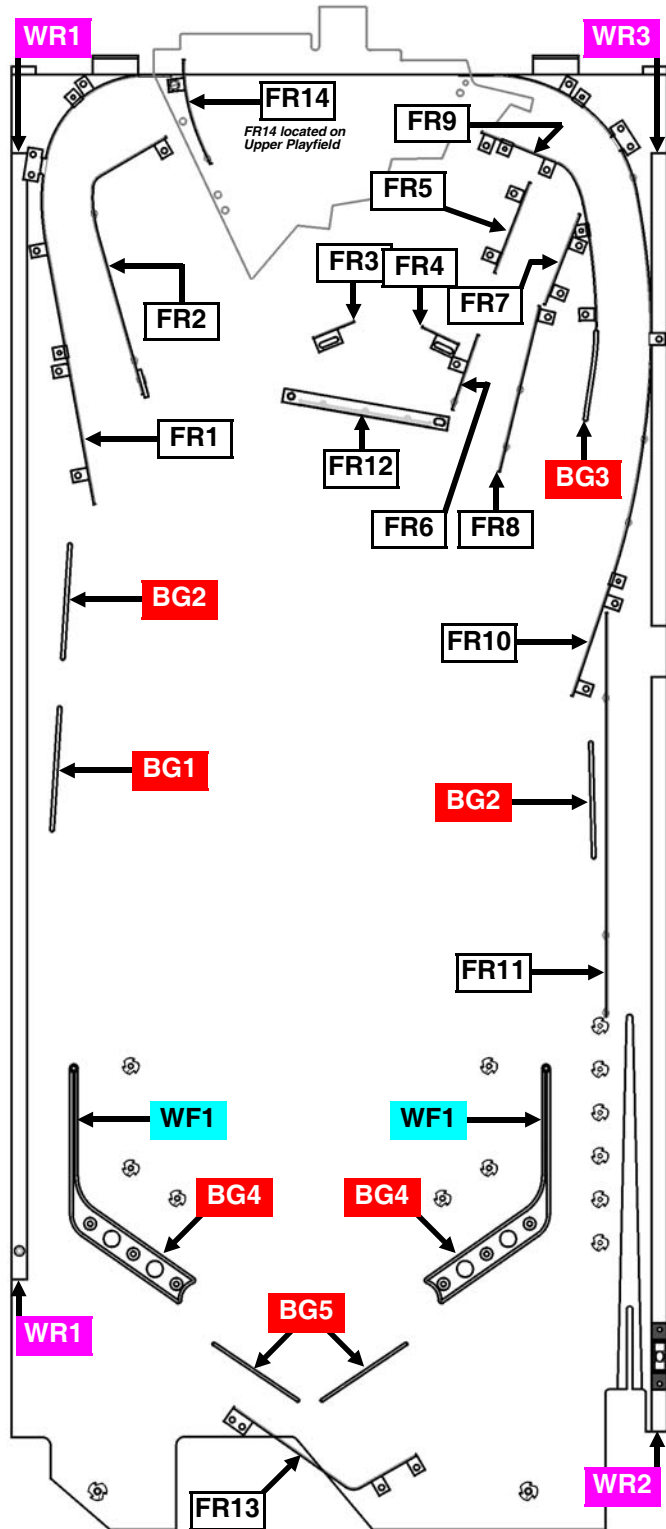
Take Note:

Legend Note:

Items noted with a white square are Roll-Under Gates, which includes gravity 1-way gates (without coil assist or switches), gates with switches and/or 2-way gates (open/close coil assisted). Items noted with a blue square are Spinner Gate(s).

Playfield Top - Flat Rails , Wood Rails , Ball Guides & Wire Forms

Nr.	FLAT RAILS	QTY.	SPI PART Nr.
FR1	Flat Rail (Left Orbit, Left Side)	1	535-9576-00
Item FR1 is secured by: #8 X 1/2" SHWH AB (Zinc) (Qty. 4) (234-5101-00) and #6-32 X 1/2" PTH A (Zinc) (Qty. 1) (237-5809-00) into Wood Rail.			
FR2	Flat Rail (Left Orbit, Right Side)	1	535-9575-00
Item FR2 is secured by: #8 X 1/2" SHWH AB (Zinc) (Qty. 1) (234-5101-00), #8-32 Nylon Stop Nut (Qty. 2) (240-5102-00) and #8 Washer (Qty. 2) (242-5005-00)			
Attached to Item FR2 is: Bumper Bracket (535-9647-00) and Rubber Bumper Blue (626-5066-00) and is secured by: Rivet, 1/8" x 1/4" (Qty. 2) (249-5003-00)			
Note: For a 3D view of Item FR2, see Section 4, Chapter 2, Drawings for Major Assemblies & Ramps (Blue Pages), Misc. Rails, Brackets, Switches & Gates.			
FR3	(Flat Rail) Bracket, Bumper Guide Long Hole	1	535-9797-00
FR4	(Flat Rail) Bracket, Bumper Guide Short Hole	1	535-9798-00
Items FR3 & FR4 are secured by: #8 X 1/2" SHWH AB (Zinc) (Qty. 2/per) (234-5101-00)			
FR5	Flat Rail (Eject Popper, Left Side)	1	535-9572-00
Item FR5 is secured by: #8 X 1/2" SHWH AB (Zinc) (Qty. 1) (234-5101-00), #6 X 1-1/2" PPH (Zinc) (Qty. 1) (232-5007-00) and Plastic Post (Clear) (Qty. 1) (55-5059-01)			
FR6	Flat Rail (Right Ramp, Left Side)	1	535-9570-00
Item FR6 is secured by: #8 X 1/2" SHWH AB (Zinc) (Qty. 1) (234-5101-00), #8-32 Nylon Stop Nut (Qty. 1) (240-5102-00) and #8 Washer (Qty. 1) (242-5005-00)			
FR7	Flat Rail (Eject Popper, Right Side)	1	535-9567-00
Item FR7 is secured by: #8 X 1/2" SHWH AB (Zinc) (Qty. 2) (234-5101-00)			
FR8	Flat Rail (Right Ramp, Right Side)	1	535-9658-00
Item FR8 is secured by: #8 X 1/2" SHWH AB (Zinc) (Qty. 1) (234-5101-00), #8-32 Nylon Stop Nut (Qty. 2) (240-5102-00) and #8 Washer (Qty. 2) (242-5005-00)			
FR9	Flat Rail (Right Orbit, Left Side)	1	535-9573-00
Item FR9 is secured by: #8 X 1/2" SHWH AB (Zinc) (Qty. 2) (234-5101-00), #6-32 X 7/8" Fin Shank Screw (Zinc) (Qty. 1) (237-5921-04) and Hex Spacer, 1-1/8" X 1/4" #6-32 Tap (Qty. 1) (254-5008-17)			
FR10	Flat Rail (Right Orbit, Right Side)	1	535-9574-00
Item FR10 is secured by: #8 X 1/2" SHWH AB (Zinc) (Qty. 3) (234-5101-00), #8-32 Nylon Stop Nut (Qty. 3) (240-5102-00), #8 Washer (Qty. 3) (242-5005-00) and #6-32 X 1/2" PTH A (Zinc) (237-5809-00) into Wood Rail.			
FR11	Flat Rail (Shooter Lane, Left Side)	1	535-9568-00
Item FR11 is secured by: #8-32 Nylon Stop Nut (Qty. 2) (240-5102-00) and #8 Washer (Qty. 2) (242-5005-00)			
FR12	Flat Rail (Behind Middle 4-Bank)	1	535-9799-00
Item FR12 (located under Plastic -11) is secured by: #6-32 X 2" PPH MS (Zinc) (Qty. 1/per hole) (237-5513-00), Washer 13/64" I.D. X 5/8" O.D. X .105" Thick (Qty. 1/per side) (242-5039-00) (between playfield and clear post), #6-32 T-Nut (Qty. 1/per side) (240-5002-00) and 1-1/16" 1-Groove Plastic Post (Clear) (Qty. 1/per side) (55-5059-01)			
Early Production: Item FR12 is secured to Plastic -11 by: #8-32 Nylon Stop Nut (Qty. 2) (240-5102-00)			
FR13	Flat Rail (Bottom Arch Drain)	1	535-8393-00
Item FR14 is secured by: #8 X 1/2" SHWH AB (Zinc) (Qty. 4) (234-5101-00)			
FR14	Flat Rail (Upper Playfield, Left Side)	1	535-9666-00
Item FR14 is secured by: #8-32 X 5/8" SHWH Sw. Ser. (Zinc) (Qty. 1) (237-5975-03) and #8-32 Nylon Stop Nut (Qty. 1) (240-5102-00)			
Note: For a 3D view of Item FR14 (loc. on the Upper Playfield), see Section 4, Chapter 2, Drawings for Major Assemblies & Ramps (Blue Pages), Upper Playfield & Right Wire Ramp.			



Sec. 4: Parts Id. ...

Nr.	WOOD RAILS	QTY.	SPI PART Nr.
WR1	Wood Rail, 33.75" (Left Side)	1	525-5007-11
WR2	Wood Rail, 23" (Lower Right Side)	1	525-5007-01
WR3	Wood Rail, 14" Notched (Upr. Right Side)	1	525-5007-01
Items WR1-WR3 are secured by: #6 X 1-1/4" PFH A (Zinc) (WR1-WR2 Qty. 4/per // WR3 Qty. 3) (237-5804-00)			

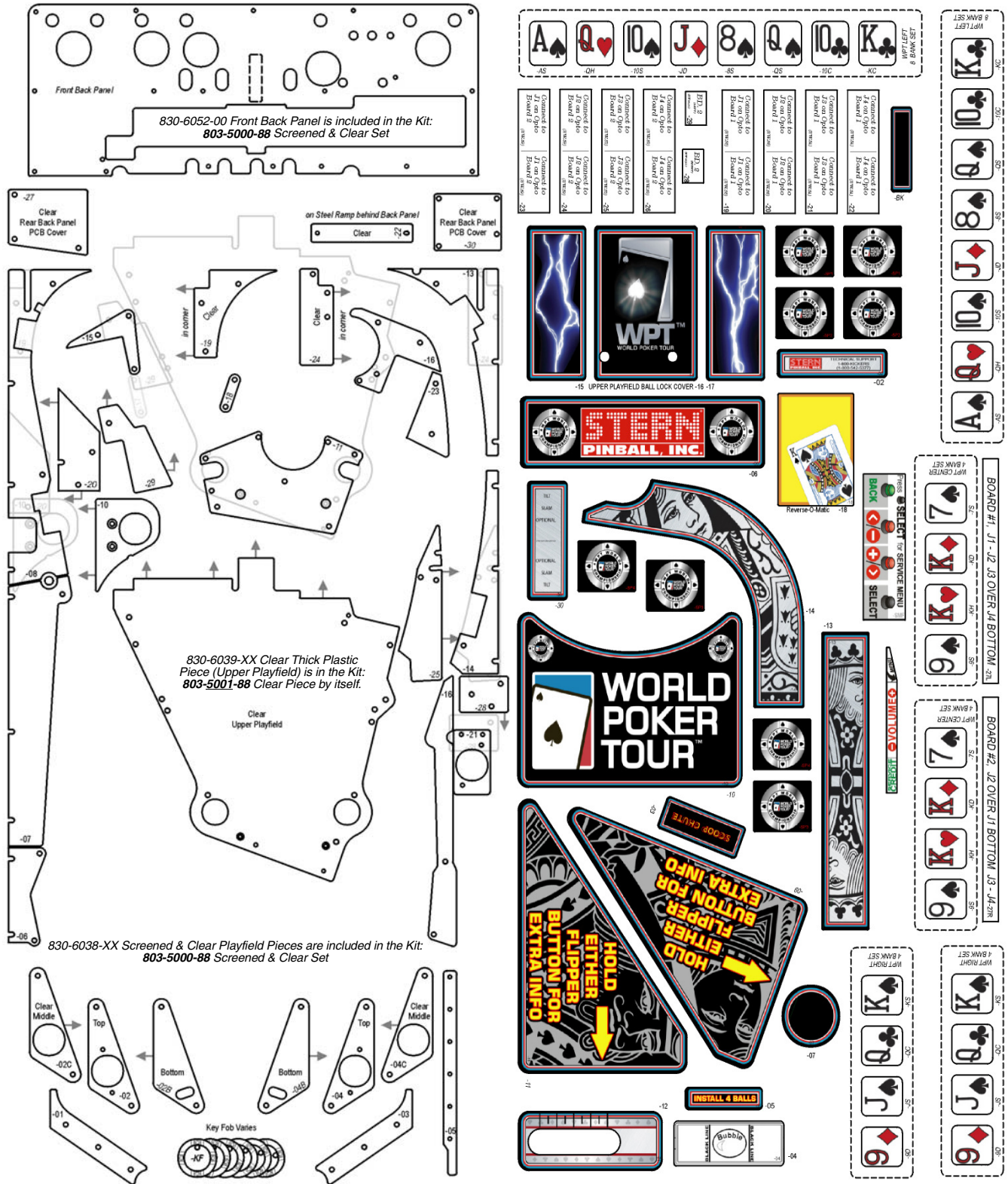
Nr.	BALL GUIDES	QTY.	SPI PART Nr.
BG1	Ball Guide, 3.75" X .12" ø	1	535-5356-03
BG2	Ball Guide, 3.5" X .12" ø	2	535-5356-16
BG3	Ball Guide, 2.75" X .12" ø	1	535-5356-15
BG4	Ball Guide, Plastic (Long, Clear)	2	550-5037-01
Item BG4 is secured by: #6-32 X 2" PPH MS (Zinc) (Qty. 4/per) (237-5513-00) and #6-32 T-Nut (Qty. 4/per) (240-5002-00)			
BG5	Ball Guide (Snubber), 3.125"	2	535-5373-01

Nr.	WIRE FORMS	QTY.	SPI PART Nr.
WF1	Wire Form (on Item BG4 Ball Guide)	1/per	535-5642-00
For Roll-Under Switch Gate Assemblies, see the previous page. For Wire Forms with Gates on Wire & Steel Ramps, see Section 4, Chapter 2, Drawings for Major Assemblies & Ramps (Blue Pages), Shooter Tube & Shooter Wire Ramp, Upper Playfield & Right Wire Ramp, Right Steel Ramp, Reverse-O-Matic Ramp & Left Wire Ramp.			

Take Note:

Legend Note:
 Items noted with a white square are Flat Rails.
 Items noted with a magenta square are Wood Rails.
 Items noted with a red square are Ball Guides (Snubber Wires)
 Items noted with a cyan square are Wire Forms.

Playfield Top - Plastics (Screened & Clear) Kit, Decals & Mylar Kits †



830-6052-00 Front Back Panel is included in the Kit:
803-5000-88 Screened & Clear Set

-27
Clear
Rear Back Panel
PCB Cover

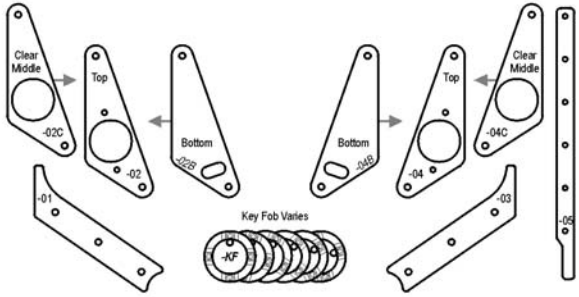
on Steel Ramp behind Back Panel!
Clear
-30

Clear
Rear Back Panel
PCB Cover
-30

830-6039-XX Clear Thick Plastic
Piece (Upper Playfield) is in the Kit:
803-5001-88 Clear Piece by itself.

Clear
Upper Playfield

830-6038-XX Screened & Clear Playfield Pieces are included in the Kit:
803-5000-88 Screened & Clear Set



803-5000-88 Kit (Plastics) includes:
Screened & Clear Set (830-6038-XX & 830-6052-00)

803-5001-88 Kit (Thick Plastic) includes:
Clear Piece (830-6039-00)

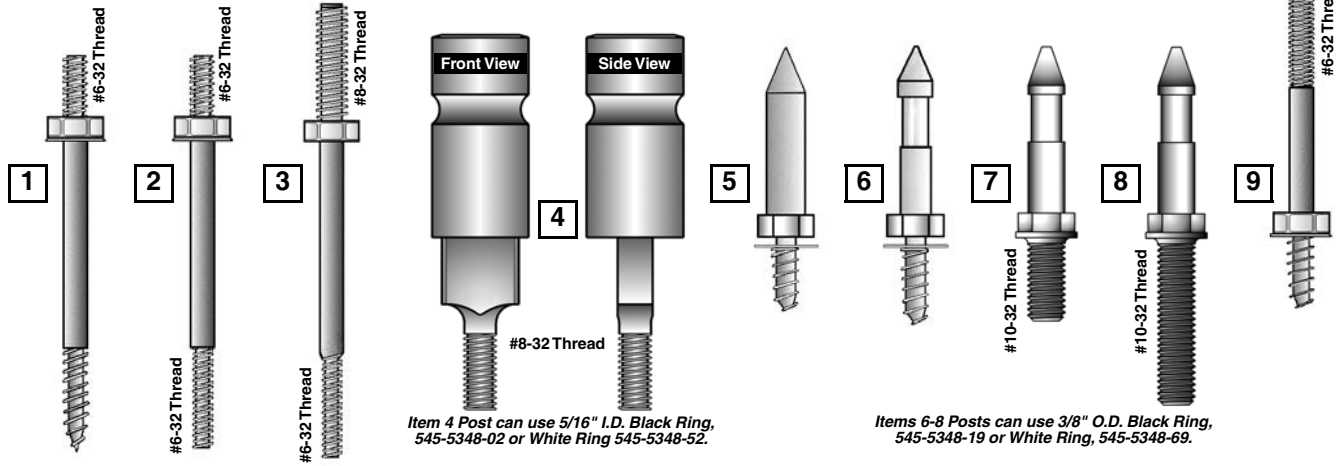
802-5000-88 Kit (Decals) includes:
Decal Set (820-6370-XX)

802-5001-88 Kit (Mylar) includes:
Full Playfield Mylar (820-5999-88) Not Shown

† **Attention:** No individual Plastic or Decal can be ordered separately, unless noted otherwise.
Plastics & Decals are subject to change without notice during and / or after production. Shapes and / or Screening may change.
Pieces can be added or subtracted. Service Bulletin(s) will announce any critical changes, if warranted.

Sec. 4: Parts Id. ...

Playfield Top & Bottom - Metal Posts & Fin Shank Screws (Actual Size) †



Item 4 Post can use 5/16" I.D. Black Ring, 545-5348-02 or White Ring 545-5348-52.

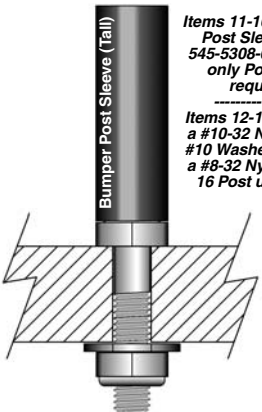
Items 6-8 Posts can use 3/8" O.D. Black Ring, 545-5348-19 or White Ring, 545-5348-69.

Take Note:

Legend Note:
Items noted with a white square are Metal Posts. Items noted with a black square are Fin Shank Screws.

Items 11-16 Posts can use a Black Bumper Post Sleeve (Tall), 545-5308-00 (White, 545-5308-08 or Red, 545-5308-22) Usually, only Posts which are in the ball path require a Bumper Post Sleeve.

Items 12-15 Posts are typically secured by a #10-32 Nylon Stop Nut, 240-5203-00 and #10 Washer, 242-5003-00 (Item 11 Post use a #8-32 Nylon Stop Nut, 240-5102-00; Item 16 Post use a #8-32 T-Nut, 240-5101-00).

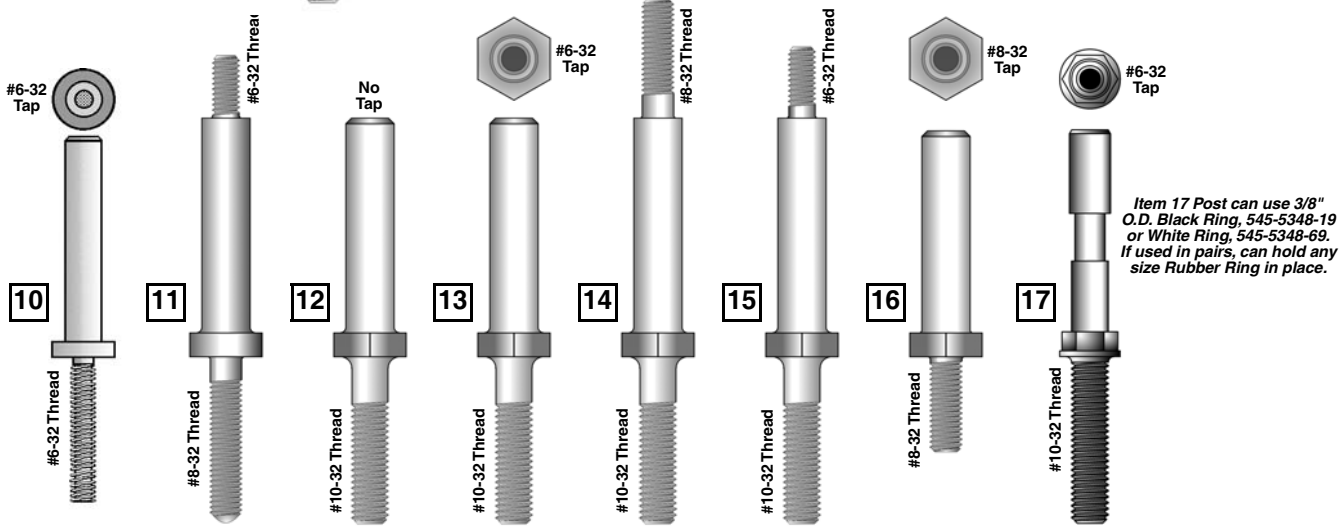
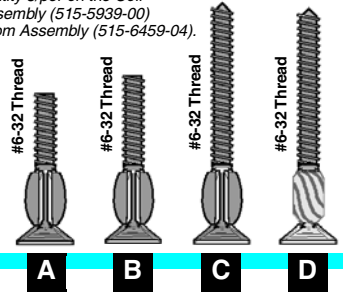


A & B Items A & B Note: Typically used to secure Hex Spacers onto the Playfield Wood or Back Panel.

C Item C Note: Quantity 4 on bottom Cabinet Speaker Grill (Qty. 4) (also requires #6-32 Nylon Stop Nut, 240-5005-00).

D Item D Note: Quantity 3/per on the Coil Bracket Welded Assembly (515-5939-00) in the Bumper Bottom Assembly (515-6459-04).

A - D Items A-D Note: The "Fins" keep the screw from turning inside the wood hole.



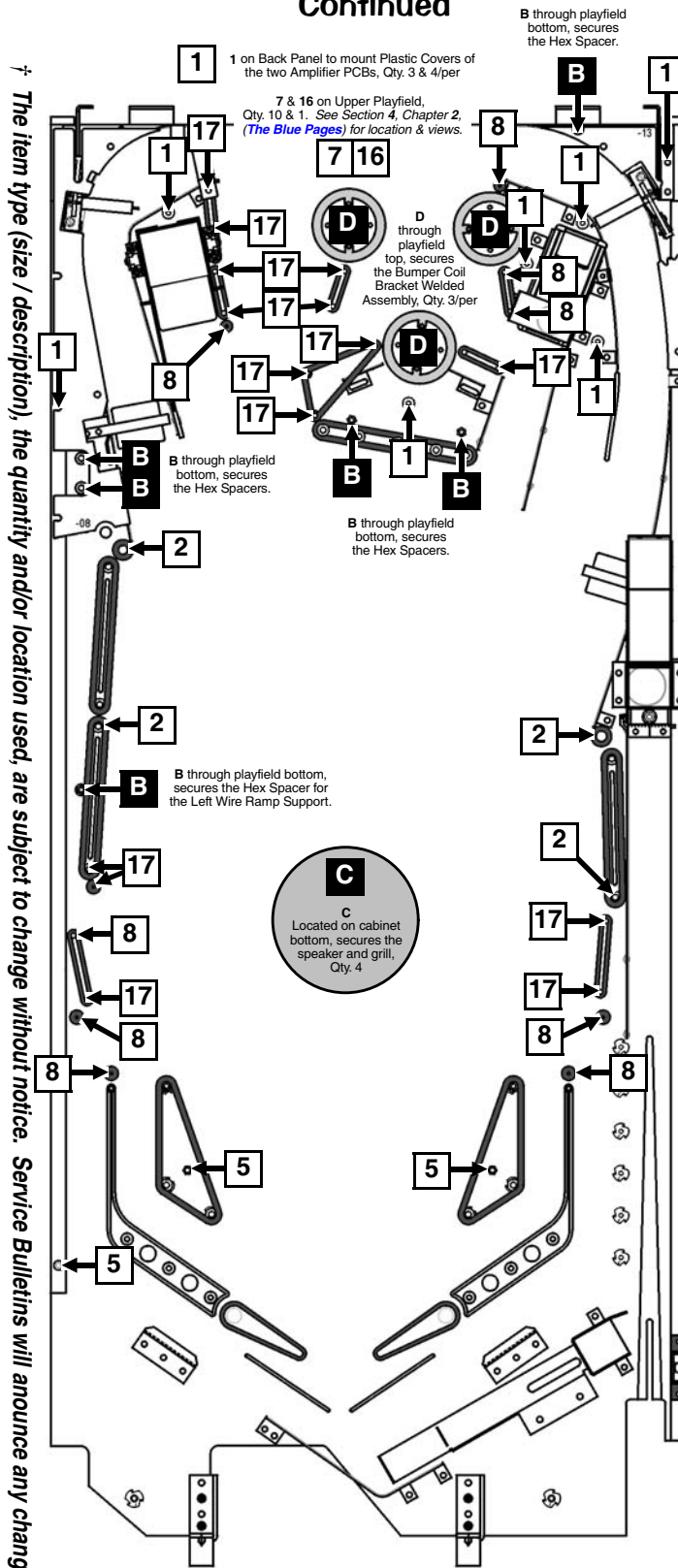
Sec. 4: Parts Id. ...

Nr.	METAL POSTS	QTY.	SPI PART Nr.	Nr.	METAL POSTS	QTY.	SPI PART Nr.
1	Post [Fasten] #6-32 Thread // Wood Scr.	14	530-5010-02	12	Post [Hex Base] NO TAP // 10-32 Thread	15	530-5332-00
2	Post [Fasten] #6-32 Thread // #6-32 Thread	4	530-5012-02	13	Post [Hex Bs.] #6-32 TAP // #10-32 Thread	1	530-5332-01
3	Post [Fasten] #8-32 Thread // #6-32 Thread		530-5008-00	14	Post [Hex Bs.] #8-32 Thread // #10-32 Thread	15	530-5332-02
4	Post Brass [Adjustable, Sliding] #8-32 Thread		530-5621-00	15	Post [Hex Bs.] #6-32 Thread // #10-32 Thread	15	530-5332-03
5	Mini-Post Wood Screw (no cut-away)	3	530-5004-01	16	Post [Hex Bs.] #8-32 TAP // #8-32 Thread	1	530-5332-04
6	Mini-Post Wood Screw		530-5004-00	17	Post [Hex Bs.+Groove] #6-32 TAP // #10-32 Thr.	15	530-5679-00
7	Mini-Post MS // #10-32 .4" Thread	10	530-5005-01				
8	Mini-Post MS // #10-32 .875" Thread	9	530-5005-00				
9	Post [Fasten] #6-32 Thread // Wood Screw		530-5263-01				
10	Post #6-32 Tap // #6-32 Thread		530-5127-00				
11	Post [Fasten] #6-32 Thread // #8-32 Thread		530-5007-00				
		Nr. FIN SHANK SCREWS		QTY.		SPI PART Nr.	
		A #6-32 X 3/4" Fin Shank Screw		237-5921-02			
		B #6-32 X 7/8" Fin Shank Screw		6 237-5921-04			
		C #6-32 X 1 1/4" Fin Shank Screw		4 237-5883-00			
		D #6-32 X 1 3/16" Spiral Fin Shank Screw		8 237-5957-00			

† The item type (size / description), the quantity and/or location used, are subject to change without notice. Service Bulletins will announce any changes, if warranted.

Playfield Top & Bottom - Metal Posts & Fin Shank Screws

Continued

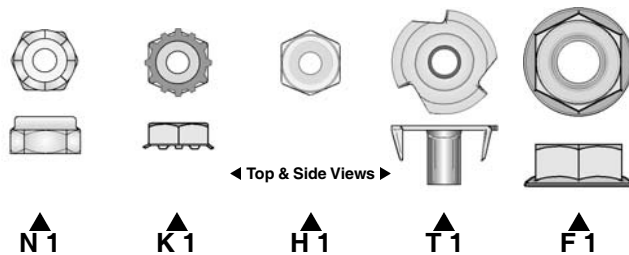


† The item type (size / description), the quantity and/or location used, are subject to change without notice. Service Bulletins will announce any changes, if warranted.

Take Note:

Legend Note:
 Items noted with a white square are Metal Posts.
 Items noted with a black square are Fin Shank Screws.

Playfield Top & Bottom - Nylon Stop, KEPS, Hex, T-, Flange, Pal & Wing Nuts* (Actual Size) †



Nr.	NYLON STOP NUTS*	QTY.	SPI PART Nr.
N1	#6-32 Nylon Stop Nut	60	240-5005-00
N2	#6-32 N.S. Nut (with 1/4" Hex Body)		240-5010-00
N3	#8-32 Nylon Stop Nut	46	240-5102-00
N4	#10-32 Nylon Stop Nut	36	240-5203-00
N5	#10-24 Nylon Stop Nut	2	240-5206-00
<i>Item N5 used with #10-24 X 1-3/4" Carriage Bolt Square Neck Black (231-5022-00) located in the Cabinet for the Roto Lock (Male) (355-5006-01).</i>			
N6	#4-40 Nylon Stop Nut		240-5303-00
N7	#4-40 (18/8 Stainless) Nylon Stop Nut		240-5303-01
N8	5/16"-18 Nylon Stop Nut		240-5316-00

Nr.	KEPS NUTS*	QTY.	SPI PART Nr.
K1	#6-32 Keps Nut (with Star Washer)	19	240-5008-00
K2	#6-32 Keps Nut (with 1/4" Hex Body)		240-5011-00
K3	#8-32 Keps Nut		240-5104-00
K4	#10-32 Keps Nut	1	240-5208-00
K5	#10-24 Keps Nut	14	240-5207-00
K6	#4-40 Keps Nut		240-5318-00

Nr.	HEX NUTS*	QTY.	SPI PART Nr.
H1	#6-32 Hex Nut (No Star Washer)	4	240-5004-00
H2	#8-32 Hex Nut		240-5103-00
H3	#10-32 Hex Nut		240-5201-00
H4	#10-24 Hex Nut	2	240-5202-00
<i>Item H4 used with #10-24 X 1" Carriage Bolt Square Neck Black (231-5021-00) located in the Cabinet for the Side Armor Rear (towards Backbox).</i>			
H5	#10-32 X 3/8" Hex Nut		240-5209-00
H6	3/4-16 Hex Nut		240-5315-00
H7	#2-56 Hex Nut	4	240-5301-00
H8	7/8"-14 Hex Nut		240-5317-00

Nr.	T-NUTS*	QTY.	SPI PART Nr.
T1	#6-32 T-Nut	30	240-5002-00
T2	#6-32 T-Nut (with Side Cut Off)		240-5002-01
T3	#8-32 T-Nut	23	240-5101-00
T4	#10-32 (Black Oxide) T-Nut		240-5007-00
T5	#10-32 T-Nut (with Side Cut Off)		240-5205-00
T6	#10-32 X 5/16" T-Nut		240-5204-00
T7	#10-24 T-Nut		240-5200-00

Nr.	FLANGE NUT*	QTY.	SPI PART Nr.
F1	1/4" X 20 Flange Nut		240-5300-00
<i>Item F1 used with 1/4-20 X 1-1/4 Sq. Neck Carriage Bolt Black (231-5003-00) located in the Cabinet for the Slide Armor (Front) and Pivot Hinges.</i>			

Nr.	PAL NUTS*	QTY.	SPI PART Nr.
P1	Plastic Pal Nut (on Flipper Buttons)	10	240-5003-00
P2	Metal Pal Nut (on Flipper Buttons)	2	240-5003-01

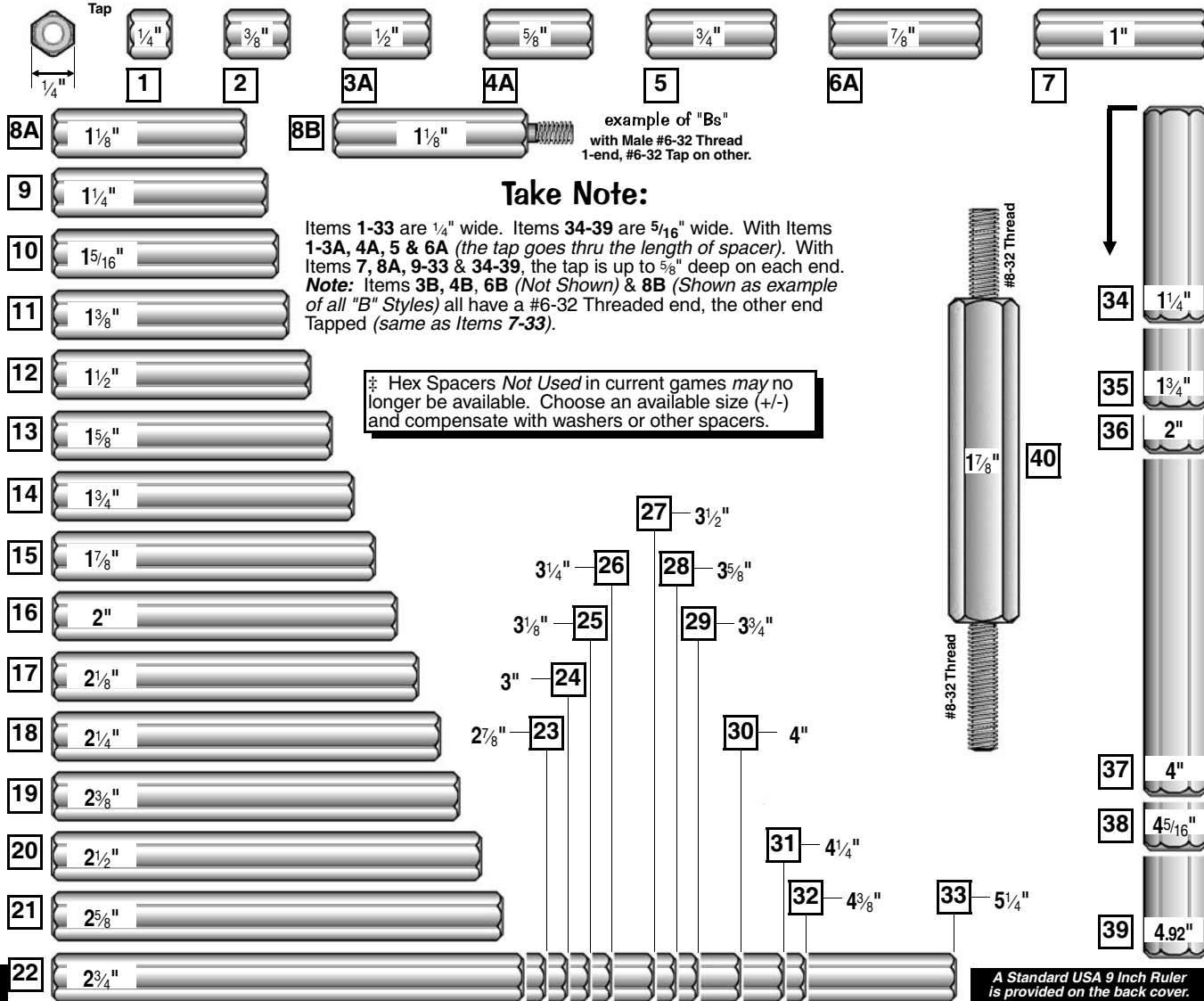
Nr.	WING NUTS*	QTY.	SPI PART Nr.
W1	#6-32 Wing Nut		240-5001-00
W2	#8-32 Wing Nut		240-5100-00
W3	#10-24 Wing Nut		240-5211-00
W4	1/4"-20 Wing Nut		240-5302-00
W5	1/4"-20 Toggle Wing		240-5324-00

* Not Shown: Items N2-N8, K2-K6, H2-H8, T2-T7, P1-P2 & W1-W5

Sec. 4: Parts Id. ...

Playfield Top - Hex Spacers (Actual Size) †

Hex Spacers:
#6-32
Tap



Take Note:

Items 1-33 are 1/4" wide. Items 34-39 are 5/16" wide. With Items 1-3A, 4A, 5 & 6A (the tap goes thru the length of spacer). With Items 7, 8A, 9-33 & 34-39, the tap is up to 5/8" deep on each end. **Note:** Items 3B, 4B, 6B (Not Shown) & 8B (Shown as example of all "B" Styles) all have a #6-32 Threaded end, the other end Tapped (same as Items 7-33).

‡ Hex Spacers Not Used in current games may no longer be available. Choose an available size (+/-) and compensate with washers or other spacers.

Sec. 4: Parts Id. ...

Nr.	HEX SPACERS	QTY.	SPI PART Nr.	Nr.	HEX SPACERS	QTY.	SPI PART Nr.
1	1/4" X 1/4" : #6-32 Tap (both ends)		254-5008-00	19	2 3/8" X 1/4" : #6-32 Tap (both ends)	2	254-5008-28
2	3/8" X 1/4" : #6-32 Tap (both ends)		254-5008-12	20	2 1/2" X 1/4" : #6-32 Tap (both ends)		254-5008-16
3A	1/2" X 1/4" : #6-32 Tap (both ends)	4	254-5008-03	21	2 5/8" X 1/4" : #6-32 Tap (both ends)		254-5008-08
3B*	Identical to 3A with #6-32 Thread end		254-5024-03	22	2 3/4" X 1/4" : #6-32 Tap (both ends)	3	254-5008-15
4A	5/8" X 1/4" : #6-32 Tap (both ends)	1	254-5008-02	23	2 7/8" X 1/4" : #6-32 Tap (both ends)		254-5008-31
4B*	Identical to 4A with #6-32 Thread end		254-5024-02	24	3" X 1/4" : #6-32 Tap (both ends)		254-5008-14
5	3/4" X 1/4" : #6-32 Tap (both ends)	10	254-5008-04	25	3 1/8" X 1/4" : #6-32 Tap (both ends)		254-5008-19
6A	7/8" X 1/4" : #6-32 Tap (both ends)		254-5008-05	26	3 1/4" X 1/4" : #6-32 Tap (both ends)		254-5008-26
6B*	Identical to 6A with #6-32 Thread end		254-5024-05	27	3 1/2" X 1/4" : #6-32 Tap (both ends)		254-5008-27
7	1" X 1/4" : #6-32 Tap (both ends)		254-5008-06	28	3 5/8" X 1/4" : #6-32 Tap (both ends)		254-5008-25
8A	1 1/8" X 1/4" : #6-32 Tap (both ends)		254-5008-17	29	3 3/4" X 1/4" : #6-32 Tap (both ends)		254-5008-36
8B	Identical to 8A with #6-32 Thread end		254-5024-17	30	4" X 1/4" : #6-32 Tap (both ends)		254-5008-21
9	1 1/4" X 1/4" : #6-32 Tap (both ends)	3	254-5008-11	31	4 1/4" X 1/4" : #6-32 Tap (both ends)		254-5008-30
10	1 5/16" X 1/4" : #6-32 Tap (both ends)	2	254-5008-34	32	4 3/8" X 1/4" : #6-32 Tap (both ends)		254-5008-29
11 ‡	1 3/8" X 1/4" : #6-32 Tap (both ends)		254-5008-33	33	5 1/4" X 1/4" : #6-32 Tap (both ends)		254-5008-35
12 ‡	1 1/2" X 1/4" : #6-32 Tap (both ends)	1	254-5008-09	34	1 1/4" X 5/16" : #6-32 Tap (both ends)		254-5018-09
13 ‡	1 5/8" X 1/4" : #6-32 Tap (both ends)		254-5008-13	35	1 3/4" X 5/16" : #6-32 Tap (both ends)		254-5018-06
14 ‡	1 3/4" X 1/4" : #6-32 Tap (both ends)		254-5008-10	36	2" X 5/16" : #6-32 Tap (both ends)		254-5018-07
15 ‡	1 7/8" X 1/4" : #6-32 Tap (both ends)		254-5008-20	37	4" X 5/16" : #6-32 Tap (both ends)		254-5018-03
16 ‡	2" X 1/4" : #6-32 Tap (both ends)		254-5008-07	38	4 5/16" X 5/16" : #6-32 Tap (both ends)		254-5018-00
17 ‡	2 1/8" X 1/4" : #6-32 Tap (both ends)		254-5008-32	39	4.92" X 5/16" : #6-32 Tap (both ends)		254-5018-04
18 ‡	2 1/4" X 1/4" : #6-32 Tap (both ends)		254-5008-18	40	1 7/8" X 3/8" : #8-32 Thread (both ends)		530-5285-00

† The item type (size / description), the quantity and/or location used, are subject to change without notice. Service Bulletins will announce any changes, if warranted.

Playfield Top - Hex Spacers Continued

3A
5

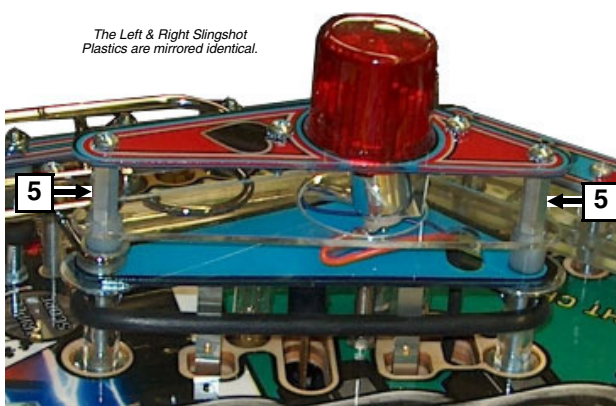
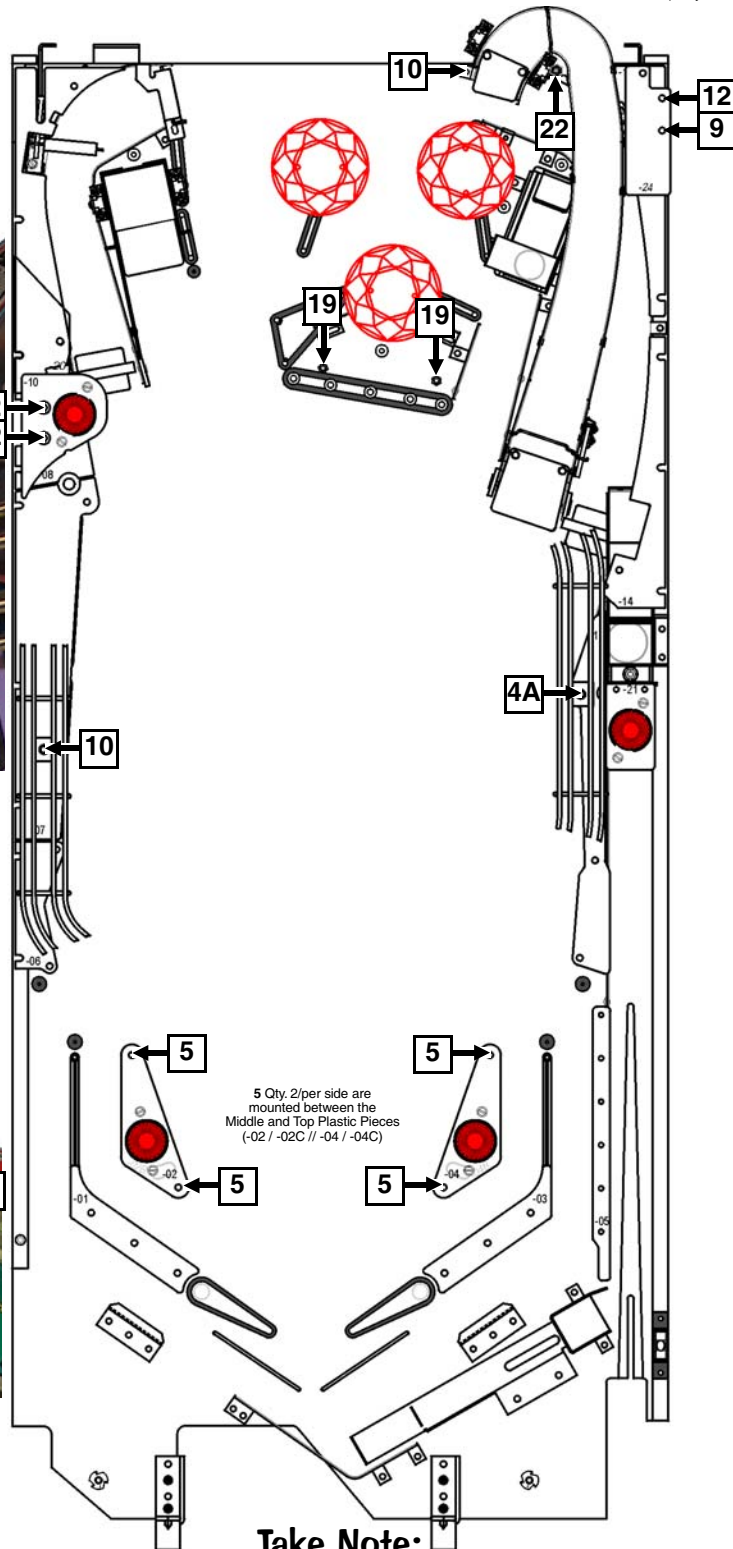
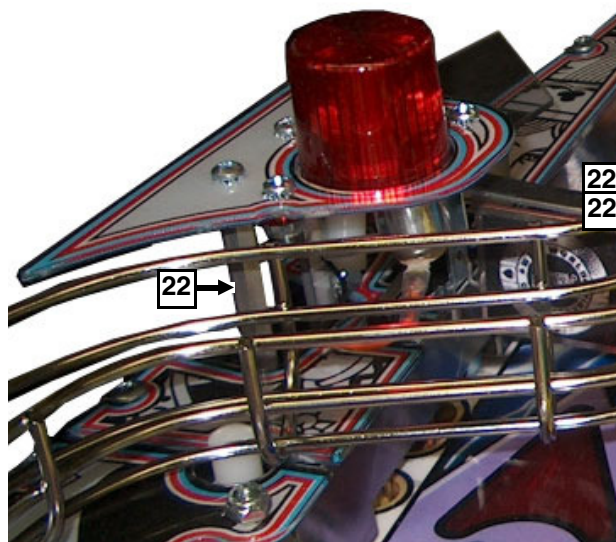
3A & 5 secures the Display Cover on the Dot Display, Qty. 4 & 2 (see Backbox - Parts).

The item type (size / description), the quantity and/or location used, are subject to change without notice. Service Bulletins will announce any changes, if warranted.



5 secures the Ball Stop Bracket to the Back Panel, Qty. 4

9 secures the Cover to the Ball Stop (on the Back Panel), Qty. 2

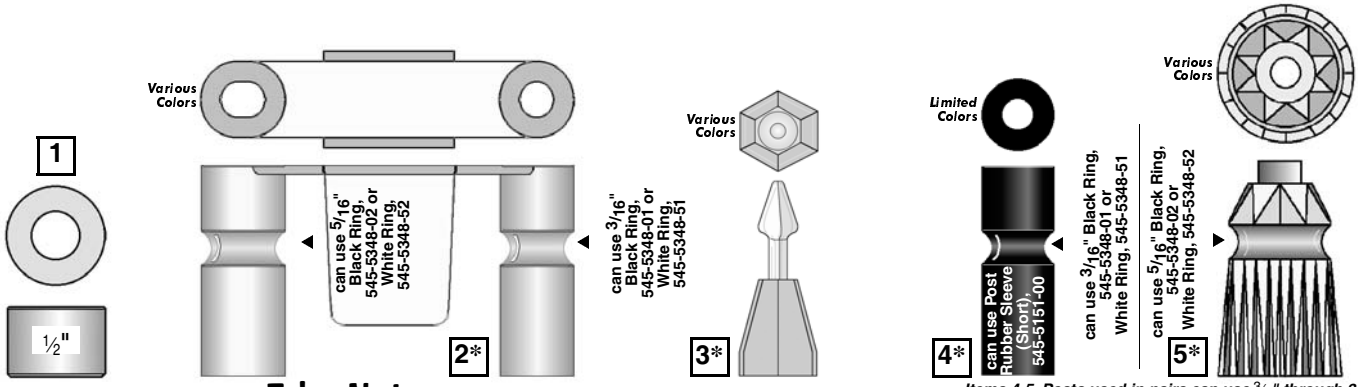


Take Note:

Legend Note:
Items noted with a white square are Hex Spacers.

Sec. 4: Parts Id. ...

Playfield Top - Plastic Posts & Spacers & Metal Spacers (Actual Size) †



Take Note:

PLASTIC PART COLOR CHART

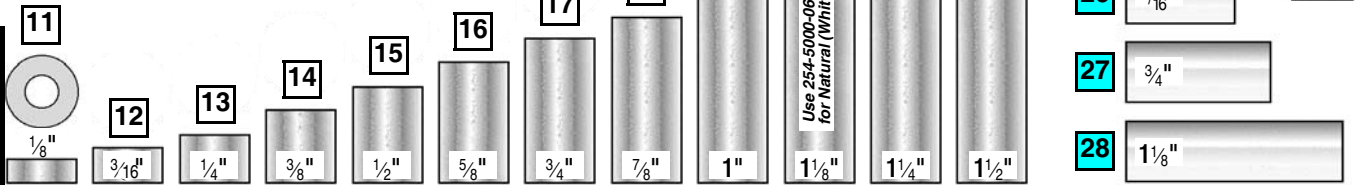
Nr.	Color	Nr.	Color	Nr.	Color
-00	Black	-06	Yellow	-12	Fluor. Blue
-01	Clear	-07	Orange	-13	Teal Green
-02	Red	-08	White	-14	Gray
-03	Amber	-09	Purple	-15	Luminescent
-04	Green	-10	Fluor. Orange	-16	Gold
-05	Blue	-11	Fluor. Green		

* Items 2 - 5 come in various colors (may not be available in every color). Item 4 is currently only available in the color(s) stated in this game manual (other colors used in prior games may no longer be available). The "-XX" or last 2-Digits in Part N^os which come in various colors, should be replaced with the desired 2-Digit N^o from the above Color Chart. Some colors may no longer be available for desired item.

† Items 6 through 9 dimensions are measured from bottom to just under the cut-away. Item 30 dimension is measured from top-to-top of curve. See pictorials with Items 9 & 30.

Take Note:

If any one of Items 11-23 Plastic Spacers is not available in the size required, order the smaller sized spacers required to stack sizes together until appropriate size is achieved (e.g. If 1 1/8" is needed but unavailable, order a 1/2" + 5/8" & stack to = 1 1/8").



Nr.	PLASTIC POSTS & SPACERS	QTY.	SPI PART Nr.	Nr.	PLASTIC POSTS & SPACERS	QTY.	SPI PART Nr.
1	3/8" X 1/2" Metal Spacer		530-5099-00	14	3/8" X 3/8" Plastic Spacer Gray	2	254-5000-12
2**	Top Lane Plastic Mini-Lite Hood (Clr)		550-5061-XX	15	1/2" X 3/8" Plastic Spacer Gray	1	254-5000-01
Item 2 typically secured by: #6-32 X 1-3/4" PPH MS (Zinc) (Qty. 2/per) (237-5511-00) and Washer 9/64" X 5/16" OD X 1/32" (Qty. 2/per) (242-5017-00), if used.				16	5/8" X 3/8" Plastic Spacer Gray	6	254-5000-14
3**	Mini-Jewel Plastic Post (Clear)	7	550-5052-01	17	3/4" X 3/8" Plastic Spacer Gray	2	254-5000-07
Item 3 typically secured by: #6 X 3/8" HWH AB (Zinc) (Qty. 1/per) (234-5000-00)				18	7/8" X 3/8" Plastic Spacer Gray		254-5000-11
4**	1 1/16" 1-Groove Plastic Post (Black)		550-5059-00	19	1" X 3/8" Plastic Spacer Gray or Black		254-5000-04
	1 1/16" 1-Groove Plastic Post (Clear)	31	550-5059-01	20	1 1/8" X 3/8" Plastic Spacer Gray		254-5000-06
5**	1-Groove Jewel Plastic Post (Clear)	3	550-5034-01		1 1/8" X 3/8" Plastic Spacer Natural	2	254-5000-06N
Items 4 & 5 typically secured by: Post Fastening Screw #6-32 Top / #6-32 Bottom (Qty. 1/per) (530-5012-02, Item 6 Page 69).				21	1 1/4" X 3/8" Plastic Spacer Gray	3	254-5000-05
6 †	1/4" Sif. Rtn. Plastic Spacer White	16	254-5007-02	22	1 1/2" X 3/8" Plastic Spacer Gray	2	254-5000-08
7 †	3/8" Sif. Rtn. Plastic Spacer White	8	254-5007-01	23	1 5/16" X 3/8" Plastic Spacer Gray		254-5000-15
8 †	5/8" Sif. Rtn. Plastic Spacer White		254-5007-00	24	1/4" X 5/16" X .144" I.D. Metal Spacer		254-5014-03
9 †	3/4" Sif. Rtn. Plastic Spacer White		254-5007-03	25	1/2" X 5/16" X .144" I.D. Metal Spacer		254-5014-00
10	1/2" X 1/4" Plastic Spacer White (Narrow)		254-5000-03	26	9/16" X 5/16" X .144" I.D. Metal Spacer		254-5014-04
11	1/8" X 3/8" Plastic Spacer Gray		254-5000-19	27	3/4" X 5/16" X .144" I.D. Metal Spacer		254-5014-01
12	3/16" X 3/8" Plastic Spacer Gray	5	254-5000-18	28	1 1/8" X 5/16" X .144" I.D. Metal Spacer		254-5014-02
13	1/4" X 3/8" Plastic Spacer Gray	3	254-5000-02	29	1" X 5/16" X .144" I.D. Metal Spacer		254-5001-00
				30 †	7/8" Plastic Spacer Support (Dual-Locking)		254-5039-14

Sec. 4: Parts Id. ...

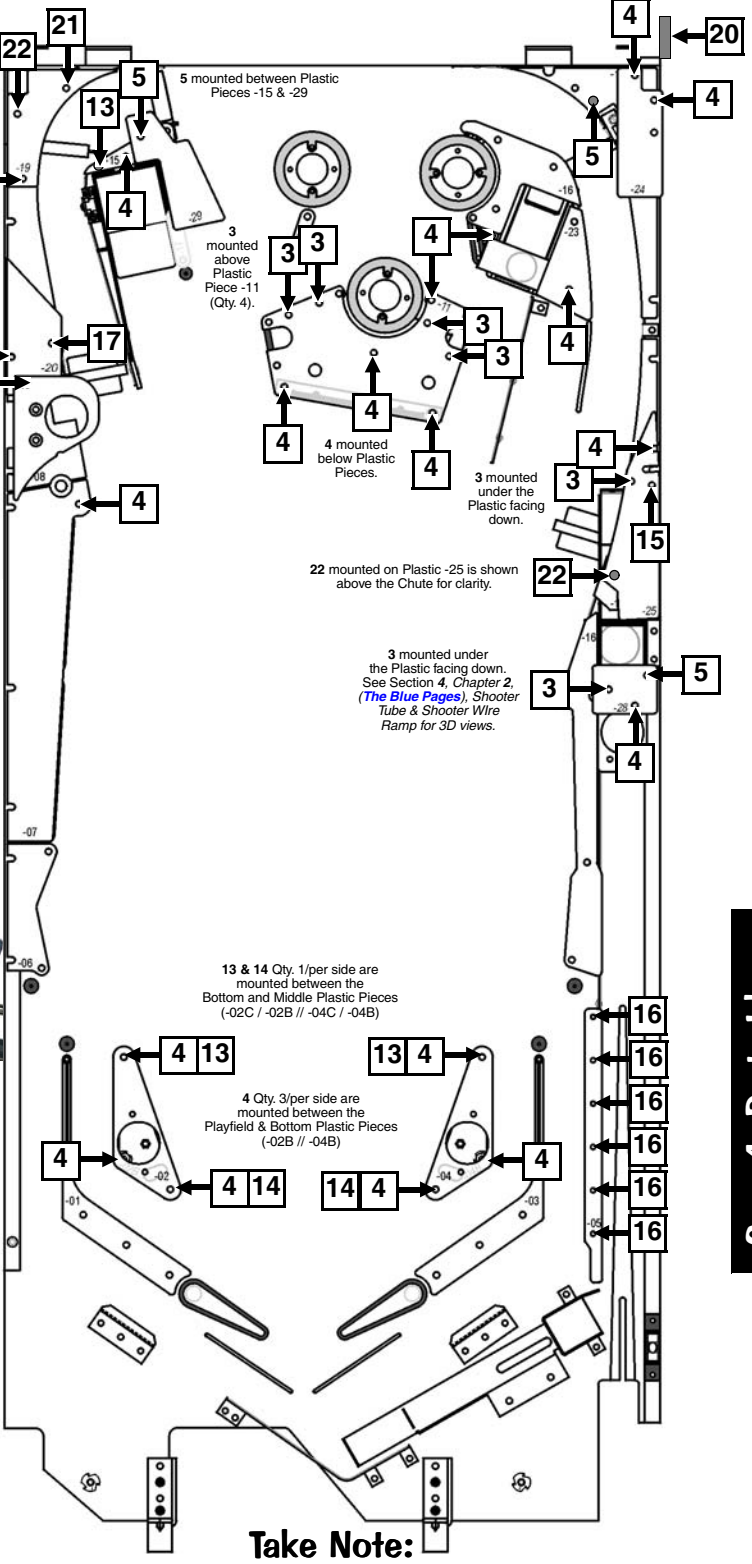
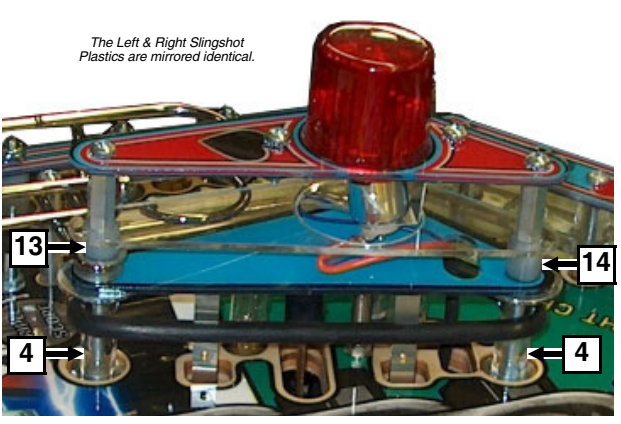
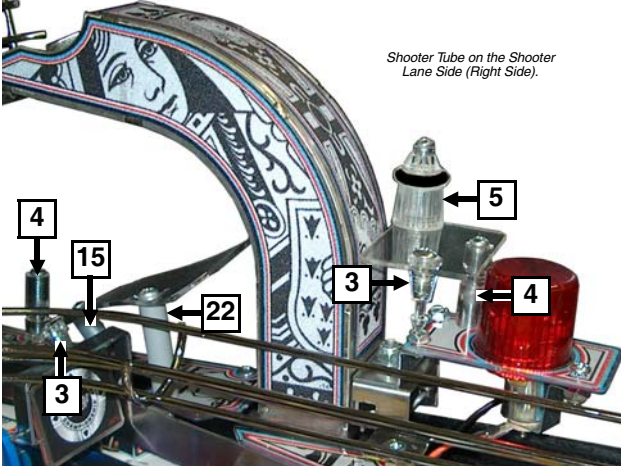
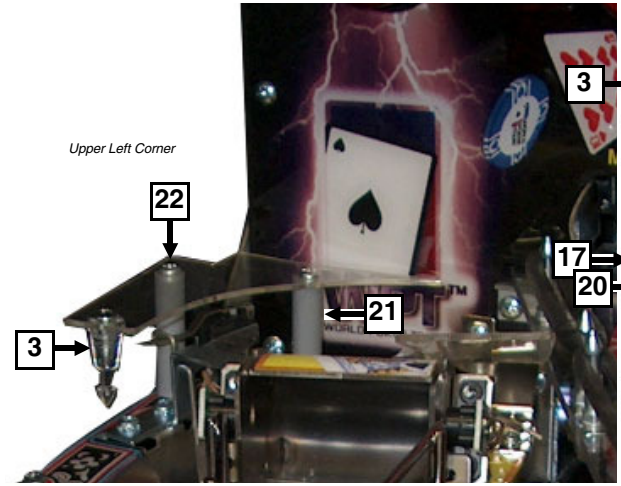
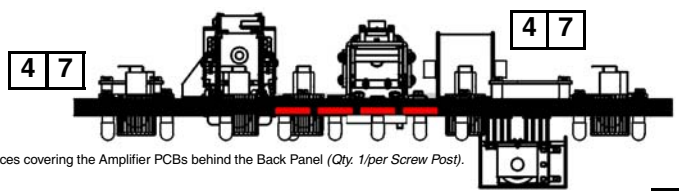
† The item type (size / description), the quantity and/or location used, are subject to change without notice. Service Bulletins will announce any changes, if warranted.



Playfield Top - Plastic Posts & Spacers & Metal Spacers Continued

- 6** **6 Backbox:**
CPU/Sound PCB (Qty. 2);
I/O Power Driver PCB (Qty. 4);
(see Backbox - Parts).
- 6** **6 Under Playfield:**
9X Lamp Mounting Bracket (Qty. 4);
7X Lamp Mounting Bracket (Qty. 6);
(see Playfield Bottom - Miscellaneous
Parts and Brackets).
- 12** **12 Under Playfield:**
Set-Up Mini-Driver PCB (Qty. 1);
14X LED Dot Display PCB (Qty. 4)

The item type (size / description), the quantity and/or location used, are subject to change without notice. Service Bulletins will announce any changes, if warranted.

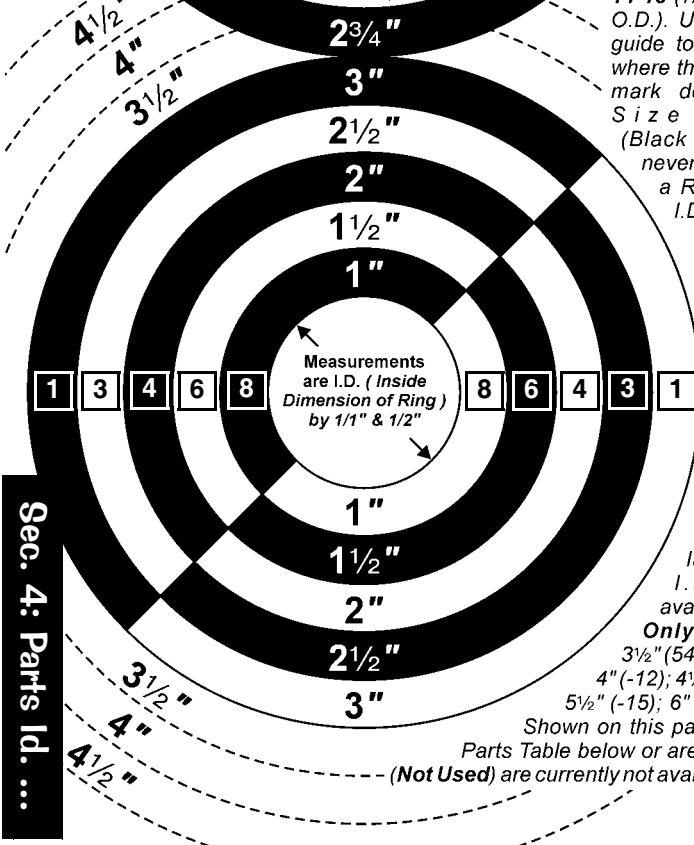
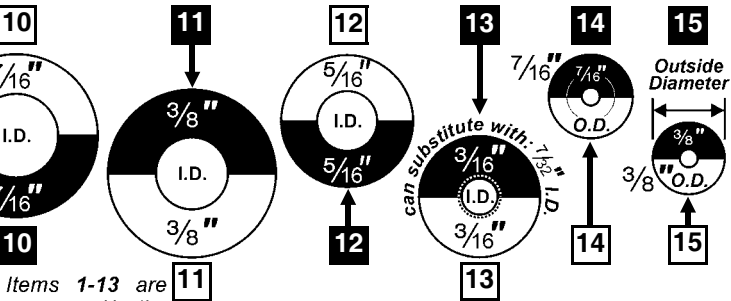
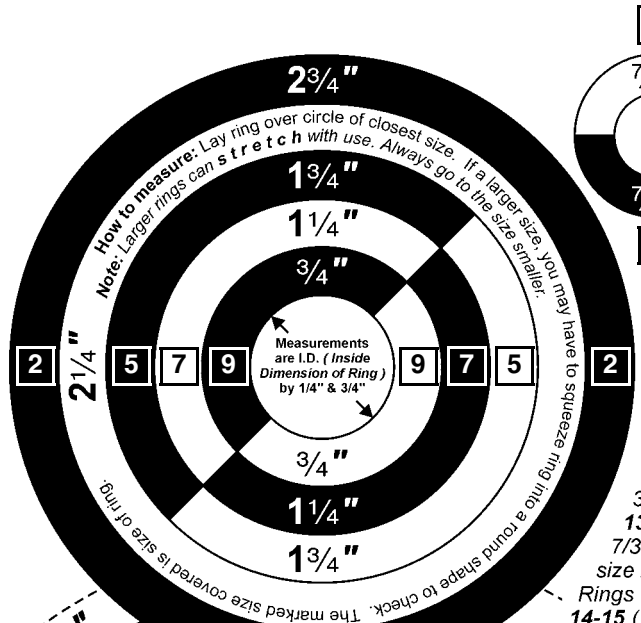


Take Note:

Legend Note:
Items noted with a white square are Plastic Posts & Spacers.

Sec. 4: Parts Id. ...

P/F Top & Bot. - Rubber Parts Black ■, White □ & Blue ■, (Rings Actual Size) †



Items 1-13 are measured by the Inside Diameter (I.D.). Items 1-9 and 11 are approximately 1/4 inch thick. Items 10, 12-15 are approximately 3/16 inch thick. Item 13 can also be a 7/32 inch I.D. Ring. The size is imprinted on all Rings except for Items 14-15 (7/16 inch O.D. & 3/8 inch O.D.). Use this page as a guide to measure rings where the size imprint or mark does not exist. Size 2 1/4 inch I.D. (Black or White) was never used. Choose a Ring Size +/- 1/4 inch I.D. if required.

Note: Sizes larger than 3 inch I.D. currently available in Black Only (Not Used): 3 1/2" (545-5348-11); 4" (-12); 4 1/2" (-13); 5" (-14); 5 1/2" (-15); 6" (-16). Sizes Not Shown on this page, listed in the Parts Table below or are noted with N/U (Not Used) are currently not available.

Nr.	RUBBER RINGS	QTY.	SPI PART Nr.
1	3" I.D. Rubber Ring BLACK		545-5348-10
	3" I.D. Rubber Ring WHITE		545-5348-60
2	2 3/4" I.D. Rubber Ring BLK		545-5348-20
	2 3/4" I.D. Rubber Ring WHT	N/U	545-5348-70
3	2 1/2" I.D. Rubber Ring BLK	2	545-5348-09
	2 1/2" I.D. Rubber Ring WHT		545-5348-59
4	2" I.D. Rubber Ring BLACK	4	545-5348-08
	2" I.D. Rubber Ring WHITE		545-5348-58
5	1 3/4" I.D. Rubber Ring BLK		545-5348-21
	1 3/4" I.D. Rubber Ring WHT	N/U	545-5348-71
6	1 1/2" I.D. Rubber Ring BLK		545-5348-07
	1 1/2" I.D. Rubber Ring WHT		545-5348-57
7	1 1/4" I.D. Rubber Ring BLK	3	545-5348-06
	1 1/4" I.D. Rubber Ring WHT		545-5348-56
8	1" I.D. Rubber Ring BLACK	6	545-5348-05
	1" I.D. Rubber Ring WHITE		545-5348-55
9	3/4" I.D. Rubber Ring BLACK	4	545-5348-04
	3/4" I.D. Rubber Ring WHITE		545-5348-54
10	7/16" I.D. Rubber Ring BLK		545-5348-18
	7/16" I.D. Rubber Ring WHT		545-5348-68
11	3/8" I.D. Rubber Ring BLACK		545-5348-03
	3/8" I.D. Rubber Ring WHITE	N/U	545-5348-53
12	5/16" I.D. Rubber Ring BLK	1	545-5348-02
	5/16" I.D. Rubber Ring WHT		545-5348-52
13	3/16" I.D. Rubber Ring BLK	2	545-5348-01
	3/16" I.D. Rubber Ring WHT		545-5348-51
14	7/16" O.D. Rubber Ring BLK	56	545-5348-17
	7/16" O.D. Rubber Ring WHT		545-5348-67
15	3/8" O.D. Rubber Ring BLK		545-5348-19
	3/8" O.D. Rubber Ring WHT		545-5348-69
16	Small Flipper BLACK Ring (Soft Duro)	2	545-5207-00
	Small Flipper RED Ring (Soft Duro)		545-5207-22
	Large Flipper BLACK Ring (50 Duro)	2	545-5277-00
	Large Flipper YELLOW Ring (50 Duro) (use -06 40 Duro)		545-5277-04
17	Large Flipper WHITE Ring (50 Duro)		545-5277-08
	Large Flipper RED Ring (Soft Duro)		545-5277-22
18	O-Ring 11/32" I.D. X 7/32" O.D. X 1/16"		545-5850-00

Note: Item 14, 7/16" O.D. Black Rings (Qty. 44 of 52) are used to cushion the Bayonet Sockets under the playfield (between bracket & playfield).

Take Note:

An asterisk (*) indicates view of item on the Assembly Drawing only (for location see next page). For better view(s), see Drawings for Major Assemblies... (The Blue Pages), Section 4, Chapter 2, (Page 81), (view Table of Contents for exact page).

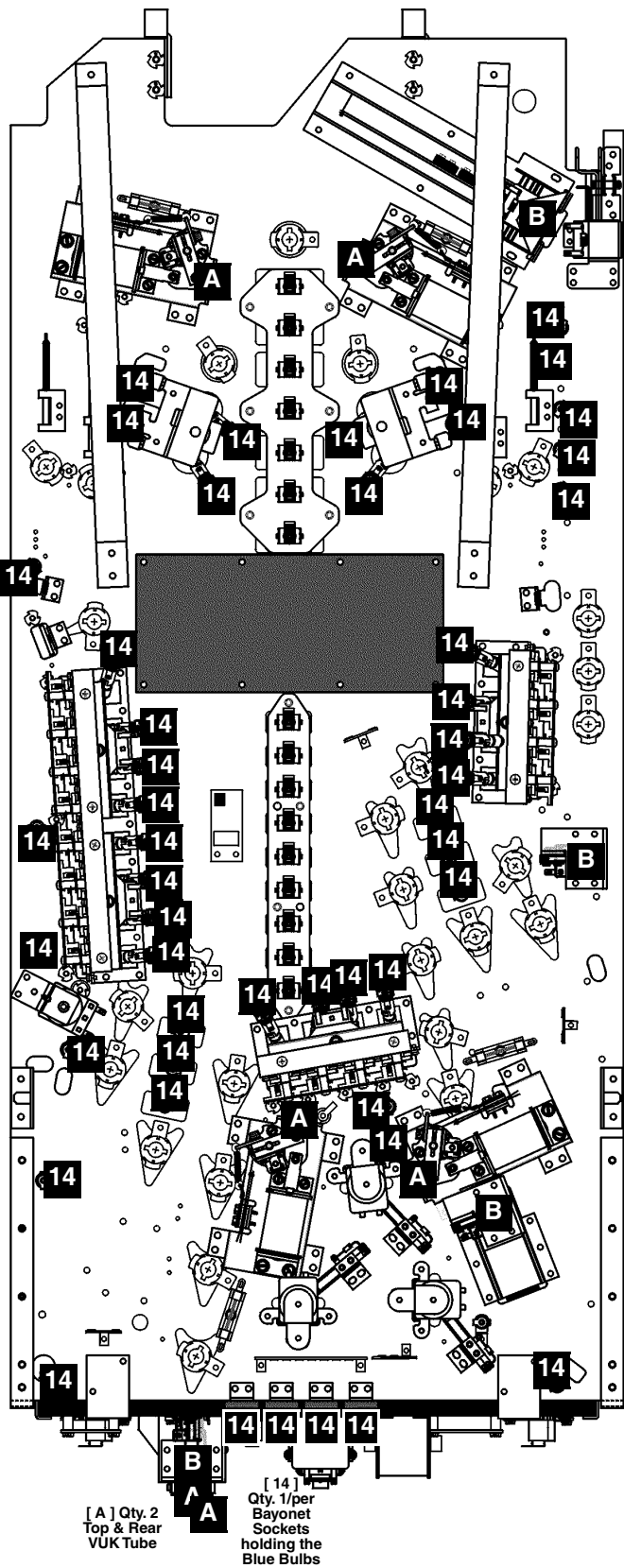
Legend Note: Items noted with a black square ■ are Black Rubber Parts. Items noted with a white square □ are White Rubber Parts.

Nr.	RUBBER BUMPER PADS	QTY.	SPI PART Nr.
A*	Bumper BLK Pad (Lg. w/ grommet)	7	545-5428-00
Item B are located on Flipper Assemblies. See next page for location.			
B*	Bumper BLK Pad (Sm. w/ grommet)	5	545-5105-00
Item B are located on multiple assemblies. See next page for location.			
C*	Bumper BLUE Pad (on Flat Rail)	1	626-5066-00
D*	Bumper BLUE Pad (on Rt. Ramp)	2	626-5067-00

Nr.	RBR. BUMPER POST SLVS.	QTY.	SPI PART Nr.
E*	Bumper BLACK Post Sleeve (Tall)		545-5308-00
	Bumper WHITE Post Sleeve (Tall)		545-5308-08
F*	Bumper Post Sleeve (Short)		545-5151-00

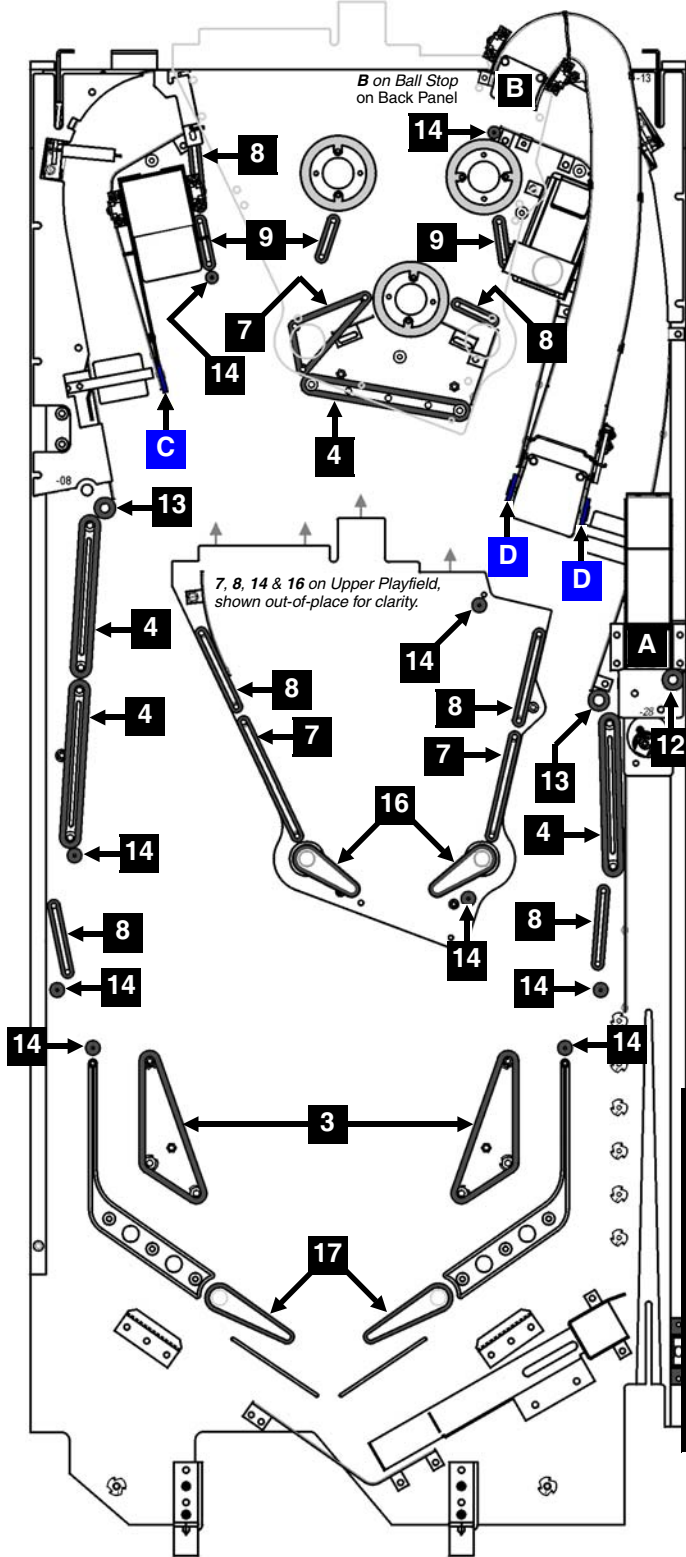
† The item type (size / description), the quantity and/or location used, are subject to change without notice. Service Bulletins will announce any changes, if warranted.

The item type (size / description), the quantity and/or location used, are subject to change without notice. Service Bulletins will announce any changes, if warranted.



[A] Qty. 2
Top & Rear
VUK Tube

[14]
Qty. 1/per
Bayonet
Sockets
holding the
Blue Bulbs



B on Ball Stop
on Back Panel

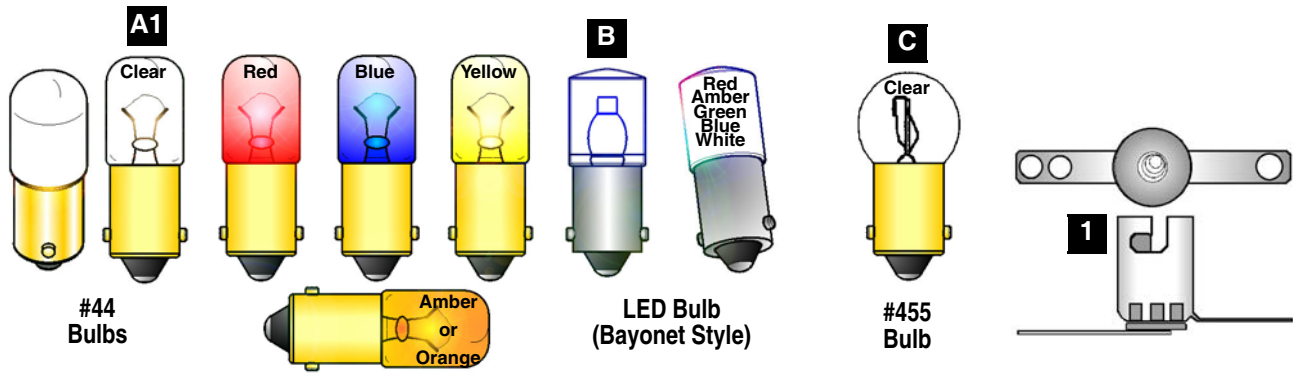
7, 8, 14 & 16 on Upper Playfield,
shown out-of-place for clarity.

Sec. 4: Parts Id. ...

Take Note:

Legend Note:
Items noted with a black square ■ are Black Rubber Parts.
Items noted with a white square □ are White Rubber Parts.
Items noted with a blue square ■ are Blue Rubber Parts.

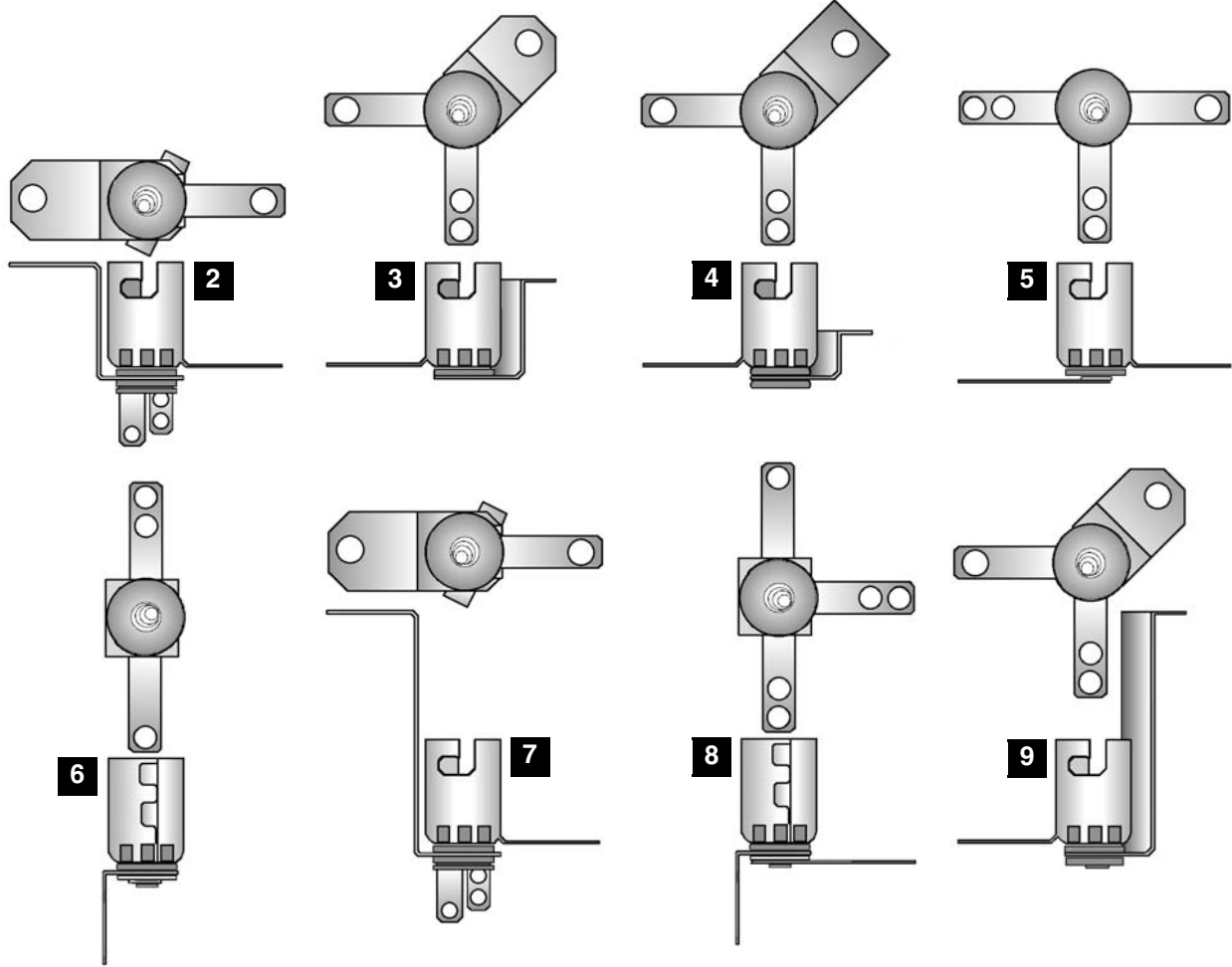
Playfield Top & Bottom - Small Bayonet Sockets & Bulbs (Actual Size) †



#44 Bulbs

LED Bulb (Bayonet Style)

#455 Bulb



Sec. 4: Parts Id. ...

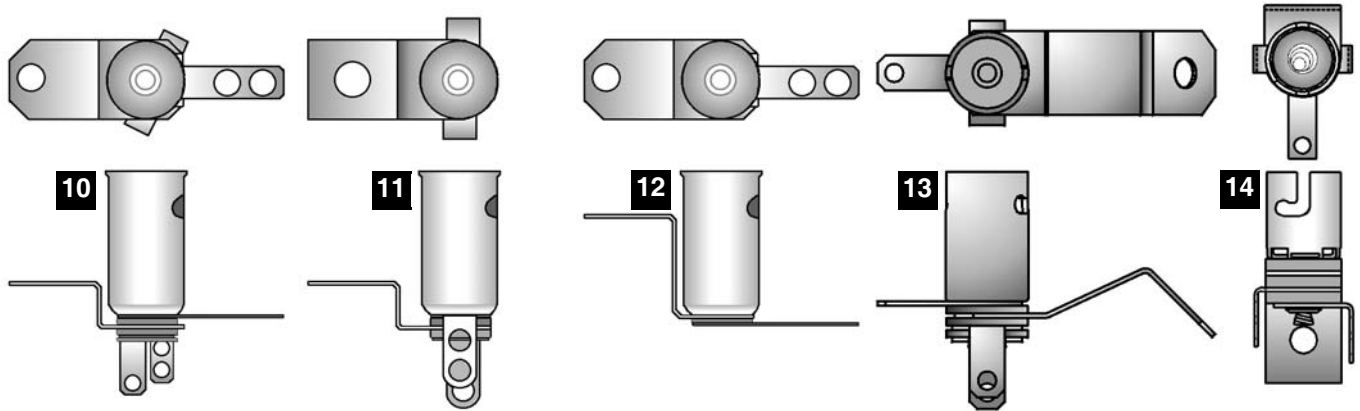
† The item type (size / description), the quantity and/or location used, are subject to change without notice. Service Bulletins will announce any changes, if warranted.

Nr.	BULBS (#44)	QTY.	SPI PART Nr.	Nr.	BULBS (LED & #455)	QTY.	SPI PART Nr.
A	#44 Bulb (Clear) Heavy Filament	61	165-5000-44-HF	B	LED Module (WHT) (12.8v 20-25mA) Bynt.		112-5023-08
	#44 Bulb (Blue)	4	165-5053-05-HF		<i>Item B Note: Different Colors available (not used in this game) - Red (112-5023-02); Amber (112-5023-03); Green (112-5023-04); Blue (112-5023-05);</i>		
	<i>Item A Note: Different Colors available (not used in this game) - Red (165-5053-02-HF); Amber (165-5053-03-HF); Blue (165-5053-05-HF); Orange (165-5053-07-HF)</i>			C	#455 Twinkle Bulb		165-5003-00

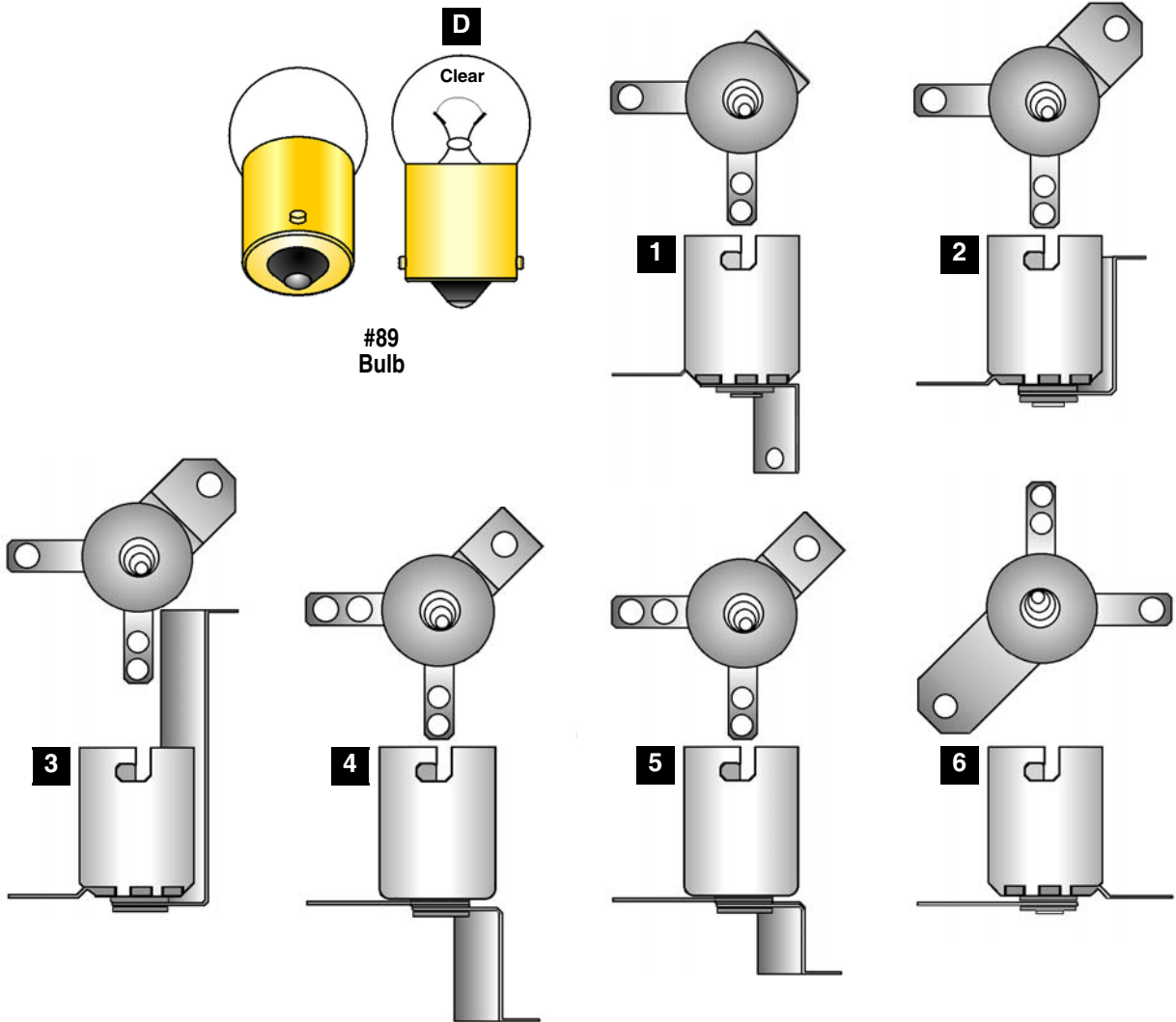
Nr.	SMALL BAYONET SOCKETS	QTY.	SPI PART Nr.	Nr.	SMALL BAYONET SOCKETS	QTY.	SPI PART Nr.
1	2-Lug Staple Down Socket	11	077-5000-00	8	3-Lug Laydown Socket (3 Lugs Flat)		077-5006-00
2	3-Lug Stand-Up Socket (Med. Brkt.)	4	077-5008-00	9	2-Lug Stand-Up Socket (Tall Bracket)		077-5005-00
3	2-Lug Stand-Up Socket (Med. Brkt.)		077-5002-00	10	3-Lug Stand-Up Long Shell Socket		077-5013-00
4	2-Lug Stand-Up Sckt. (Short Bracket)	12	077-5002-31	11	2-Lug Stand-Up Lg. Shell Socket (GIS)	8	077-5031-00
5	3-Lug Staple Down Socket		077-5001-00	12	1-Lug S-U Lg. Shell Sckt. (Med. Brkt.)		077-5012-00
6	2-Lug Laydown Socket		077-5003-00	13	3-Lug S-U Lg. Shell Sckt. (45° Brkt.)	20	077-5035-00
7	3-Lug Stand-Up Socket (Tall Bracket)	6	077-5009-00	14	3-Lug Laydown Socket (2 Lugs Bent)		077-5032-00

Playfield Top & Bot. - Small Bayonet Sockets & Bulbs ■ (Actual Size) † Continued

† The item type (size / description), the quantity and/or location used, are subject to change without notice. Service Bulletins will announce any changes, if warranted.



Playfield Bottom - Large Bayonet Sockets & Bulbs ■ (Actual Size) †

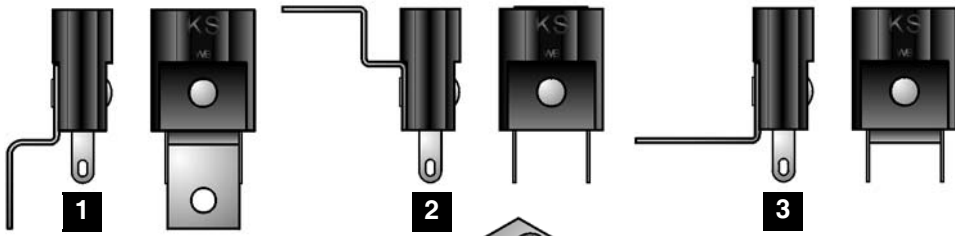
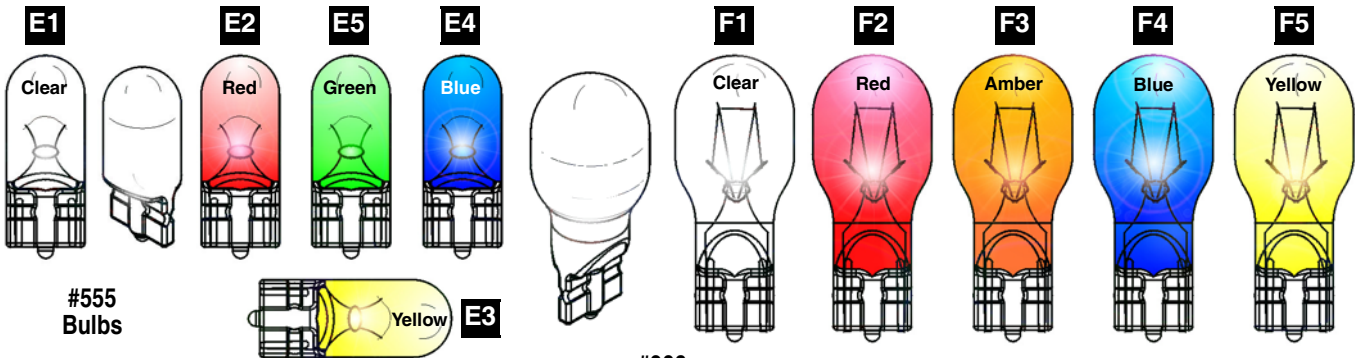


Nr.	BULBS (#89)	QTY.	SPI PART Nr.
D	#89 Bulb Heavy Filament	10	165-5000-89-HF

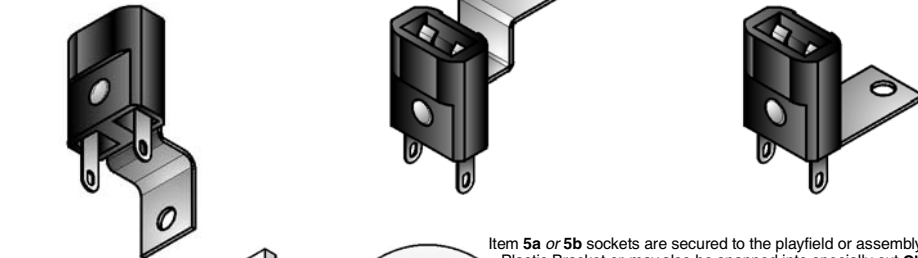
Nr.	LARGE BAYONET SOCKETS	QTY.	SPI PART Nr.	Nr.	LARGE BAYONET SOCKETS	QTY.	SPI PART Nr.
1	2-Lug Laydown Standard Socket		077-5100-00	4	2-Lug Stand-Up Rev. Mount Socket		077-5103-00
2	2-Lug Stand-Up Short Socket	9	077-5101-00	5	2-Lug Stand-Up Rv. Mnt. Short Socket		077-5106-00
3	2-Lug Stand-Up Long Socket		077-5102-00	6	2-Lug Straight Leg Socket		077-5107-00

Sec. 4: Parts Id. ...

Playfield Top & Bottom - Wedge Base Sockets & Bulbs (Actual Size) †



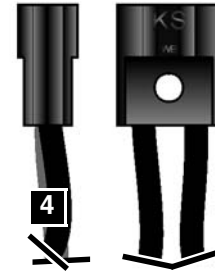
LED Bulb (Wedge Base)



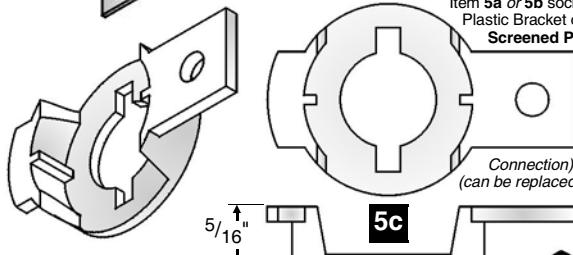
Item 5a or 5b sockets are secured to the playfield or assembly by Item 5c Plastic Bracket or may also be snapped into specially cut Clear and / or Screened Plastic Pieces or Metal Brackets (used for multiple mounting of sockets when positioned closely together or in tight areas). If Plastic Pieces or Metal Brackets are used to mount Item 5a or 5b Sockets, it will be noted on **Playfield Bottom - Miscellaneous Parts and Brackets**, page earlier in this Chapter.

Item 5a is a solderless IDC (Insulation Displacement Connection) Socket with a built-in Diode, 1N4003 (112-5003-00) (can be replaced with 1N4001 Diode, 112-5001-00). Item 5b Socket (Yellow) is identical to 5a (Socket) except it does NOT REQUIRE a diode (Flash Lamp usage).

Item 4 Socket does not require brackets. Old stock may include "L" style brackets (each side); do not secure to assembly. Black Wires (Qty. 2) are 12" each.

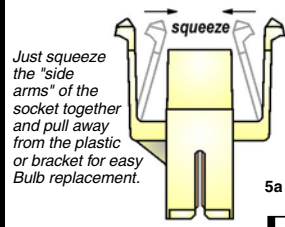


4

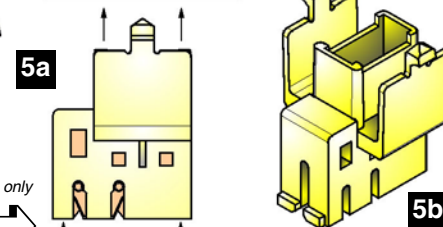


5/16"

5c



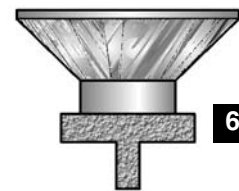
Just squeeze the "side arms" of the socket together and pull away from the plastic or bracket for easy Bulb replacement.



5a

5b

5b is Yellow with No Diode



6

Sec. 4: Parts Id. ...

† The item type (size / description), the quantity and/or location used, are subject to change without notice. Service Bulletins will announce any changes, if warranted.

Nr.	BULBS (#555 & LED)	QTY.	SPI PART Nr.	Nr.	BULBS (#906)	QTY.	SPI PART Nr.
E1	#555 Wedge Base Bulb (Clear)	44	165-5002-00	F	#906 Wedge Base Bulb (Clear)		165-5004-00
E2-E5	#555 Wedge Base Bulb (Multi-Color)		165-5054-XX	<i>Item F Note: Different Colors available (not used in this game) - Red (165-5004-02); Amber (165-5004-03); Blue (165-5004-05); Yellow (165-5004-06)</i>			
E6	LED Module (WHT) (5v - 6.3v) Wedge Base	3	112-5024-08	<i>Ordering Note: C86 / CM86 / #86 6.3 Mini-Wedge Base Bulb (Clear) used inside the Tournament Button (as described in Section 4, Chapter 1, (The Pink Pages) Parts Identification & Location, Cabinet - Parts & Switches, Item 11T), use Part Number 165-5002-01.</i>			
<i>Item E6 Bulb Note: Typically used with Item 4 Socket in Pop Bumpers.</i>							

Nr.	WEDGE BASE SOCKETS	QTY.	SPI PART Nr.	Nr.	WEDGE BASE SOCKETS	QTY.	SPI PART Nr.
1	Wedge Base Socket (Laydown)		077-5026-01	5a	IDC Snap-On Socket (Biege)	44	077-5216-00
2	Wedge Base Socket (Offset)		077-5029-00	5b	IDC Snap-On Socket No Diode (Yel.)		077-5216-01
3	Wedge Base Socket (Laydown GI)		077-5030-00	5c	5/16" Ht. Bracket (White)	28	545-5760-18
4	W.B. Socket (Bumpers/Special App.)	4	077-5206-00	6	Light Reflector (Silver Plastic)		545-5409-01
<i>Note Item 6: Typically used with Item 1 (but will fit on any similar Wedge Base Socket).</i>							

Drawings for Major Assemblies & Ramps (The Blue Pages)

**Table of Contents
for Section 4, Chapter 2 of 2**

Table of Contents for Section 4, Chapter 2 65

Ball Shooter (Plunger) Assembly, 500-6146-00-04..... (Top) 66
 ▶ Assembly View ▶ Ball Shooter Parts Table

Autoplunger Arm Weld Assembly, 500-6091-00 Autoplunger Coil Assembly, 500-6092-03-ND
 and Shooter Lane Switch Assembly, 500-6096-00 (Bot) 66

4-Ball Trough Assembly, 500-6318-14-ND 67
 ▶ Associated Parts: Ball Trough Enter/Exit Scoop, 535-7329-01; Steel Balls (1-1/16" ø), 260-5000-00

Flipper (Left) Assembly, 500-6543-12-ND 68
 ▶ Associated Parts: WHITE Flipper Bat & Shaft Asm., 515-5133-08-06; Large Flipper BLACK Rubber Ring, 545-5277-00

Flipper (Right) Assembly, 500-6543-02-ND 69
 ▶ Associated Parts: WHITE Flipper Bat & Shaft Asm., 515-5133-08-06; Large Flipper BLACK Rubber Ring, 545-5277-00

Flipper (Upper Left) Assembly, 500-6543-54-NDR 70
 ▶ Associated Parts: WHITE Mini-Flipper Bat & 6" Shaft Asm., 515-7265-08;
 Small Flipper BLACK Rubber Ring, 545-5207-00; WHITE Bushing Spacer, 530-5633-00; CLEAR Tube Spacer, 530-5364-01

Flipper (Upper Right) Assembly, 500-6543-44-NDR 71
 ▶ Associated Parts: WHITE Mini-Flipper Bat & 6" Shaft Asm., 515-7265-08;
 Small Flipper BLACK Rubber Ring, 545-5207-00; WHITE Bushing Spacer, 530-5633-00; CLEAR Tube Spacer, 530-5364-01

Slingshot (Left & Right) Assemblies, 500-5849-00-ND 72

Bumper Top, Bumper Bottom & Bumper Switch Individual Parts Only 73
 ▶ Associated Part: Bumper [Pop] Cap (Red), 550-5057-02 (Qty. 3)

Misc. Rails, Brackets, Switches & Gates 74

VUK (at Eject Popper) Assembly, 500-6867-01 75
 ▶ Associated Parts: Scoop Eject Weldment Bracket Asm., 515-7560-00; Kit: Decals (*includes -03*), 802-5000-88

VUK (at Shooter Lane) Assembly, 500-6867-01 76

Shooter Tube & Shooter Wire Ramp Individual Parts Only 77

Upper Playfield & Right Wire Ramp Individual Parts Only 78

Right Steel Ramp & Right Wire Ramp Individual Parts Only 79

Ball Deflector (Left Ramp Up Post) Assembly, 500-6657-06-ND 80

Reverse-O-Matic & Left Wire Ramp Individual Parts Only..... 81

4-Bank Drop Target (Mid. & Right) Assemblies, 500-6946-04 (Qty. 2) 82 – 83
 ▶ Associated Part: Kit: Decals (*includes all Drop Targets*), 802-5000-88

4- or 8- Bank Drop Target Coil Side Disassembly Procedure 82a – 83a

8-Bank Drop Target (Left) Assembly, 500-6946-08 84 – 85
 ▶ Associated Part: Kit: Decals (*includes all Drop Targets*), 802-5000-88

Back Panel Individual Parts Only 86 – 87

Ace-In-The-Hole Assembly (located on the Back Panel), 500-6902-00 88 – 89

VUK (Left) Assembly (located on the Back Panel), 500-6867-01 and
 VUK Tube Weldment Assembly (... Back Panel) Individual Parts Only..... 90 – 91

Down Post (Ball Stop) Assembly, 500-6969-00 92
 ▶ Associated Parts: Cover (Gray Molded Plastic) *NO DECALS*, 545-6236-00; Kit: Decals (*incl. -15, -16 & -17*), 802-5000-88

Transfer Trough & OPTOs Individual Parts Only 93

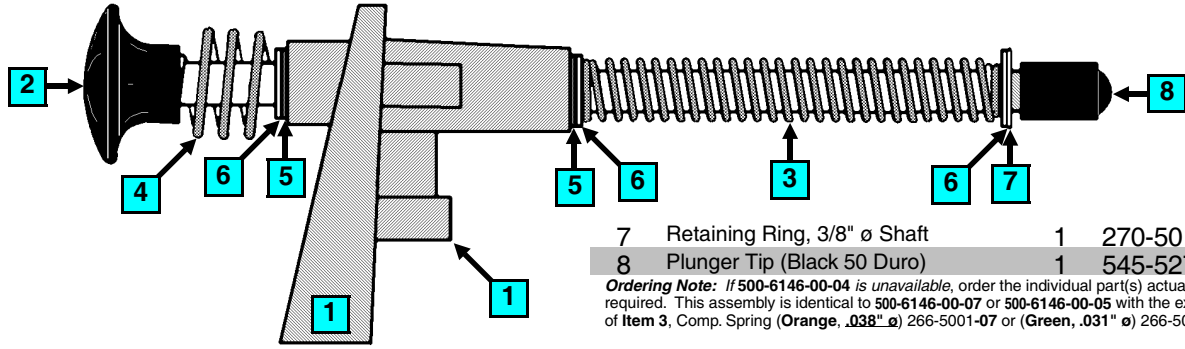
[Blank Page] 94

Sec. 4: Drawings ...



Ball Shooter (Plunger) Assembly, 500-6146-00-04 (Items 1-8)

Nr.	BALL SHOOTER PARTS	QTY.	SPI PART Nr.	Nr.	BALL SHOOTER PARTS	QTY.	SPI PART Nr.
1	Housing (Shooter Assembly)	1	535-5067-02	3	Comp. Spring (GREEN, .035" ø)	1	266-5001-04
Item 1 is secured to the Cabinet (not included with Item 1 or the Assembly) by: Support Plate (Qty. 1) (535-5027-00), #10-32 X 1/2" PPH (Sems) Zinc TF (Qty. 3) (237-6033-00), #10 Split Lock Washer (Qty. 3) (244-5003-00) and #6 X 1/2" HWH AB (Zinc) Red (Qty. 2) (234-5001-02)				4	Compression Spring (Short Plunger)	1	266-5010-00
2	Rod Assembly (with Black Knob)	1	515-6557-00	5	Bushing, 3/8" I.D. (Oilite)	2	280-5010-00
				6	Washer, 3/8" I.D. X 5/8" O.D. X 1/16"	3	242-5014-00



7	Retaining Ring, 3/8" ø Shaft	1	270-5012-00
8	Plunger Tip (Black 50 Duro)	1	545-5276-00

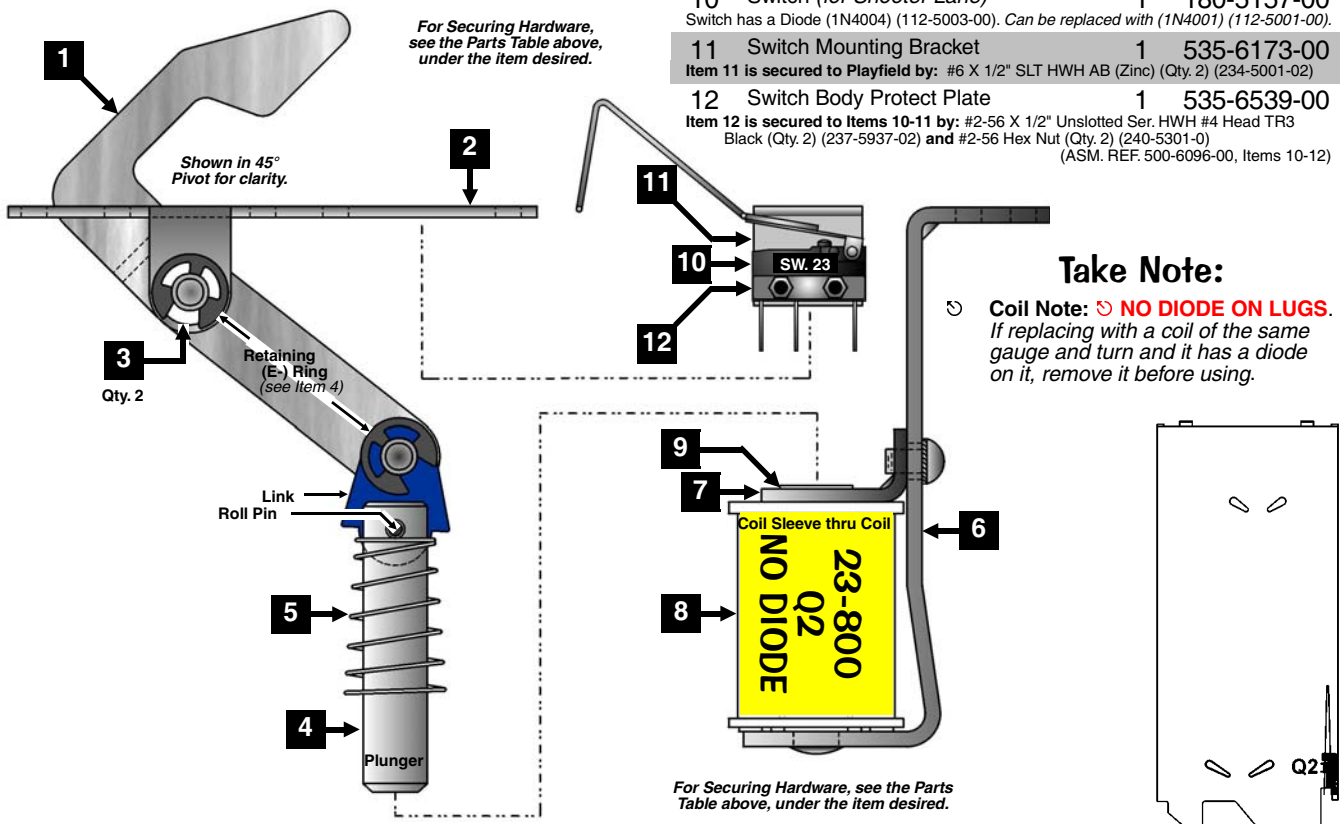
Ordering Note: If 500-6146-00-04 is unavailable, order the individual part(s) actually required. This assembly is identical to 500-6146-00-07 or 500-6146-00-05 with the exception of Item 3, Comp. Spring (Orange, .038" ø) 266-5001-07 or (Green, .031" ø) 266-5001-05.

Autoplunger Arm Weld Assembly, 500-6091-00 (Items 1-5) and Autoplunger Coil Assembly, 500-6092-03-ND (Items 6-9) Shooter Lane Switch Assembly, 500-6096-00 (Items 10-12)

Nr.	AUTOPL. ARM WELD PARTS	QTY.	SPI PART Nr.	Nr.	AUTOPLNGR. COIL PARTS	QTY.	SPI PART Nr.
1	Arm Weld Assembly	1	515-6526-00	6	Autoplunger Coil Bracket Assembly	1	515-6527-00
Item 1 is secured to Item 2 by: Retaining Ring, 1/4" ø Shaft (Qty. 1) (270-5002-00)				Items 1 & 6 are secured below the P/F by: #8 X 1/2" SHWH AB (Zc.) (Qty. 9) (234-5101-00)			
2	Autoplunger Fulcrum	1	535-7697-00	7	Coil Retainer Bracket	1	535-5203-03
3	Nyliner, 1/4" (Thomson #411-FF)	2	545-5423-00	Item 7 is secured to Item 6 by: #8-32 X 1/4" PPH MS (Sems) Zinc (Qty. 2) (232-5300-00)			
4	Plunger & Link Assembly	1	515-5338-00	8	Coil, 23-800 [NO DIODE]	1	090-5001-ND
Item 4 is secured to Item 1 by: Retaining Ring, 1/4" ø Shaft (Qty. 1) (270-5002-00)				COIL DOES NOT REQUIRE A DIODE. SEE ⚡ COIL NOTE BELOW FOR DETAILS.			
For Individual Items use : Plunger 2" Lg. (530-5025-01), Plunger Link (545-5293-00) and Roll Pin 1/8" ø x 5/8" Lg. (251-5008-00)				9	Coil Sleeve	1	545-5031-00
5	Compression (Return) Spring	1	266-5020-00	(ASM. REF. 500-6092-03-ND, Items 6-9)			
(ASM. REF. 500-6091-00, Items 1-5)							

Nr.	SWITCH PARTS	QTY.	SPI PART Nr.
10	Switch (for Shooter Lane)	1	180-5157-00
Switch has a Diode (1N4004) (112-5003-00). Can be replaced with (1N4001) (112-5001-00).			
11	Switch Mounting Bracket	1	535-6173-00
Item 11 is secured to Playfield by: #6 X 1/2" SLT HWH AB (Zinc) (Qty. 2) (234-5001-02)			
12	Switch Body Protect Plate	1	535-6539-00
Item 12 is secured to Items 10-11 by: #2-56 X 1/2" Unslotted Ser. HWH #4 Head TR3 Black (Qty. 2) (237-5937-02) and #2-56 Hex Nut (Qty. 2) (240-5301-0)			
(ASM. REF. 500-6096-00, Items 10-12)			

Sec. 4: Drawings ...

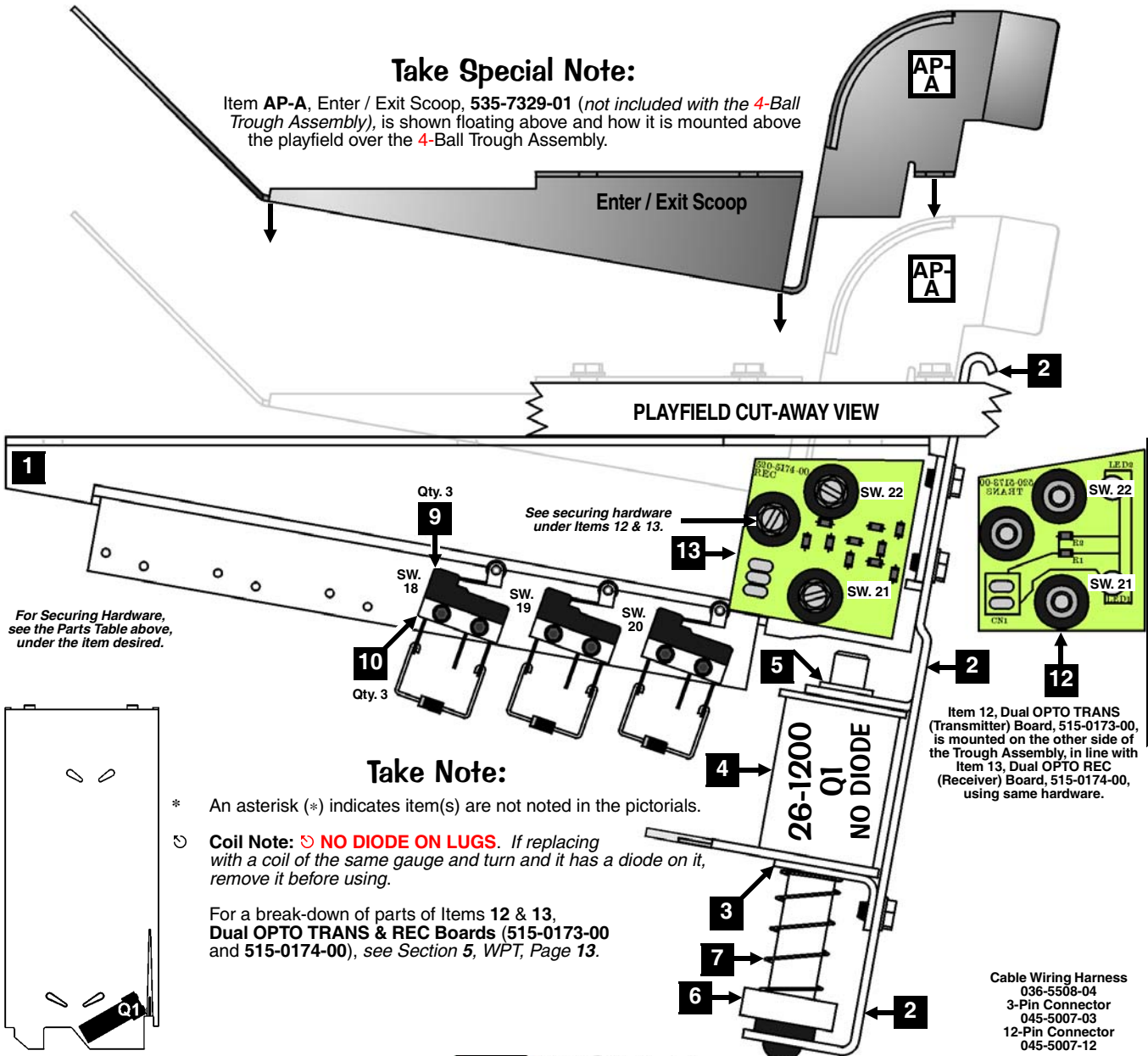


Take Note:
⚡ **Coil Note:** ⚡ **NO DIODE ON LUGS.**
If replacing with a coil of the same gauge and turn and it has a diode on it, remove it before using.

4-Ball Trough Assembly, 500-6318-14-ND (Items 1-13) and Associated Parts: See Parts Table Below.

Ordering Note: Identical to 500-6318-24 with exceptions, see note below Item 13 (Parts Table).

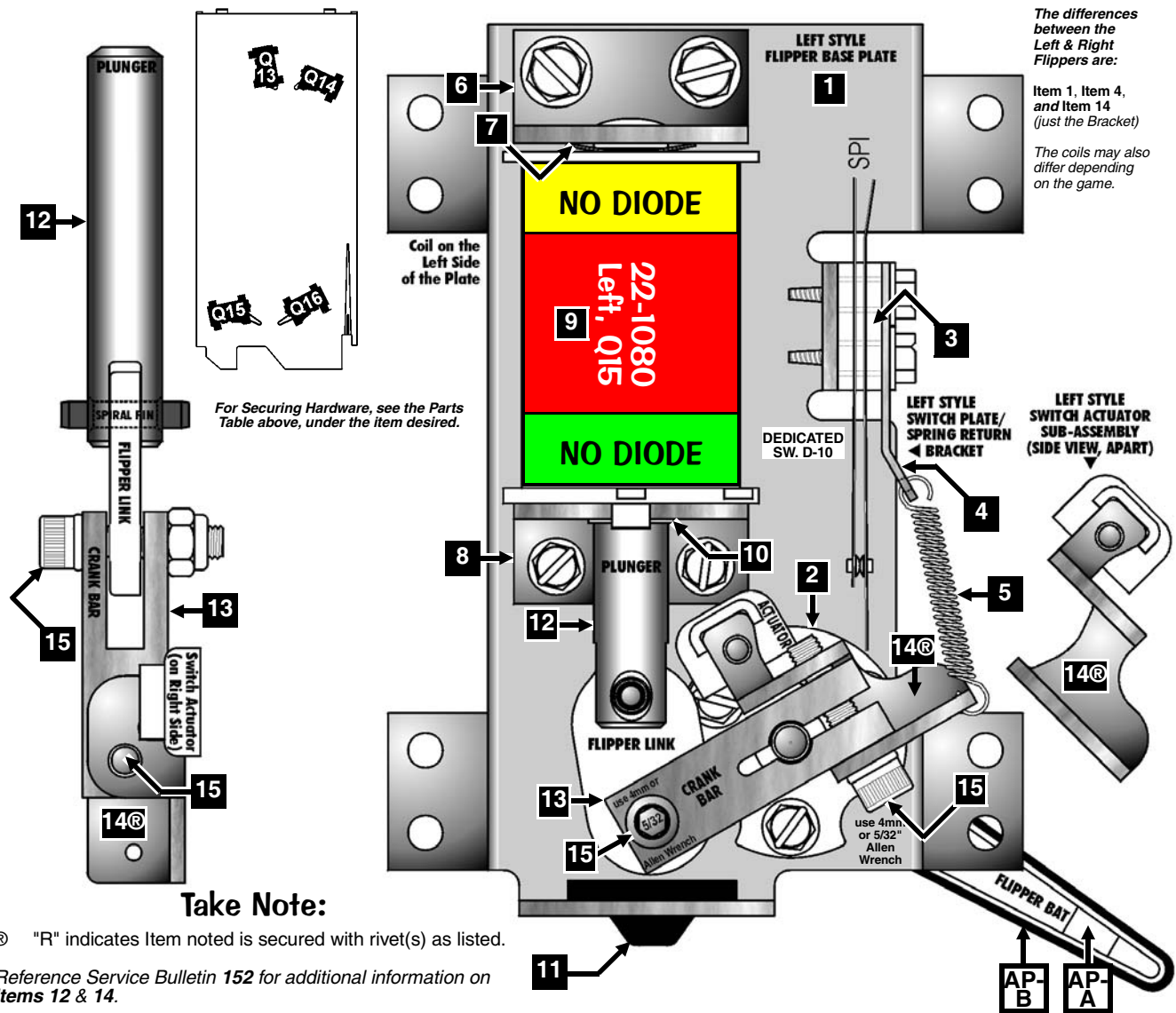
Nr.	4-BALL TROUGH PARTS	QTY.	SPI PART Nr.	Nr.	4-BALL TROUGH PARTS	QTY.	SPI PART Nr.
1	Ball Trough Outhole Mounting Bracket	1	515-6580-01	11	Trough Ball Guide Plate	0	535-7801-00
<small>Item 1 is secured below the playfield by: #8 X 1/2" SHWH AB (Zc.) (Qty. 4) (234-5101-00)</small>							
2	Coil Mounting Bracket	1	535-7330-01	12	Dual OPTO TRANS Board Assembly	1	515-0173-00
<small>Item 2 is secured to Item 1 by: #8-32 X 3/8" HWH Swage (Sr.) Zinc (Qty. 4) (237-5975-00)</small>							
3	Coil Retaining Bracket	1	535-5203-03	13	Dual OPTO REC Board Assembly	1	515-0174-00
<small>Item 3 is secured to Item 2 by: #8-32 X 1/4" SHWH (Serr) Zinc (Qty. 2) (237-5975-04)</small>							
4	Coil, 26-1200 [NO DIODE]	1	090-5044-ND	<small>Items 12 & 13 are secured by: #6-32 X 5/8" HWH Swg (Ser) Zc (Qty. 3/per) (237-5976-04)</small> <small>For Individual Items use : Dual OPTO Transmitter Board (Qty. 1) (520-5173-00), Dual OPTO Receiver Board (Qty. 1) (520-5174-00), OPTO PCB Tube Spacer (Brass) (Qty. 3/per) (530-5308-02) and OPTO PCB Rubber Grommet (Qty. 3/per) (545-5518-00)</small>			
<small>COIL DOES NOT REQUIRE A DIODE. SEE ♻️ COIL NOTE BELOW FOR DETAILS.</small>							
5	Coil Sleeve (Short) (Formost #10-7077)	1	545-5076-01	<small>Ordering Note: If 500-6318-14-ND is unavailable, order the individual part(s) actually required. This assembly is identical to 500-6318-24-ND, -15 or -25 except for the quantity of Items 9 & 10 (Qty. 4/per on 5-Ball Trough) and Item 11, required when a Magnet Mech. is used in the game (this game not required). -ND means no diode on Item 4, Coil, 26-1200.</small>			
6	Steel & Nylon Plunger Assembly	1	515-5941-01	<small>ASSOCIATED PARTS ARE NOT INCLUDED WITH THE ABOVE ASSEMBLY.</small>			
7	Compression (Return) Spring	1	266-5020-00	Nr.	ASSOCIATED PART(S)	QTY.	SPI PART Nr.
8	Rubber Bumper (Grommet)	1	545-5105-00	AP-A	Ball Trough Enter/Exit Scoop	1	535-7329-01
9	Micro Switch (Roller Actuator, Lite-Force)	3	180-5119-02	<small>Item AP-A secured to the playfield by: #8 X 1/2" SHWH AB (Zinc) (Qty. 4) (234-5101-00).</small>			
<small>Item 9 requires: Heat Shrink Tubing 1/8" ø PUI-24 (Qty. 1"/per) (605-5006-00)</small>							
<small>Switch has a Diode (1N4004) (112-5003-00). Can be replaced with (1N4001) (112-5001-00).</small>							
10	Switch Body Protect Plate	3	535-6539-00	AP-B	* Steel Balls (1-1/16" ø)	4	260-5000-00



Flipper (Left) Assembly, 500-6543-12-ND (Items 1-15) and Assoc. Parts: White Flipper Bat & Shaft Assy., 515-5133-08-06 (Items AP-A/-B)

Nr.	FLIPPER (LEFT) PARTS	QTY.	SPI PART Nr.	Nr.	FLIPPER (LEFT) PARTS	QTY.	SPI PART Nr.
1	Flipper Base Plate (LEFT)	1	See FRP1	13	Crank Bar	1	530-5070-02
Item 1 is secured below the playfield by: #10 X 1/2" HWH MS (Serr) Zinc ST (Qty. 8) (237-5949-00) Ordering Note: Use Item FRP1, see the end of this Parts Table.				Item 13 requires: Bushing, .192" ø ID X .312" ø OD X .195" (Qty. 1) (530-5139-00)			
2	Flipper Bat Bushing (White Plastic) .25" ø I.D.	1	545-5070-00	14®	Switch Actuator (LEFT) Sub-Assy.	1	515-7257-01
Item 2 is secured to Item 1 by: #6-32 X 3/8" HWH Swage (Ser.) Zc. (Qty. 3) (237-5976-02)				For Individual Items use : Actuator & Spring Bracket (LEFT) (535-9038-01) and ® Switch Actuator (White Plastic) (545-5612-00) and is secured to the Bracket by: Rivet, 1/8" ø X 1/4" Lg. (Qty. 1) (249-5003-00)			
3	Power (EOS / End-of-Stroke) Switch	1	180-5149-00	15	Set Screw: #10-32 X 3/4" Socket Hd.	2	237-6144-00
Item 3 is secured to Item 1 by: #6-32 X 5/8" HWH Swage (Ser.) Zc. (Qty. 2) (237-5976-04)				Item 15 requires: #10-32 Nylon Stop Nut (Qty. 1 Flipper Link Side Only) (240-5203-00) and #10 Split Lock Washer (244-5003-00) Tool Required for Item 15: 5/32" or 4mm Allen Wrench			
4	Sw. Plate/Spring Return Brkt. (LEFT)	1	535-7354-01	Flipper Rebuild Parts for Easier Installation, Save \$:			
5	Flipper Return Spring	1	265-5035-00	FRP1	Flipper Base Plate Kit (LEFT)		515-6617-01
6	Coil Stop Bracket Sub-Assembly	1	515-6308-01	Includes Item 1 pre-threaded, with the Securing Hardware for Items 2, 3, 6 & 8.			
Item 6 is secured to Item 1 by: #10-32 X 3/8" SHWH Swage (Serr) Zinc (Qty. 2) (237-5985-00) and #10 Split Lock Washer (Qty. 2) (244-5003-00)				FRP2	Plunger, Link & Crank (LEFT) Assy.		515-7203-01
7	Spring Washer (17/32" ID X 3/4" X 1")	1	269-5002-00	Includes above Items 12, 13, 14 and 15 and is pre-assembled.			
8	Coil Support Bracket	1	535-7356-00	FRP3	Flipper (LEFT) Rebuild Kit		500-6307-10
Item 8 is secured to Item 1 by: #8-32 X 3/8" HWH Swage (Ser.) Zc. (Qty. 2) (237-5975-00)				Same as FRP2, but also includes above Items 6 & 10.			
9	Coil, 22-1080 [NO DIODE] (Left)	1	090-5032-ND				
COIL DOES NOT REQUIRE A DIODE. SEE ☺ COIL NOTE BELOW FOR DETAILS.							
10	Coil Sleeve	1	545-5388-00				
11	Deflector Pad (Bumper)	1	545-5428-00				
12	Flipper Plunger & Link Sub-Assy.	1	515-6304-03				
For Individual Items use : Flipper Plunger (530-5349-01) and Plunger "Flipper" Link (545-5611-01) and is secured to the Plunger by: Bushing, .16" ø ID X .281" ø OD X .187" (Qty. 1) (530-5532-00) and Spiral Pin ø 5/32" X 3/4" Lg. (Qty. 1) (251-5015-02)							
ASSOCIATED PARTS ARE NOT INCLUDED WITH THE ABOVE ASSEMBLY.							
Nr.	ASSOCIATED PART(S)	QTY.	SPI PART Nr.				
AP-A	WHITE Flipper Bat (Plain) & Shaft (Non-Knurled End) Assembly	1	515-5133-08-06				
AP-B	Large Flipper BLACK Rubber Ring	1	545-5277-00				

Sec. 4: Drawings ...



Take Note:

® "R" indicates Item noted is secured with rivet(s) as listed.
Reference Service Bulletin 152 for additional information on Items 12 & 14.

* To Order the Flipper (Left) Rebuild Kit ask for Part Nr.: 500-6307-10 (includes items 6, 10, 12, 13, 14 & 15)

Flipper (Right) Assembly, 500-6543-02-ND (Items 1-15) and Assoc. Parts: White Flipper Bat & Shaft Assy., 515-5133-08-06 (Items AP-A/-B)

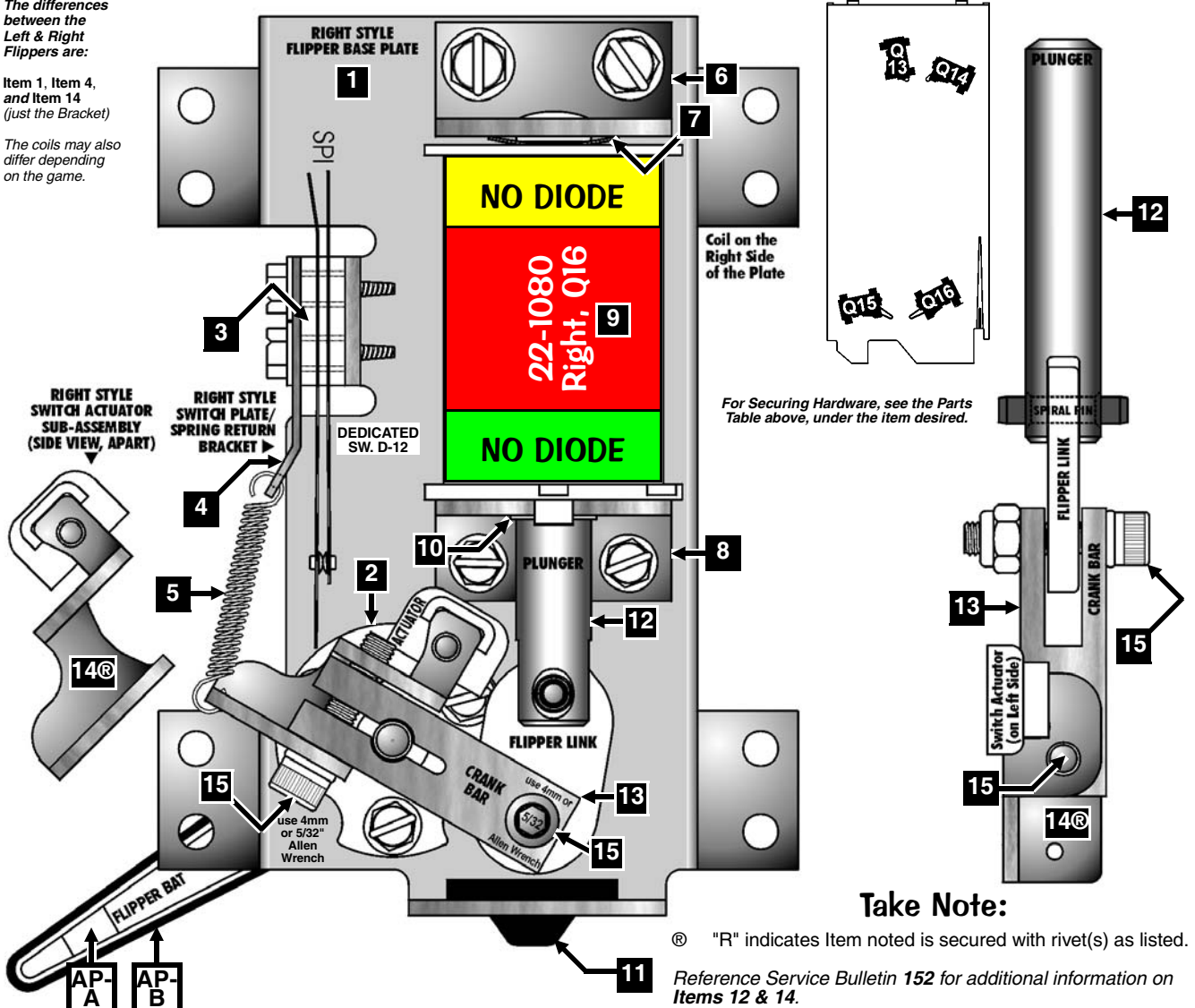
Nr.	FLIPPER (RIGHT) PARTS	QTY.	SPI PART Nr.	Nr.	FLIPPER (RIGHT) PARTS	QTY.	SPI PART Nr.
1	Flipper Base Plate (RIGHT) <small>Item 1 is secured below the playfield by: #10 X 1/2" HWH MS (Serr) Zinc ST (Qty. 8) (237-5949-00) Ordering Note: Use Item FRP1, see the end of this Parts Table.</small>	1	See FRP1	13	Crank Bar <small>Item 13 requires: Bushing, .192" ø ID X .312" ø OD X .195" (Qty. 1) (530-5139-00)</small>	1	530-5070-02
2	Flipper Bat Bushing (White Plastic) .25" ø I.D. <small>Item 2 is secured to Item 1 by: #6-32 X 3/8" HWH Swage (Ser.) Zc. (Qty. 3) (237-5976-02)</small>	1	545-5070-00	14®	Switch Actuator (RIGHT) Sub-Assy. <small>For Individual Items use : Actuator & Spring Bracket (RIGHT) (535-9038-00) and ® Switch Actuator (White Plastic) (545-5612-00) and is secured to the Bracket by: Rivet, 1/8" ø X 1/4" Lg. (Qty. 1) (249-5003-00)</small>	1	515-7257-00
3	Power (EOS / End-of-Stroke) Switch <small>Item 3 is secured to Item 1 by: #6-32 X 5/8" HWH Swage (Ser.) Zc. (Qty. 2) (237-5976-04)</small>	1	180-5149-00	15	Set Screw: #10-32 X 3/4" Socket Hd. <small>Item 15 requires: #10-32 Nylon Stop Nut (Qty. 1 Flipper Link Side Only) (240-5203-00) and #10 Split Lock Washer (244-5003-00) Tool Required for Item 15: 5/32" or 4mm Allen Wrench</small>	2	237-6144-00
4	Sw. Plate/Spring Return Brkt. (RIGHT)	1	535-7354-00	Flipper Rebuild Parts for Easier Installation, Save \$:			
5	Flipper Return Spring	1	265-5035-00	FRP1 Flipper Base Plate Kit (RIGHT) <i>Includes Item 1 pre-threaded, with the Securing Hardware for Items 2, 3, 6 & 8.</i>			
6*	Coil Stop Bracket Sub-Assembly <small>Item 6 is secured to Item 1 by: #10-32 X 3/8" SHWH Swage (Serr) Zinc (Qty. 2) (237-5985-00) and #10 Split Lock Washer (Qty. 2) (244-5003-00)</small>	1	515-6308-01	FRP2 Plunger, Link & Crank (RIGHT) Assy. <i>Includes above Items 12, 13, 14 and 15 and is pre-assembled.</i>			
7	Spring Washer (17/32" ID X 3/4" X 1")	1	269-5002-00	FRP3 Flipper (RIGHT) Rebuild Kit <i>Same as FRP2, but also includes above Items 6 & 10.</i>			
8	Coil Support Bracket <small>Item 8 is secured to Item 1 by: #6-32 X 3/8" HWH Swage (Ser.) Zc. (Qty. 2) (237-5975-00)</small>	1	535-7356-00	ASSOCIATED PARTS ARE NOT INCLUDED WITH THE ABOVE ASSEMBLY.			
9	Coil, 22-1080 [NO DIODE] (Right) <small>COIL DOES NOT REQUIRE A DIODE. SEE ☺ COIL NOTE BELOW FOR DETAILS.</small>	1	090-5032-ND	Nr.	ASSOCIATED PART(S)	QTY.	SPI PART Nr.
10	Coil Sleeve	1	545-5388-00	AP-A	WHITE Flipper Bat (Plain) & Shaft (Non-Knurled End) Assembly	1	515-5133-08-06
11	Deflector Pad (Bumper)	1	545-5428-00	AP-B	Large Flipper BLACK Rubber Ring	1	545-5277-00
12	Flipper Plunger & Link Sub-Assy. <small>For Individual Items use : Flipper Plunger (530-5349-01) and Plunger "Flipper" Link (545-5611-01) and is secured to the Plunger by: Bushing, .16" ø ID X .281" ø OD X .187" (Qty. 1) (530-5532-00) and Spiral Pin ø 5/32" X 3/4" Lg. (Qty. 1) (251-5015-02)</small>	1	515-6304-03				

* To Order the Flipper (Right) Rebuild Kit ask for Part Nr.: 500-6307-00 (includes Items 6, 10, 12, 13, 14 & 15)

The differences between the Left & Right Flippers are:

Item 1, Item 4, and Item 14 (just the Bracket)

The coils may also differ depending on the game.



Sec. 4: Drawings ...

Flipper (Upper Left) Assembly, 500-6543-54-NDR (Items 1-15) and Assoc. Parts: White Mini Flipper Bat & Long Shaft Assy., 515-7265-08 (Items AP-A thru -D)

Nr.	FLIPPER (UPR. LT.) PARTS	QTY.	SPI PART Nr.
1	Flipper Base Plate (LEFT)	1	See Note
Item 1 is secured below the playfield by: #10 X 1/2" HWH MS (Serr) Zinc ST (Qty. 8) (237-5949-00) Ordering Note: Use Item FRP1, see the end of this Parts Table.			
2	Flipper Bat Bushing (Red Plastic) .281" ø I.D.	1	545-5070-01
Item 2 is secured to Item 1 by: #6-32 X 3/8" HWH Swage (Ser.) Zc. (Qty. 3) (237-5976-02)			
3	Power (EOS / End-of-Stroke) Switch	1	180-5149-00
Item 3 is secured to Item 1 by: #6-32 X 5/8" HWH Swage (Ser.) Zc. (Qty. 2) (237-5976-04)			
4	Sw. Plate/Spring Return Brkt. (LEFT)	1	535-7354-01
5	Flipper Return Spring	1	265-5035-00
6	Coil Stop Bracket Sub-Assembly	1	515-6308-01
Item 6 is secured to Item 1 by: #10-32 X 3/8" SHWH Swage (Serr) Zinc (Qty. 2) (237-5985-00) and #10 Split Lock Washer (Qty. 2) (244-5003-00)			
7	Spring Washer (17/32" ID X 3/4" X 1")	1	269-5002-00
8	Coil Support Bracket	1	535-7356-00
Item 8 is secured to Item 1 by: #6-32 X 3/8" HWH Swage (Ser.) Zc. (Qty. 2) (237-5975-00)			
9	Coil, 23-1100 [NO DIODE] (Left)	1	090-5030-ND
COIL DOES NOT REQUIRE A DIODE. SEE ♻️ COIL NOTE BELOW FOR DETAILS.			
10	Coil Sleeve	1	545-5388-00
11	Deflector Pad (Bumper)	1	545-5428-00
12	Flipper Plunger & Link Sub-Assy.	1	515-6304-03
For Individual Items use : Flipper Plunger (530-5349-01) and Plunger "Flipper" Link (545-5611-01) and is secured to the Plunger by: Bushing, .16" ø ID X .281" ø OD X .187" (Qty. 1) (530-5532-00) and Spiral Pin ø 5/32" X 3/4" Lg. (Qty. 1) (251-5015-02)			

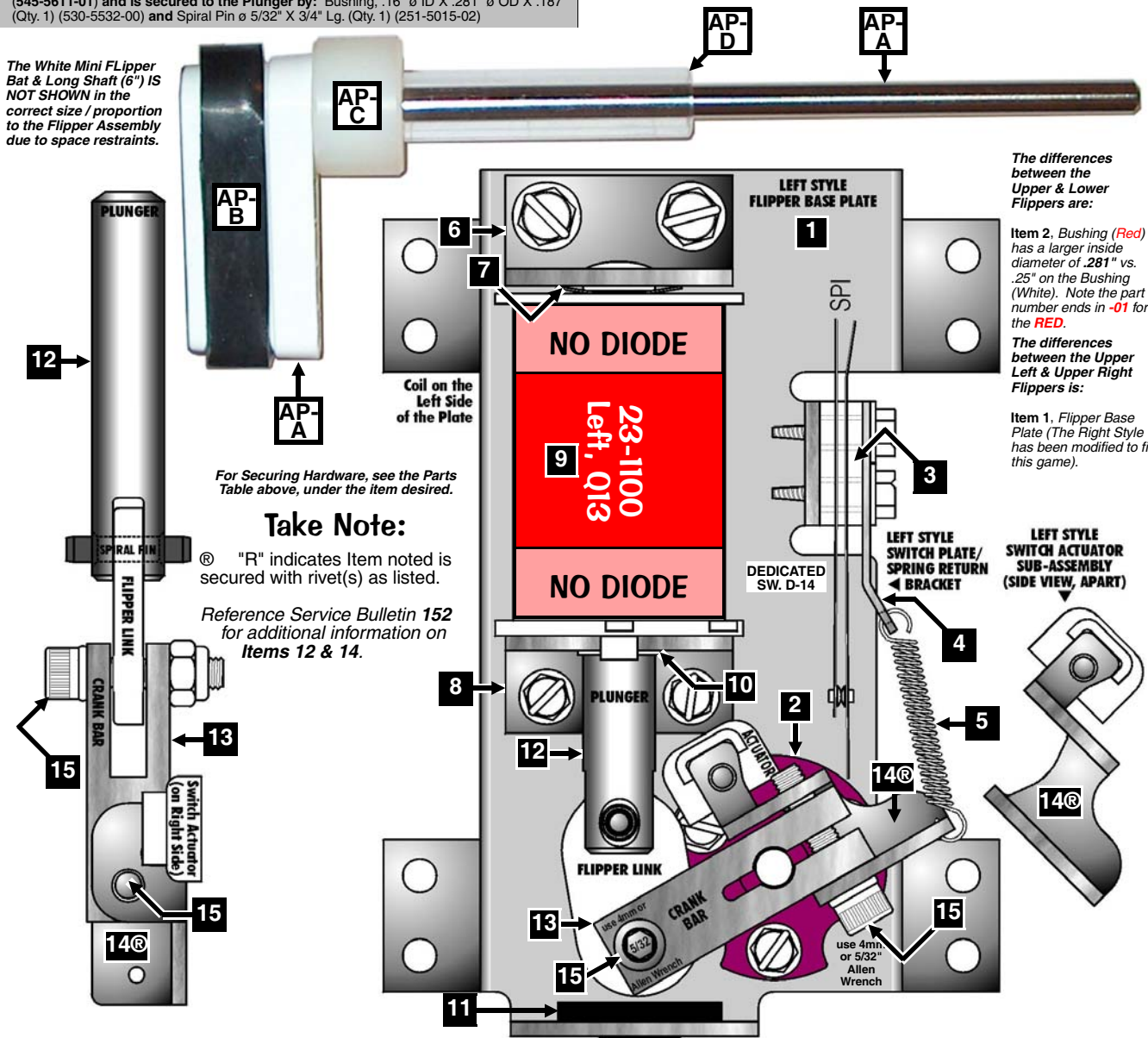
Nr.	FLIPPER (UPR. LT.) PARTS	QTY.	SPI PART Nr.
13	Crank Bar	1	530-5070-02
Item 13 requires: Bushing, .192" ø ID X .312" ø OD X .195" (Qty. 1) (530-5139-00)			
14®	Switch Actuator (LEFT) Sub-Assy.	1	515-7257-01
For Individual Items use : Actuator & Spring Bracket (LEFT) (535-9038-01) and ® Switch Actuator (White Plastic) (545-5612-00) and is secured to the Bracket by: Rivet, 1/8" ø X 1/4" Lg. (Qty. 1) (249-5003-00)			
15	Set Screw: #10-32 X 3/4" Socket Hd.	2	237-6144-00
Item 15 requires: #10-32 Nylon Stop Nut (Qty. 1 Flipper Link Side Only) (240-5203-00) and #10 Split Lock Washer (244-5003-00) Tool Required for Item 15: 5/32" or 4mm Allen Wrench			

Flipper Rebuild Parts for Easier Installation, Save \$:
For parts FRP1-3, see Flip. (Left) Asm. Parts Table.

ASSOCIATED PARTS ARE NOT INCLUDED WITH THE ABOVE ASSEMBLY.

Nr.	ASSOCIATED PART(S)	QTY.	SPI PART Nr.
AP-A	WHITE Mini-Flipper Bat (Plain) and 6" Shaft (Non-Knurled End) Assembly	1	515-7265-08
AP-B	Small Flipper BLACK Rubber Ring	1	545-5207-00
AP-C	WHITE Bushing Spacer, .25" I.D. X 1" O.D. X .63" Thick	1	530-5633-00
AP-D	CLEAR Tube Spacer, .375" I.D. X .5" O.D. X 2.072" Length	1	530-5634-01

The White Mini Flipper Bat & Long Shaft (6") IS NOT SHOWN in the correct size / proportion to the Flipper Assembly due to space restraints.



Sec. 4: Drawings ...

Take Note:
 ® "R" indicates Item noted is secured with rivet(s) as listed.
 Reference Service Bulletin 152 for additional information on Items 12 & 14.

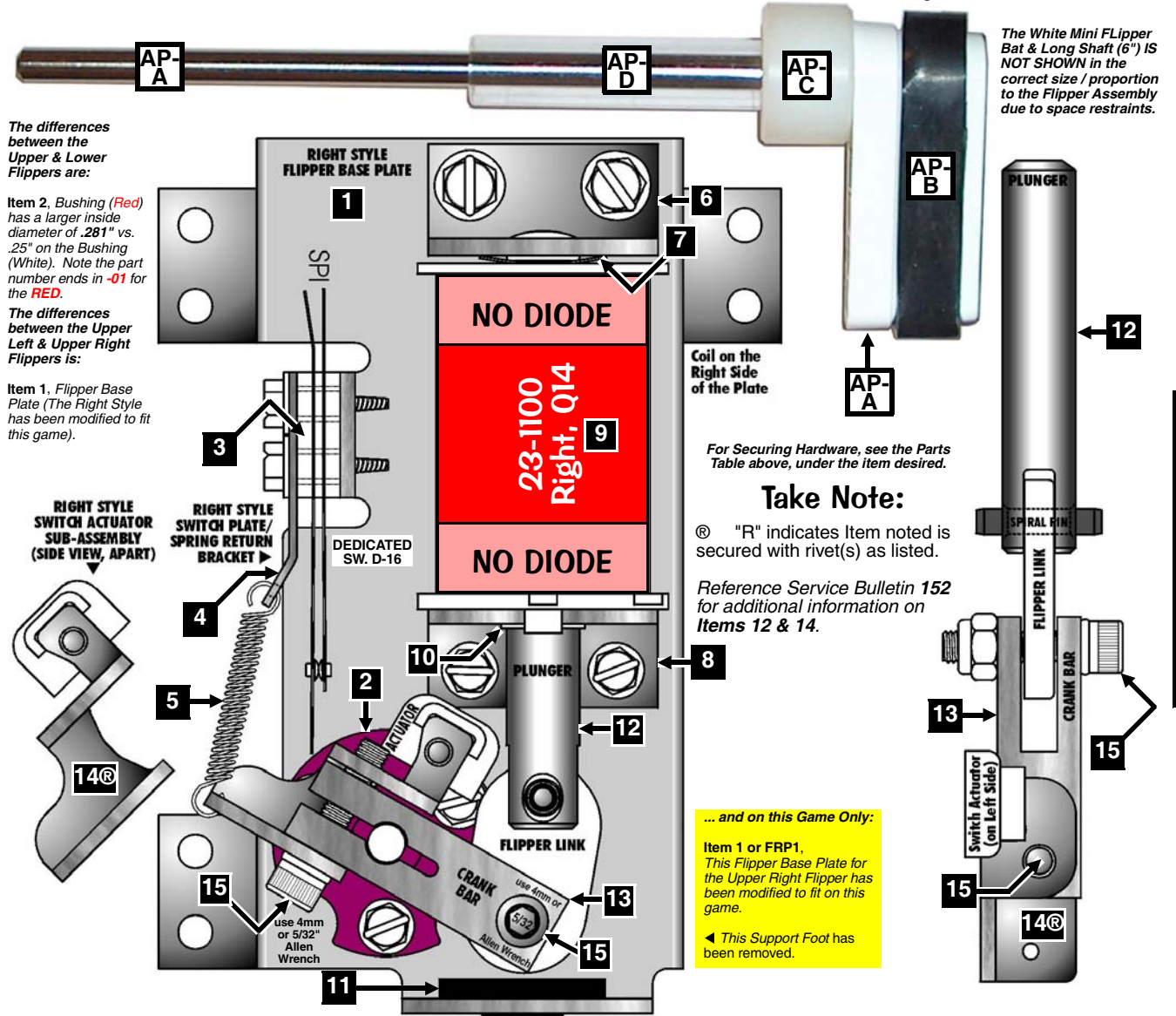
The differences between the Upper & Lower Flippers are:
 Item 2, Bushing (Red) has a larger inside diameter of .281" vs. .25" on the Bushing (White). Note the part number ends in -01 for the RED.
 The differences between the Upper Left & Upper Right Flippers is:
 Item 1, Flipper Base Plate (The Right Style has been modified to fit this game).

* To Order the Flipper (Left) Rebuild Kit ask for Part Nr.: 500-6307-10 (includes Items 6, 10, 12, 13, 14 & 15)

Flipper (Upper Right) Assembly, 500-6543-44-NDR (Items 1-15) and Assoc. Parts: White Mini Flipper Bat & Long Shaft Assy., 515-7265-08 (Items AP-A thru -D)

Nr.	FLIPPER (UPR. RT.) PARTS	QTY.	SPI PART Nr.	Nr.	FLIPPER (UPR. RT.) PARTS	QTY.	SPI PART Nr.
1	Flipper 3-Footed Base Plate (RIGHT)	1	See FRP1	13	Crank Bar	1	530-5070-02
<small>Item 1 is secured below the playfield by: #10 X 1/2" HWH MS (Ser) Zinc ST (Qty. 6) (237-5949-00) Ordering Note: Use Item FRP1, see the end of this Parts Table.</small>				<small>Item 13 requires: Bushing, .192" ø ID X .312" ø OD X .195" (Qty. 1) (530-5139-00)</small>			
2	Flipper Bat Bushing (Red) Plastic .281" ø I.D.	1	545-5070-01	14®	Switch Actuator (RIGHT) Sub-Assy.	1	515-7257-00
<small>Item 2 is secured to Item 1 by: #6-32 X 3/8" HWH Swage (Ser.) Zc. (Qty. 3) (237-5976-02)</small>				<small>For Individual Items use : Actuator & Spring Bracket (RIGHT) (535-9038-00) and ® Switch Actuator (White Plastic) (545-5612-00) and is secured to the Bracket by: Rivet, 1/8" ø X 1/4" Lg. (Qty. 1) (249-5003-00)</small>			
3	Power (EOS / End-of-Stroke) Switch	1	180-5149-00	15	Set Screw: #10-32 X 3/4" Socket Hd.	2	237-6144-00
<small>Item 3 is secured to Item 1 by: #6-32 X 5/8" HWH Swage (Ser.) Zc. (Qty. 2) (237-5976-04)</small>				<small>Item 15 requires: #10-32 Nylon Stop Nut (Qty. 1 Flipper Link Side Only) (240-5203-00) and #10 Split Lock Washer (244-5003-00) Tool Required for Item 15: 5/32" or 4mm Allen Wrench</small>			
4	Sw. Plate/Spring Return Brkt. (RIGHT)	1	535-7354-00	Flipper Rebuild Parts for Easier Installation, Save \$:			
5	Flipper Return Spring	1	265-5035-00	Flipper 3-Footed Base Plate Kit (RIGHT) FRP1 Includes Item 1 MODIFIED & pre-threaded, with the Sec. Hardware for Items 2, 3, 6 & 8. 515-6617-88			
6*	Coil Stop Bracket Sub-Assembly	1	515-6308-01	For parts FRP2-3, see Flip. (Right) Asm. Parts Table.			
<small>Item 6 is secured to Item 1 by: #10-32 X 3/8" SHWH Swage (Ser) Zinc (Qty. 2) (237-5985-00) and #10 Split Lock Washer (Qty. 2) (244-5003-00)</small>				<small>ASSOCIATED PARTS ARE NOT INCLUDED WITH THE ABOVE ASSEMBLY.</small>			
7	Spring Washer (17/32" ID X 3/4" X 1")	1	269-5002-00	Nr.	ASSOCIATED PART(S)	QTY.	SPI PART Nr.
8	Coil Support Bracket	1	535-7356-00	AP-A	WHITE Mini-Flipper Bat (Plain) and 6" Shaft (Non-Knurled End) Assembly	1	515-7265-08
<small>Item 8 is secured to Item 1 by: #6-32 X 3/8" HWH Swage (Ser.) Zc. (Qty. 2) (237-5975-00)</small>				AP-B	Small Flipper BLACK Rubber Ring	1	545-5207-00
9	Coil, 23-1100 [NO DIODE] (Right)	1	090-5030-ND	AP-C	WHITE Bushing Spacer, .25" I.D. X 1" O.D. X .63" Thick	1	530-5633-00
<small>COIL DOES NOT REQUIRE A DIODE. SEE ☺ COIL NOTE BELOW FOR DETAILS.</small>				AP-D	CLEAR Tube Spacer, .375" I.D. X .5" O.D. X 2.072" Length	1	530-5634-01
10	Coil Sleeve	1	545-5388-00				
11	Deflector Pad (Bumper)	1	545-5428-00				
12	Flipper Plunger & Link Sub-Assy.	1	515-6304-03				
<small>For Individual Items use : Flipper Plunger (530-5349-01) and Plunger "Flipper" Link (545-5611-01) and is secured to the Plunger by: Bushing, .16" ø ID X .281" ø OD X .187" (Qty. 1) (530-5532-00) and Spiral Pin ø 5/32" X 3/4" Lg. (Qty. 1) (251-5015-02)</small>							

* To Order the Flipper (Right) Rebuild Kit ask for Part Nr.: 500-6307-00 (includes Items 6, 10, 12, 13, 14 & 15)

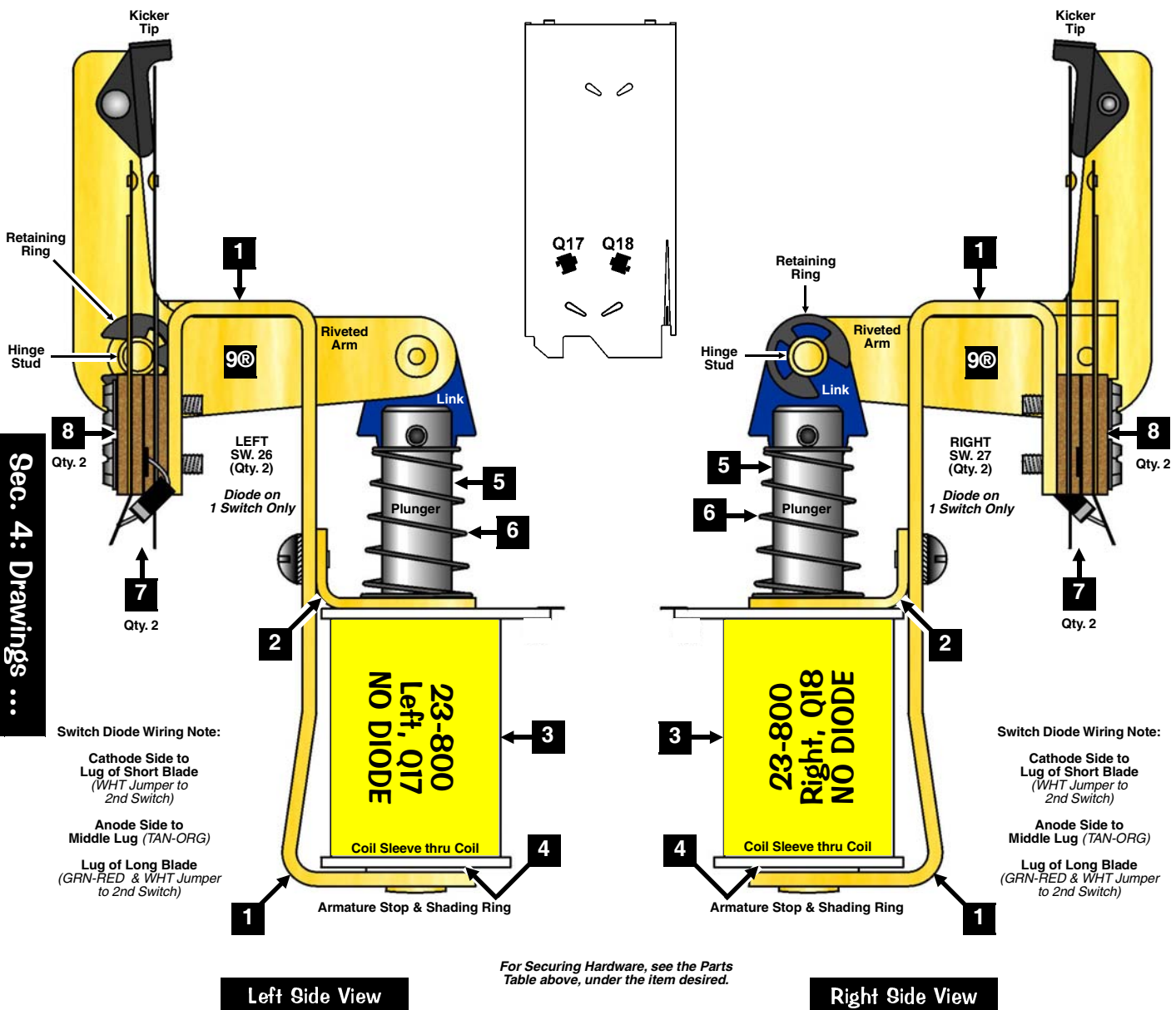


Slingshot (Left & Right) Assemblies, 500-5849-00-ND (Qty. 2) (Items 1-9)

Nr.	SLINGSHOT PARTS	QTY.	SPI PART Nr.	Nr.	SLINGSHOT PARTS	QTY.	SPI PART Nr.
1	Slingshot Bracket Assembly Item 1 is secured below the playfield by: #8 X 1/2" SHWH AB (Zc.) (Qty. 3) (234-5101-00)	1/per	515-5339-01	6	Compression (Return) Spring	1/per	266-5020-00
2	Coil Retaining Bracket Item 2 is secured to Item 1 by: #8-32 X 3/8" PPH MS (Sems) (Qty. 2) (232-5301-00)	1/per	535-5203-03	7	Slingshot Stack (Blade) Switch Only 1 of the 2 Switches has a Diode (1N4004) (112-5003-00). See Note Below on Drawing. Can be replaced with (1N4001) (112-5001-00).	2/per	180-5054-00
3	Coil, 23-800 [NO DIODE] COIL DOES NOT REQUIRE A DIODE. SEE COIL NOTE BELOW FOR DETAILS.	1/per	090-5001-ND	8	Switch Body Protect Plate Items 7 & 8 are secured to Item 1 by: #6-32 X 5/8" HWH Swage (Qty. 4) (237-5976-04)	2/per	535-5045-00
4	Coil Sleeve	1/per	545-5031-00	9	Riveted Arm & Tip Assembly For Individual Parts use (requires drilling out rivet & re-venting): Arm (515-5341-01), Kicker Tip (545-5216-01) and Rivet, 1/8" ø x 1/4" Lg. (249-5003-00) The Riv. Arm is secured to Item 1 by: Retaining Ring, 1/4" ø Shaft (Qty. 1) (270-5002-00)	1/per	515-5340-01
5	Plunger & Link Assembly For Individual Items use: Plunger 2" Lg. (530-5025-01), Plunger Link (545-5293-00) and Roll Pin 1/8" ø x 5/8" Lg. (251-5008-00) The Plunger Link is secured to the Riveted Arm by: Retaining Ring, 1/4" ø Shaft (Qty. 1) (270-5002-00)	1/per	515-5338-00	Ordering Note: If 515-5340-01 is unavailable, order the individual part(s) actually required.			
Ordering Note: If 515-5338-00 is unavailable, order the individual part(s) actually required.				Ordering Note: If 500-5849-00-ND is unavailable, order the individual part(s) actually required. This assembly is identical to 500-5849-00 with the exception of Item 3, which uses a Coil, 23-800, with a Diode across the lugs (090-5001-00T) instead.			

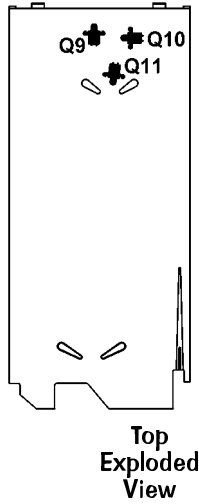
Take Note:

- ⊗ **Coil Note:** ⊗ **NO DIODE ON LUGS.** If replacing with a coil of the same gauge and turn and it has a diode on it, remove it before using.
- Ⓜ "R" indicates Item noted is secured with rivet(s) as listed.



Sec. 4: Drawings ...

Bumper Top, Bumper Bottom & Bumper Switch Individual Parts Only (Items 1-18) and Associated Part: See Parts Table Below.



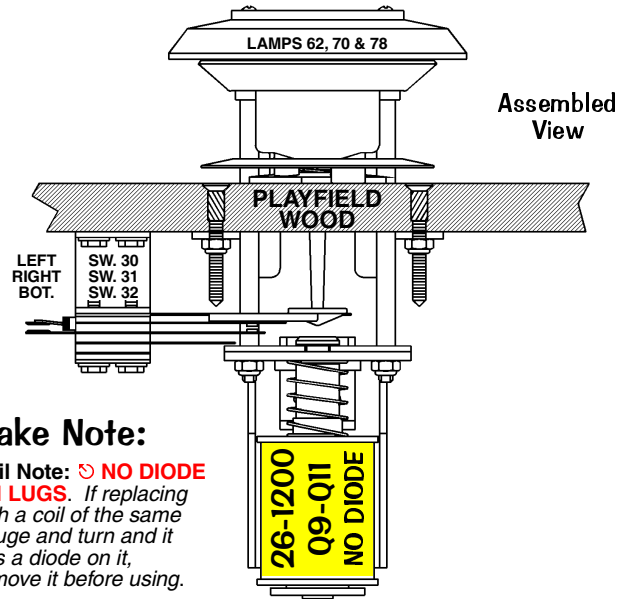
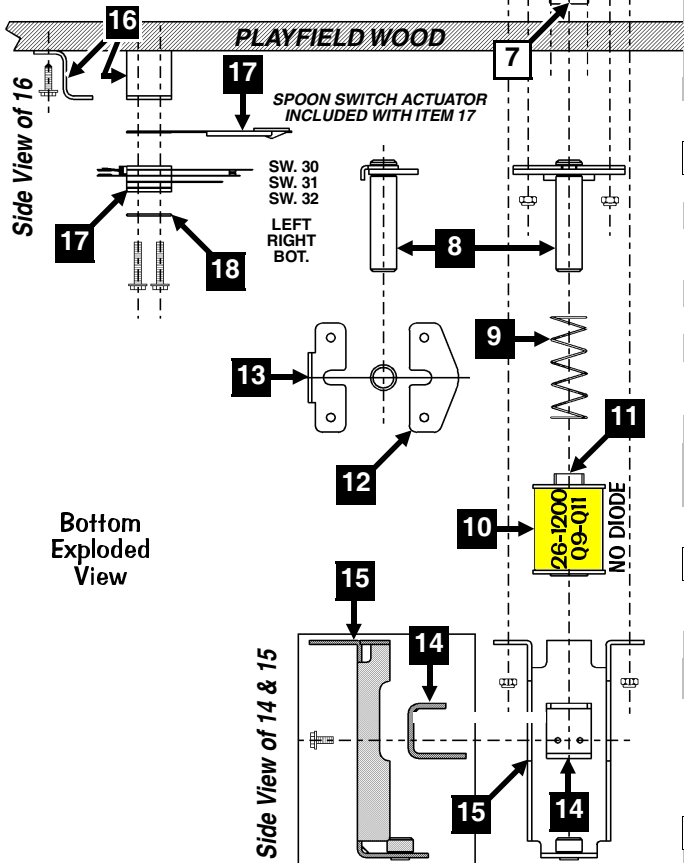
Special Note:

DOTS: The Lamp Diode, 1N4001, is not located on the socket (nor included); it's located on a Terminal Strip under the playfield.
See Section 5, Chapter 2, Playfield Terminal Strips..., Page 111, for more details.

For Securing Hardware, see the Parts Table below, under the item desired.

Ordering Note:

Individual parts can be ordered. However, if the entire Bumper is required, use the **ASM. REF.** Number(s) under each section in the Parts Table.



Take Note:

Coil Note: NO DIODE ON LUGS. If replacing with a coil of the same gauge and turn and it has a diode on it, remove it before using.

Nr.	BUMPER TOP PARTS	QTY.	SPI PART Nr.
1	LED Module (WHT) (6.3v) Wedge Base	1/per	112-5024-08
2	Wedge Base Socket	1/per	077-5206-00
3	Bumper Body	1/per	545-5197-00
Item 3 is secured by: #5 X 7/8" PRH AB (Zinc) (Qty. 2/per) (237-5826-00)			
4	Ring Assembly	1/per	515-5085-00
Item 4 is secured by: #6-32 Nylon Stop Nut (Qty. 2/per) (240-5005-00)			
5	Bumper Skirt	1/per	545-5607-00
6	Bumper Skirt Compression Spring	1/per	266-5048-00
7	Bumper Base	1/per	545-5195-00
(ASM. REF. 515-6459-01L (Qty. 3), Items 1-7)			

Nr.	BUMPER BOTTOM PARTS	QTY.	SPI PART Nr.
8	Plunger	1/per	530-5348-00
9	Compression (Return) Spring	1/per	266-5047-00
10	Coil, 26-1200 [NO DIODE]	1/pe	090-5044-ND
COIL DOES NOT REQUIRE A DIODE. SEE COIL NOTE BELOW FOR DETAILS.			
11	Coil Sleeve	1/per	545-5031-00
12	Fiber Yoke	1/per	545-5609-00
13	Metal Yoke	1/per	535-7346-00
14	Metal Yoke Stop	1/per	535-7347-00
Item 14 is secured by: #6-32 X 1/4" HWH Swage (Serr.) Zinc (Qty. 2/per) (237-5976-01)			
15	Coil Bracket Welded Assembly	1/per	515-5939-00
Item 15 is secured by: #6-32 X 1-3/16" Spiral Fin Shank (Qty. 3/per) (237-5957-00) and #6-32 Nylon Stop Nut (Qty. 3/per) (240-5005-00)			
(ASM. REF. 515-6459-04-ND (Qty. 3), Items 8-15)			

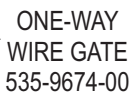
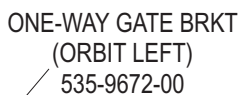
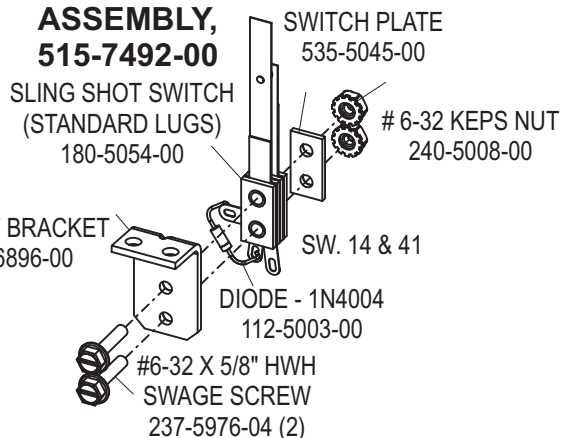
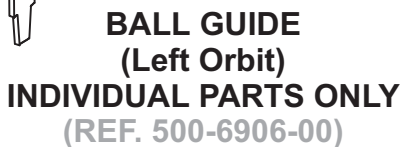
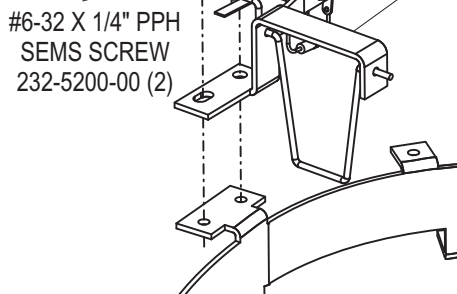
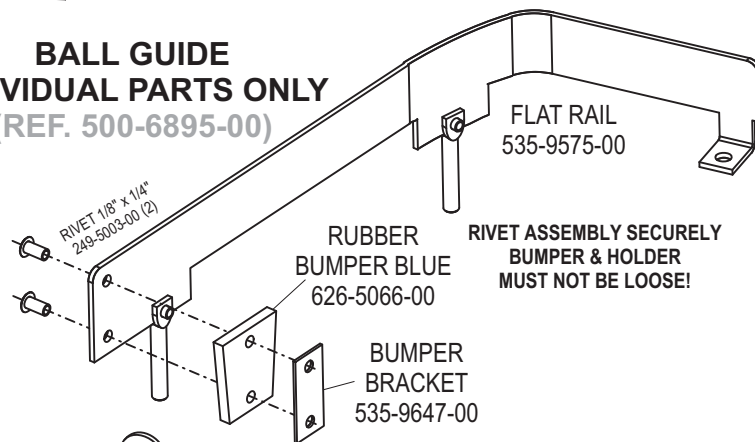
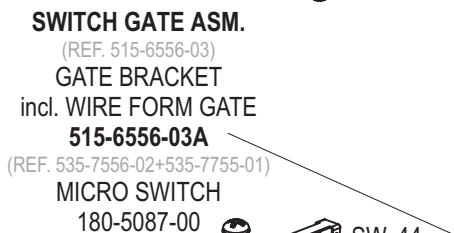
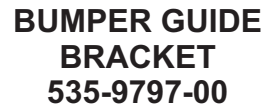
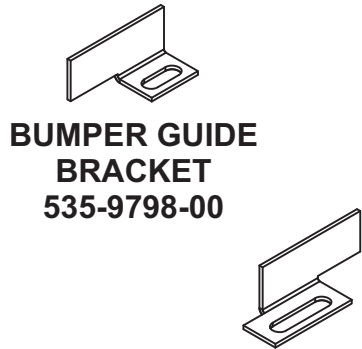
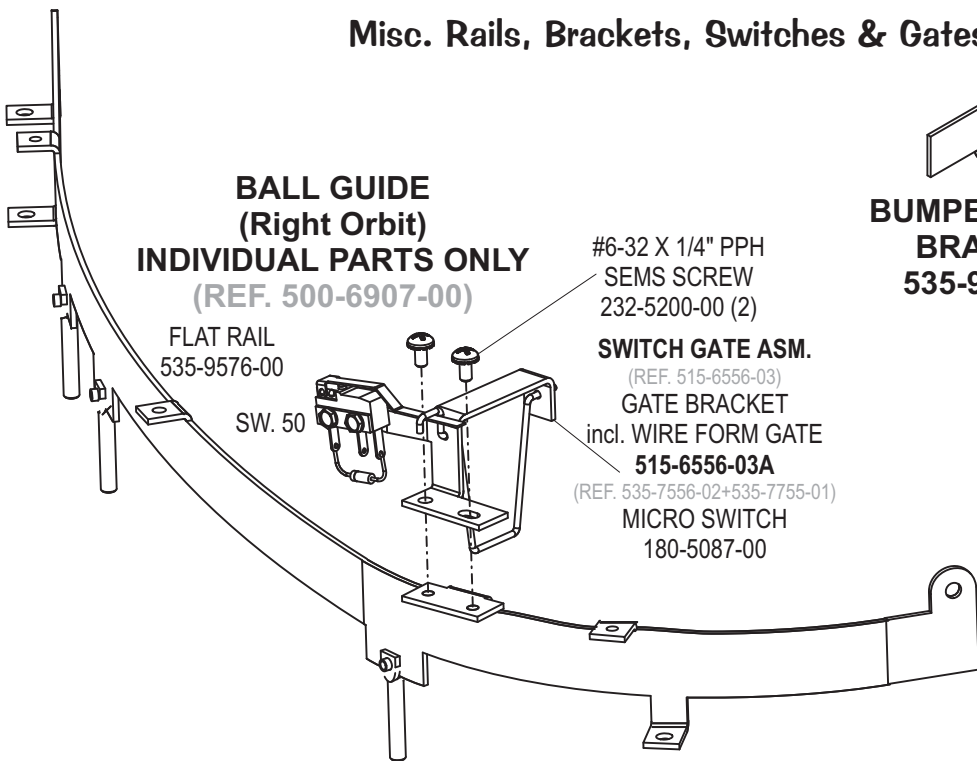
The Top & Bottom Assemblies are secured together by hardware included in assemblies.

Nr.	BUMPER SWITCH PARTS	QTY.	SPI PART Nr.
16	Switch Bracket	1/per	535-7342-00
Item 16 is secured by: #8 X 1/2" HWH AB (Zinc) (Qty. 2/per) (234-5101-00)			
17	Bumper Stack (Blade) Switch Assy.	1/per	180-5015-04
Included with Item 17: Spoon Switch Actuator (545-5610-02). Switch has a Diode (1N4004) (112-5003-00). Can be replaced with (1N4001) (112-5001-00).			
18	Switch Body Protect Plate	1/per	535-7344-00
Items 17 & 18 are secured by: #6-32 X 3/4" HWH Swage (Serr) Zc. (Qty. 2) (237-5976-05)			
(ASM. REF. 515-6459-09 (Qty. 3), Items 16-18)			

ASSOCIATED PARTS ARE NOT INCLUDED WITH THE ABOVE ASSEMBLIES.

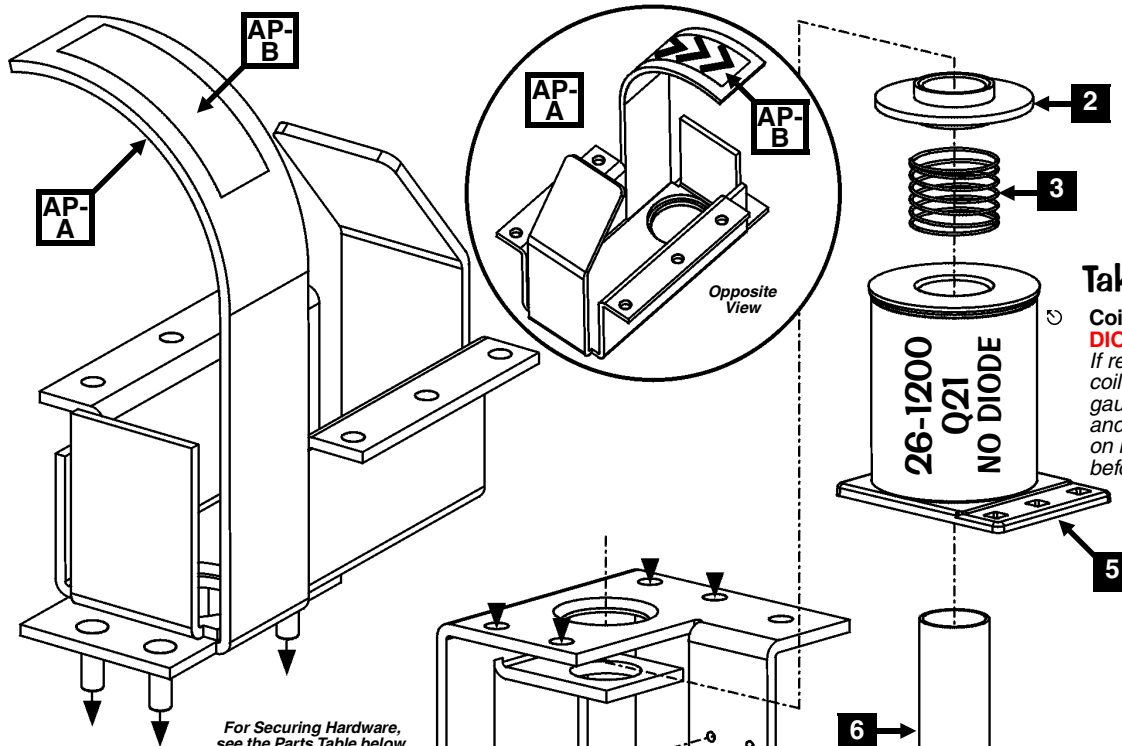
Nr.	ASSOCIATED PART(S)	QTY.	SPI PART Nr.
AP-A	Bumper [Pop] Cap (Red)	3	550-5057-02
Item AP-A is secured by: #4 X 3/4" PRH (Zinc) T-25 (Qty. 2/per) (237-5873-00)			

Misc. Rails, Brackets, Switches & Gates

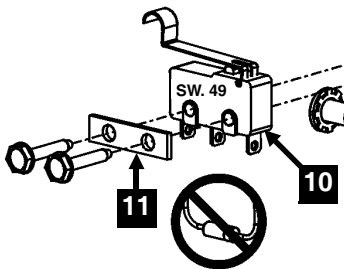


Sec. 4: Drawings ...

**VUK (at Eject Popper) Assembly, 500-6867-01 (Items 1-11)
and Associated Parts: See Parts Table Below.**



For Securing Hardware, see the Parts Table below, under the item desired.



Special Note:

DOTS: The Switch Diode, 1N4001, is not located on this Assembly (nor included); it's located on a Terminal Strip under the playfield.

Nr.	VUK PARTS	QTY.	SPI PART Nr.
1	Vertical Up-Kicker (VUK) Bracket, R.H. Style	1	535-9590-01
Item 1 is secured to Item AP-A (Scoop) by: #8-32 Nylon Stop Nut (Qty. 4) (240-5102-00)			
2	Switch (Circular) Actuator	1	545-6129-00
3	Compression (Actuator) Spring	1	266-5083-00
4	Coil Retaining Bracket	1	535-5203-03
Item 4 is secured to Item 1 by: #8-32 X 1/4" PPH (Serr) Zinc (Qty. 2) (232-5300-00)			
5	Coil, 26-1200 [NO DIODE]	1	090-5044-ND
COIL DOES NOT REQUIRE A DIODE. SEE COIL NOTE BELOW FOR DETAILS.			
6	Coil Sleeve (Short) (Formost #10-7077)	1	545-5076-01
7	Steel & Nylon Plunger Assembly	1	515-5941-01
8	Compression (Return) Spring	1	266-5020-00
9	Rubber Bumper (Grommet)	1	545-5105-00
10	Micro Switch (Sim. Roller)	1	180-5209-00
Switch has a Diode (1N4004) (112-5003-00). Can be replaced with (1N4001) (112-5001-00).			
11	Switch Body Protect Plate		535-6539-00
Item 11 secures Item 10 to 1 by: #2-56 X 1/2" HWH (Ser) #4HD (Qty. 2) (237-5937-02)			

ASSOCIATED PART IS NOT INCLUDED WITH THE ABOVE ASSEMBLY.

Nr.	ASSOCIATED PART(S)	QTY.	SPI PART Nr.
AP-A	Scoop Eject Weldment Bracket Asm.	1	515-7560-00
Item AP-A is secured below by: #8 X 1/2" SHWH AB (Zinc) (Qty. 6) (234-5101-00)			
AP-B	Kit: Decals (includes -03)	1	802-5000-88

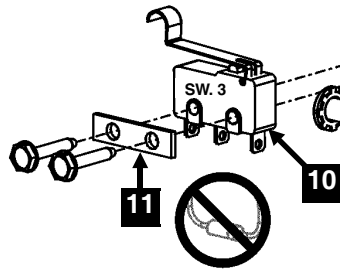
Note: Individual Decals (820-6370-XX) are not available individually, ordering of kit is required.

Sec. 4: Drawings ...

VUK (at Shooter Lane) Assembly, 500-6867-01 (Items 1-11)
 Ball is delivered up into the Shooter Tube (next page).

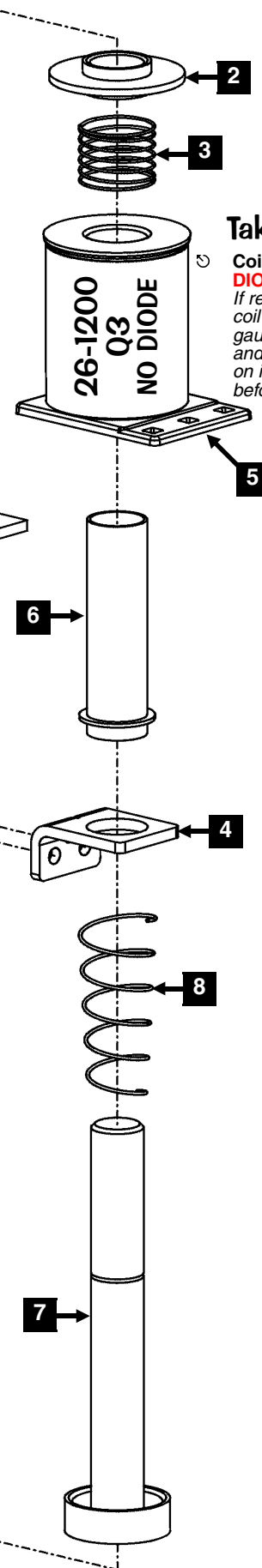
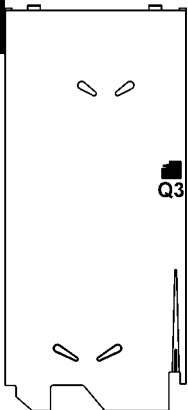
Nr.	VUK PARTS	QTY.	SPI PART Nr.
1	Vertical Up-Kicker (VUK) Bracket, R.H. Style	1	535-9590-01
Item 1 is secured below the playfield by: #8 X 1/2" SHWHAB (Zc.) (Qty. 5) (234-5101-00)			
2	Switch (Circular) Actuator	1	545-6129-00
3	Compression (Actuator) Spring	1	266-5083-00
4	Coil Retaining Bracket	1	535-5203-03
Item 4 is secured to Item 1 by: #8-32 X 1/4" PPH (Serr) Zinc (Qty. 2) (232-5300-00)			
5	Coil, 26-1200 [NO DIODE]	1	090-5044-ND
COIL DOES NOT REQUIRE A DIODE. SEE ☉ COIL NOTE BELOW FOR DETAILS.			
6	Coil Sleeve (Short) (Formost #10-7077)	1	545-5076-01
7	Steel & Nylon Plunger Assembly	1	515-5941-01
8	Compression (Return) Spring	1	266-5020-00
9	Rubber Bumper (Grommet)	1	545-5105-00
10	Micro Switch (Sim. Roller)	1	180-5209-00
Switch has a Diode (1N4004) (112-5003-00). Can be replaced with (1N4001) (112-5001-00).			
11	Switch Body Protect Plate	1	535-6539-00
Item 11 secures Item 10 to 1 by: #2-56 X 1/2" HWH (Ser) #4HD (Qty. 2) (237-5937-02)			

For Securing Hardware, see the Parts Table above, under the item desired.



Special Note:

DOTS: The Switch Diode, 1N4001, is not located on this Assembly (nor included); it's located on a Terminal Strip under the playfield.



Take Note:

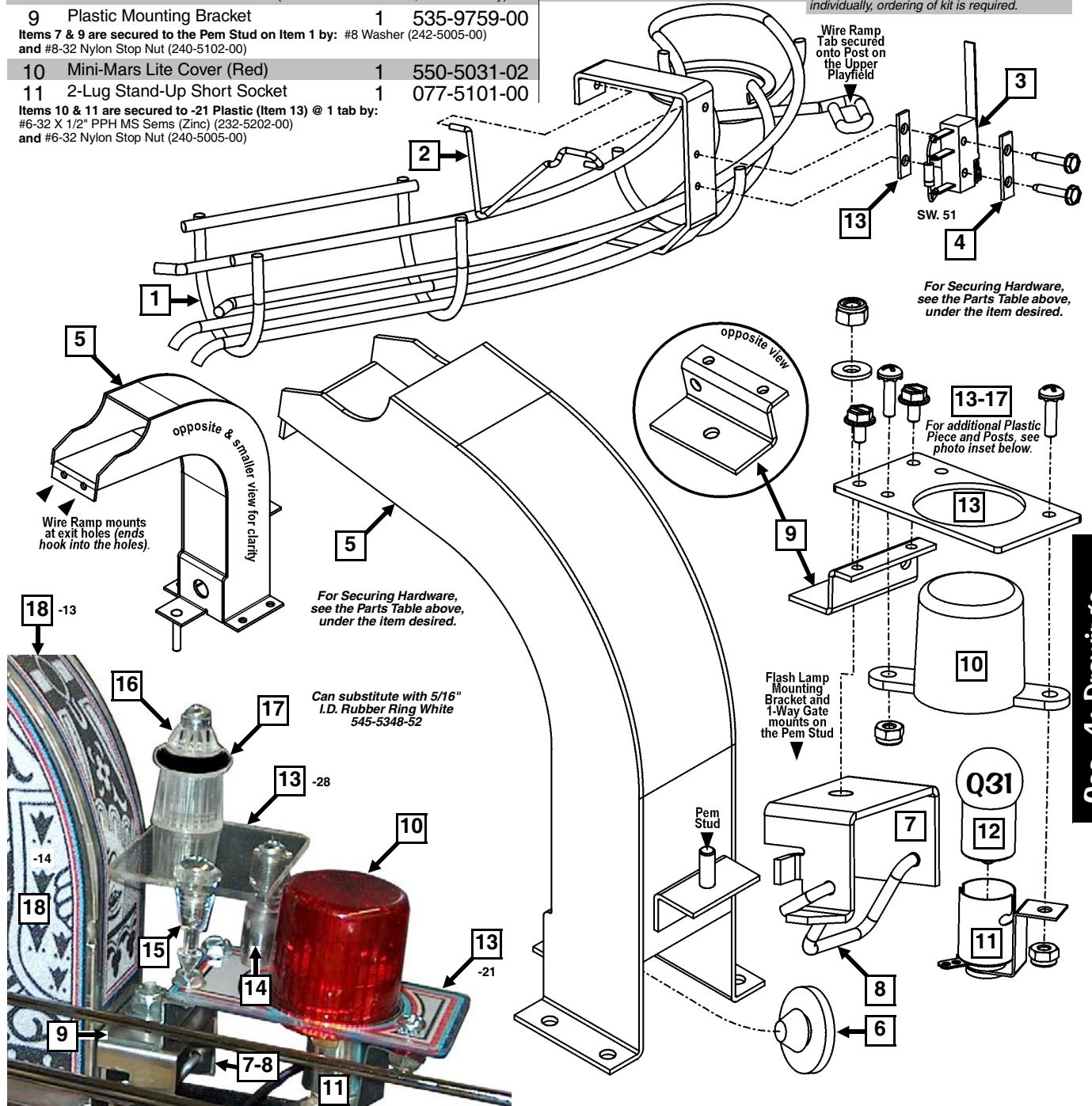
Coil Note: ☉ **NO DIODE ON LUGS.**
 If replacing with a coil of the same gauge and turn and it has a diode on it, remove it before using.

Sec. 4: Drawings ...

Shooter Tube & Shooter Wire Ramp Individual Parts Only (Items 1-18)

Ball exits the Shooter Tube onto the 'Upper Playfield' (next page) via the Shooter Wire Ramp.

Nr.	SHOOTER TUBE PARTS	QTY.	SPI PART Nr.	Nr.	SHOOTER TUBE PARTS	QTY.	SPI PART Nr.
1	Wire Ramp (Short) Plain No Parts	1	535-9650-00	12	#89 Bulb Heavy Filament (Bayonet)	1	165-5000-89-HF
Item 1 is secured onto the upper playfield on the Post Hex Base #8-32 Tap by: #8-32 X 1/2" PPH (232-5302-00). Post Hex Base #8-32 Thread #8-32 Tap (530-5332-04) and #8 Washer .17" I.D. X 1/2" O.D. X .042" (Qty. 2 above/below wire tab) (242-5015-00)				13	Kit: Plastics (includes -21, -28, -SW)	1	803-5000-88
2	Wire Form for Gate (Rt. Hand Style)	1	535-9375-01	Plastic -21 sec'd to Item 9 by: #6-32 X 1/4" SHWH Swg. Ser (Zinc) (Qty. 2) (237-5976-01)			
3	Micro Switch (1-5/8" Flat Actuator)	1	180-5010-01	14	1-1/16" 1-Groove Plastic Post (Clear)	1	550-5059-01
Switch has a Diode (1N4004) (112-5003-00). Can be replaced with (1N4001) (112-5001-00).				Item 14 is secured Plastic -28 to Plastic -21 & Item 10 @ opposite tab by: #6-32 X 1-3/4" PPH MS (Zinc) (237-5511-00) and #6-32 Nylon Stop Nut (240-5005-00)			
4	Switch Body Protect Plate	2	535-6539-00	15	Mini-Jewel Plastic Post (Clear)	1	550-5052-01
Items 4 / -SW are sec'd to Item 1 by: #2-56 X 1/2" HWH (Ser) #4HD (Qty. 2) (237-5937-02)				Item 15 is secured to Plastic -28 by: #6 X 1/2" PTR AB (Zinc) (237-5809-00)			
5	Shooter Lift Tube Weldment Assembly	1	515-7488-00	16	1-Groove Jewel Plastic Post (Clear)	1	550-5034-01
6	Bumper BLK Pad (Lg. w/ grommet)	1	545-5428-00	Items 16 is secured to Plastic -28 by: #6-32 X 1-1/2" PPH MS (Zinc) (237-5510-00) and #6-32 Nylon Stop Nut (240-5005-00)			
7	1-Way Gate Bracket	1	535-9182-00	17	5/16" I.D. Rubber Ring BLACK	1	545-5348-02
8	Wire Form for Ball Gate Bracket	1	535-9183-01	18	Kit: Decals (incl. -13 Top; -14 Side)	1	802-5000-88
(ASM. REF. 515-7260-01, Items 7-8 Only)				Note: Individual Plastics (830-6038-XX) & Decals (820-6370-XX) are not available individually, ordering of kit is required.			
9	Plastic Mounting Bracket	1	535-9759-00				
Items 7 & 9 are secured to the Pem Stud on Item 1 by: #8 Washer (242-5005-00) and #8-32 Nylon Stop Nut (240-5102-00)							
10	Mini-Mars Lite Cover (Red)	1	550-5031-02				
11	2-Lug Stand-Up Short Socket	1	077-5101-00				
Items 10 & 11 are secured to -21 Plastic (Item 13) @ 1 tab by: #6-32 X 1/2" PPH MS Sems (Zinc) (232-5202-00) and #6-32 Nylon Stop Nut (240-5005-00)							

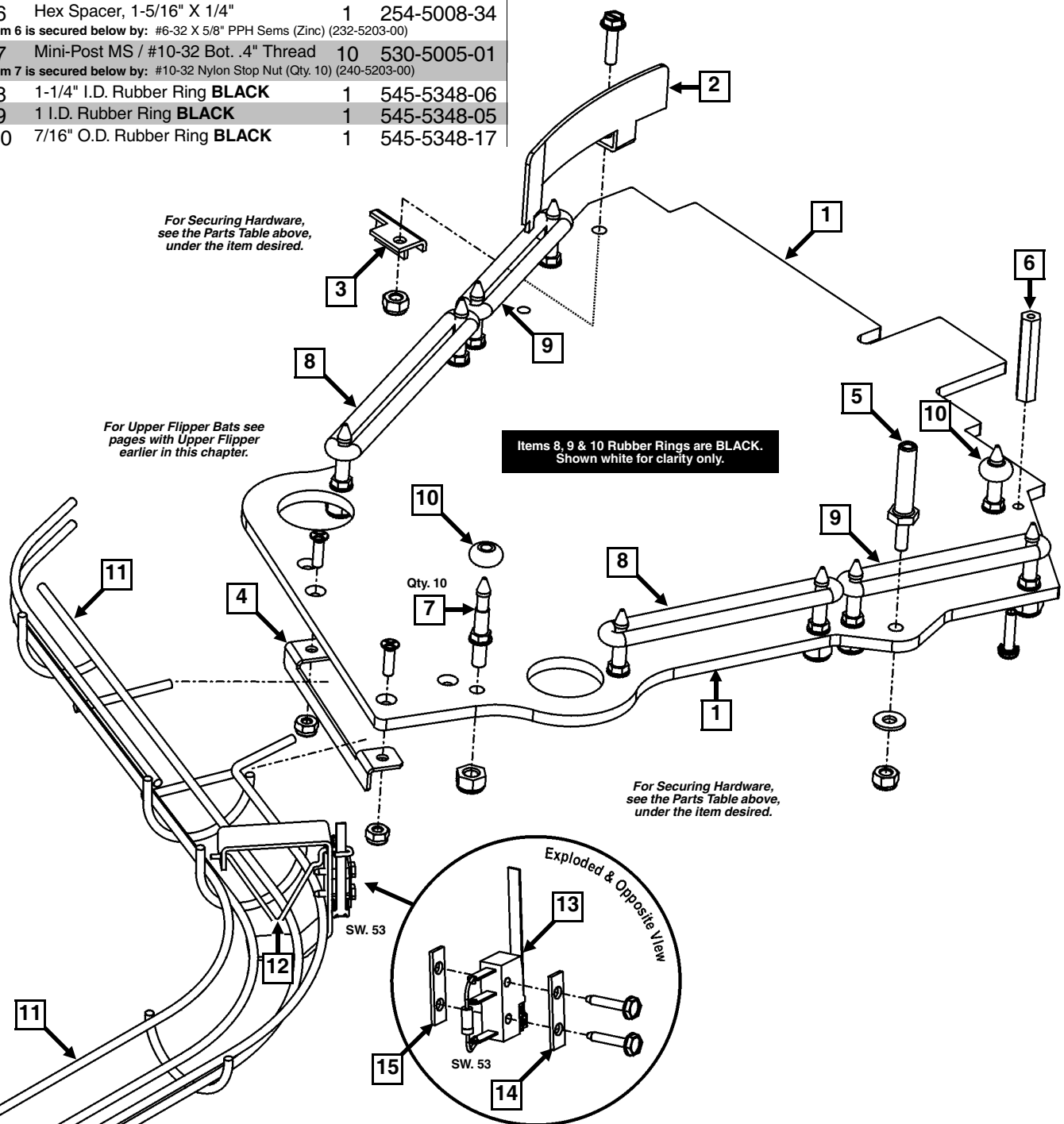


Upper Playfield & Right Wire Ramp Individual Parts Only (Items 1-15)

Nr.	UPPER PLAYFIELD PARTS	QTY.	SPI PART Nr.	Nr.	RT. WIRE RAMP PARTS	QTY.	SPI PART Nr.
1	Kit: Plastics (830-6039-00 Only)	1	803-5001-88	11	Wire Ramp (Right) Plain No Parts	1	515-7480-00
2	Flat Rail (Ball Guide)	1	535-9666-00	Item 11 is secured @ the mid-point tab over Plastic -16 by: #6-32 X 3/8" PFH 82" (237-5871-00). (ASM. REF. 500-6905-00, Items 11-14 + Wiring Only)			
3	"L" Bracket (Playfield Support)	1	535-9676-00	12	Wire Form for Gate (Left Hand Style)	1	535-9375-00
Items 2 & 3 are secured below by: #8-32 X 5/8" SHWH Swg. Ser. (Zinc) (237-5975-03) and #8-32 Nylon Stop Nut (240-5102-00) and Item 3 is secured to the Back Panel by: #6 X 1/2" PTH A (Zinc) (237-5809-00)				13	Micro Switch (1-5/8" Flat Actuator)	1	180-5010-01
4	Right Wire Ramp Locating Bracket	1	535-9673-00	Switch has a Diode (1N4004) (112-5003-00). Can be replaced with (1N4001) (112-5001-00).			
Item 4 is secured @ tabs below by: #6-32 X 1/2" PFH (Zinc) (Qty. 2) (237-5918-00) and #6-32 Nylon Stop Nut (Qty. 2) (240-5005-00)				14	Switch Body Protect Plate	1	535-6539-00
5	Hex Bumper Post #8-32 Tap/#8-32 Bot.	1	530-5332-04	15	Kit: Plastics (includes -SW)	1	803-5000-88
Item 5 is secured below by: #8 Washer (242-5005-00) and #8-32 Nylon Stop Nut (240-5102-00)				Items 14 & 15 are secured to Items 13 & 11 by: #2-56 X 1/2" HWH (Ser) #4HD (Qty. 2) (237-5937-02) Note: Individual Plastics (830-6038-XX) are not available individually, ordering of kit is required.			
6	Hex Spacer, 1-5/16" X 1/4"	1	254-5008-34				
Item 6 is secured below by: #6-32 X 5/8" PPH Sems (Zinc) (232-5203-00)							
7	Mini-Post MS / #10-32 Bot. .4" Thread	10	530-5005-01				
Item 7 is secured below by: #10-32 Nylon Stop Nut (Qty. 10) (240-5203-00)							
8	1-1/4" I.D. Rubber Ring BLACK	1	545-5348-06				
9	1 I.D. Rubber Ring BLACK	1	545-5348-05				
10	7/16" O.D. Rubber Ring BLACK	1	545-5348-17				

Sec. 4: Drawings ...

Complete Right Wire Ramp View on the next page.



Right Steel Ramp & Right Wire Ramp Individual Parts Only (Items 1-9 & 11-15)

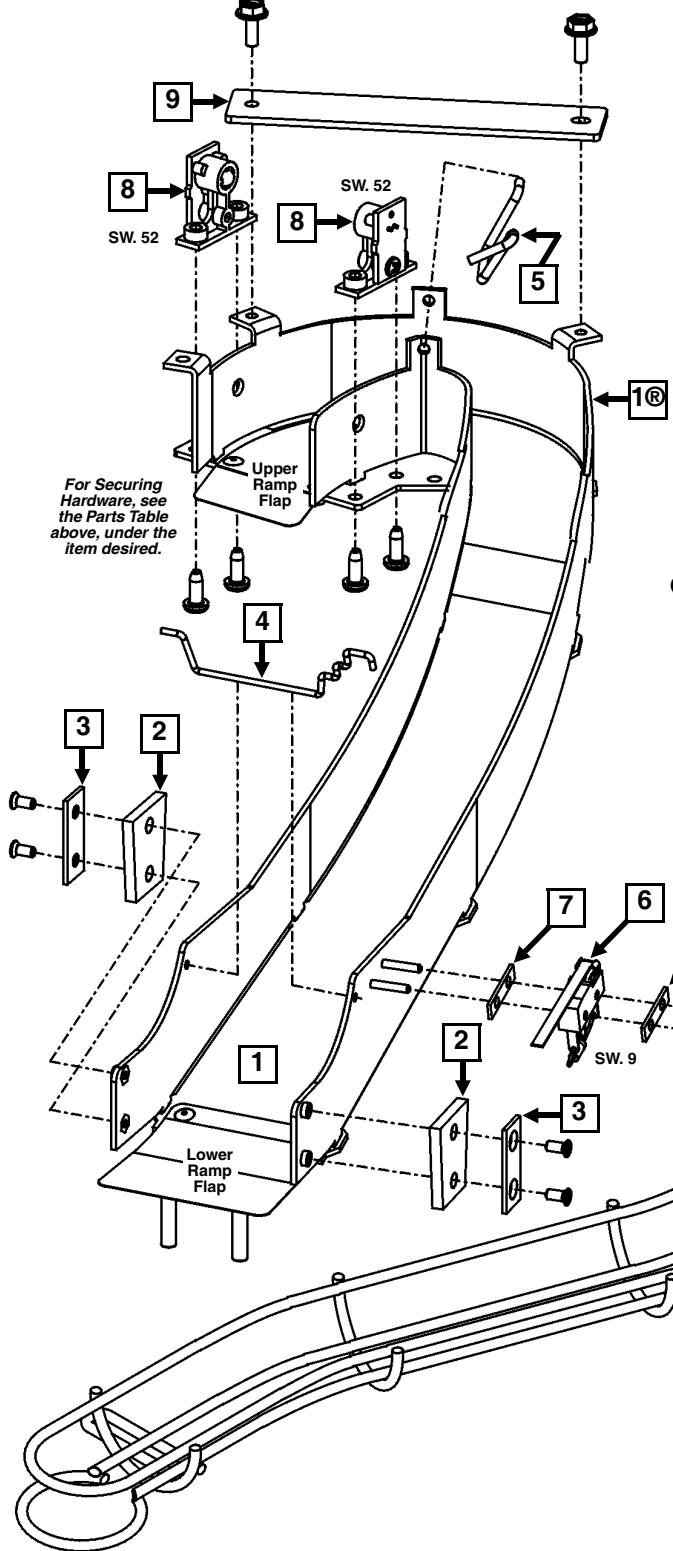
Ball can enter the 'Upper Playfield' (previous page) via the Right Steel Ramp and can exit from the 'Upper Playfield' onto the Right Wire Ramp (another exit is through the Back Panel).

Nr.	RT. STEEL RAMP PARTS	QTY.	SPI PART Nr.
1®	Right Steel Ramp & Flaps Asm.	1	515-7485-00
Item 1 is secured under the playfield @ entrance by: #8 Washer (Qty. 2) (242-5005-00) and #8-32 Nylon Stop Nut (Qty. 2) (240-5102-00)			
Reference Only : Steel Ramp Weldment No Parts (515-7484-00), Lower Ramp Flap (535-9589-00) and Upper Ramp Flap (535-9646-00). Secured by : Rivet, 1/8" x 3/16" Lg. (249-5001-00) and #6 Riveting Lock Washer (both Qty. 2 Lwr., Qty. 4 Upr.) (246-5000-00)			

Nr.	RT. STEEL RAMP PARTS	QTY.	SPI PART Nr.
2	Bumper Pad BLUE (NON-RIVETING)	2	626-5067-00
Measurements: .88" Wide Top, .7" Wide Bottom, 1" Height, .25" Thick (2 Hole)			
3	Bumper Mounting Bracket	2	535-9648-00
Items 2 & 3 are secured to Item 1 by: #4-40 X 1/4" PFH MS (Black) (Qty. 2/per) (237-5983-02)			
4	Wire Form (Front Gate Switch)	1	535-9649-00
5	Wire Form (Top Gate Switch)	1	535-9786-00
6	Micro Switch (1-5/8" Flat Actuator)	1	180-5010-01
Switch has a Diode (1N4004) (112-5003-00). Can be replaced with (1N4001) (112-5001-00).			
7	Switch Body Protect Plate	2	535-6539-00
Items 6 & 7 are secured to Items 13 & 11 by: #2-56 Hex Nut (Qty. 2) (240-5301-00)			
8	Transceiver OPTO PCB Assembly	2	500-6775-00
Item 8 is secured to Item 1 by: #6 X 3/8" PPH (Zinc) Type -25 (Qty. 2/per) (237-5880-00)			
9	Kit: Plastics (includes -22)	1	803-5000-88
Item 9 is secured to Item 1 by: #6-32 X 3/8" HWH Swage Ser. (Zinc) (Qty. 2) (237-5976-02)			

Note: Individual Plastics (830-6038-XX) are not available individually, ordering of kit is required.

NO ITEM 10
THIS PAGE

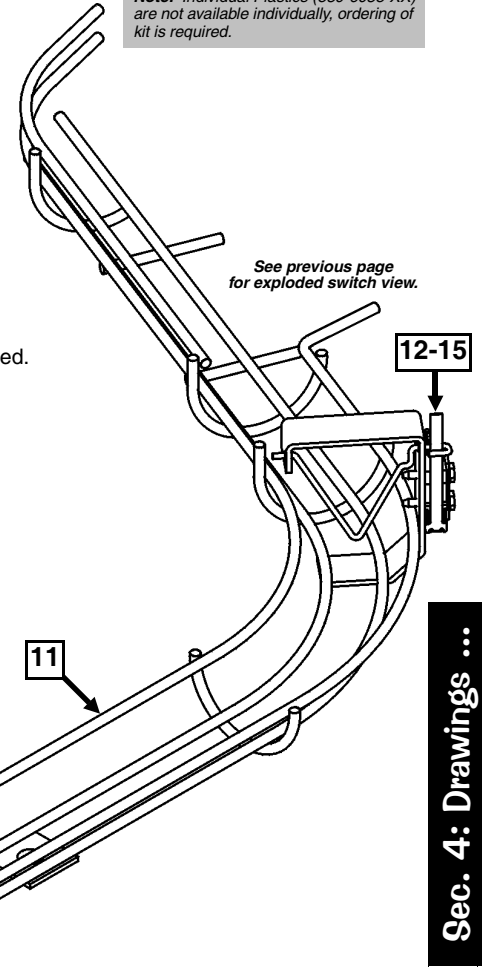


For Securing Hardware, see the Parts Table above, under the item desired.

Take Note:

® "R" indicates Item noted is secured with rivet(s) as listed.

For Securing Hardware, see the Parts Table above, under the item desired.



See previous page for exploded switch view.

Nr.	RT. WIRE RAMP PARTS	QTY.	SPI PART Nr.
11	Wire Ramp (Right) Plain No Parts	1	515-7480-00
Item 11 is secured @ the mid-point tab over Plastic -16 by: #6-32 X 3/8" PFH 82° (237-5871-00). (ASM. REF. 500-6905-00, Items 11-14 + Wiring Only)			
12	Wire Form for Gate (Left Hand Style)	1	535-9375-00
13	Micro Switch (1-5/8" Flat Actuator)	1	180-5010-01
Switch has a Diode (1N4004) (112-5003-00). Can be replaced with (1N4001) (112-5001-00).			
14	Switch Body Protect Plate	1	535-6539-00
15	Kit: Plastics (includes -SW)	1	803-5000-88
Items 14 & 15 are secured to Items 13 & 11 by: #2-56 X 1/2" HWH (Ser) #4HD (Qty. 2) (237-5937-02) Note: Individual Plastics (830-6038-XX) are not available individually, ordering of kit is required.			

Sec. 4: Drawings ...

Ball Deflector (Left Ramp Up Post) Assembly, 500-6657-06-ND (Items 1-7)

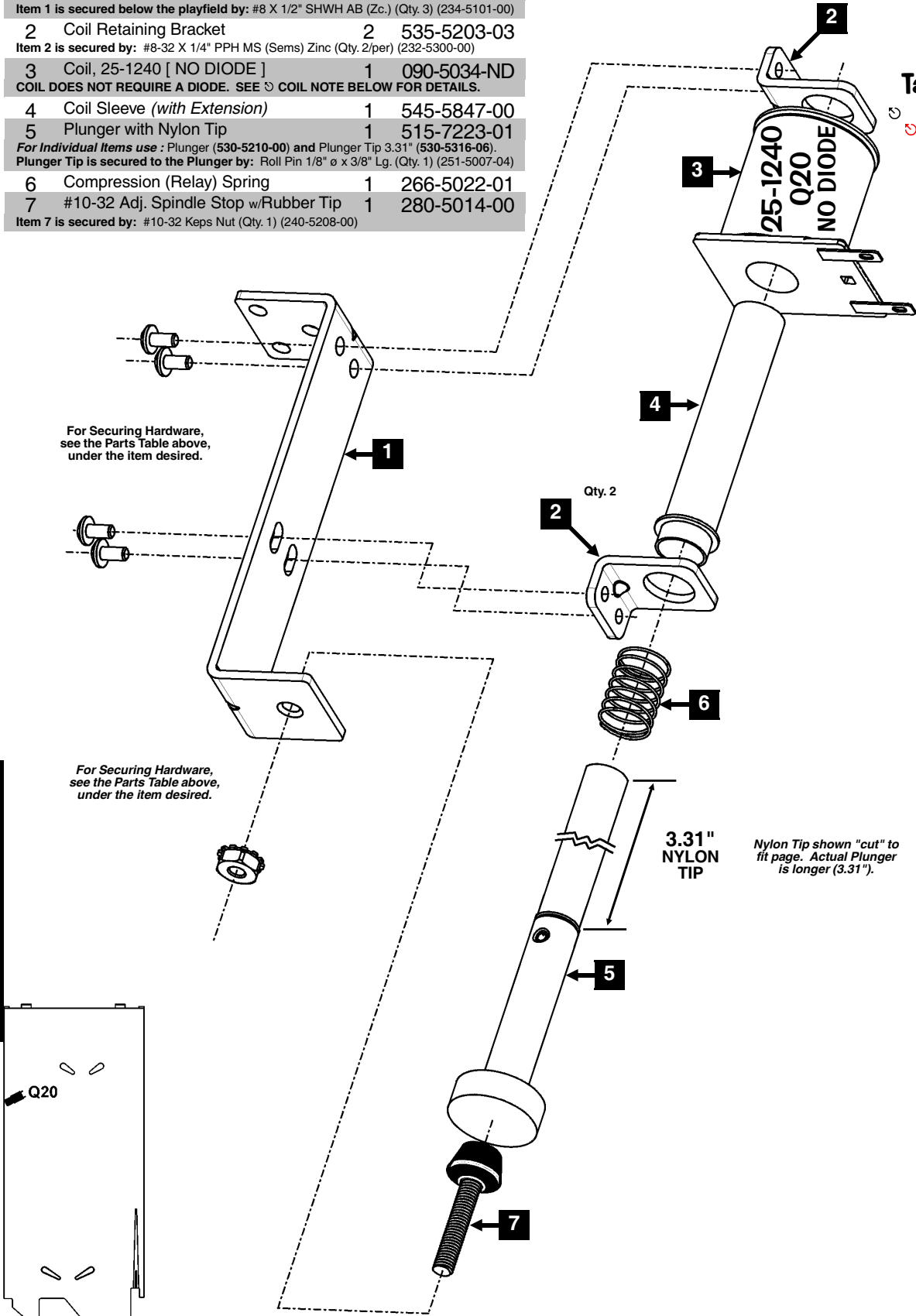
Ball can be stopped (locked) in the Left Wire Ramp.

Nr.	BALL DEFLECTOR PARTS	QTY.	SPI PART Nr.
1	Ball Deflector Coil Mounting Bracket	1	535-9248-00
Item 1 is secured below the playfield by: #8 X 1/2" SHWH AB (Zc.) (Qty. 3) (234-5101-00)			
2	Coil Retaining Bracket	2	535-5203-03
Item 2 is secured by: #8-32 X 1/4" PPH MS (Sems) Zinc (Qty. 2/per) (232-5300-00)			
3	Coil, 25-1240 [NO DIODE]	1	090-5034-ND
COIL DOES NOT REQUIRE A DIODE. SEE ☺ COIL NOTE BELOW FOR DETAILS.			
4	Coil Sleeve (with Extension)	1	545-5847-00
5	Plunger with Nylon Tip	1	515-7223-01
For Individual Items use : Plunger (530-5210-00) and Plunger Tip 3.31" (530-5316-06). Plunger Tip is secured to the Plunger by: Roll Pin 1/8" ø x 3/8" Lg. (Qty. 1) (251-5007-04)			
6	Compression (Relay) Spring	1	266-5022-01
7	#10-32 Adj. Spindle Stop w/Rubber Tip	1	280-5014-00
Item 7 is secured by: #10-32 Keps Nut (Qty. 1) (240-5208-00)			

Take Note:

☺ **Coil Note:**
NO DIODE
ON LUGS.

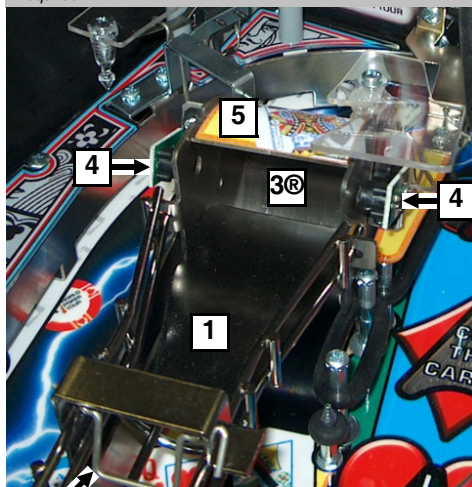
If replacing with a coil of the same gauge and turn and it has a diode on it, remove it before using.



Sec. 4: Drawings ...

Reverse-O-Matic Ramp & Left Wire Ramp Individual Parts Only (Items 1-5)

Nr.	LEFT RAMP PARTS	QTY.	SPI PART Nr.
1	Left Wire Ramp Weldment Asm.	1	515-7479-00
2	Wire Form (Top Gate)	1	535-9657-00
<small>(ASM. REF. 500-6973-00, Items 1-2 Only)</small>			
3®	Reverse-O-Matic Steel Ramp Asm.	1	515-7481-00
Item 3® is secured under the playfield by: #8 Washer (Qty. 5) (242-5005-00) and #8-32 Nylon Stop Nut (Qty. 5) (240-5102-00)			
<i>Reference Only : Ramp Weldment No Parts (515-7482-00) and Ramp Flap (535-9584-00)</i>			
<i>Secured by : Rivet, 1/8" ø X 3/16" Lg. (Qty. 2) (249-5001-00) and Washer 9/64" I.D. X 5/16" O.D. X 1/32" (Qty. 2) (246-5000-00)</i>			
4	Transceiver OPTO PCB Assembly	2	500-6775-00
Item 8 is secured to Item 1 by: #6 X 3/8" PPH (Zinc) Type -25 (Qty. 2/per) (237-5880-00) (ASM. REF. 500-6908-00, Items 3®-4 Only)			
5	Kit: Decals (includes -18)	1	802-5000-88
Note: Individual Decals (820-6370-XX) are not available individually, ordering of kit is required.			



2

4

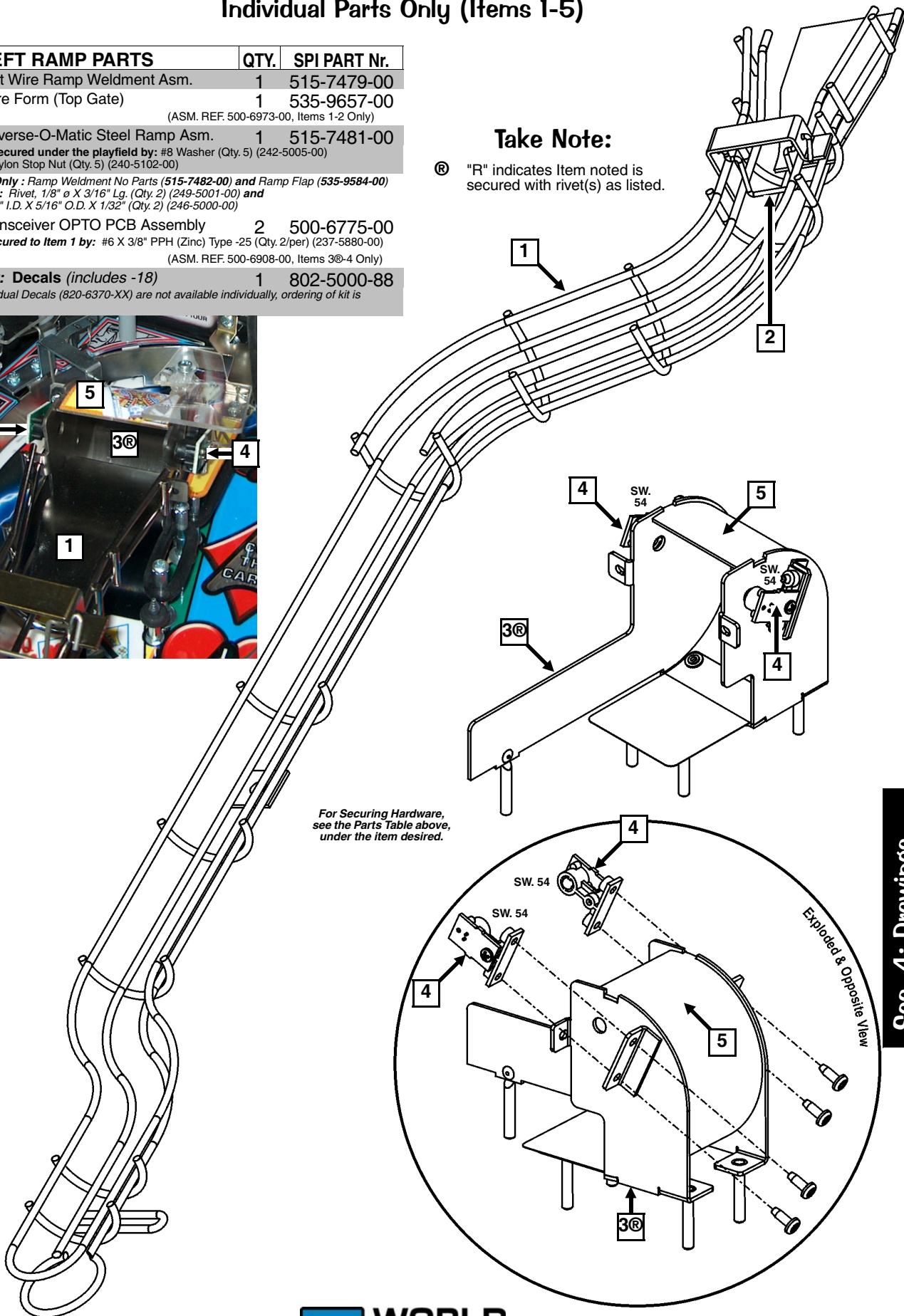
1

5

3®

4

Take Note:
® "R" indicates Item noted is secured with rivet(s) as listed.

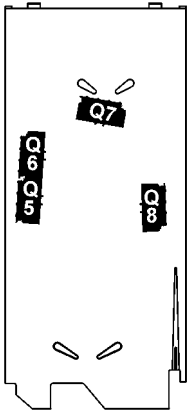


For Securing Hardware, see the Parts Table above, under the item desired.

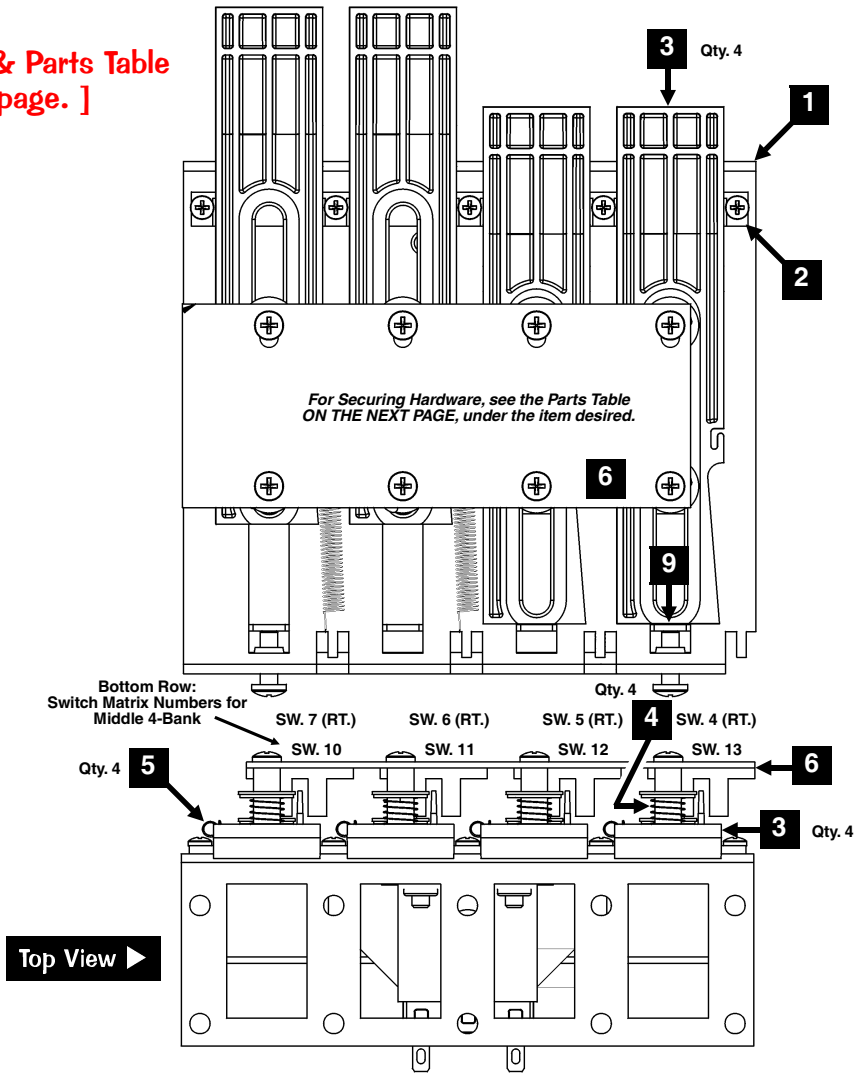
Exploded & Opposite View

Sec. 4: Drawings ...

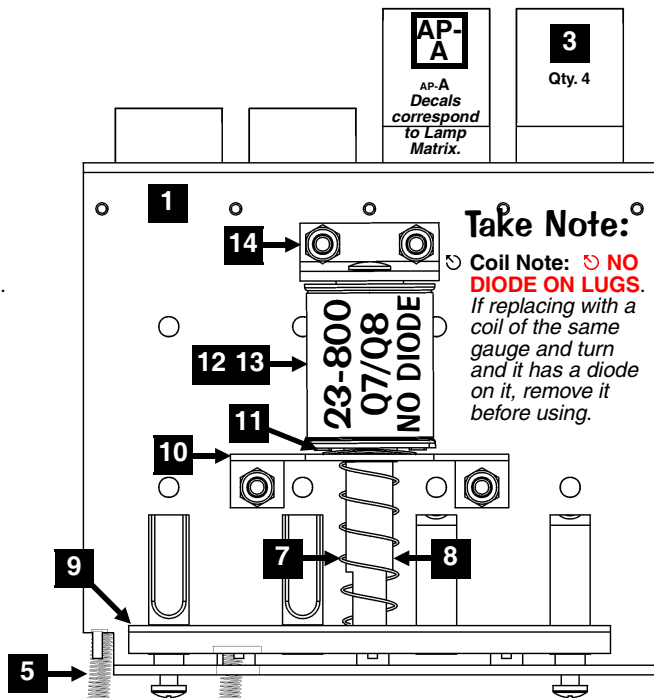
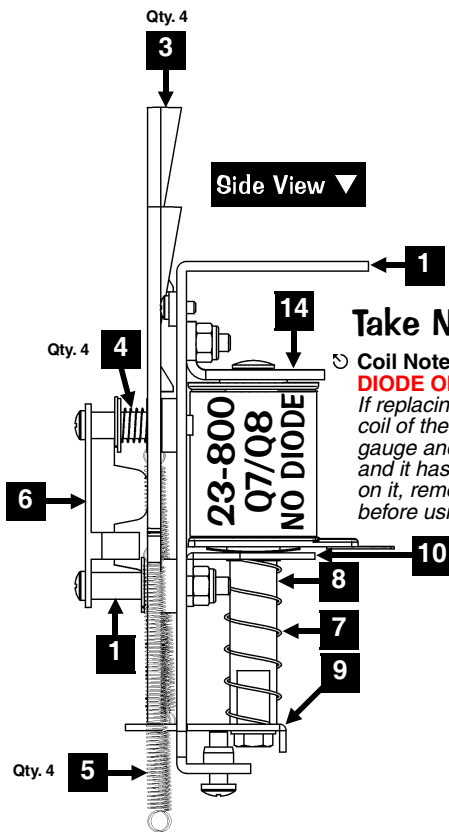
4-Bank Drop Target (Mid. & Right) Assemblies, 500-6946-04 (Qty. 2) (Items 1-14)



[Different Views & Parts Table on the next page.]

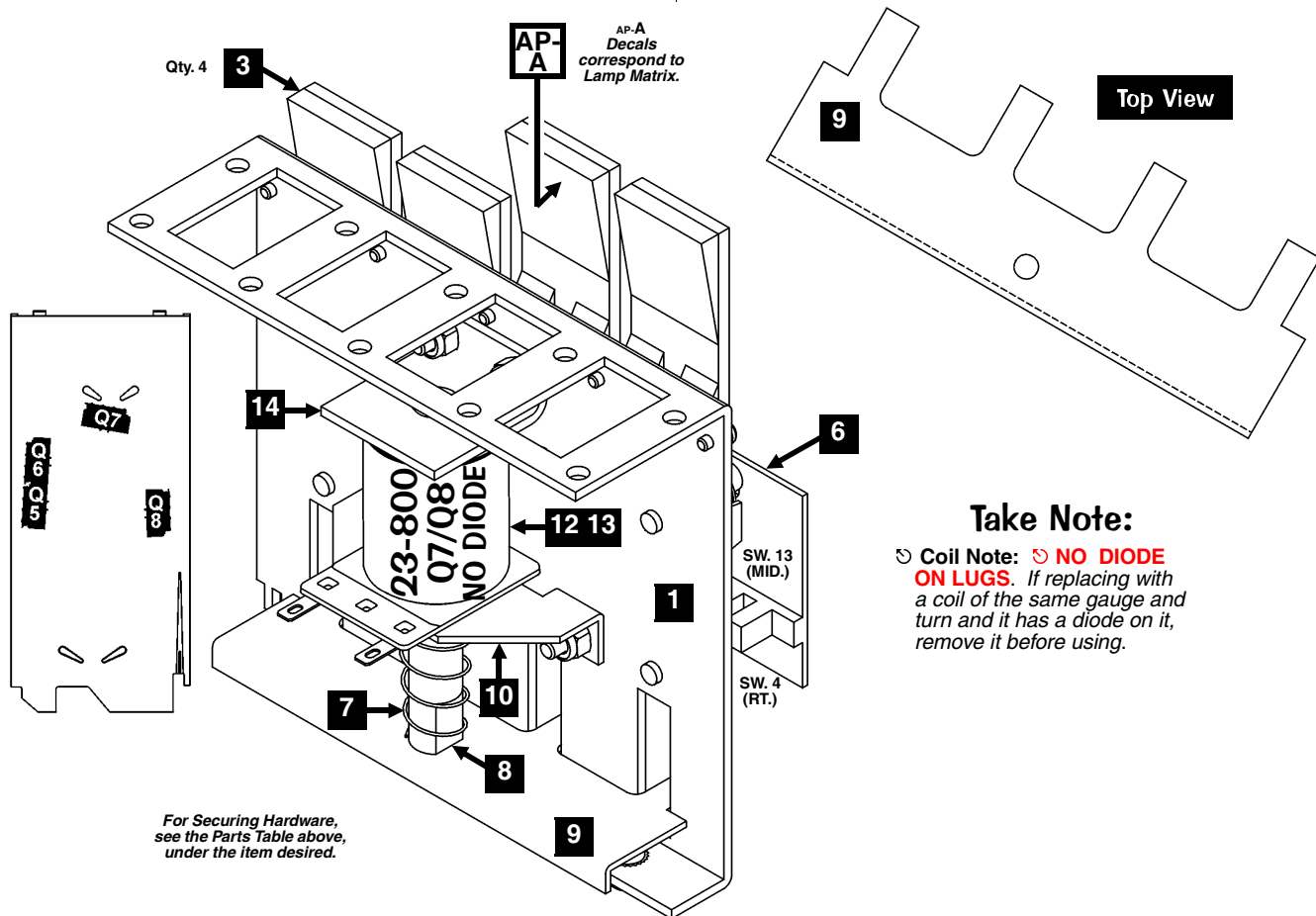


Sec. 4: Drawings ...



4-Bank Drop Target (Mid. & Right) Asm., 500-6946-04 (Qty. 2) (Items 1-14) Cont. and Associated Part: See Parts Table Below.

Nr.	4-BANK DROP TRGT. PARTS	QTY.	SPI PART Nr.	Nr.	4-BANK DROP TRGT. PARTS	QTY.	SPI PART Nr.
1	Frame & Pem Weldment, 4-Bank D/T	1	515-7547-04-88	9	Target Lift (4-Bank) Bracket	1	535-9760-04
Item 1 is secured under the playfield by: #8 X 1/2" SHWHAB (Zc.) (Qty. 6) (234-5101-00)				Item 9 is secured to Item 8 Plunger by: #10-32 X 1/2" HWH (NO SLOT) (Zinc) (Qty. 1) (237-5995-00) ////// TARGET HEIGHT ADJUSTMENT: ////			
2	Target Rest Ledge (Black), 4-Bank D/T	1	545-6163-04	Item 9 is adjusted through Item 1 by: #8-32 X 1/2" PPH MS (Zinc) (Qty. 2) (237-5602-00)			
Item 2 is secured to Item 1 by: #4-40 X 1/4" PPH MS (Zinc) (Qty. 5) (237-6169-00)				10	Coil Mounting Bracket	1	535-9761-00
3	Drop Target (Black Plastic) Rollover	4	545-6162-00	Item 10 is secured to Item 1 by: #8-32 Nylon Stop Nut (Qty. 2) (240-5102-00)			
4	Compression (Short) Spring	4	266-5089-00	11	Spring Washer (17/32" ID X 3/4" X 1")	1	269-5002-00
Items 3 & 4 are secured to Item 1 @ top by: Washer, 1/2" X 17/64" X .03" (Qty. 2/per) (242-5091-00) and Retaining Ring, 1/4" ø (Qty. 1/per) (270-5002-00)				12	Coil, 23-800 [NO DIODE]	1	090-5001-ND
FRAME PEM -> WASHER -> SPRING -> WASHER -> RETAINING RING -> OPTO PCB -> SCREW				COIL DOES NOT REQUIRE A DIODE. SEE ☺ COIL NOTE ABOVE FOR DETAILS.			
Item 3 is secured to Item 1 @ bottom by: Washer, 1/2" X 17/64" X .03" (Qty. 1/per) (242-5091-00) and Retaining Ring, 1/4" ø (Qty. 1/per) (270-5002-00)				13	Coil Sleeve (1.69 OAL)	1	545-5411-00
5	Reset (Long) Spring (Red Dipped)	4	265-5003-02	14	Bracket, Plunger Stop	1	515-7548-00
6	PCB, Slotted OPTO X4	1	520-5252-04	Item 14 is secured to Item 1 by: #8-32 Nylon Stop Nut (Qty. 2) (240-5102-00)			
Item 6 is secured to Item 1 by: #6-32 X 3/8" PPH MS (Zinc) (Qty. 8/per) (237-5501-00) Wiring Harness (036-5507-20-88 Middle; 036-5507-21-88 Right).				ASSOCIATED PARTS ARE NOT INCLUDED WITH THE ABOVE ASSEMBLY.			
7	Compression (Return) Spring	1	266-5020-00	Nr.	ASSOCIATED PART(S)	QTY.	SPI PART Nr.
8	Steel Plunger	1	530-5719-00	AP-A	Kit: Decals (incl. all Drop Targets)	1	802-5000-88
				Note: Individual Decals (820-6370-XX) are not available individually, ordering of kit is required.			



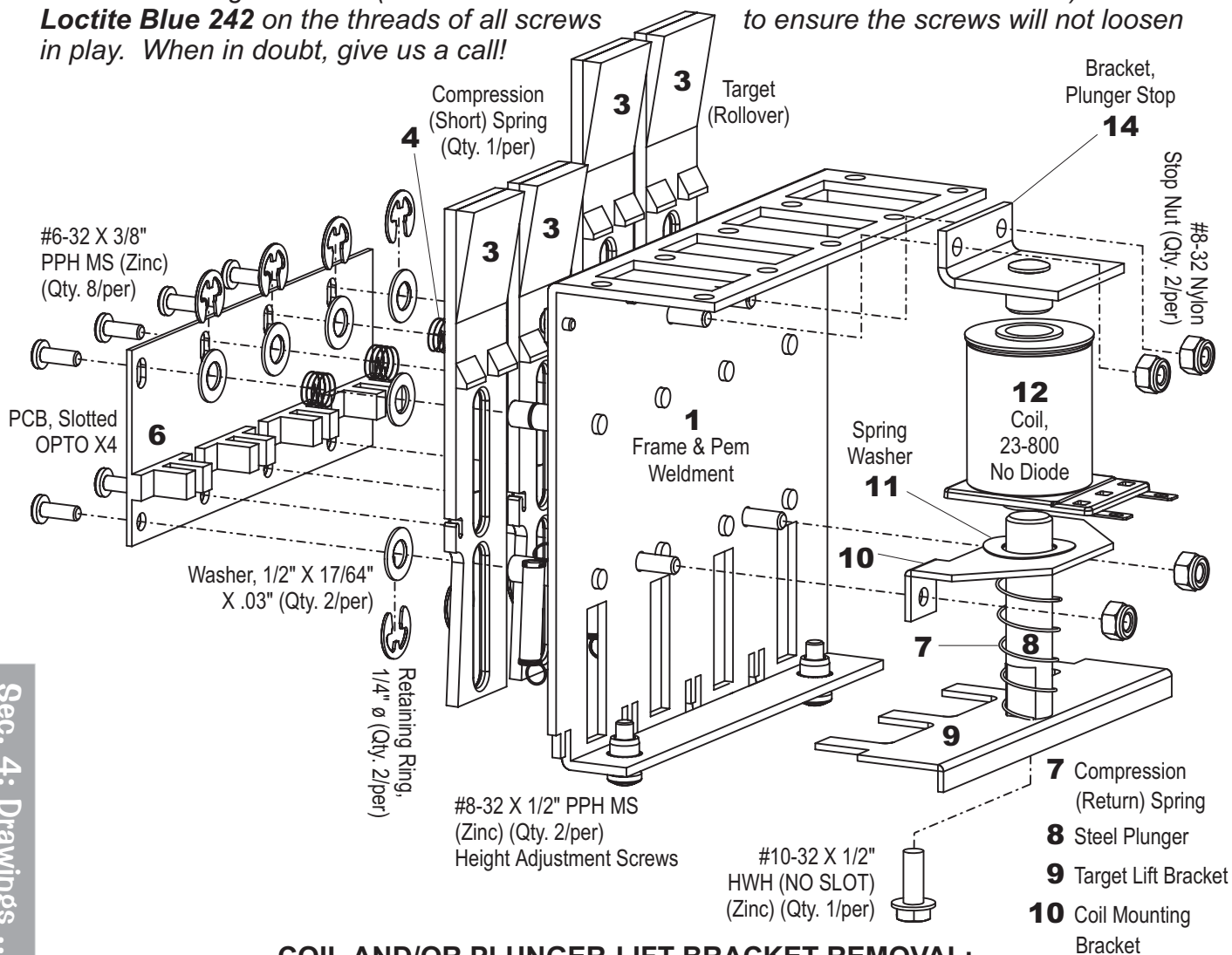
Take Note:

☺ **Coil Note:** ☺ **NO DIODE ON LUGS.** If replacing with a coil of the same gauge and turn and it has a diode on it, remove it before using.

Sec. 4: Drawings ...

4- or 8- Bank Drop Target (500-6946-04 or -08) Coil Side Disassembly Procedure (4-Bank Drop Target Shown)

Technicians Remember the Basics: All Service should be done by qualified personnel. **ALWAYS REMOVE POWER BEFORE SERVICING.** Service assemblies which are below the playfield, with the playfield in its' most upright position (leaning against the Backbox). Raise it carefully! Ensure the bottom edge (back) of the playfield is still resting on the Cabinet Side Support Rails and is forward enough to allow the Playfield to lean against the backbox at an angle so it does not fall forward. **When lowering, rest on the support brackets first, then continue to place in cabinet.** Re-assembly is the reverse of disassembly (removal). Keep track of securing hardware (which are referenced under the items in the Parts Table) Use **Loctite Blue 242** on the threads of all screws to ensure the screws will not loosen in play. When in doubt, give us a call!



COIL AND/OR PLUNGER-LIFT BRACKET REMOVAL:

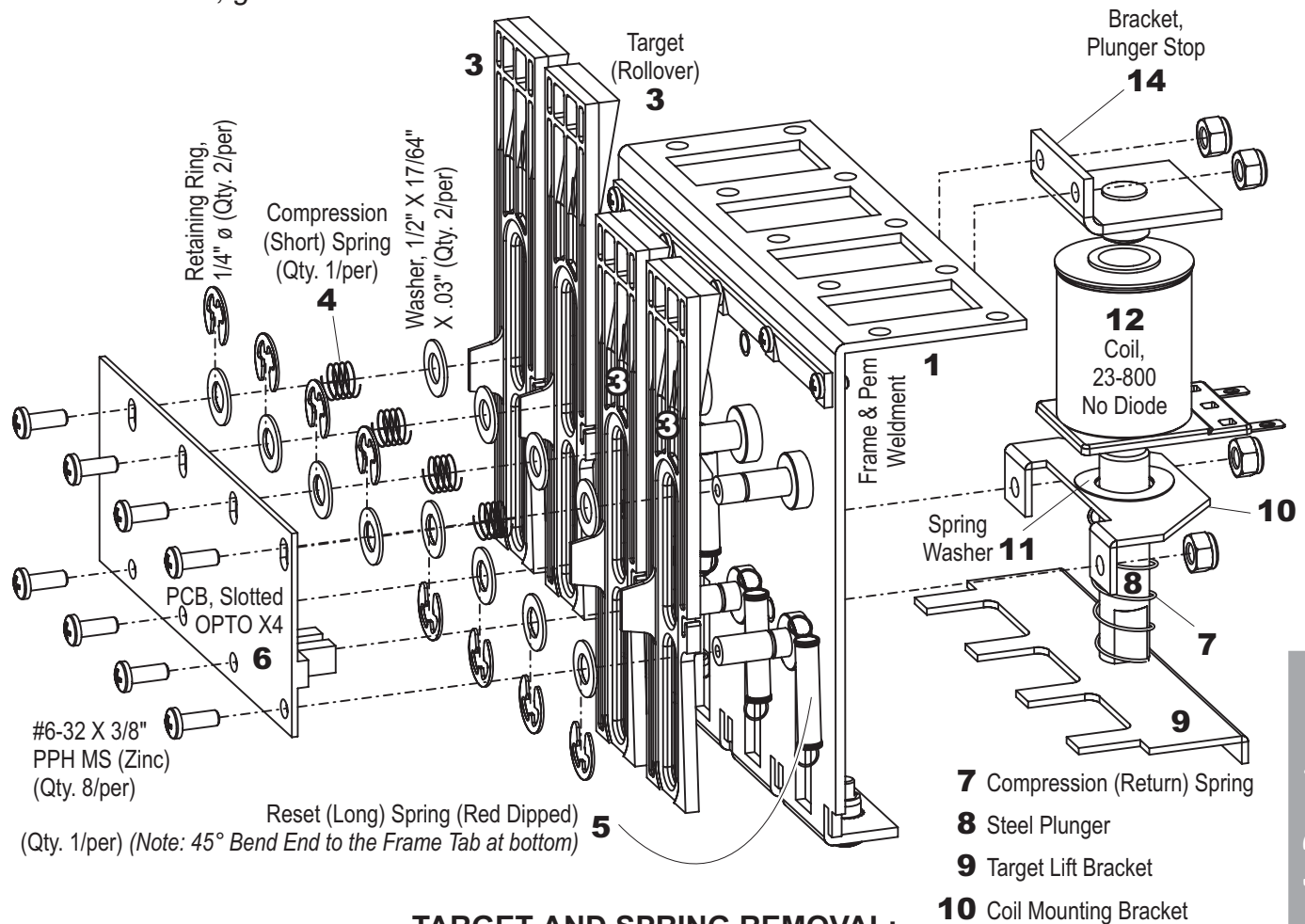
Note: Assembly need not be removed from the playfield to perform this procedure.

1. Remove the #8-32 Nylon Stop Nuts securing the Coil Mounting Bracket (10) and Plunger Stop Bracket (14) from the Frame & Pem Weldment (1).
2. Coil (12) can now be removed. Desolder the wiring taking note which color wire goes to either lug.
3. When reassembling, ensure the Spring Washer (11) is in place under the Coil (12) and over the Coil Mounting Bracket (10). Retighten (check) the #10-32 X 1/2" Screw which secures the Target Lift Bracket (9) to the Plunger (8).

4- or 8- Bank Drop Target (500-6946-04 or -08)

Target & PCB Side Disassembly Procedure (4-Bank Drop Target Shown)

Technicians Remember the Basics: All Service should be done by qualified personnel. **ALWAYS REMOVE POWER BEFORE SERVICING.** Service assemblies which are below the playfield, with the playfield in its' most upright position (leaning against the Backbox). Raise it carefully! Ensure the bottom edge (back) of the playfield is still resting on the Cabinet Side Support Rails and is forward enough to allow the Playfield to lean against the backbox at an angle so it does not fall forward. **When lowering, rest on the support brackets first, then continue to place in cabinet.** Re-assembly is the reverse of disassembly (removal). Keep track of securing hardware (which are referenced under the items in the Parts Table) Use **Loctite Blue 242** on the threads of all screws to ensure the screws will not loosen in play. When in doubt, give us a call!

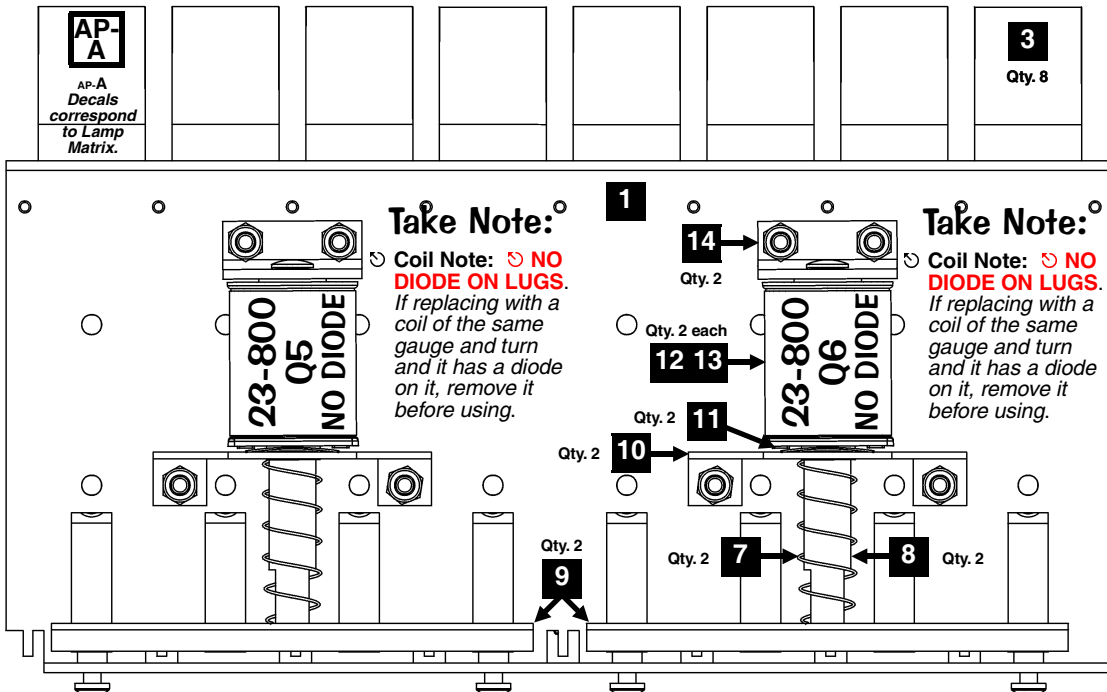
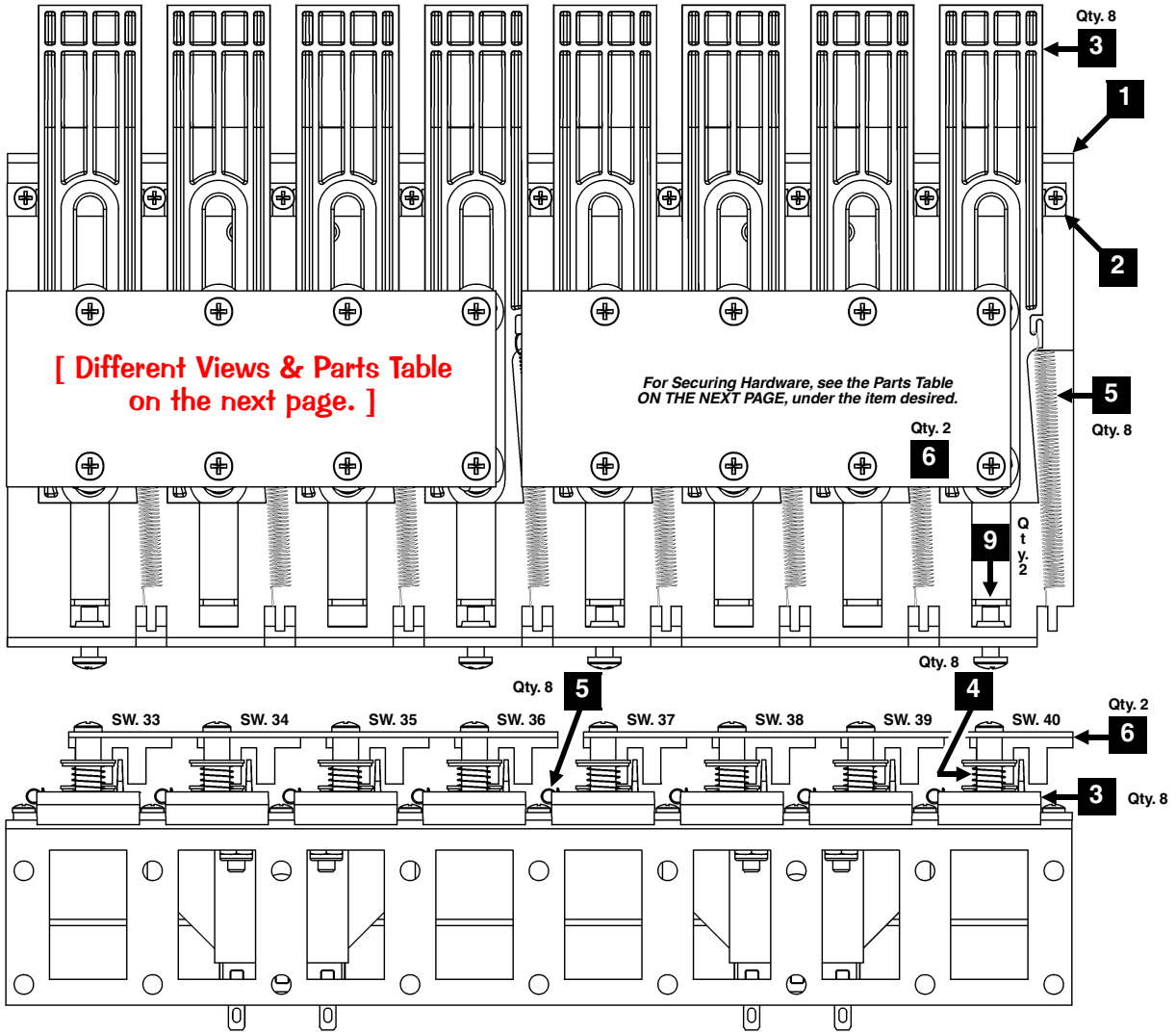


TARGET AND SPRING REMOVAL:

Note: Assembly need not be removed from the playfield to perform this procedure. When replacing the target, perform the below steps on one target at a time.

1. Remove the #6-32 x 3/8" PPH MS Screws securing the PCB, Slotted OPTO (6) from the Frame & Perm Weldment (1).
2. Remove the top Retaining Ring, 1/4" \varnothing and Washer and set aside the Compression (Short) Spring (4) and second washer. Remove the bottom Retaining Ring and Washer. Unhook the Reset Spring (5).
3. The Target (3) can now be removed. When reassembling, note the other targets. The Compression Spring (4) is at the top between the two washers, secure with the Retaining Ring. When replacing the Reset (Long) Spring (5), hook one end to the target tab and the other 45° end to the tab on the Frame (1).

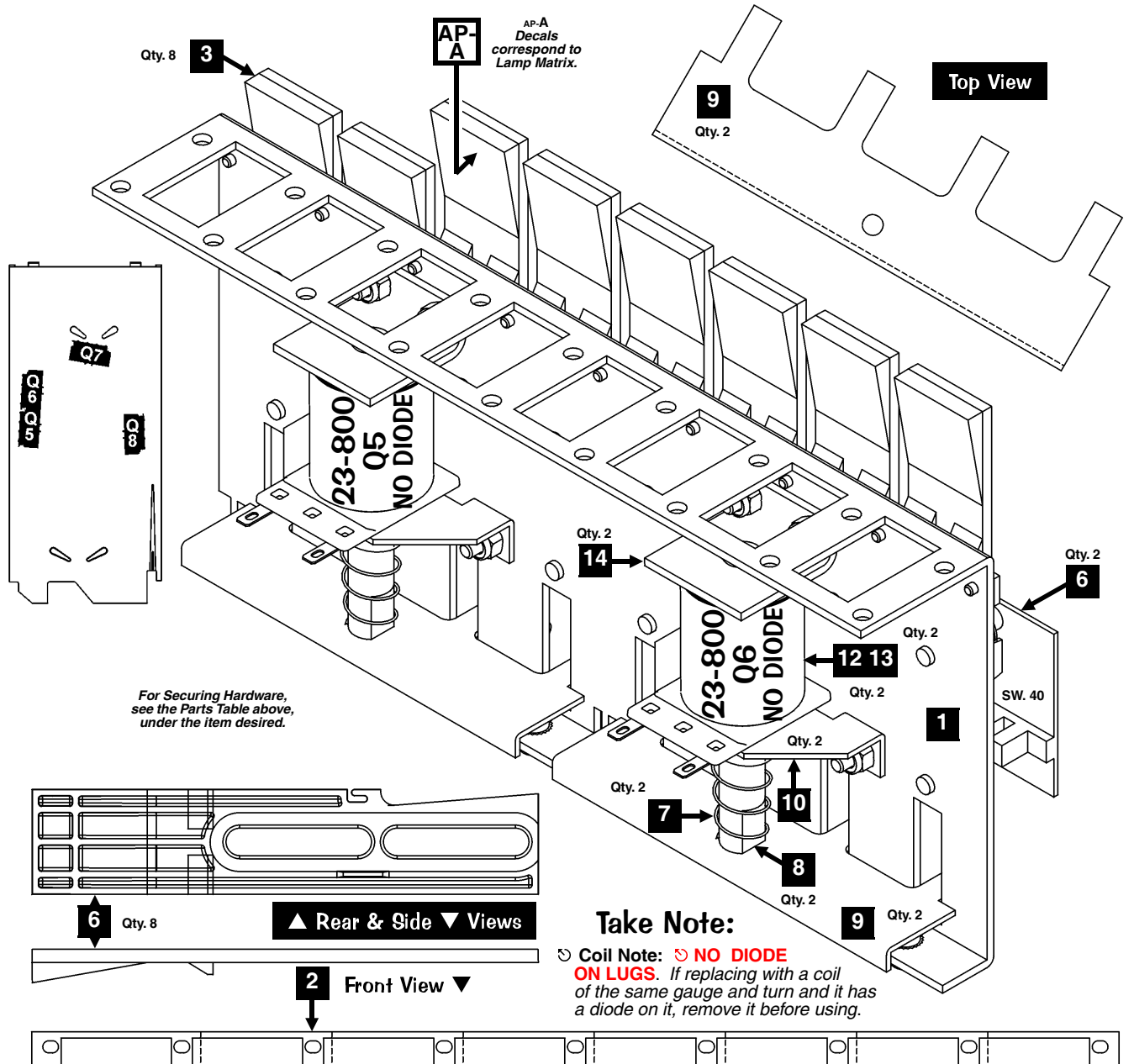
8-Bank Drop Target (Left) Assembly, 500-6946-08 (Items 1-14)



Sec. 4: Drawings ...

8-Bank Drop Target (Left) Assembly, 500-6946-08 (Items 1-14) Continued and Associated Part: See Parts Table Below.

Nr.	8-BANK DROP TRGT. PARTS	QTY.	SPI PART Nr.	Nr.	8-BANK DROP TRGT. PARTS	QTY.	SPI PART Nr.
1	Frame & Pem Weldment, 8-Bank D/T	1	515-7547-08-88	9	Target Lift (4-Bank) Bracket	2	535-9760-04
Item 1 is secured under the playfield by: #8 X 1/2" SHWHAB (Zc.) (Qty. 8) (234-5101-00)							
2	Target Rest Ledge (Black), 8-Bank D/T	1	545-6163-08	10	Coil Mounting Bracket	2	535-9761-00
Item 2 is secured to Item 1 by: #4-40 X 1/4" PPH MS (Zinc) (Qty. 9) (237-6169-00)							
3	Drop Target (Black Plastic) Rollover	8	545-6162-00	11	Spring Washer (17/32" ID X 3/4" X 1")	2	269-5002-00
4	Compression (Short) Spring	8	266-5089-00	12	Coil, 23-800 [NO DIODE]	2	090-5001-ND
Items 3 & 4 are secured to Item 1 @ top by: Washer, 1/2" X 17/64" X .03" (Qty. 2/per) (242-5091-00) and Retaining Ring, 1/4" ø (Qty. 1/per) (270-5002-00)							
FRAME PEM → WASHER → SPRING → WASHER → RETAINING RING → OPTO PCB → SCREW							
Item 3 is secured to Item 1 @ bottom by: Washer, 1/2" X 17/64" X .03" (Qty. 1/per) (242-5091-00) and Retaining Ring, 1/4" ø (Qty. 1/per) (270-5002-00)							
5	Reset (Long) Spring (Red Dipped)	8	265-5003-02	13	Coil Sleeve (1.69 OAL)	2	545-5411-00
6	PCB, Slotted OPTO X4	2	520-5252-04	14	Bracket, Plunger Stop	2	515-7548-00
Item 6 is secured to Item 1 by: #6-32 X 3/8" PPH MS (Zinc) (Qty. 8/per) (237-5501-00)							
Wiring Harness (036-5507-19-88) dressed with 1/4" Clamp (040-5000-03) and 1/2" Clamp (040-5000-06) using corner screw of each PCB.							
7	Compression (Return) Spring	2	266-5020-00	ASSOCIATED PARTS ARE NOT INCLUDED WITH THE ABOVE ASSEMBLY.			
8	Steel Plunger	2	530-5719-00	Nr.	ASSOCIATED PART(S)	QTY.	SPI PART Nr.
				AP-A	Kit: Decals (incl. all Drop Targets)	1	802-5000-88
Note: Individual Decals (820-6370-XX) are not available individually, ordering of kit is required.							

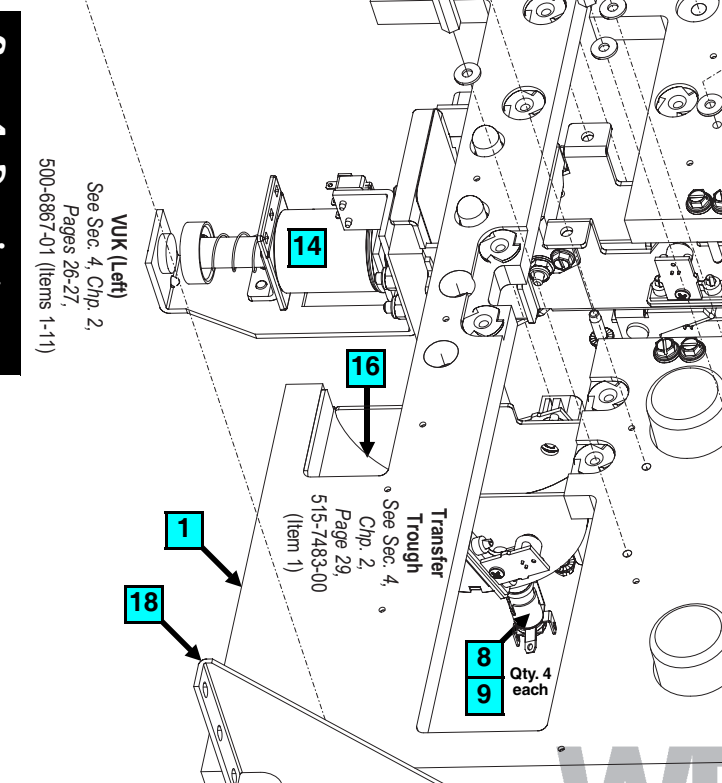
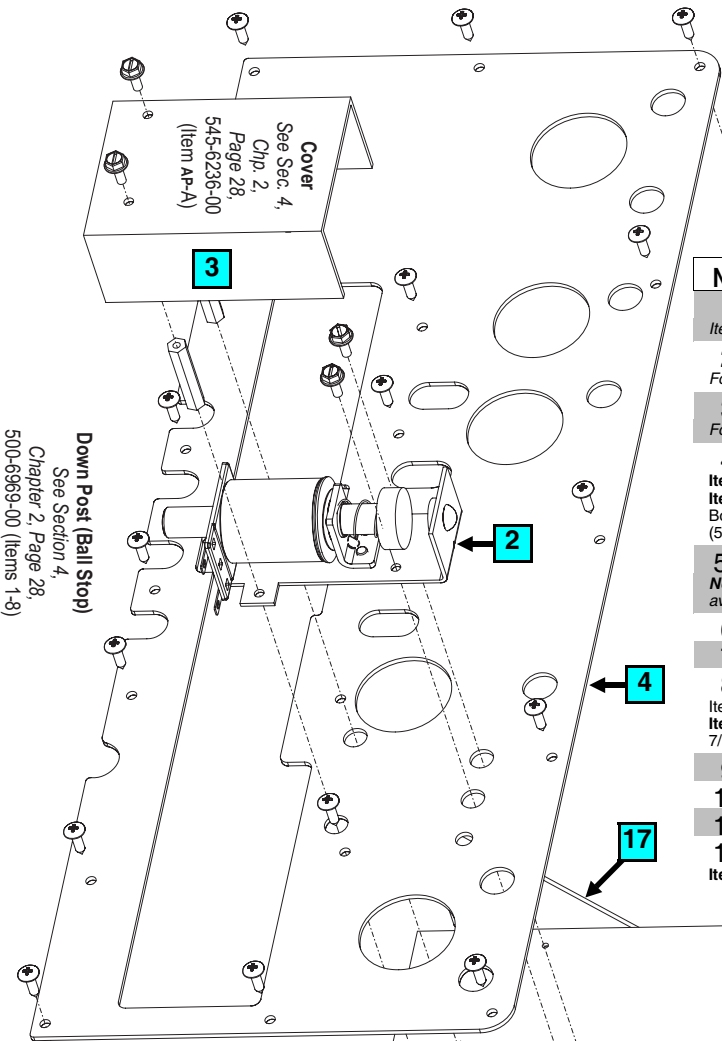


Back Panel Individual Parts Only (Items 1-27)

[Different Views & Parts Table (Items 13-27)
continued on the next page.]

Nr.	BACK PANEL PARTS	QTY.	SPI PART Nr.
1	Back Panel Wood (No Parts)	1	525-5643-00
<i>Item 1 has #8-32 T-Nuts (Qty. 13) (240-5101-00) to secure large assemblies below/next page.</i>			
2	Down Post (Ball Stop) (Items 1-8)	1	500-6969-00
<i>For a breakdown of parts, securing hardware and Assoc. Part(s), see Page 28, this chapter.</i>			
3	Cover (Gray Molded Plastic) NO DECALS	1	545-6236-00
<i>For a photo view and securing hardware, see Page 28 (this Section and Chapter).</i>			
4	Kit: Plastics (incl. 830-6052-00)	1	803-5000-88
<i>Item 4 (Back Panel Plastic) is secured by: #6 X 1/2" PTH A (Zinc) (Qty. 17) (237-5809-00)</i>			
<i>Item 4 (Clear PCB Covers on rear) are secured by: Post Fasten #6-32 Top / Wood Screw Bottom (Qty. 3-4/per) (530-5010-02), 1-1/16" 1-Groove Plastic Post (Clear) (Qty. 3-4/per) (550-5059-01) and #6-32 Nylon Stop Nut (Qty. 3-4) (240-5005-00)</i>			
5*	Kit: Decals (includes -15, -16 & -17)	1	802-5000-88
<i>Note: Individual Plastics (830-6038-XX & 830-6052-00) & Decals (820-6370-XX) are not available individually, ordering of kit is required.</i>			
6	2-Lug Staple Down Socket (for G.I.s)	7	077-5000-00
7	#44 Bulb (Clear) Heavy Filament	7	165-5000-44-HF
8	3-Lug Stand-Up Socket (Med. Brkt.)	4	077-5008-00
<i>Item 8 sockets require a Diode (1N4004) (112-5003-00) across lugs, replace the same way.</i>			
<i>Item 8 is secured by: #6 X 1/2" HWH AB (Zinc) Red (Qty. 1/per) (234-5001-02) and 7/16" O.D. Rubber Ring BLACK (Qty. 1/per) (545-5348-17)</i>			
9	#44 Bulb (Blue) Heavy Filament	4	165-5053-05-HF
10	Mini-Mars Lite Cover (Red) w/tabs	5	550-5031-02
11	#89 Bulb (Clear)	5	165-5000-89-HF
12	2-Lug Stand-Up Short Socket	5	077-5101-00
<i>Items 10-12 are secured by: #6 X 1/2" HWH AB (Zc.) Red (Qty. 2/per) (234-5001-02)</i>			

PARTS TABLE CONTINUED ON THE NEXT PAGE.



PARTS TABLE CONTINUED ON THE NEXT PAGE.

Take Note:
* An asterisk (*) indicates item(s) are not noted in the pictorials.

For Securing Hardware, see the Parts Table above or on the next page, under the item desired.

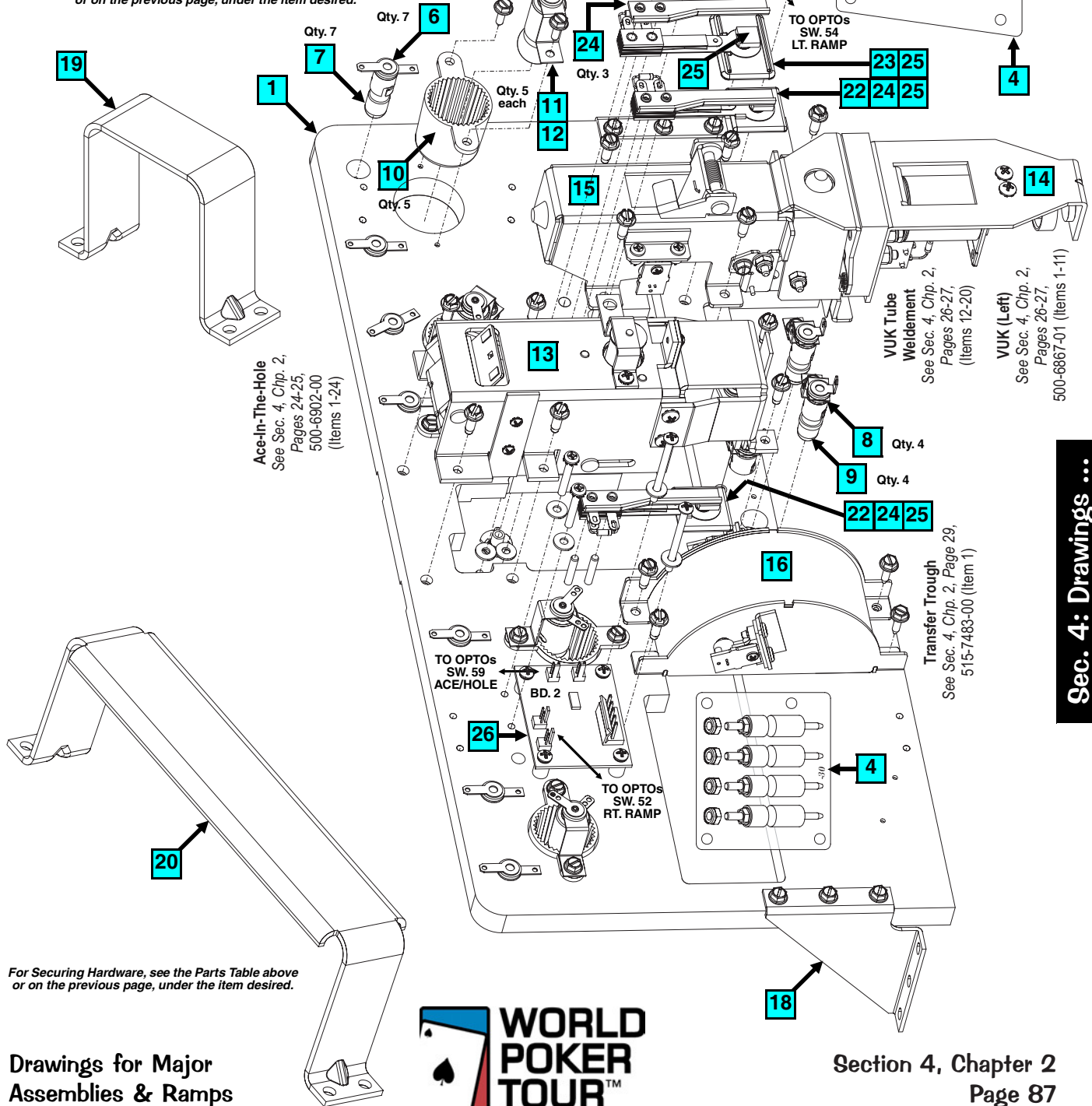
Sec. 4: Drawings ...



Back Panel Individual Parts Only (Items 1-27) Continued

Nr.	BACK PANEL PARTS	QTY.	SPI PART Nr.	Nr.	BACK PANEL PARTS	QTY.	SPI PART Nr.
13	Ace-In-The-Hole Asm. (Items 1-24) <i>For a breakdown of parts, securing hardware and Assoc. Part(s), see Pages 24-25, this chp.</i>	1	500-6902-00	24	Switch Back Plate <i>Items 21-24 are secured by: #6-32 X 1-1/4" HWH Swage (Ser) (Zinc) (Qty. 2/per) (237-5976-08) and #6 Washer (Qty. 2/per) (242-5001-00)</i>	3	535-6452-00
14	VUK (Left) Assembly (Items 1-11)	1	500-6867-01	25	Foam Pads (affixed behind target)	3	626-5029-00
15	VUK Tube Weldment Asm. (Items 12-20) <i>For a breakdown of parts, securing hardware and Assoc. Part(s), see Pages 26-27, this chp.</i>	1	Ind. Parts Only	26	OPTO Amplifier PCB with Spacers <i>Item 26 is secured to Item 1 by: #6 X 7/8" PPH AB (Zinc) (Qty. 4/per) (237-5003-00)</i>	2	520-5239-01-ASY
16	Transfer Trough & OPTOs (Items 1-2) <i>For a breakdown of parts, securing hardware and Assoc. Part(s), see Page 29, this chapter.</i>	1	Ind. Parts Only	27*	1/2" Clamp (Single) <i>Not Shown</i> <i>Item 27 is secured by: #6 X 1/2" HWH AB (Zinc) Red (Qty. 1/per) (234-5001-02)</i>	4	040-5000-06
17	Stiffener Bracket Left	1	535-9792-01	<p>Take Note:</p> <p>* An asterisk (*) indicates item(s) are not noted in the pictorials.</p>			
18	Stiffener Bracket Right <i>Items 17-18 are secured to Item 1 (Back Panel) and above the playfield by: #8 X 1/2" SHWH AB (Zinc) (Qty. 6/per) (234-5101-00)</i>	1	535-9792-00				
19	Guard Bracket (3.38" X 1" X 2.5" Ht.)	1	535-9800-05				
20	Guard Bracket (8.25" X 1" X 2.5" Ht.) <i>Items 19-20 are secured by: #8 X 1/2" SHWH AB (Zc.) (Qty. 4) (234-5101-00)</i>	1	535-9800-02				
21	White S-U Target, 1" Sq. Lugs Left	1	515-7497-08-00				
22	Wht. Stand-Up Target, 1" Sq. Lugs Rt.	1	515-7497-08-01				
23	Wht. Stand-Up Target, Rect. Lugs Rt.	1	515-7498-08-01				

For Securing Hardware, see the Parts Table above or on the previous page, under the item desired.



Ace-In-The-Hole
See Sec. 4, Chp. 2,
Pages 24-25,
500-6902-00
(Items 1-24)

VUK Tube Weldment
See Sec. 4, Chp. 2,
Pages 26-27,
(Items 12-20)

VUK (Left)
See Sec. 4, Chp. 2,
Pages 26-27,
500-6867-01 (Items 1-11)

Transfer Trough
See Sec. 4, Chp. 2, Page 29,
515-7483-00 (Item 1)

For Securing Hardware, see the Parts Table above or on the previous page, under the item desired.

Drawings for Major
Assemblies & Ramps



Sec. 4: Drawings ...

Ace-In-The-Hole Assembly (located on the Back Panel), 500-6902-00 (Items 1-24)

Ball can be locked inside this mechanism with the required hits against the bars.

a.k.a. Mouse Trap Assembly

[Different Views & Parts Table on the next page.]

Take Note:

⚡ **Coil Note:** ⚡ **NO DIODE / NO LUGS.**
 If replacing coil, ensure the 500- Number is used to get the diodeless / lugless coil with the connector (see Items 6 and 24 on the next page. Always replace coils with the same type (gauge/turn, etc.).

For Securing Hardware, see the Parts Table on the next page, under the item desired.

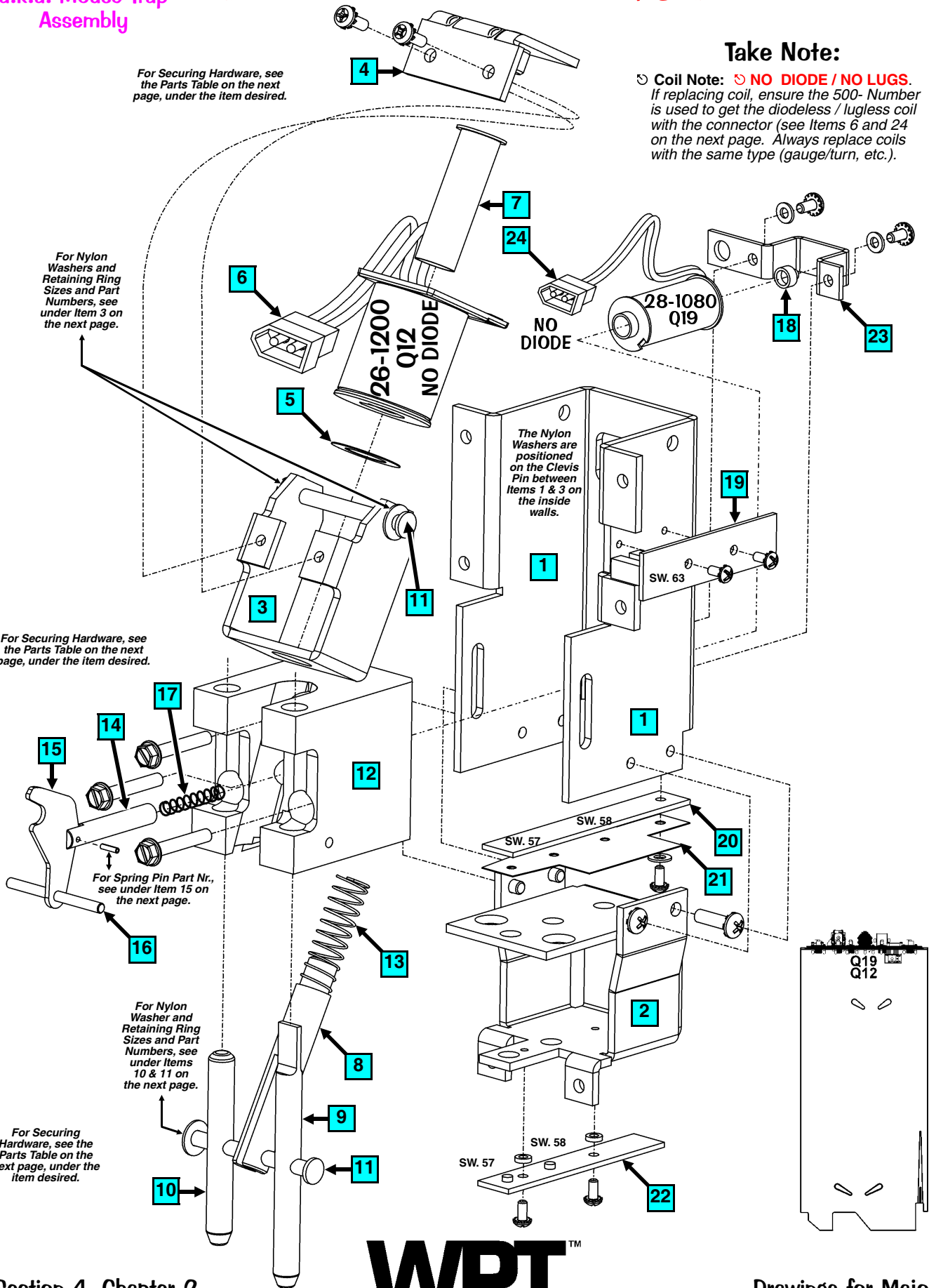
For Nylon Washers and Retaining Ring Sizes and Part Numbers, see under Item 3 on the next page.

For Securing Hardware, see the Parts Table on the next page, under the item desired.

For Spring Pin Part Nr., see under Item 15 on the next page.

For Nylon Washer and Retaining Ring Sizes and Part Numbers, see under Items 10 & 11 on the next page.

For Securing Hardware, see the Parts Table on the next page, under the item desired.

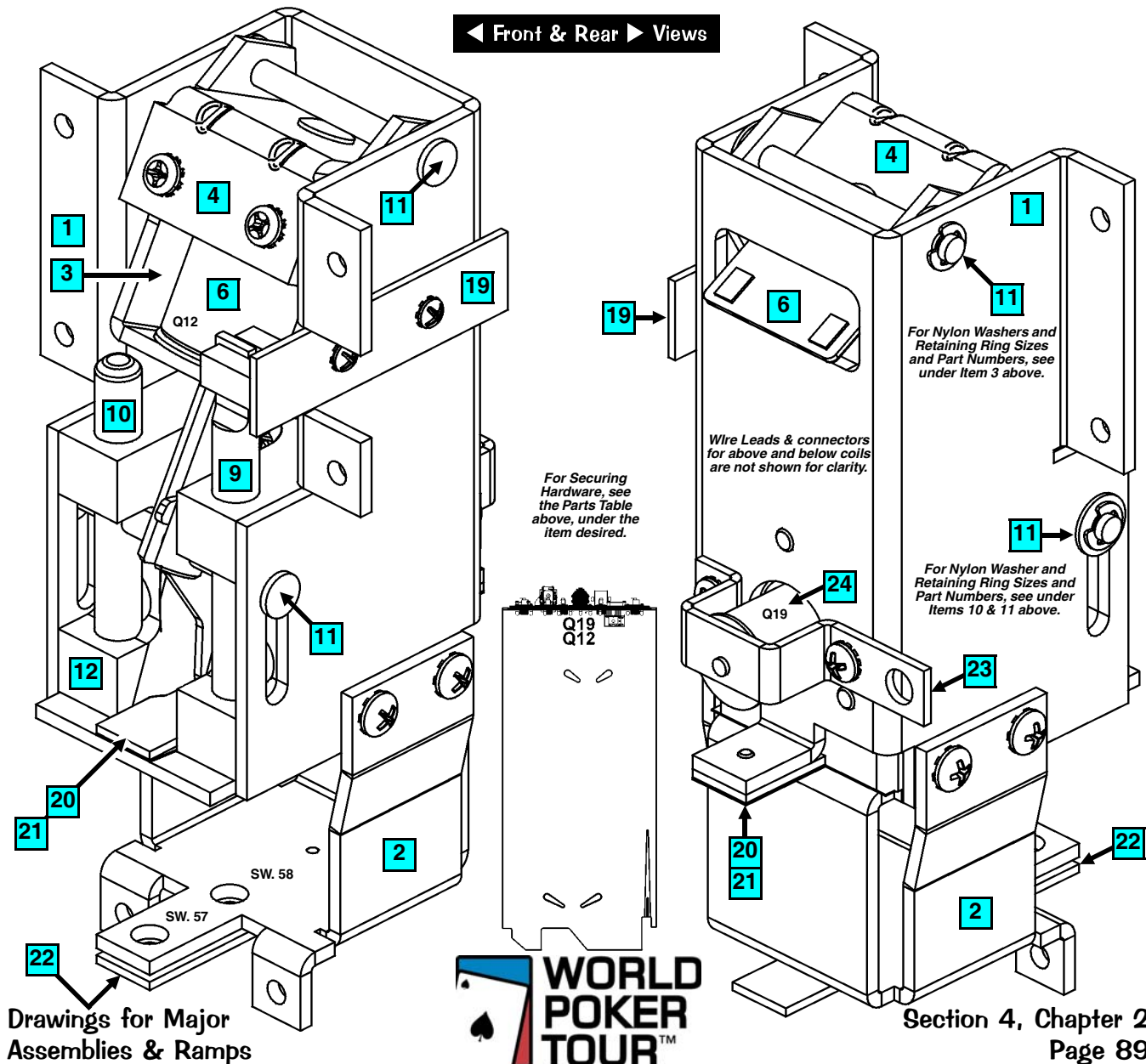


Sec. 4: Drawings ...

Ace-In-The-Hole Assembly (... Back Panel), 500-6902-00 (Items 1-24) Continued

Ball can be locked inside this mechanism with the required hits against the bars.

Nr.	ACE-IN-THE-HOLE PARTS	QTY.	SPI PART Nr.	Nr.	ACE-IN-THE-HOLE PARTS	QTY.	SPI PART Nr.
1	Housing Top Bracket (A-I-T-H)	1	535-9659-00	12	Bar Shaft Support Block (Nylon)	1	545-6234-00
Item 1 is secured to the Back Panel by: #8 X 1/2" SHWH AB (Zc.) (Qty. 4) (234-5101-00)				Item 12 is secured to Item 1 by: #8-32 X 1" SHWH MS (Zinc) (Qty. 3) (237-6003-00)			
2	Housing Bottom Bracket (A-I-T-H)	1	535-9663-00	13	Compression (Return) Spring, Large	1	266-5086-03
Item 2 is secured to the Back Panel by: #8 X 1/2" SHWH AB (Zc.) (Qty. 2) (234-5101-00) and is secured to Item 1 by: #8-32 X 1/4" PPH MS Ext. Sems (Zinc) (Qty. 4) (232-5300-00)				14	Plunger (for Lock)	1	530-5701-00
3	Coil Holder Bracket	1	535-9660-00	15	Latch (secured to Item 13 Plunger)	1	535-9661-00
Item 3 is secured with Item 11 (Clevis Pin) and: Nylon Washer (Qty. 2) (242-5088-00) (Mfg. Ref. MMC 90295A120) Asm. Note: 1 Nylon Washer between Items 3 & 1 (each side).				Items 14-15 are secured pivot by: Spring Pin (251-5023-00) (Mfg. Ref. MMC 92383A102)			
4	Coil Retaining Bracket Assembly	1	515-7489-00	16	Dowl Pin 1.5" X 1/8" ø (thru Item 14)	1	251-5024-00
Item 4 is secured to Item 3 by: #6-32 X 3/8" PPH Sems (Zinc) (Qty. 2) (232-5201-00)				(Mfg. Ref. MMC 98380A479)			
5	Spring Washer (17/32" ID X 3/4" X 1")	1	269-5002-00	17	Compression (Return) Spring, Small	1	266-5086-01
6	Coil, 26-1200 [NO DIODE, w/CONN.]	1	500-6976-00	18	Lock Spring Seat	1	545-6235-00
COIL DOES NOT REQUIRE A DIODE. SEE COIL NOTE BELOW FOR DETAILS. COIL HAS 6" LEADS. TO ORDER COIL WITHOUT CONNECTOR USE 090-5044-ND-NL.				19	OPTO ('U') Interruptor PCB	1	520-5251-00
7	Coil Sleeve	1	545-5031-00	Item 19 is secured to Item 1 by: #4-40 X 1/4" PPH MS Sems (Zc.) (Qty. 2) (237-5909-00)			
8	Plunger (with hole for Clevis Pin)	1	530-5703-00	20	OPTO Transceiver PCB (Top)	1	520-5247-00
9	Bar Shaft (Long with flat)	1	530-5700-00	21	Fiche Insulator Paper (for Item 20)	1	545-6173-00
10	Bar Shaft (Short)	1	530-5700-01	Items 20-21 are secured to Item 1 by: #4-40 X 1/4" PPH MS Ext. Sems (Zinc) (Qty. 1) (237-5909-00) and Washer 9/64" I.D. X 5/16" O.D. X 1/32" (Qty. 1) (242-5017-00)			
Items 8-10 are secured with Item 11, Grooved Clevis Pin (below) and: Nylon Washer .195" I.D. x .437" O.D. X .03" (Qty. 1) (242-5088-00) (Mfg. Ref. MMC 90295A120) Assembly Note: Place 1 Nylon Washer under Retaining Ring (see Item 5).				22	OPTO Receiver PCB (Bottom)	1	520-5248-00
11	Grooved Clevis Pin 2" X 3/16" ø	2	530-5702-00	Item 22 is secured to Item 2 by: #4-40 X 1/4" PPH MS Ext. Sems (Zinc) (Qty. 2) (237-5909-00) and #4 Nylon Washer .109" I.D. X .21" O.D. X .052" (Qty. 2) (242-5092-00)			
Item 11 is secured by: Retaining Ring, 5/32" ø (Qty. 1/per) (270-5025-00) (Mfg. Ref. MMC 92735A160)				23	Mini-Coil Retaining Bracket	1	535-9662-00
				Item 23 is secured to Item 1 by: #6-32 X 1/4" PPH MS Ext. Sems (Zinc) (Qty. 2) (232-5200-00) and #6 Washer (Qty. 2) (242-5001-00)			
				24	Mini-Coil, 27-880 [NO DIODE w/CONN.]	1	500-6976-01
				COIL DOES NOT REQUIRE A DIODE. SEE COIL NOTE BELOW FOR DETAILS. COIL HAS 6" LEADS. REF. ONLY 090-5072-05.			



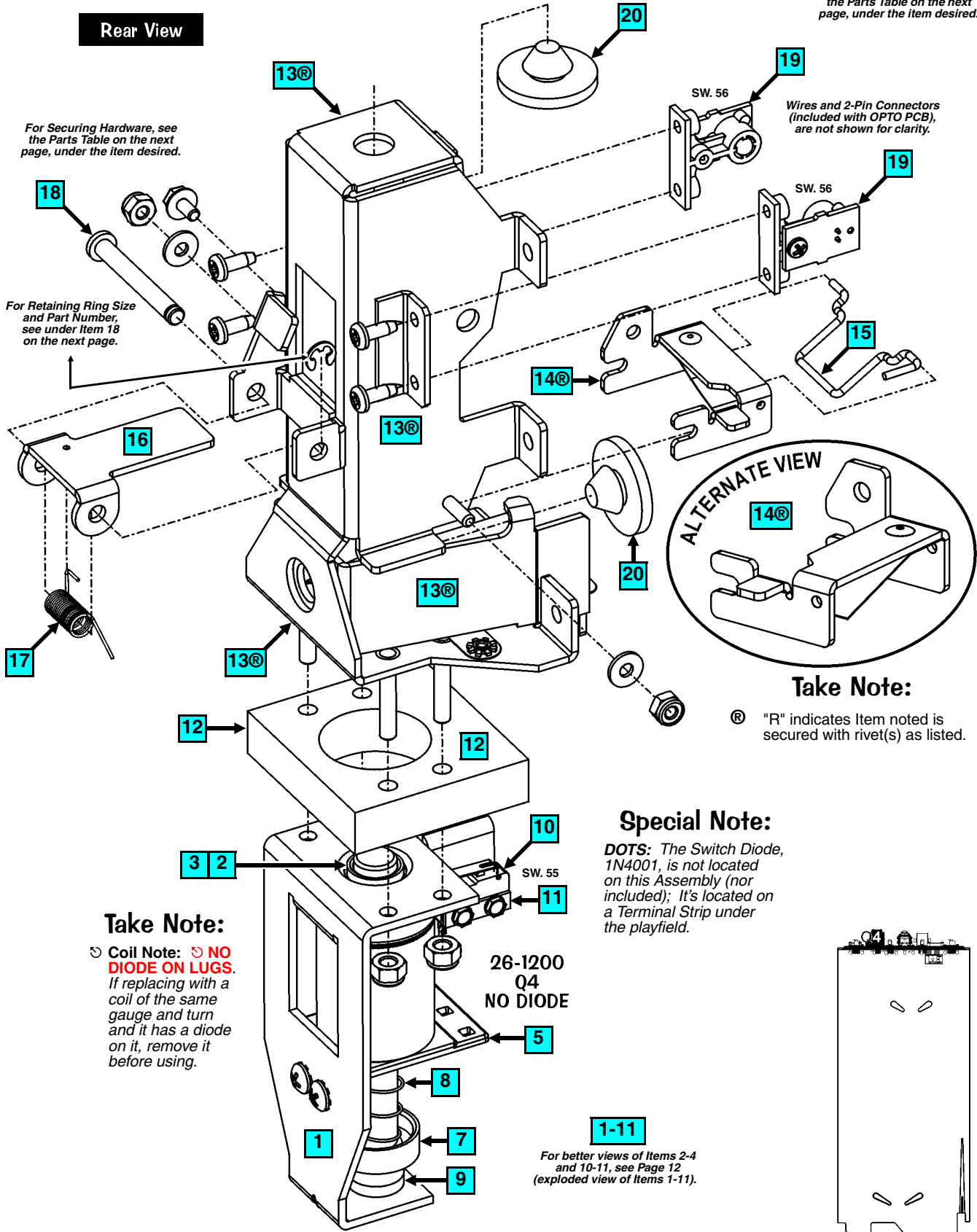
VUK (Left) Assembly (located on the Back Panel), 500-6867-01 (Items 1-11) and VUK Tube Weldment Assembly (... Back Panel), Individual Parts Only (Items 12-20)

Ball is transferred from the lower playfield to the upper playfield when it enters this mechanism.

[Different Views & Parts Table on the next page.]

For Securing Hardware, see the Parts Table on the next page, under the item desired.

Rear View



Take Note:

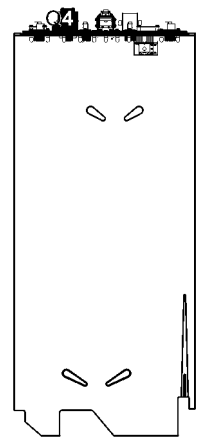
® "R" indicates Item noted is secured with rivet(s) as listed.

Special Note:

DOTS: The Switch Diode, 1N4001, is not located on this Assembly (nor included); It's located on a Terminal Strip under the playfield.

Take Note:

Coil Note: NO DIODE ON LUGS. If replacing with a coil of the same gauge and turn and it has a diode on it, remove it before using.



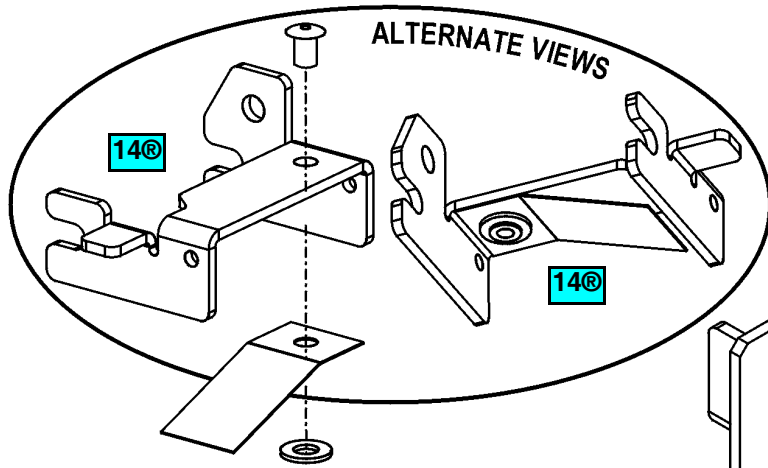
1-11 For better views of Items 2-4 and 10-11, see Page 12 (exploded view of Items 1-11).

Sec. 4: Drawings ...

VUK (Left) Assembly (located on the Back Panel), 500-6867-01 (Items 1-11) and VUK Tube Weldment Asm. (... Back Panel), Ind. Parts Only (Items 12-20) Continued
Ball is transferred from the lower playfield to the upper playfield when it enters this mechanism.

Nr.	VUK & WELDMENT PARTS	QTY.	SPI PART Nr.
1-11	VUK Assembly (1-11 parts @ bottom) <i>FOR A BREAKDOWN OF INDIVIDUAL PARTS, SEE PARTS TABLE BELOW ITEMS 1-11.</i>	1	500-6867-01
12	Wood Block Spacer (for Items 1 & 2)	1	525-5648-00
13®	VUK Tube Weldment & Riveted Flap Assembly Item 13® is secured with Item 12 to Item 1 by: #8-32 Nylon Stop Nut (Qty. 4) (240-5102-00) and is sec'd to the Back Panel by: #8-32 X 5/8" SHWH Swage (Zinc) (Qty. 5) (237-5975-03)	1	515-7554-00
<i>For Individual Items use : Tube Weldment (515-7486-00) and VUK Entry Flap (535-9678-01) and is secured by: Rivet, 1/8" ø X 3/16" Lg. (Qty. 2) (249-5001-00)</i>			
14®	Gate Bracket & Spring Flap Assembly Item 14® is secured to Item 1 by: #6-32 X 1/4" SHWH Swage (Zinc) (Qty. 1) (237-5976-01), #6 Washer (Qty. 2) (242-5001-00) and #6-32 Nylon Stop Nut (Qty. 2) (240-5005-00)	1	515-7555-00
<i>For Individual Items use : Gate Bracket (535-9679-00) and Gate Spring Flap (535-9680-00) and is secured by: Rivet, 1/8" ø X 3/16" Lg. (Qty. 1) (249-5001-00) and Washer 9/64" I.D. X 5/16" O.D. X 1/32" (Qty. 1) (242-5017-00)</i>			
15	Wireform (for Item 14® Gate)	1	535-9657-00
16	Door Bracket Pivot Flap	1	535-9655-00
17	Torsion Spring	1	267-5002-00
18	Grooved Clevis Pin 1-1/2" X 3/16" ø	1	530-5702-01
Items 16-18 are secured by: Retaining Ring, 5/32" ø (Qty. 1/per) (270-5025-00) (Mfg. Ref. MMC 92735A160)			

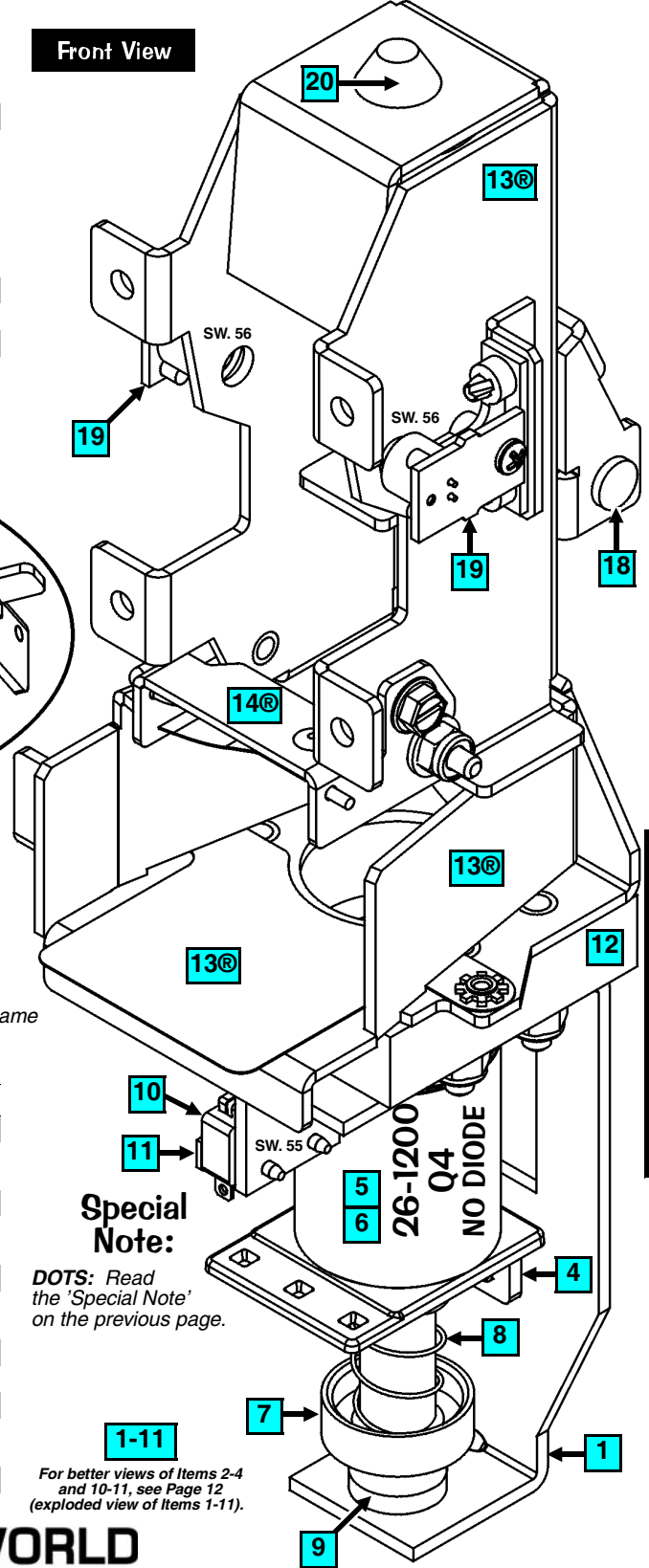
Nr.	VUK & WELDMENT PARTS	QTY.	SPI PART Nr.
19	Transceiver OPTO PCB Assembly Item 19 is secured to Item 13 by: #6 X 3/8" PPH (Zinc) Type -25 (Qty. 2/per) (237-5880-00)	2	500-6775-00
20	Deflector Pad (Bumper) (ASM. REF. 500-6903-00, Items 1-20 [incl. wiring])	2	545-5428-00



Take Note:

- ® "R" indicates Item noted is secured with rivet(s) as listed.
- ☉ **Coil Note:** ☉ **NO DIODE ON LUGS.** If replacing with a coil of the same gauge and turn and it has a diode on it, remove it before using.

Nr.	VUK PARTS	QTY.	SPI PART Nr.
1	Vertical Up-Kicker (VUK) Bracket, R.H. Style Item 1 is secured below the playfield by: #8 X 1/2" SHWH AB (Zc.) (Qty. 5) (234-5101-00)	1	535-9590-01
2	Switch (Circular) Actuator	1	545-6129-00
3	Compression (Actuator) Spring	1	266-5083-00
4	Coil Retaining Bracket Item 4 is secured to Item 1 by: #8-32 X 1/4" PPH (Serr) Zinc (Qty. 2) (232-5300-00)	1	535-5203-03
5	Coil, 26-1200 [NO DIODE] COIL DOES NOT REQUIRE A DIODE. SEE ☉ COIL NOTE BELOW FOR DETAILS.	1	090-5044-ND
6	Coil Sleeve (Short) (Formost #10-7077)	1	545-5076-01
7	Steel & Nylon Plunger Assembly	1	515-5941-01
8	Compression (Return) Spring	1	266-5020-00
9	Rubber Bumper (Grommet)	1	545-5105-00
10	Micro Switch (Sim. Roller) Switch has a Diode (1N4004) (112-5003-00). Can be replaced with (1N4001) (112-5001-00).	1	180-5199-00
11	Switch Body Protect Plate Item 11 secures Item 10 to 1 by: #2-56 X 1/2" HWH (Ser) #4HD (Qty. 2) (237-5937-02)	1	535-6539-00



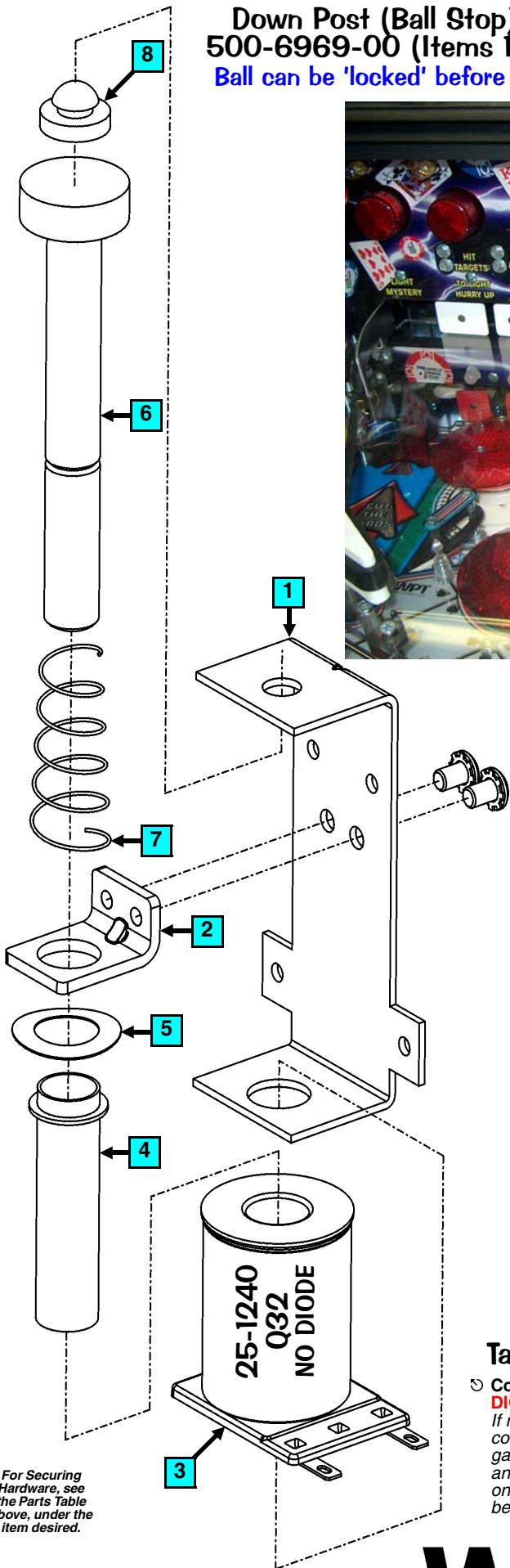
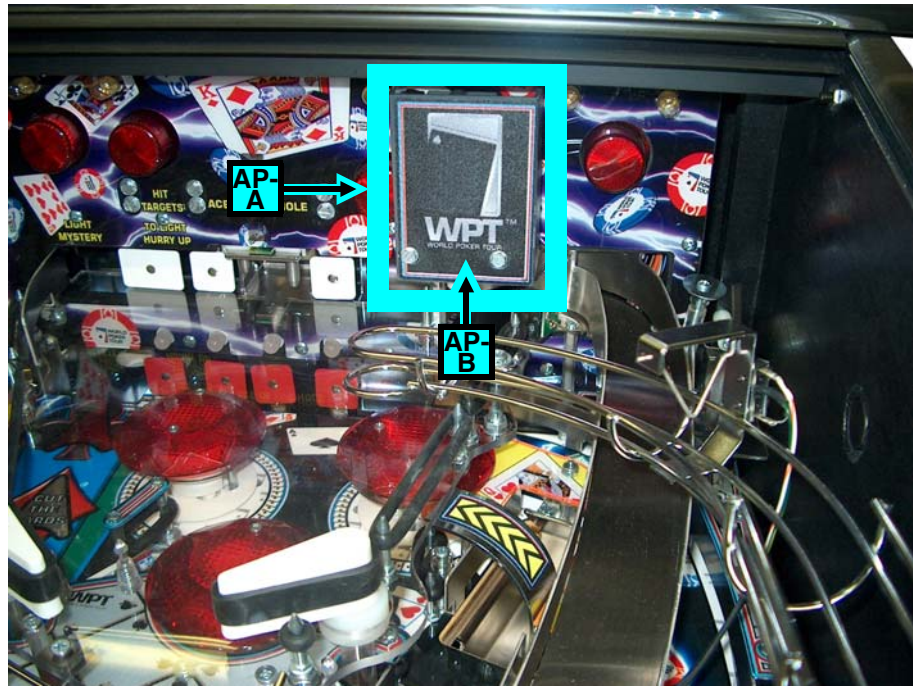
Special Note:

DOTS: Read the 'Special Note' on the previous page.

For better views of Items 2-4 and 10-11, see Page 12 (exploded view of Items 1-11).

Sec. 4: Drawings ...

**Down Post (Ball Stop) Assembly (located on the Back Panel),
500-6969-00 (Items 1-8) and Associated Part: See Parts Table Below.
Ball can be 'locked' before entering the upper playfield via the Right Ramp.**



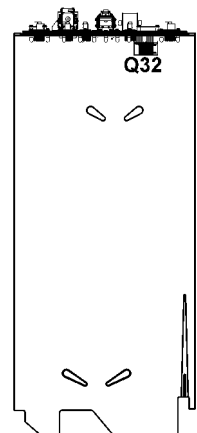
Sec. 4: Drawings ...

For Securing Hardware, see the Parts Table above, under the item desired.

Nr.	BALL STOP PARTS	QTY.	SPI PART Nr.
1	Ball Stop Coil Mounting Bracket	1	535-9772-00
Item 1 is secured onto the Back Panel @ top rear of bracket by: #6-32 X 1" PPH MS Ext. Sems (Zinc) (Qty. 2) (232-5206-00), #6 Washer (Qty. 2) (242-5001-00) and Hex Spacer, 3/4" X 1/4" #6-32 Tap (Qty. 2) (254-5008-04) and @ top front of bracket onto Hex Spacer 3/4" by: #6-32 X 3/8" HWH Swage Ser. (Zinc) (Qty. 2) (237-5976-02), #6 Washer (Qty. 2) (242-5001-00) and is secured onto the Back Panel @ bottom rear of bracket by: #6-32 X 1-3/4" PPH (Zinc) (Qty. 2) (237-5511-00), #6 Washer (Qty. 2) (242-5001-00) and Hex Spacer, 3/4" X 1/4" #6-32 Tap (Qty. 2) (254-5008-04) Note: Screw with washer enters the rear of the Back Panel and is threaded through the Hex Spacer 3/4" behind the bracket. Remaining hardware below AP-A below which also secures the Cover.			
2	Coil Retaining Bracket	2	535-5203-03
Item 2 is secured by: #8-32 X 1/4" PPH MS (Sems) Zinc (Qty. 2/per) (232-5300-00)			
3	Coil, 25-1240 [NO DIODE]	1	090-5034-ND
COIL DOES NOT REQUIRE A DIODE. SEE COIL NOTE BELOW FOR DETAILS.			
4	Coil Sleeve (Short) (Formost #10-7077)	1	545-5076-01
5	Spring Washer (17/32" ID X 3/4" X 1")	1	269-5002-00
6	Plunger with Nylon Tip	1	515-7309-00
For Individual Items use : Plunger (530-5210-00) and Nylon Plunger Tip* (530-5639-00)			
7	Compression (Relay) Spring	1	266-5020-00
8	Rubber Bumper (Grommet)	1	545-5105-00

ASSOCIATED PARTS ARE NOT INCLUDED WITH THE ABOVE ASSEMBLY.

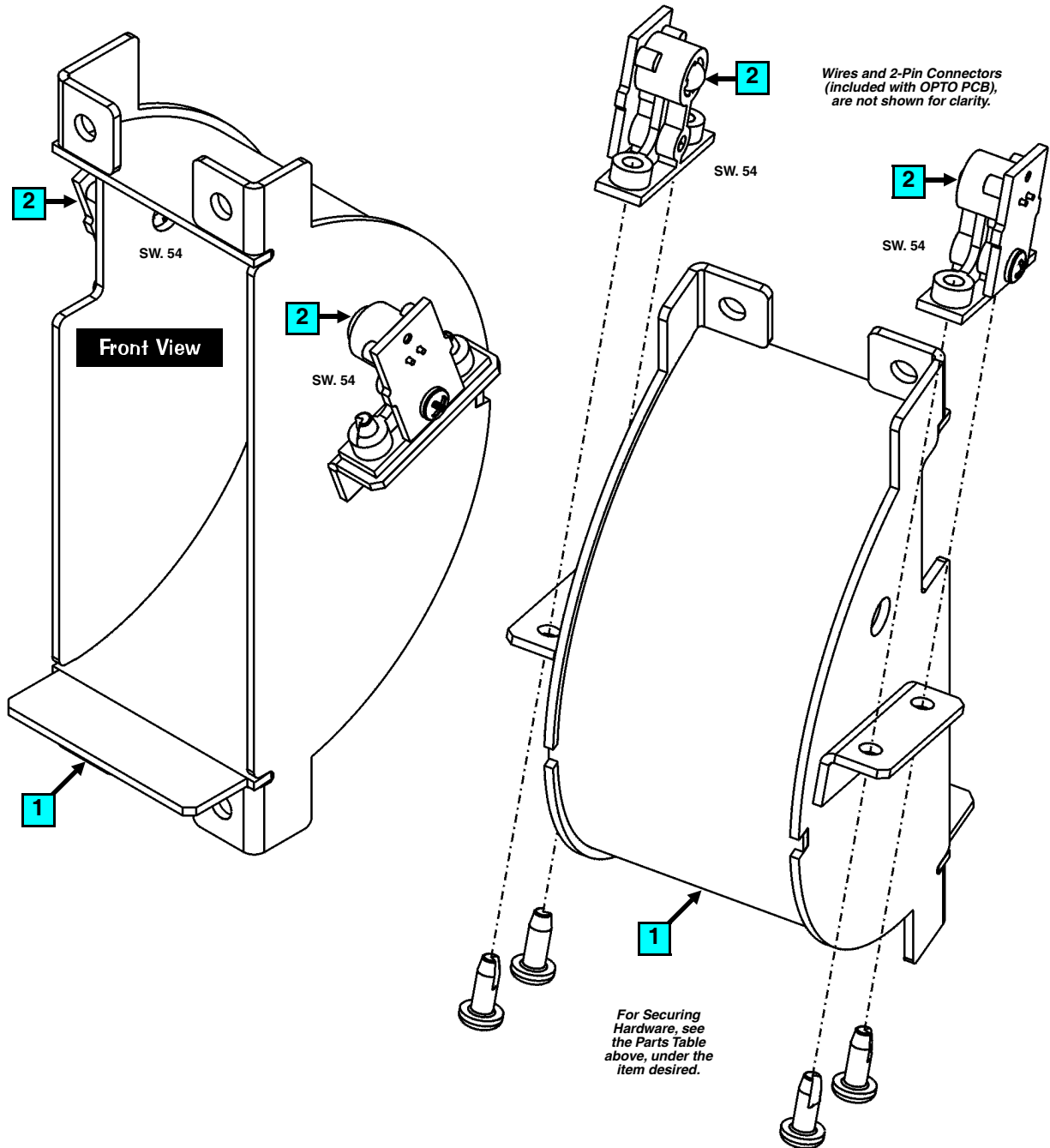
Nr.	ASSOCIATED PART(S)	QTY.	SPI PART Nr.
AP-A	Cover (Gray Molded Plastic) NO DECALS	1	545-6236-00
Item AP-A is secured onto Item 1 @ bottom of bracket (Coil side) onto screw end by: Hex Spacer, 1-1/4" X 1/4" #6-32 Tap (Qty. 2) (254-5008-11) and #6-32 X 3/8" HWH Swage Ser. (Zinc) (Qty. 2) (237-5976-02)			
AP-B	Kit: Decals (includes -15, -16 & -17)		
	(Qty. 1) 802-5000-88		
Note: Individual Decals (820-6370-XX) are not available individually, ordering of kit is required.			



Take Note:
 ☞ **Coil Note:** **NO DIODE ON LUGS.**
 If replacing with a coil of the same gauge and turn and it has a diode on it, remove it before using.

Transfer Trough & OPTOs Individual Parts Only
Ball can exit from the upper playfield through this (another exit is via the Right Wire Ramp).

Nr.	TRANSFER TROUGH PARTS	QTY.	SPI PART Nr.	Nr.	TRANSFER TROUGH PARTS	QTY.	SPI PART Nr.
1	Transfer Trough Weldment Assembly	1	515-7483-00	2	Transceiver OPTO PCB Assembly	2	500-6775-00
Item 1 is secured to the Back Panel @ top by: #8-32 X 1/2" SHWH Swage (Zinc) (Qty. 2) (237-5975-01) and @ bottom by: #8 X 1/2" SHWH AB (Zinc) (Qty. 2) (234-5101-00)				Item 2 is secured to Item 1 by: #6 X 3/8" PPH (Zinc) Type -25 (Qty. 2/per) (237-5880-00) (ASM. REF. 500-6909-00, Items 1-2 [incl. wiring])			



Sec. 4: Drawings ...

Schematics, Wiring & Printed Circuit Boards

Table of Contents
for Section 5

Chapter 1, Backbox Wiring	96 – 98
▶ Table of Contents for Section 5.....	95
▶ Coils Detailed Chart Table.....	96
▶ Backbox I/O Power Driver Board Detailed Wiring Diagram.....	97
▶ Backbox Board Layout Wiring Diagram.....	98
Chapter 2, Playfield Wiring	99 – 103
▶ General Illumination Circuit Detailed Wiring Diagram.....	99
▶ Playfield Switch Wiring Diagram.....	100
▶ Playfield Lamp Wiring Diagram.....	101
▶ Playfield Terminal Strips, Fuses & Misc. Wiring Descriptions & Locations.....	102
▶ 4-Flipper Circuit Wiring Diagram.....	103
Chapter 3, Cabinet and Coin Door Wiring	105 – 108
▶ Transformer Power Wiring Diagram.....	105
▶ Cabinet Wiring Diagram.....	106
▶ Coin Door Wiring Diagram.....	107
Chapter 4, Printed Circuit Boards (PCBs)	109 – 130
▶ Trough Up-Kicker Dual OPTO PCBs (515-0173-00 & 515-0174-00) Theory of Op. & Schematic.....	(Top) 109
▷ Trough Up-Kicker Dual OPTO PCBs (515-0173-00 & 515-0174-00) Component Layout & Parts.....	(Bot) 109
▶ OPTO Troubleshooting.....	(Top) 110
▷ Trough Dual OPTO PCBs Alignment / Tests for LED1 & LED2.....	110-111
▶ I/O Power Driver PCB S.A.M. System (520-5249-00) Schematic (Sheet 1 of 4).....	112-113
▶ I/O Power Driver PCB S.A.M. System (520-5249-00) Schematic (Sheet 2 of 4).....	114-115
▶ I/O Power Driver PCB S.A.M. System (520-5249-00) Schematic (Sheet 3 of 4).....	116-117
▶ I/O Power Driver PCB S.A.M. System (520-5249-00) Schematic (Sheet 4 of 4).....	118-119
▷ I/O Power Driver PCB S.A.M. System (520-5249-00) Component Layout (<i>call for page</i>).....	120
▷ I/O Power Driver PCB S.A.M. System (520-5249-00) Parts (<i>call for page</i>).....	121
▶ CPU / Sound PCB S.A.M. System (520-5246-00) Schematic (Sheet 1 of 5).....	122-123
▶ CPU / Sound PCB S.A.M. System (520-5246-00) Schematic (Sheet 2 of 5).....	124-125
▶ CPU / Sound PCB S.A.M. System (520-5246-00) Schematic (Sheet 3 of 5).....	126-127
▶ CPU / Sound PCB S.A.M. System (520-5246-00) Schematic (Sheet 4 of 5).....	128-129
▶ CPU / Sound PCB S.A.M. System (520-5246-00) Schematic (Sheet 5 of 5).....	130-131
▷ CPU / Sound PCB S.A.M. System (520-5246-00) Component Layout.....	132
▷ CPU / Sound PCB S.A.M. System (520-5246-00) Parts (<i>call for page</i>).....	133
▶ Display Power Supply PCB (520-5138-00) Schematic.....	134
▷ Display Power Supply PCB (520-5138-00) Component Layout & Parts.....	134
▶ OPTO Interrupter (520-5252-04) Schematic (on Drop Targets).....	135
▶ Playfield Switches OPTO Transceiver PCBs (500-6775-00) Schematic.....	(Top) 136
▷ Playfield Switches OPTO Transceiver PCBs (500-6775-00) Component Layout & Parts.....	(Top) 136
▶ Playfield OPTO Transmitter / Receiver Amplifier PCB (520-5239-01) Schematic.....	(Bot) 136
▷ Playfield OPTO Transmitter / Receiver Amplifier PCB (520-5239-01) Component Layout & Parts.....	(Top) 137
▷ Playfield OPTO Transmitter / Receiver Amplifier PCB (520-5239-01) Wiring (General).....	(Bot) 137
▶ Mini PCB OPTOs (500-6775-00) to OPTO Trans/Rec Amp. Bd. Wiring Config.	138
▶ OPTO Interrupter (520-5251-00) Schematic.....	(Top) 139
▶ OPTO Transmitter (520-5247-00) Schematic.....	(Bot) 139
▶ 14-Block LED PCB (520-5250-14) Schematic (Sheet 1 of 2).....	140
▶ 14-Block LED PCB (520-5250-14) Schematic (Sheet 2 of 2).....	141
▶ Q21 50V Step-Up Driver PCB (520-5254-00) Schematic.....	142
▷ Q21 50V Step-Up Driver PCB (520-5254-00) Component Layout & Parts.....	142

Visit www.SternPinball.com/schematics.htm for the latest 11" X 17" Schematics (or "Split 8-1/2" X 11") for the Display Power Supply, Display Controller, I/O Power Driver & CPU/Sound PCBs (White Star™ System Only // SAM System PCBs **COMING SOON!**). Along with the schematics you'll find the component layout and theory of operation. Keep visiting as these files are continuously improved with more "search" links in the documents. The files are in PDF Format (Adobe® Reader required). They may be slow to open in the website only, but once on your harddrive they'll open fast. Inside the schematics you can utilize internal links where addresses may direct you to another sheet in the schematic set (further instructions within documents). To "download" once open, in your browser click "File" "Send" "Page by eMail". It will be sent to your eMail Address, where there you can save the file to your hardrive. ALL 11 X 17 SCHEMATICS AND OTHER PDF FILES ARE ALSO AVAILABLE ON CD-ROM.

Use the below **Coils Detailed Chart Table** in conjunction with **Sec. 5, Chp. 1, Backbox I/O Power Driver Board Detailed Wiring Diagram (I/O Board Connectors J6, J7, J8 & J9) and Backbox Board Layout Wiring Diagram:**

High Current Coils Group 1		Drive Transistor	Driver Output Board	Power Line Color	Power Line Connection	Power Voltage	Drive Transistor Control Line Color	D.T. Control Line Connect	Coil GA-Turn or Bulb Type
#1	TROUGH UP-KICKER	Q1	▲ I/O Power Driver ▼	YEL-VIO	J10-P9/10	50v DC	BRN-BLK	J8-P1	26-1200 ♂ 090-5044-ND
#2	AUTO LAUNCH	Q2		YEL-VIO	J10-P9/10	50v DC	BRN-RED	J8-P3	23-800 ♂ 090-5001-ND
#3	SHOOTER LANE VUK	Q3		YEL-VIO	J10-P9/10	50v DC	BRN-ORG	J8-P4	26-1200 ♂ 090-5044-ND
#4	LEFT VUK	Q4		YEL-VIO	J10-P9/10	50v DC	BRN-YEL	J8-P5	26-1200 ♂ 090-5044-ND
#5	LOWER LEFT DROP RESET	Q5		YEL-VIO	J10-P9/10	50v DC	BRN-GRN	J8-P6	23-800 ♂ 090-5001-ND
#6	UPPER LEFT DROP RESET	Q6		YEL-VIO	J10-P9/10	50v DC	BRN-BLU	J8-P7	23-800 ♂ 090-5001-ND
#7	MIDDLE DROP RESET	Q7		YEL-VIO	J10-P9/10	50v DC	BRN-VIO	J8-P8	23-800 ♂ 090-5001-ND
#8	RIGHT DROP RESET	Q8		YEL-VIO	J10-P9/10	50v DC	BRN-GRY	J8-P9	23-800 ♂ 090-5001-ND

High Current Coils Group 2		Drive Transistor	Driver Output Board	Power Line Color	Power Line Connection	Power Voltage	Drive Transistor Control Line Color	D.T. Control Line Connect	Coil GA-Turn or Bulb Type
#9	LEFT BUMPER	Q9	▲ I/O Power Driver ▼	YEL-VIO	J10-P9/10	50v DC	BLU-BRN	J9-P1	26-1200 ♂ 090-5044-ND
#10	RIGHT BUMPER	Q10		YEL-VIO	J10-P9/10	50v DC	BLU-RED	J9-P2	26-1200 ♂ 090-5044-ND
#11	BOTTOM BUMPER	Q11		YEL-VIO	J10-P9/10	50v DC	BLU-ORG	J9-P4	26-1200 ♂ 090-5044-ND
#12	JAIL UP	Q12		YEL-VIO	J10-P9/10	50v DC	BLU-YEL	J9-P5	26-1200 ♂ 090-5044-ND-NL
#13	UPPER PF LEFT FLIPPER	Q13		GRY-YEL~3A Fuse~RED-YEL	J10-P6/7	50v DC	BLU-GRN	J9-P6	23-1100 ♂ 090-5030-ND
#14	UPPER PF RIGHT FLIPPER	Q14		BLU-YEL~3A Fuse~RED-YEL	J10-P6/7	50v DC	BLU-BLK	J9-P7	23-1100 ♂ 090-5030-ND
#15	LEFT FLIPPER (50v RED/YEL)	Q15		GRY-YEL~3A Fuse~RED-YEL	J10-P6/7	50v DC	ORG-GRY	J9-P8	22-1080 ♂ 090-5032-ND
#16	RIGHT FLIPPER (50v RED/YEL)	Q16		BLU-YEL~3A Fuse~RED-YEL	J10-P6/7	50v DC	ORG-VIO	J9-P9	22-1080 ♂ 090-5032-ND

Low Current Coils Group 1		Drive Transistor	Driver Output Board	Power Line Color	Power Line Connection	Power Voltage	Drive Transistor Control Line Color	D.T. Control Line Connect	Coil GA-Turn or Bulb Type
#17	LEFT SLINGSHOT	Q17	▲ I/O Power Driver ▼	BROWN	J7-P1	20v DC	VIO-BRN	J7-P2	23-800 ♂ 090-5001-ND
#18	RIGHT SLINGSHOT	Q18		BROWN	J7-P1	20v DC	VIO-RED	J7-P3	23-800 ♂ 090-5001-ND
#19	JAIL LATCH [MINI-COIL]	Q19		BROWN	J7-P1	20v DC	VIO-ORG	J7-P4	27-880 ♂ 090-5072-05
#20	LEFT RAMP UP POST	Q20		BROWN	J7-P1	20v DC	VIO-YEL	J7-P6	25-1240 ♂ 090-5034-ND
#21	BUMPER EJECT	Q21		YEL-VIO	J10-P9/10	50v DC	WHITE </> VIO-GRN	J7-P7	26-1200 P 090-5044-ND

For a wiring diagram, see Sec. 5, Chp. 1. For the Step-Up Driver PCB (520-5254-00) Schematic, see Sec. 5, Chp. 4. Q21 50V Step-Up Driver Board Schematic.

#22	FLASH: LEFT SLINGSHOT	Q22	▲ I/O Power Driver ▼	ORANGE	J6-P10	20v DC	VIO-BLU	J7-P8	#89 Bulb 165-5000-89
#23	FLASH: RIGHT SLINGSHOT	Q23		ORANGE	J6-P10	20v DC	VIO-BLK	J7-P9	#89 Bulb 165-5000-89
#24	OPTIONAL COIL	Q24		RED	J16-P4>8	5v DC	VIO-GRY	J7-P10	Opt. 5v

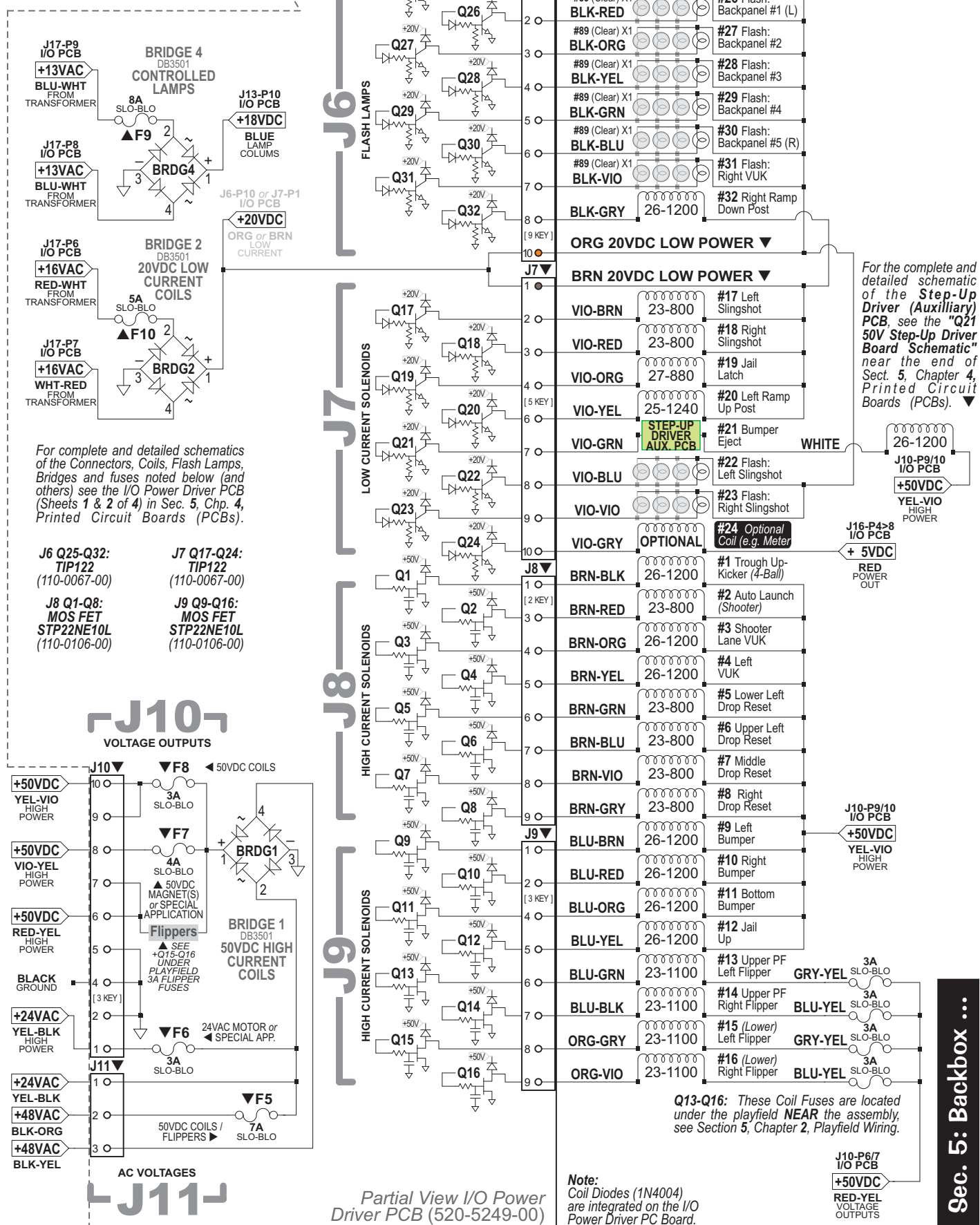
Diode On Terminal Strip (if noted)

Low Current Coils Group 2		Drive Transistor	Driver Output Board	Power Line Color	Power Line Connection	Power Voltage	Drive Transistor Control Line Color	D.T. Control Line Connect	Coil GA-Turn or Bulb Type
#25	FLASH: LEFT SPINNER	Q25	▲ I/O Power Driver ▼	ORANGE	J6-P10	20v DC	BLK-BRN	J6-P1	#89 Bulb 165-5000-89
#26	FLASH: BACKPANEL #1 (L)	Q26		ORANGE	J6-P10	20v DC	BLK-RED	J6-P2	#89 Bulb 165-5000-89
#27	FLASH: BACKPANEL #2	Q27		ORANGE	J6-P10	20v DC	BLK-ORG	J6-P3	#89 Bulb 165-5000-89
#28	FLASH: BACKPANEL #3	Q28		ORANGE	J6-P10	20v DC	BLK-YEL	J6-P4	#89 Bulb 165-5000-89
#29	FLASH: BACKPANEL #4	Q29		ORANGE	J6-P10	20v DC	BLK-GRN	J6-P5	#89 Bulb 165-5000-89
#30	FLASH: BACKPANEL #5 (R)	Q30		ORANGE	J6-P10	20v DC	BLK-BLU	J6-P6	#89 Bulb 165-5000-89
#31	FLASH: RIGHT VUK	Q31		ORANGE	J6-P10	20v DC	BLK-VIO	J6-P7	#89 Bulb 165-5000-89
#32	RIGHT RAMP DOWN POST	Q32		BROWN	J7-P1	20v DC	BLK-GRY	J6-P8	26-1200 ♂ 090-5044-ND

Note: In Test Flash Lamps Menu ("Flash" Icon), Flashers tested are all Flash Lamps located between Q1-Q32 (This Game: Q22-Q23 & Q25-Q31)

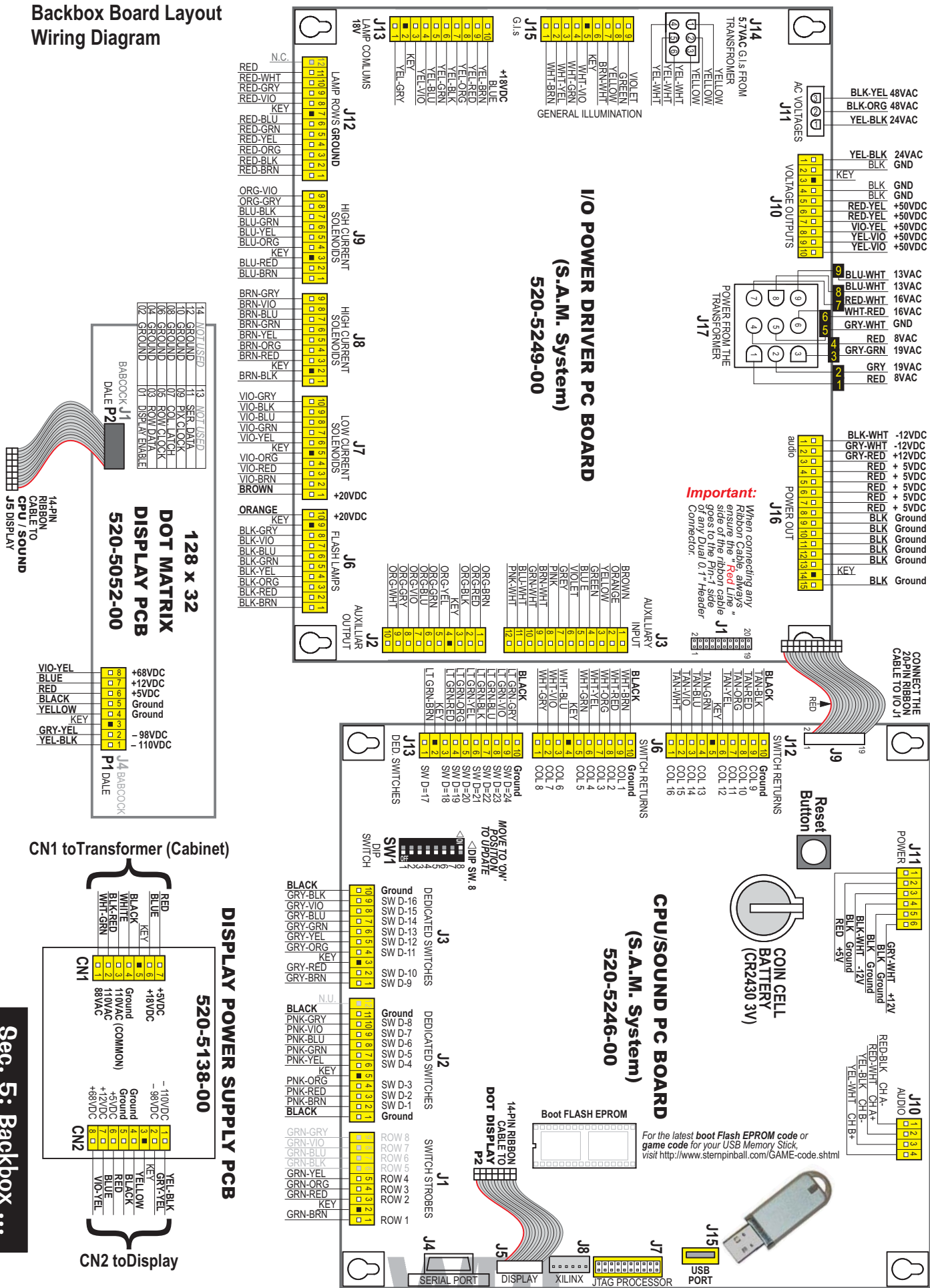
Sec. 5: Schematics...

Backbox I/O Power Driver Board (Coils Q1-Q32) Detailed Wiring Diagram



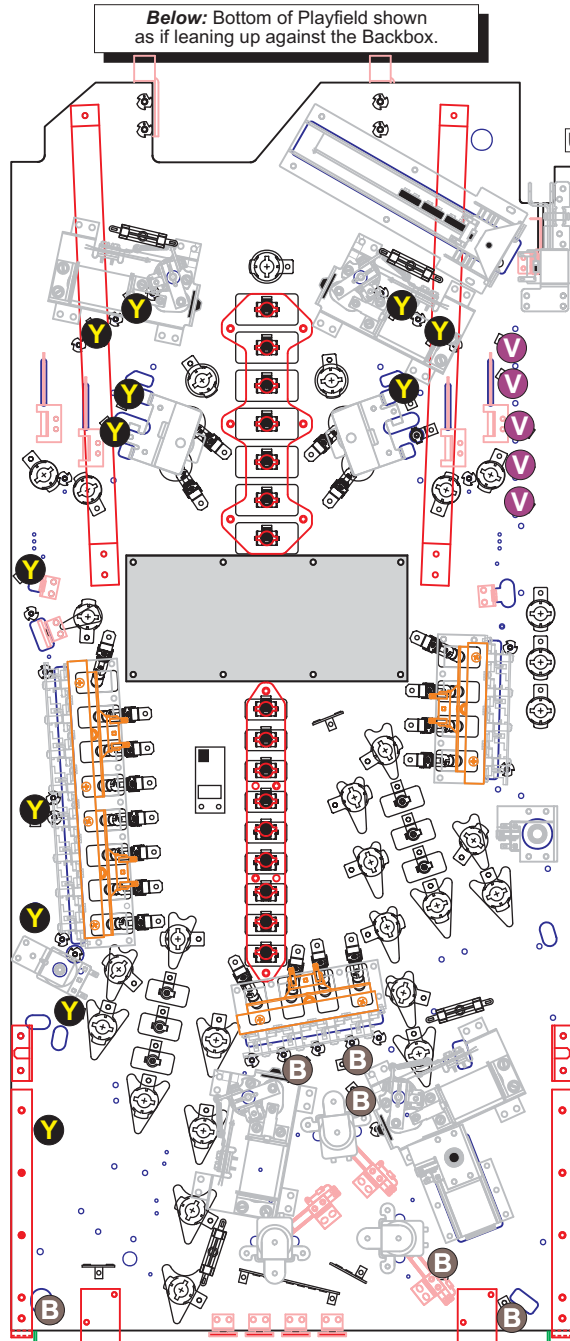
Sec. 5: Backbox ...

Backbox Board Layout Wiring Diagram

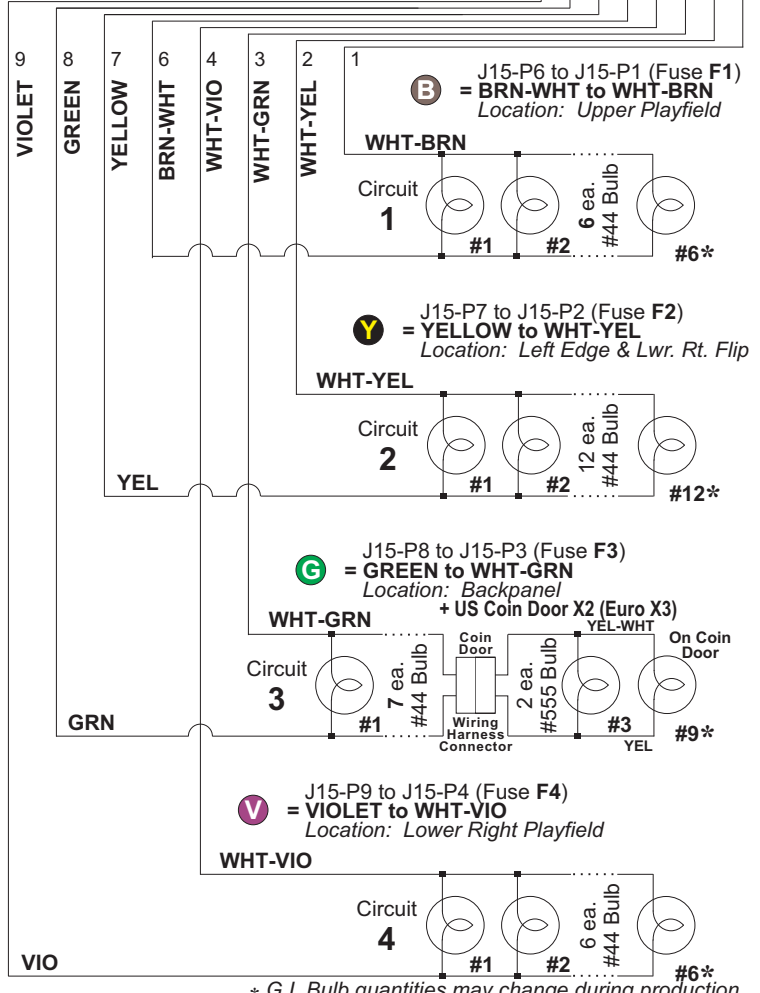
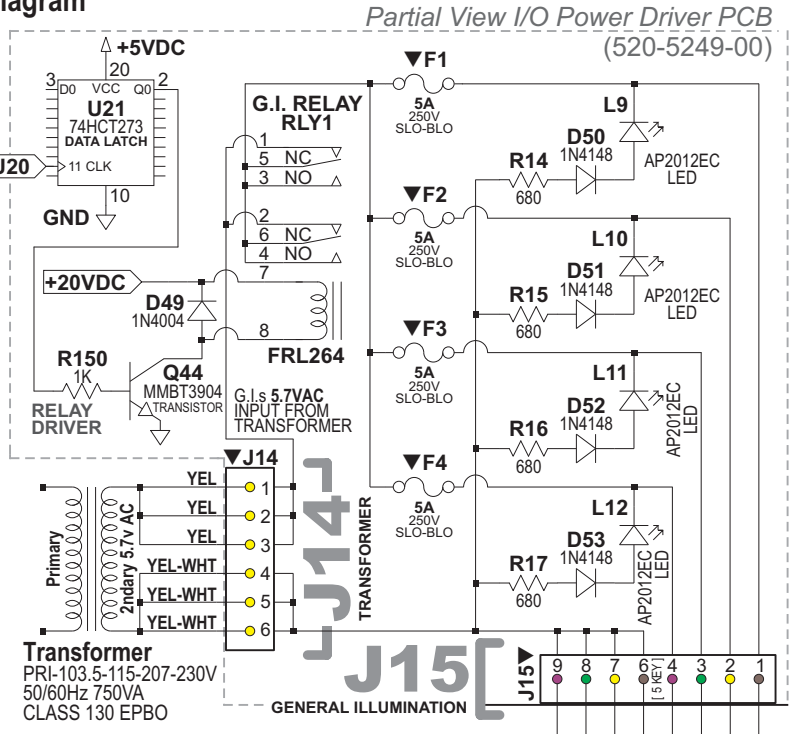
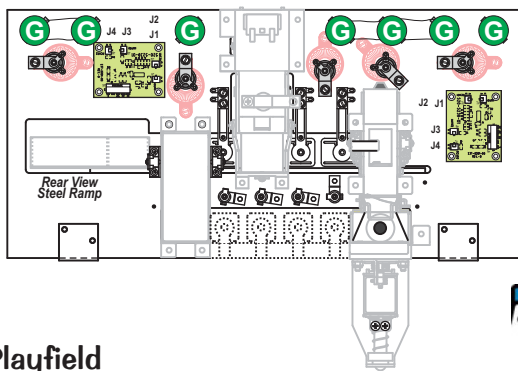


Playfield Wiring

General Illumination Circuit Detailed Wiring Diagram



Below: Located at the top of the P/F, rear view of the Back Panel.



* G.I. Bulb quantities may change during production.

Sec. 5: Playfield ...

Playfield Switch Wiring Diagram

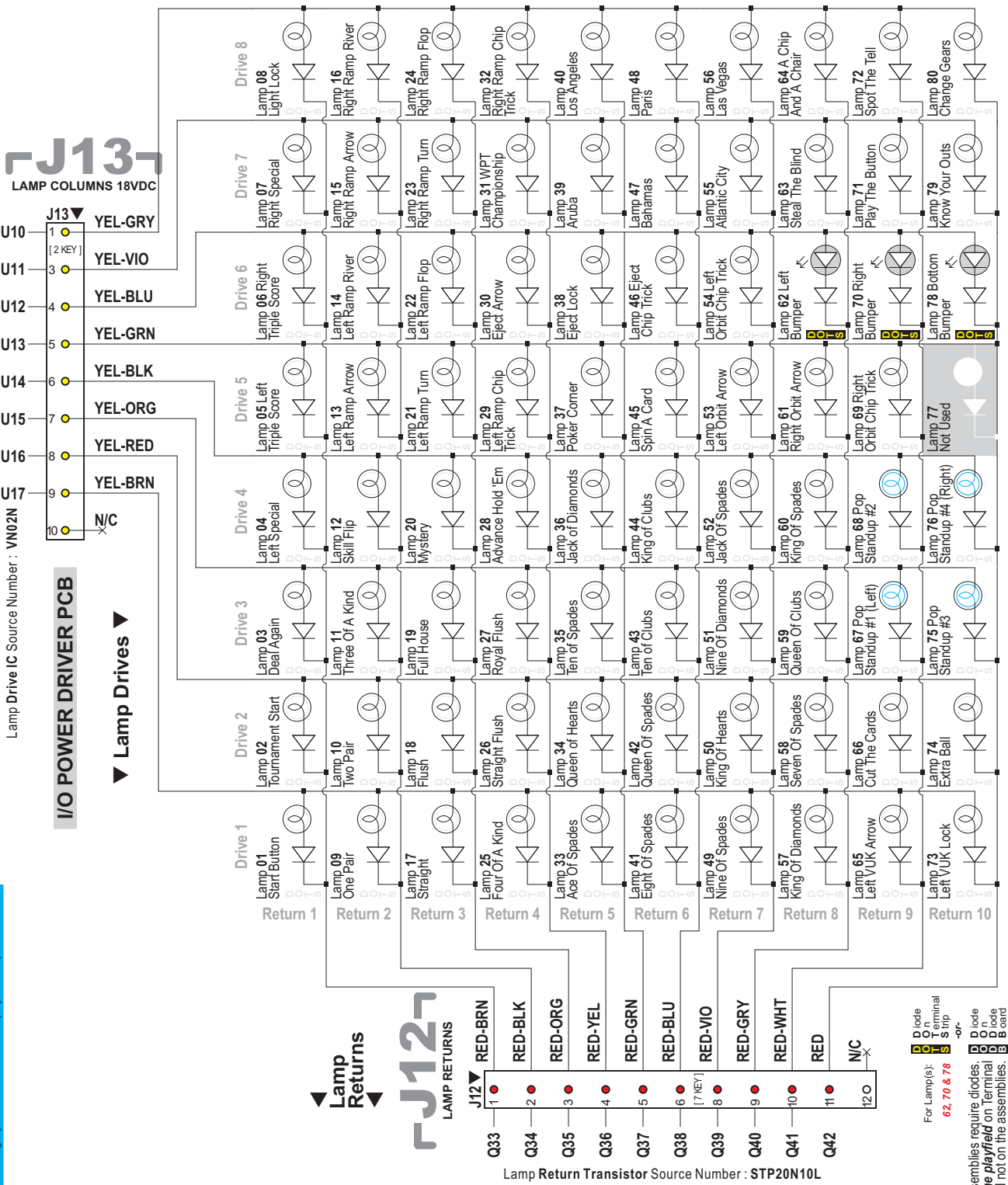


Please Note: Switch & Lamp Descriptions may differ slightly from that of the DotDisplay due to space restraints.

Sec. 5: Playfield ...

Playfield Lamp Wiring Diagram

Please Note: Switch & Lamp Descriptions may differ slightly from that of the Dot Display due to space restraints.

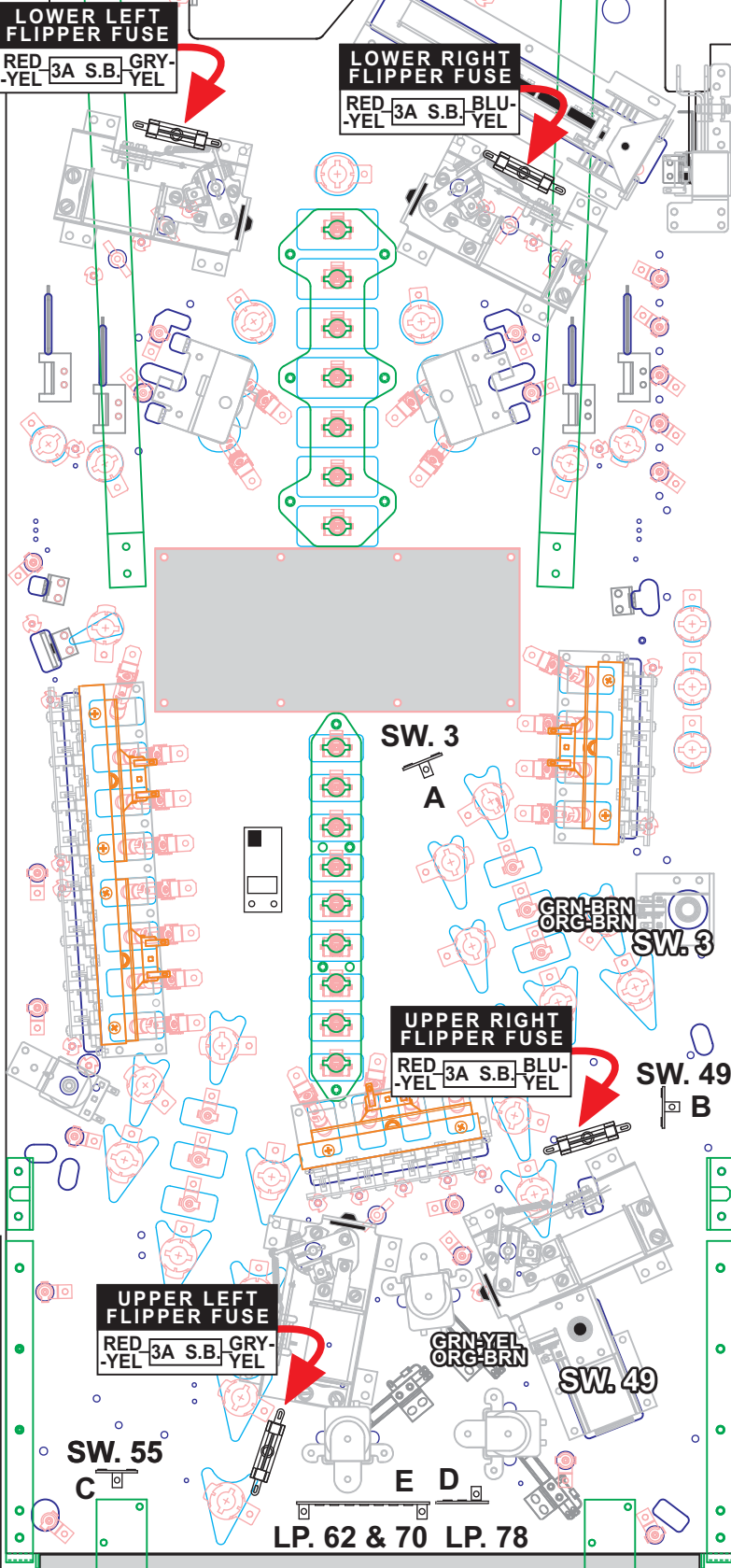


Playfield Terminal Strips, Fuses & Misc. Wiring Descriptions & Locations

Please Note: Terminal Strip(s), Diode Board(s) and/or Fuse Holder(s) locations shown, represent the general location (your game may differ slightly).

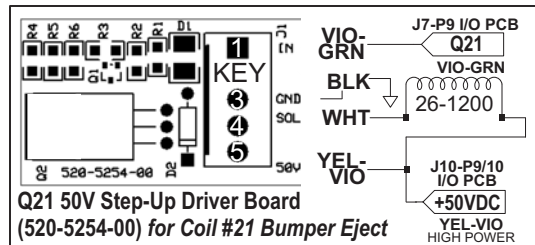
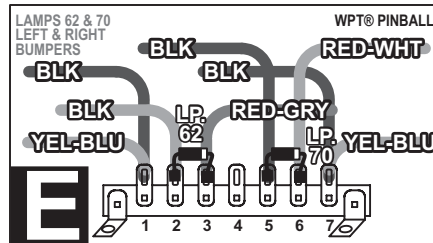
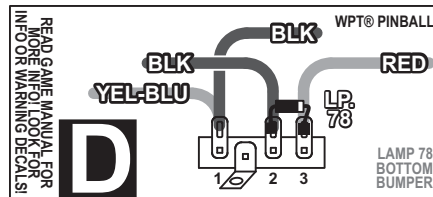
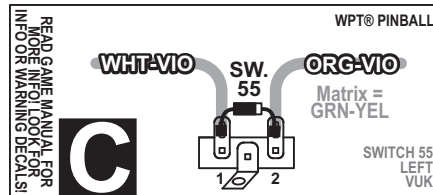
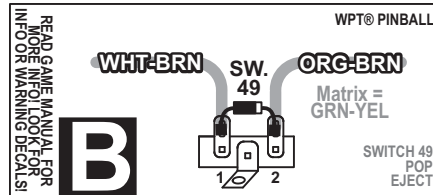
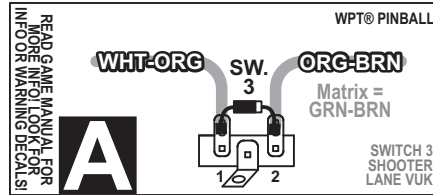
All fuses are rated:
3A 250v Slo-Blow
Do Not Over-Fuse

Bottom of Playfield shown as if leaning up against the Backbox.



Explanation:

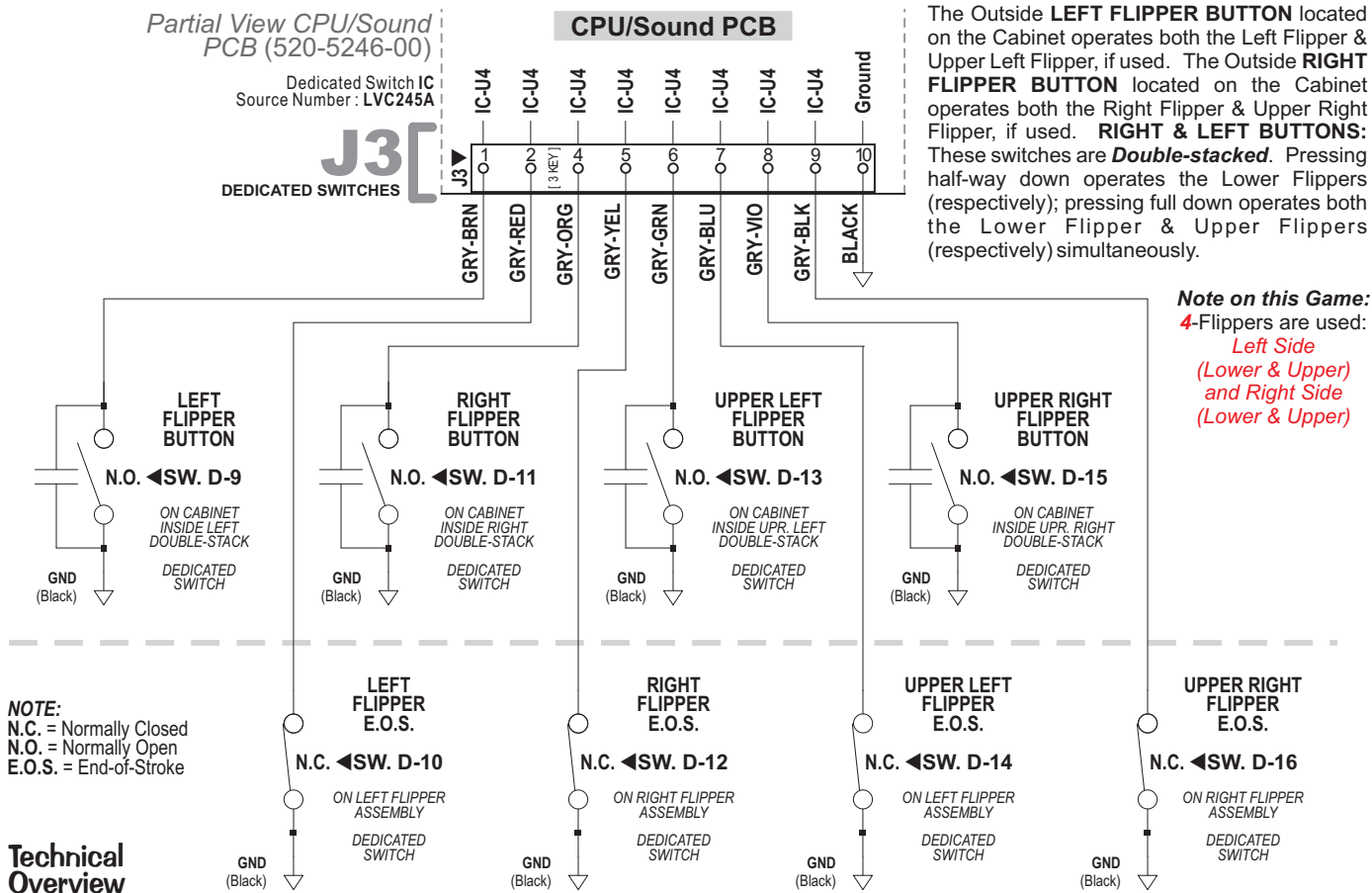
All Switch, Lamp & Coil assemblies require diodes. Some diodes are **located under the playfield** on Terminal Strips **or** Diode Boards and not on the assemblies. The Switch and Lamp Matrix Grids also note which Switch or Lamp has a diode on a Terminal Strip (noted by **"DOTS"** meaning: **"Diode On Terminal Strip"**) or on a Diode Board (noted by **"DODB"** meaning: **"Diode On Diode Board"**).



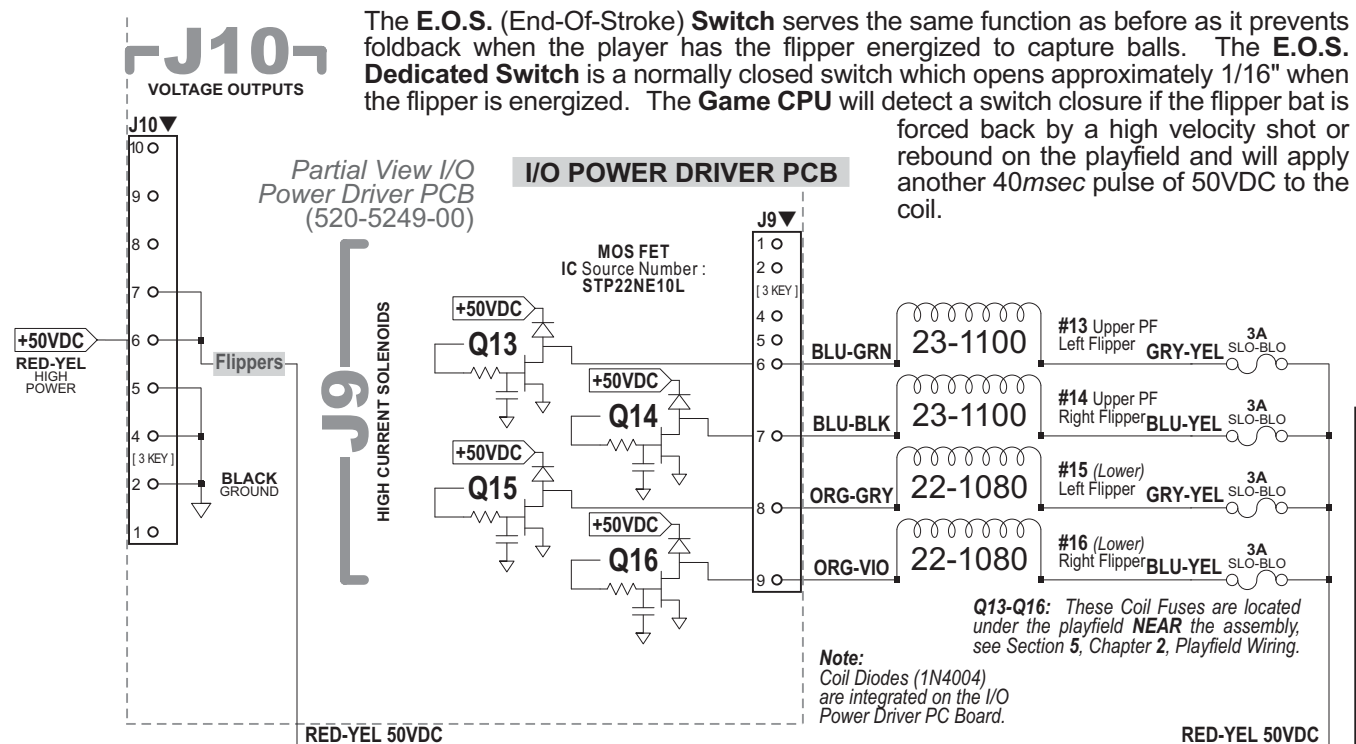
See the Pink Pages, Playfield Bottom - Misc. Parts and Brackets for Terminal Strips, Diodes, Fuses and Fuse Holders Part Numbers.

Sec. 5: Playfield ...

4-Flipper Circuit Wiring Diagram



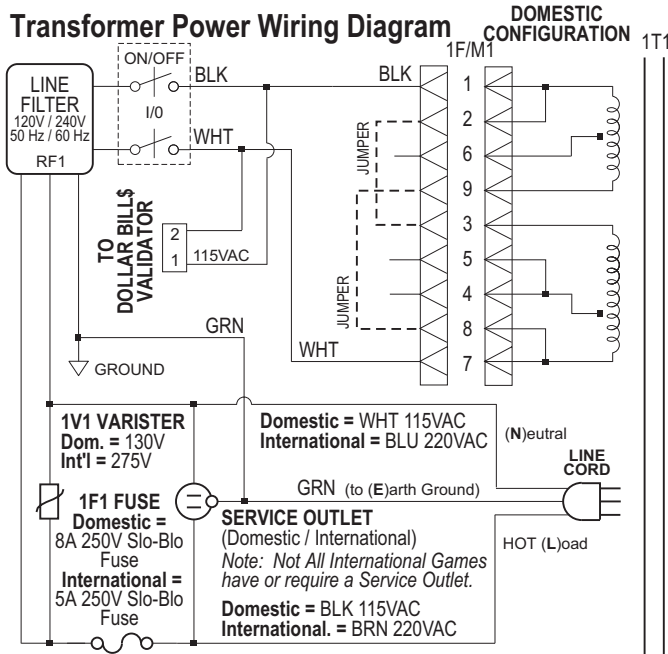
Our **Flipper System** uses one supply voltage (+50VDC) for both **kick & hold**. Once the **Game CPU** detects a Flipper Cabinet Switch closure (*during game play*) it applies a 40msec pulse to the gate of the Flipper Drive Transistor (STP22NE10L). If it continues to detect a Flipper Cabinet Switch closure (*the player holding the button in*) it will continue to pulse the flipper drive transistor 1msec every 12msecs for the duration of the hold cycle.



Sec. 5: Playfield ...

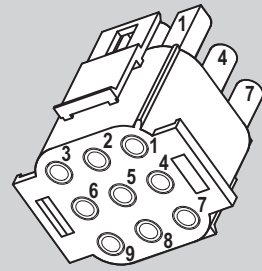
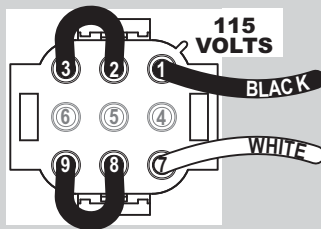
Cabinet and Coin Door Wiring

Transformer Power Wiring Diagram

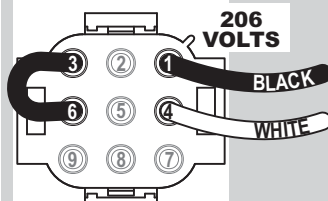
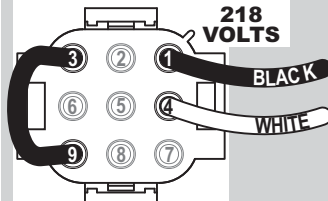
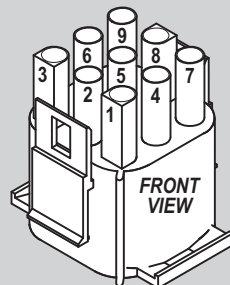
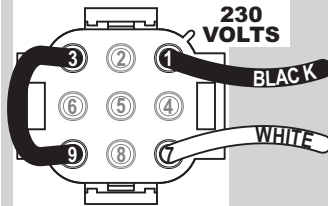


▼ Jumper Configurations for Voltage Variations ▼

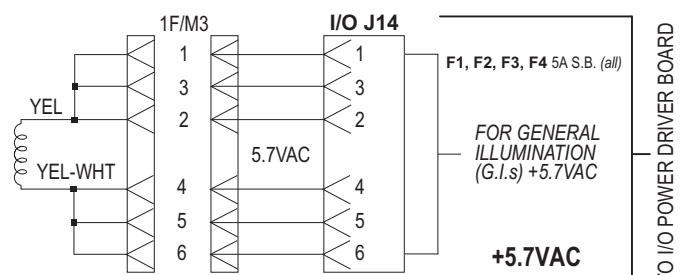
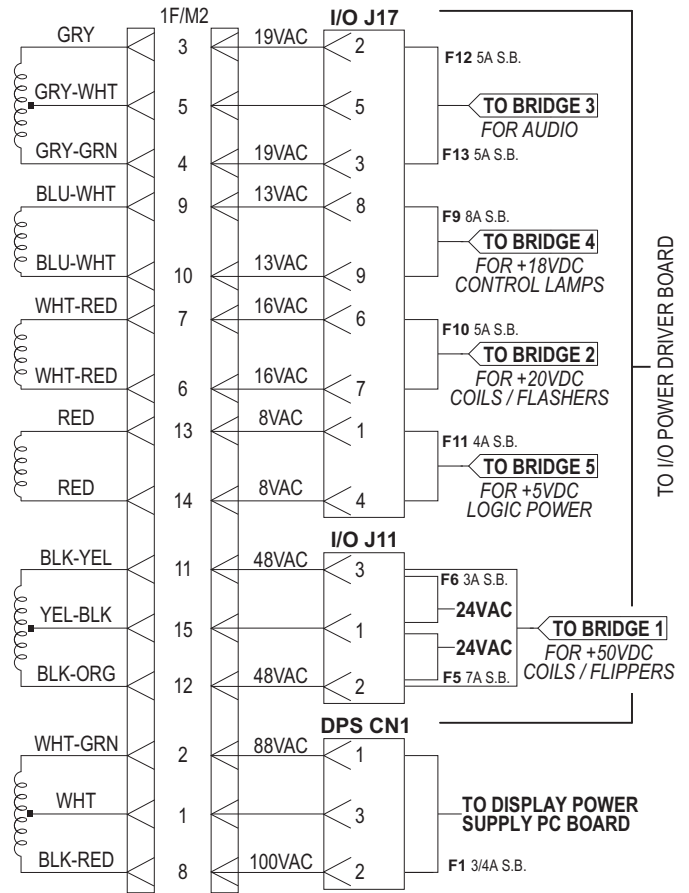
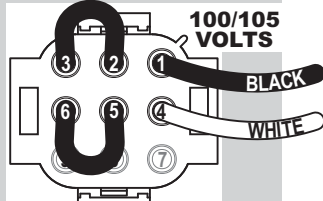
N. AMERICA LINE VOLTAGE 110VAC / 120VAC



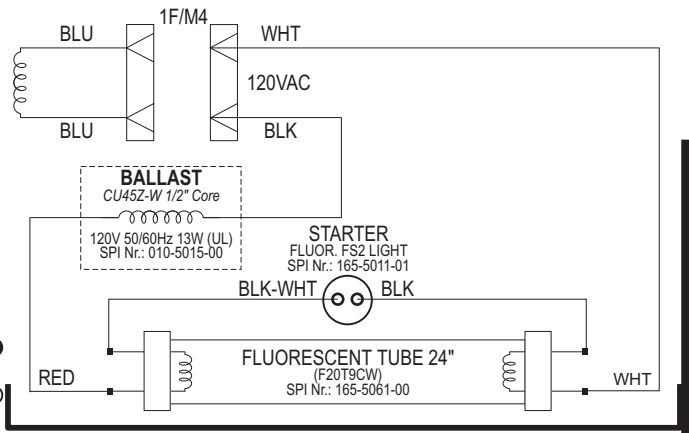
INTERNATIONAL or HIGH LINE VOLTAGE 230VAC / 218VAC / 206VAC



JAPAN or LOW LINE VOLTAGE 100VAC / 105VAC

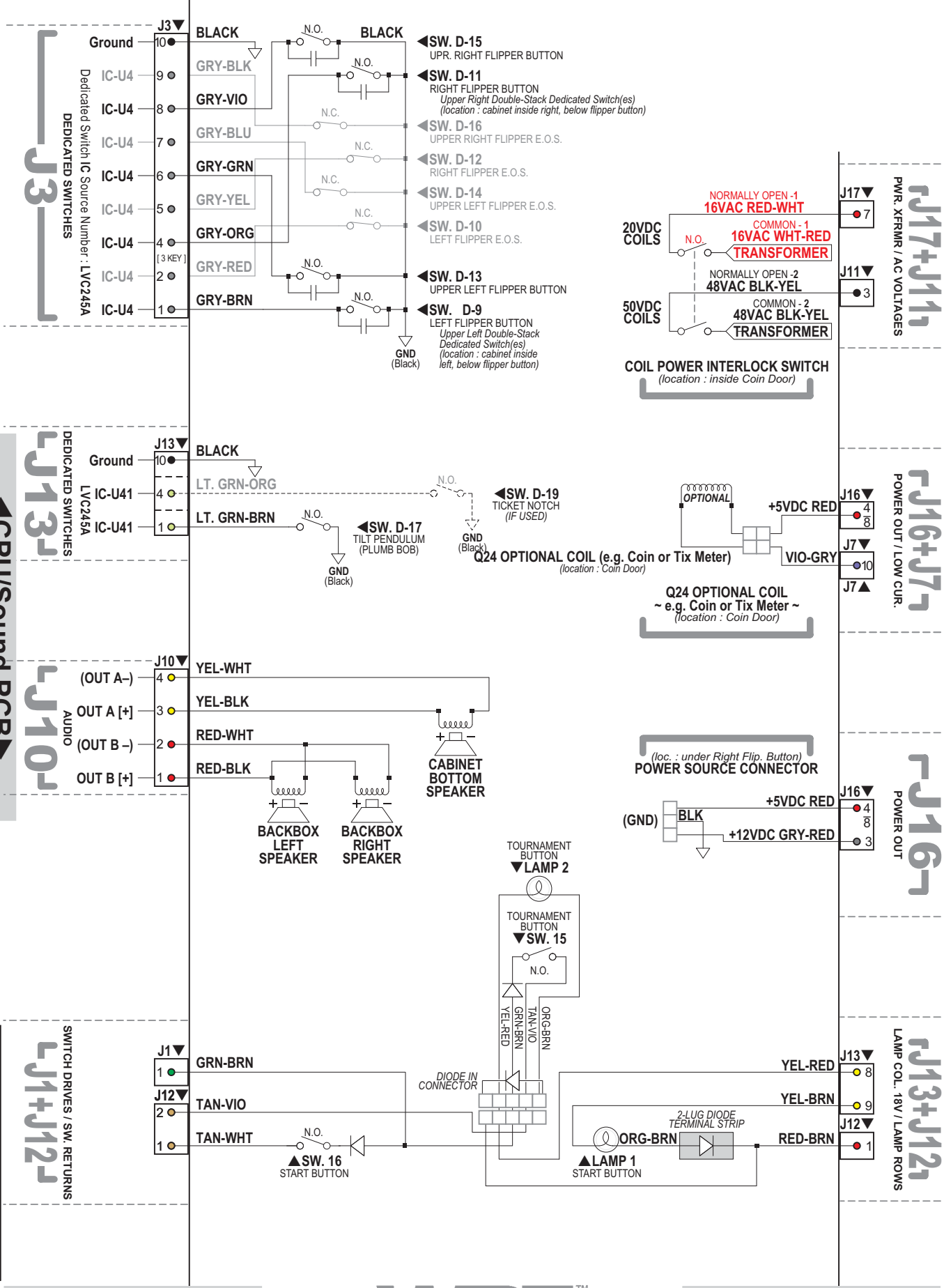


ALL FUSES RATED 250V SLO-BLO DO NOT OVERFUSE ▲



Sec. 5: Cab. & Coin

Cabinet Wiring Diagram



I/O POWER DRIVER PCB

CPU/Sound PCB

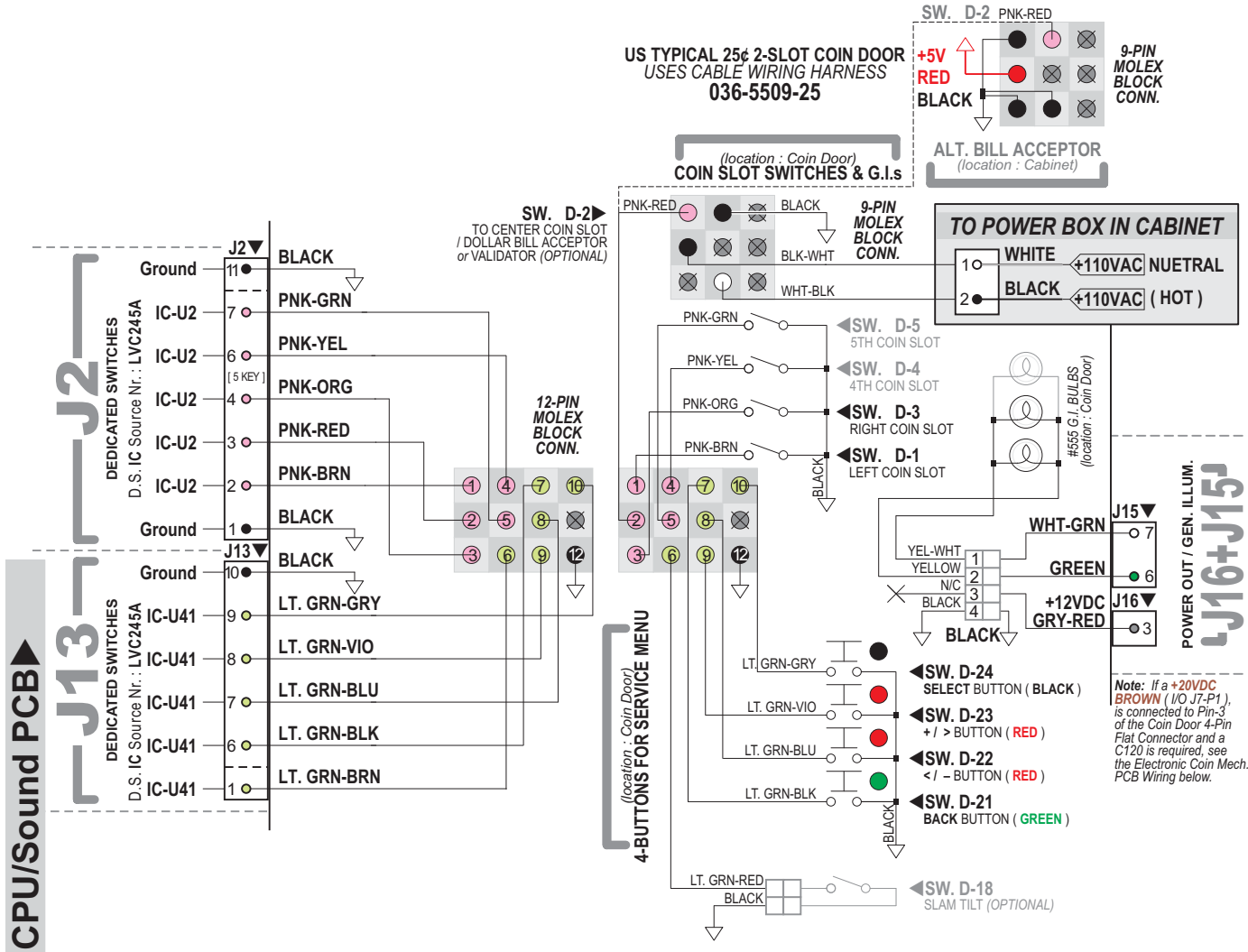
Sec. 5: Cab. & Coin

▲ CPU/Sound PCB ▲

▲ I/O POWER DRIVER PCB ▲



Coin Door Wiring Diagram



1-SLOT COIN DOOR WITH C120 CAPABILITIES (NO INTERFACE COIN MECH PCB REQUIRED)
USES CABLE WIRING HARNESS
036-5509-31A (+12VDC GRY-RED)

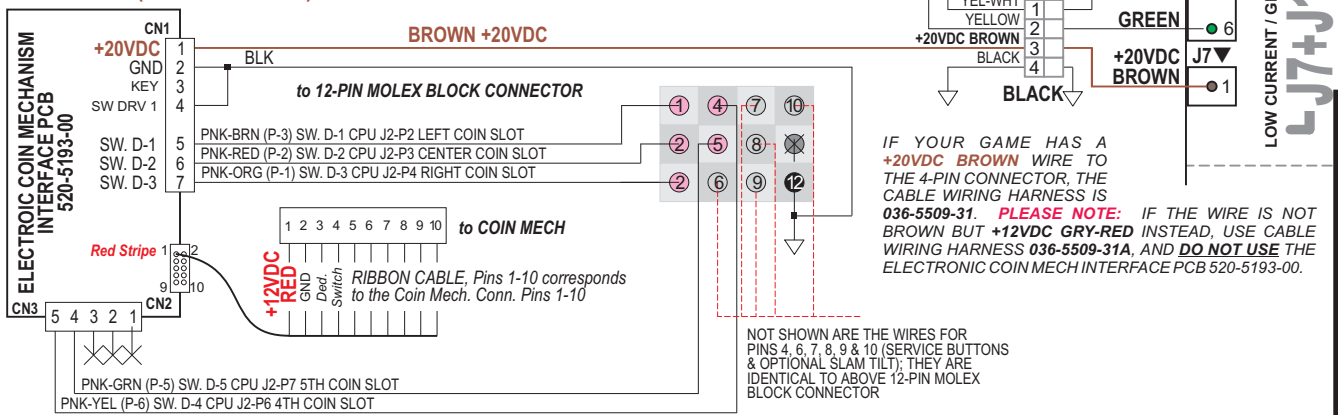
036-5509-31B (ICT/KAL ONLY) / 036-5509-31C (ODA ONLY) / 036-5509-31D (SPAIN ONLY)

NON-US NON-C120 2-SLOT COIN DOOR
USES CABLE WIRING HARNESS
036-5509-32

NON-US NON-C120 3-SLOT COIN DOOR
USES CABLE WIRING HARNESS
036-5509-33

IF YOUR GAME HAS AN ELECTRONIC COIN MECH. INTERFACE PC BOARD (520-5193-00):

1-SLOT COIN DOOR USE WITH C120 CAPABILITIES REQUIRING PCB 520-5193-00
USES CABLE WIRING HARNESS
036-5509-31 (S.A.M. SYSTEM)

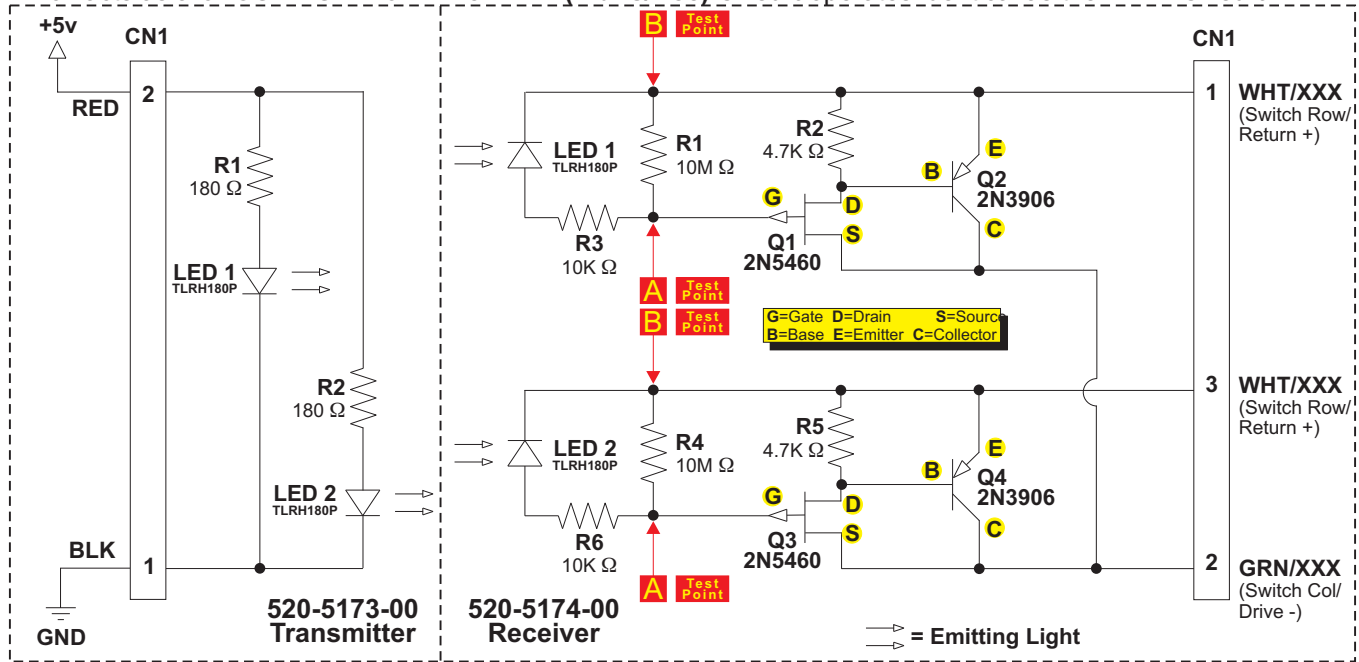


~ WIRING CONFIGURATION WILL VARY ACCORDING TO COUNTRY ~

Printed Circuit Boards (PCBs)

Trough Up-Kicker Dual OPTO PCBs (515-0173-00 & 515-0174-00) Theory of Op. & Schematic

As light from the **Transmitter LED1** falls on the **Receiver LED1**, it generates a Positive Bias Voltage (0.7v to 1.5v) which is applied to the **Gate (G)** of **Q1 (Fet 2N5460)** turning **Q1** off. When **Q1** is held off, no current flows through **Q2's (2N3906) Base (B)**. With no *base current*, **Q2** is off and acts as an **OPEN SWITCH**. When the light is interrupted (**BLOCKED**) **R1 (Rec. Bd.)** bleeds the gate voltage off of **Q1** allowing it to conduct, switching **Q2** on, which acts as a **CLOSED SWITCH**. The **LED2 (Trans/Rec) Circuit** operates identical as the **LED1 Circuit**.

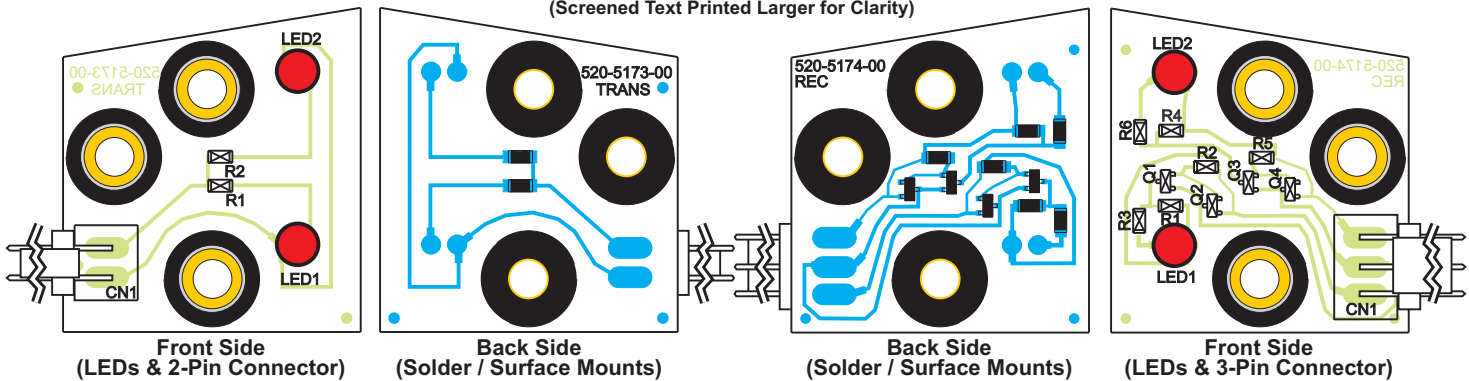


Trough Up-Kicker Dual OPTO PCBs (515-0173-00 & 515-0174-00) Component Layout & Parts

520-5173-00 (TRANS)

Boards Actual Size
(Screened Text Printed Larger for Clarity)

520-5174-00 (REC)



ITEM	QTY	PART NUMBER	REF-DESIGNATOR	DESCRIPTION
A	1	515-0173-00	Dual-OPTO Trans. Bd. Assy.	PCB Assy. (with all Items 1-5) PCB Assy. (with Items 1-3 only) 2X, .156" Rt. Angle (26-60-5020) Conn. LED TLRH180P (Ultra Bright Red) 180 Ω 1/8W Chip Res. (CRCW) OPTO PCB Brass Tube Spacer OPTO PCB Rubber Grommet
—	1	520-5173-00	Dual-OPTO Trans. Board	
01	1	045-5111-02	CN1	
02	2	165-5052-00	LED1, LED2	
03	2	121-5067-00	R1, R2	
04	3	530-5308-02	n/a	
05	3	545-5518-00	n/a	
B	1	515-0174-00	Dual-OPTO Rec. Bd. Assy.	
—	1	520-5174-00	Dual-OPTO Rec. Board	
01	1	045-5111-03	CN1	
02	2	165-5052-00	LED 1, LED 2	PCB Assy. (with all Items 1-9) PCB Assy. (with Items 1-7 only) 3X, .156" Rt. Angle (26-60-5030) Conn. LED TLRH180P (Ultra Bright Red) 2N5460, Transistor (P-FET SOT-23) 2N3906, Transistor 10M Ω 1/8W Chip Res. (CRCW) 4.7K Ω 1/8W Chip Res. (CRCW) 10K Ω 1/8W Chip Res. (CRCW) OPTO PCB Brass Tube Spacer OPTO PCB Rubber Grommet
03	2	110-5006-00	Q1, Q3	
04	2	110-0086-00	Q2, Q4	
05	2	121-5082-00	R1, R4	
06	2	121-5083-00	R2, R5	
07	2	121-5011-00	R3, R6	
08	3	530-5308-02	n/a	
09	3	545-5518-00	n/a	

Replacement Part:
LED TLRH180P
(T1-3/4 GaAlAs)
 SPI Part N°:
165-5052-00

Sec. 5: PCBs

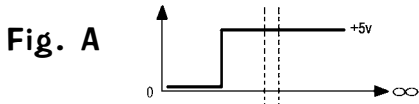
OPTO Troubleshooting

1. Volt Meter Test (indicates normal operating condition):

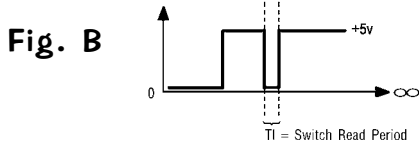
A. **OPEN OPTO** (Light Falling on LED) = **SWITCH OPEN**. Place meter leads across points **A** and **B** on the **LED1 Circuit** (Refer to Schematic Drawing on previous page, 520-5174-00 Receiver Side). It should read approximately 0.8 - 1.2v DC. The **LED2 Circuit** operates the same.

B. **CLOSED OPTO** (Light Blocked) = **SWITCH CLOSED**. Place meter leads across points **A** and **B** on the **LED1 Circuit** (Refer to Schematic Drawing on previous page, 520-5174-00 Receiver Side). It should read approximately 0.0 - 0.1v DC. The **LED2 Circuit** operates the same.

2. Oscilloscope Test (indicates normal operating condition):



A. **OPEN OPTO** (Light Falling on LED) = **SWITCH OPEN**. Place Scope lead at **Pin-1** of OPTO Rec. Board with Scope Grounded (see Schematic). The Scope should display a **STEADY +5v** as shown in **Fig. A**, Wave Form Diagram.



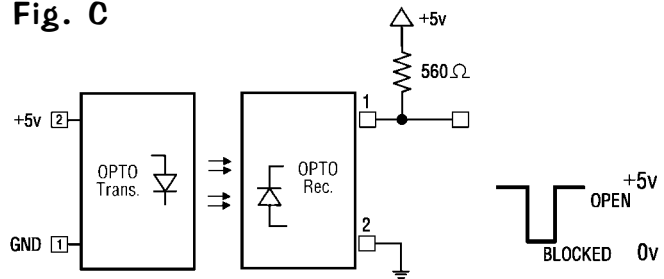
B. **CLOSED OPTO** (Light Blocked) = **SWITCH CLOSED**. Place Scope lead at **Pin-1** of OPTO Rec. Board with Scope Grounded (see Schematic). The Scope should display a **PULSE STREAM** indicating **Q2** has switched "On" as shown in **Fig. B**, Wave Form Diagram. This is your Switch Drive Pulse.

3. Bench Test (See Fig. C):

Please Note: To perform this test you must use a spare 560Ω Pull-Up Resistor, SPI N^o: 121-5047-00

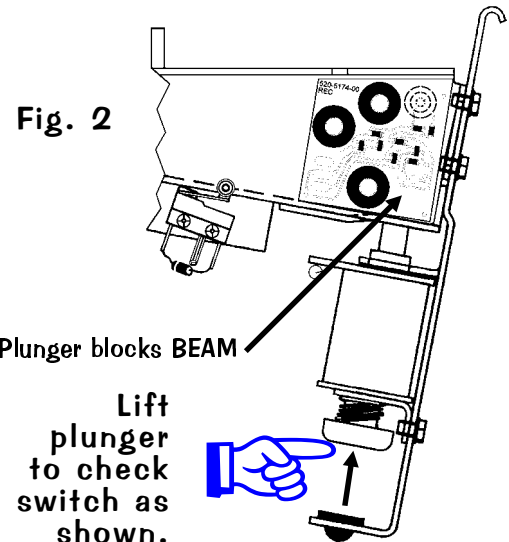
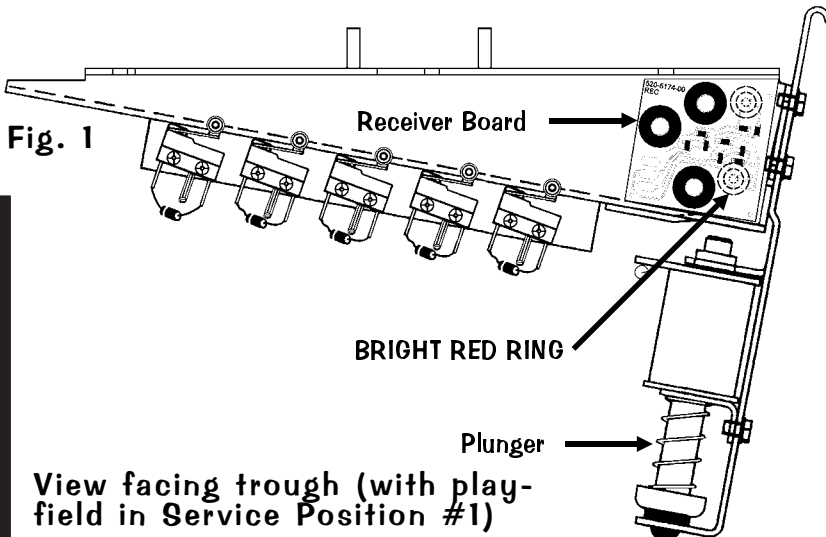
Disconnect the **OPTO Transmitter / Receiver Board** from the circuit. Connect one side of a 560Ω Pull-Up Resistor to **Pin-1** of the OPTO Receiver Bd. and the other side of the resistor to a 5v DC source. Connect **Pin-2** to GND. Connect a +5v DC source to **Pin-1** of the Transmitter & GND to **Pin-2**. Align with the Receiver OPTO approx. 3" distance. Using your Volt-Meter or an Oscilloscope, monitor **Pin-1** while **BLOCKING** and **UNBLOCKING** the **BEAM** from the Trans. The output will be approx. +5v DC when the **BEAM IS NOT BLOCKED** and approx. 0v when the **BEAM IS BLOCKED**.

Fig. C



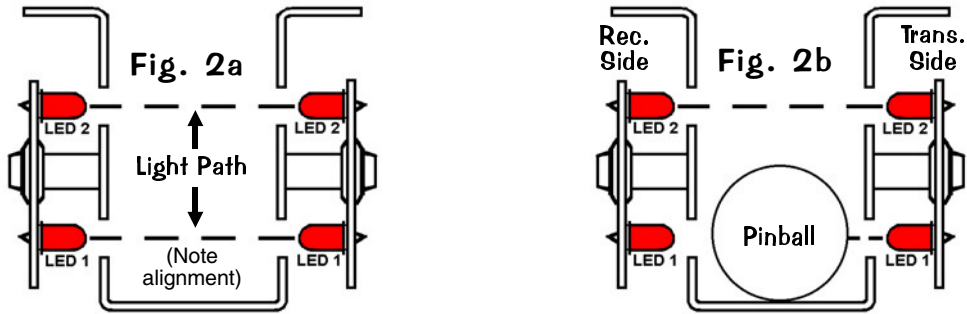
Trough Dual OPTO Boards Alignment / Test for LED1

When a working **OPTO** is installed and connected in a game, the transmitter should light (**LED1 lower & LED2 upper**) when the power is switched on. With the playfield in **Service Position #1** (playfield lifted up in the half-way position resting on the Prop Rod or edge slide support brackets) and the game on, the LED lights should show up as a **BRIGHT RED RINGS** through the back of the Receiver Board around the **Receivers LED1 & LED2** (see **Fig. 1**). Testing only **LED1**: With the game in **Switch Test Mode**, lifting the Trough Plunger with a fingertip should block the **BEAM** and cause the Switch Position to trigger (see **Fig. 2**). View **Fig. 2a & 2b** (on the next page) for a sectional view of the Light Path (note alignment) and what happens as a ball breaks the light beam.



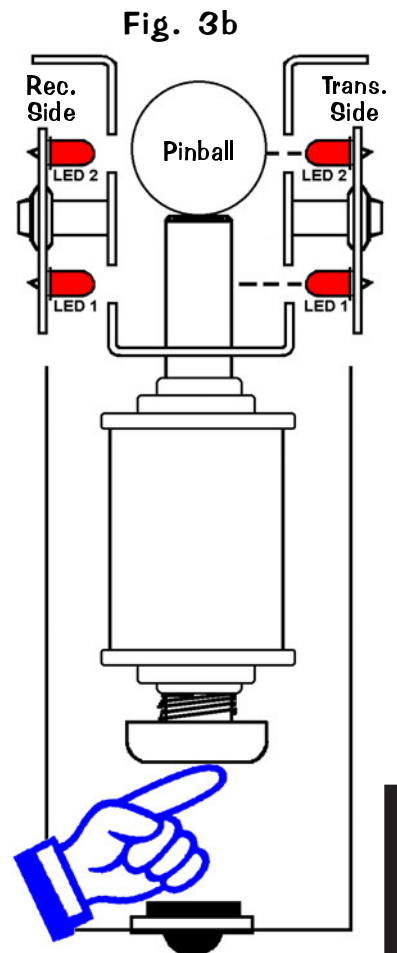
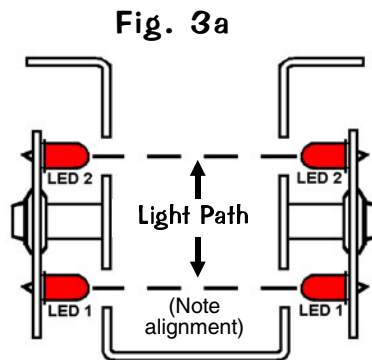
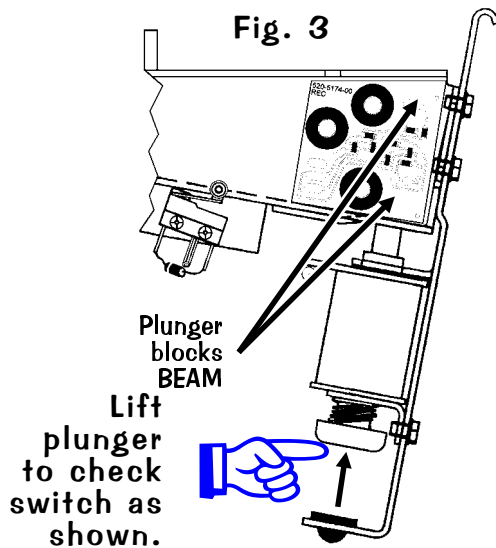
Sec. 5: PCBs

Sectional view from right (Fig. 2a & 2b)



Trough Dual OPTO Boards Alignment / Test for LED2

When a working **OPTO** is installed and connected in a game, the transmitter should light (**LED1 lower & LED2 upper**) when the power is switched on. With the playfield in **Service Position #1** (playfield lifted up and resting on the Playfield Support Slide Brackets) and the game on, the LED lights should show up as a **BRIGHT RED RINGS** through the back of the Receiver Board around the **Receivers LED1 & LED2** (see Fig. 1, previous page). Testing only **LED2**: **TO PERFORM THIS TEST, A PINBALL MUST BE IN THE BALL TROUGH.** With the game in **Switch Test Mode**, lifting the Trough Plunger with a finger tip should block the **BEAM** on LED2 and cause the Switch Position to trigger (see Fig. 3). View Fig. 3a & 3b for a sectional view of the Light Path (note alignment) and what happens as a "double-stacked" ball scenario breaks the light beam.



I M P O R T A N T

If replacement of **LED** is required, insure that is **mounted correctly before and after soldering** (See Fig. 4a / 4b).

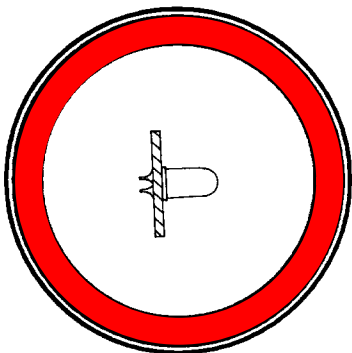


Fig. 4a
Correct Position

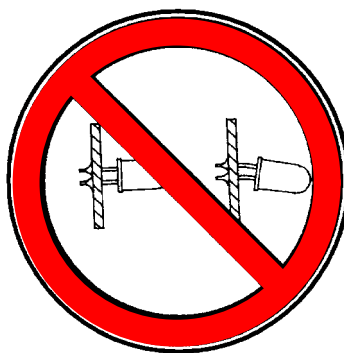
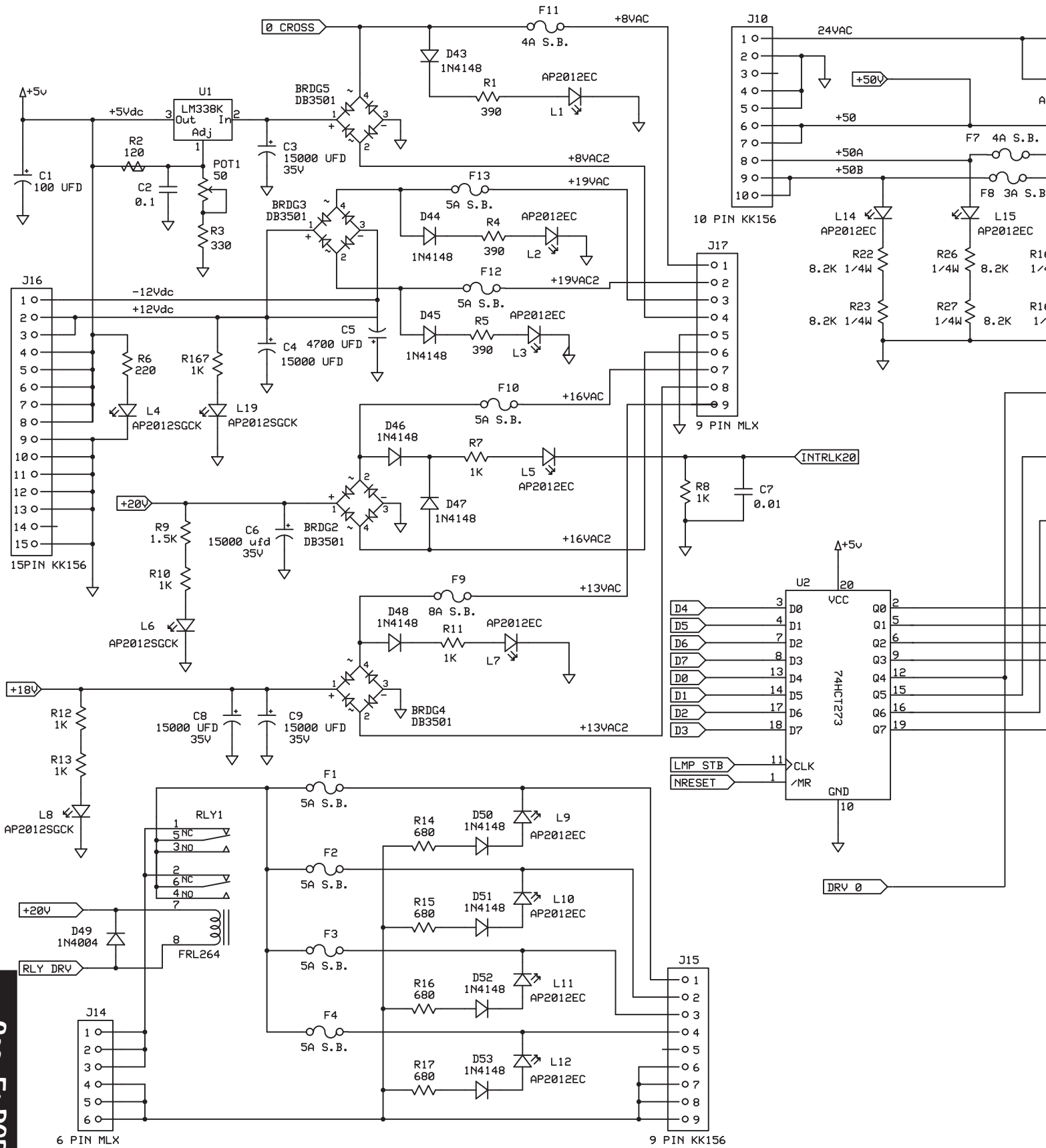


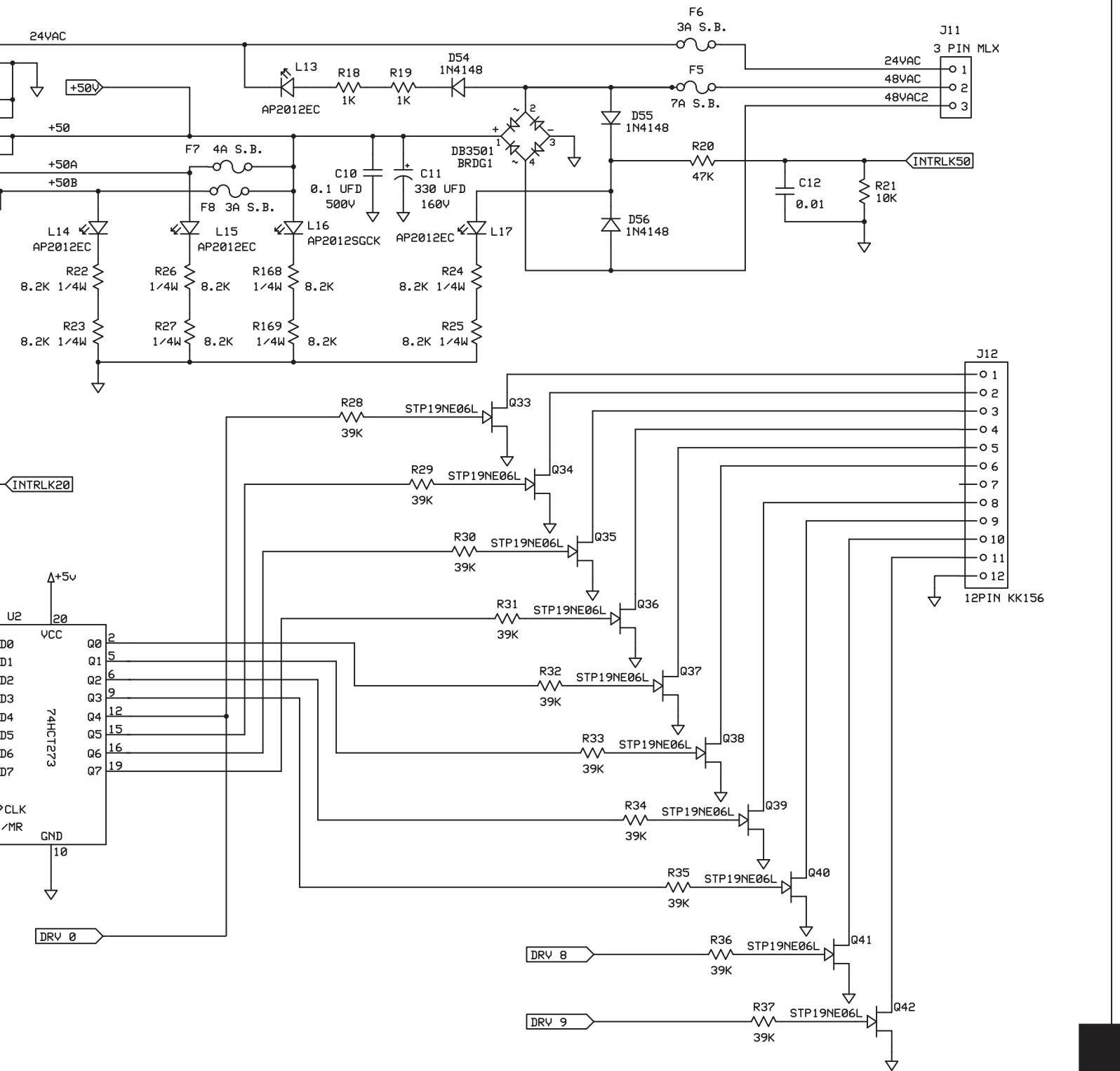
Fig. 4b
Incorrect Position



I/O POWER DRIVER PCB S.A.M. System (520-5249-00) Schematic (Sheet 1 of 4)

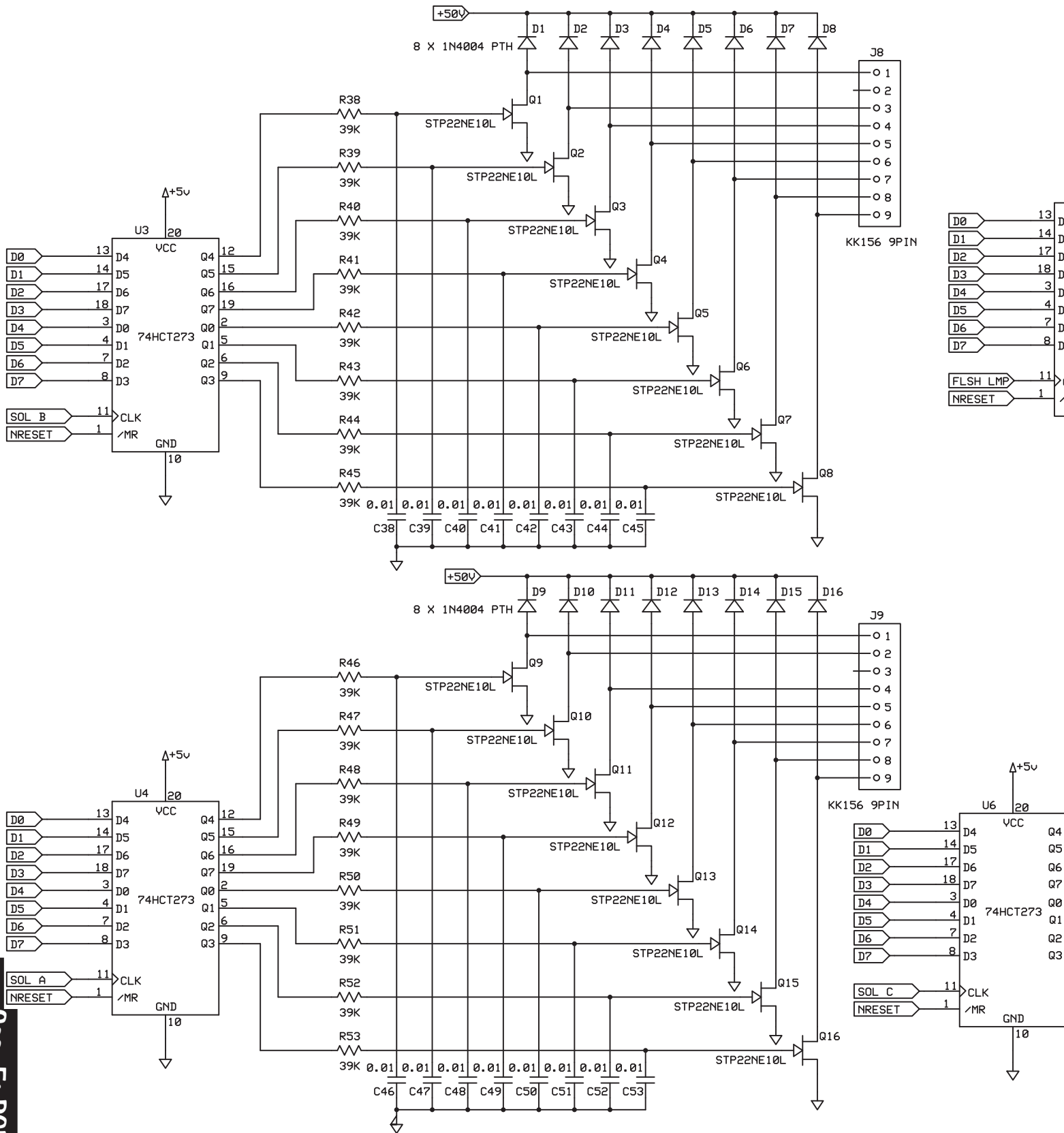


Sec. 5: PCBs

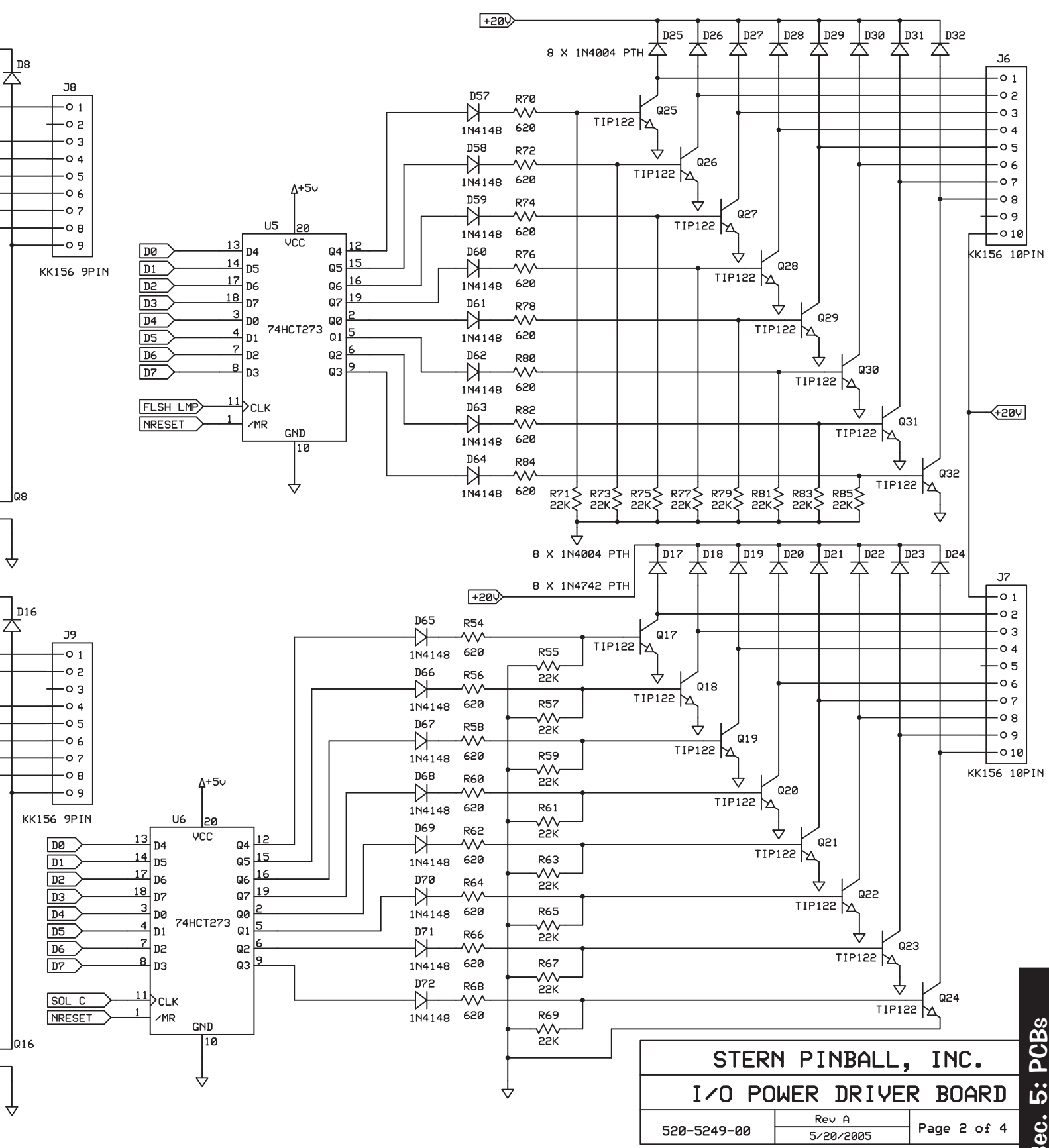


STERN PINBALL, INC.		
I/O POWER DRIVER BOARD		
520-5249-00	Rev A 5/20/2005	Page 1 of 4

Sec. 5: PCBs



Sec. 5: PCBs



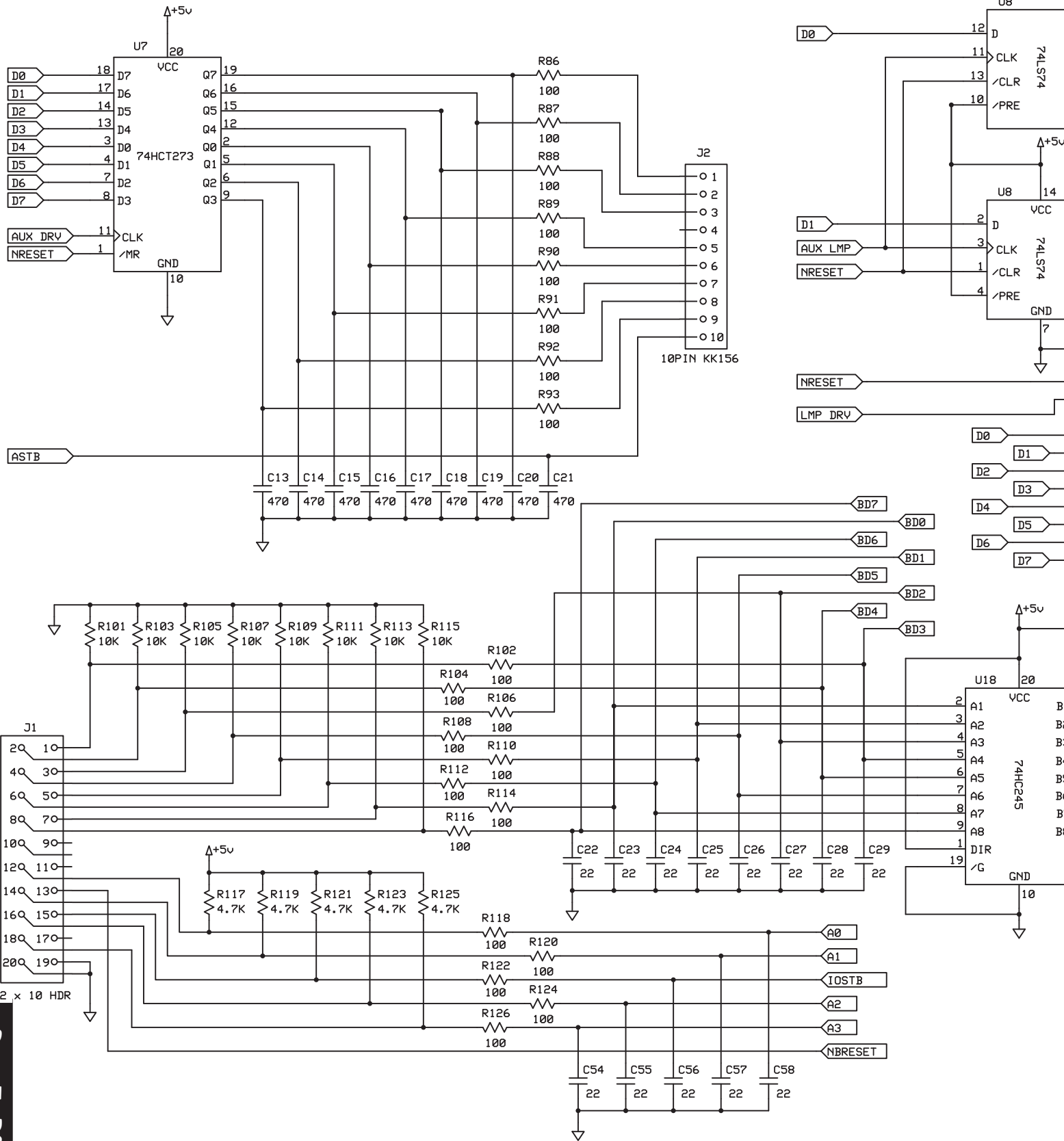
STERN PINBALL, INC.

I/O POWER DRIVER BOARD

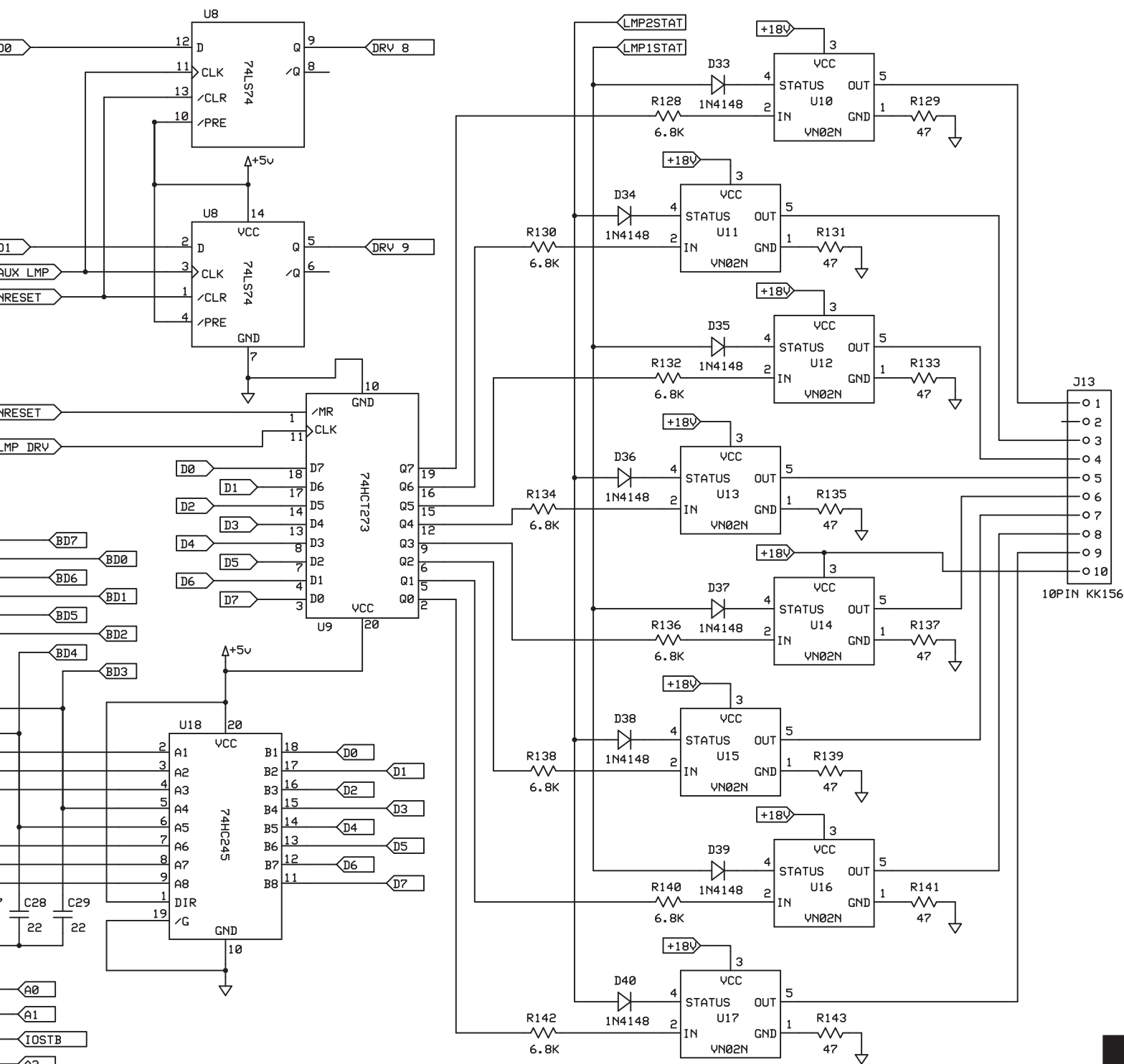
520-5249-00	Rev A 5/20/2005	Page 2 of 4
-------------	--------------------	-------------

Sec. 5: PCBs





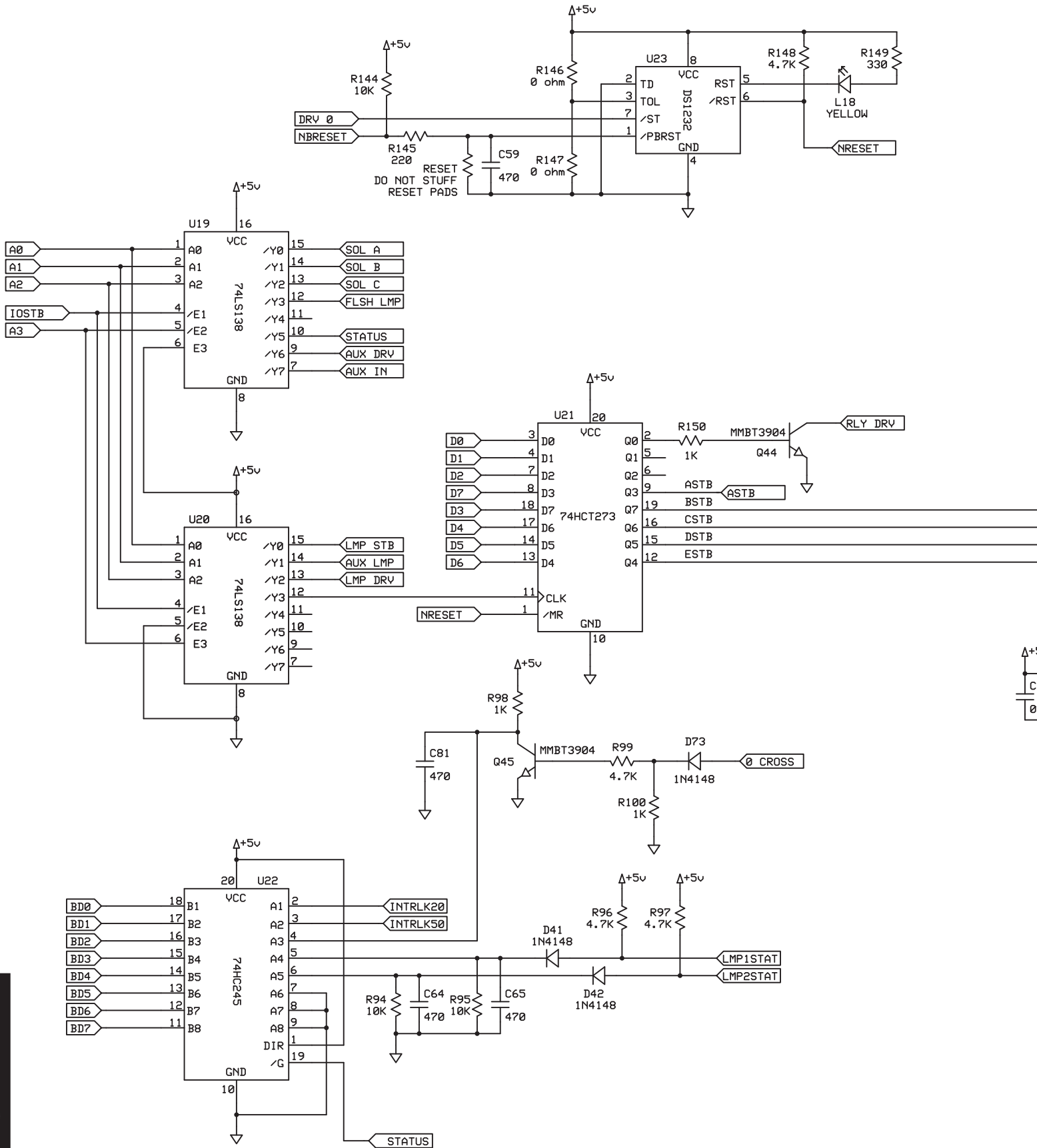
Sec. 5: PCBs



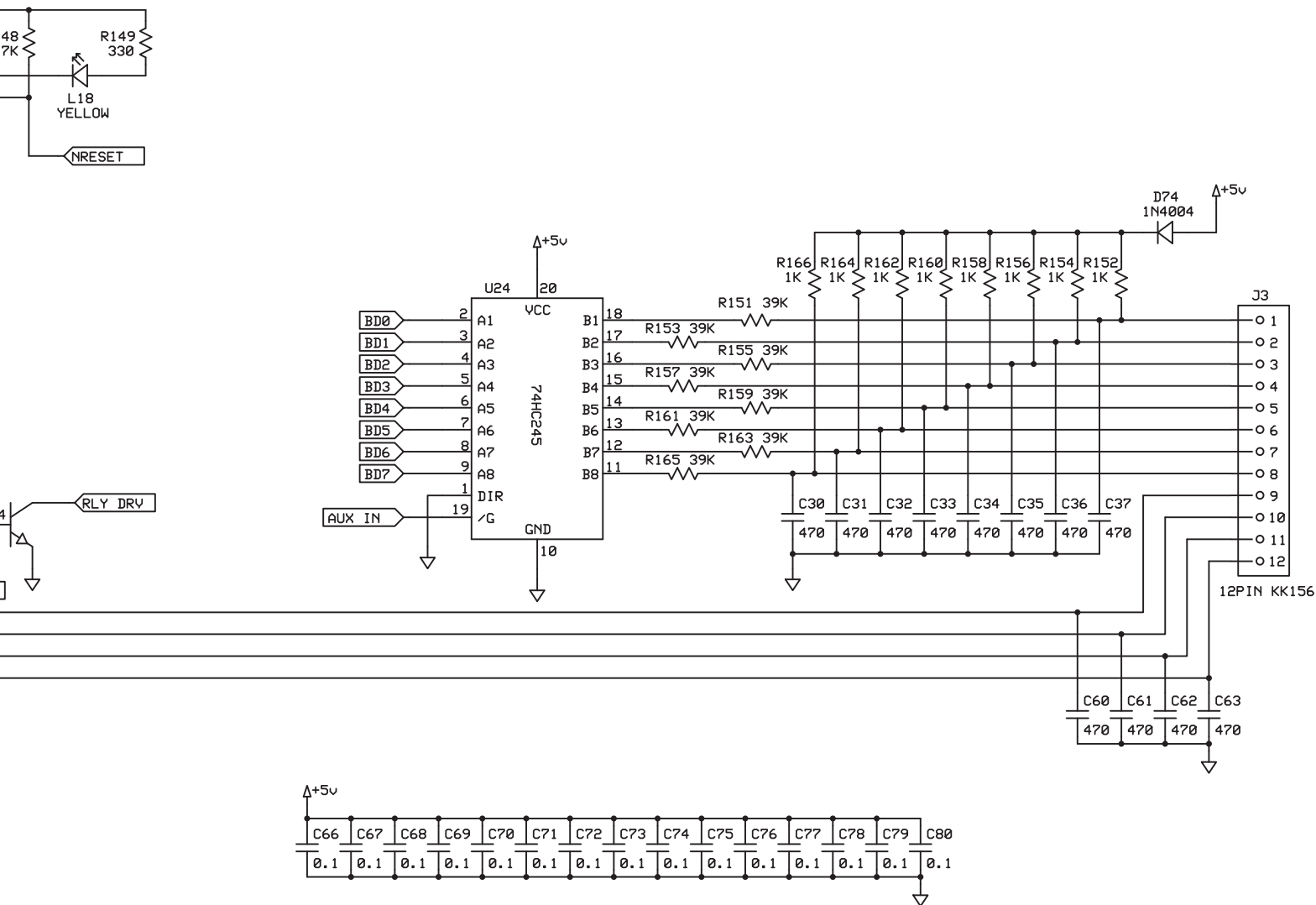
STERN PINBALL, INC.		
I/O POWER DRIVER BOARD		
520-5249-00	Rev A 5/20/2005	Page 3 of 4

Sec. 5: PCBs





Sec. 5: PCBs



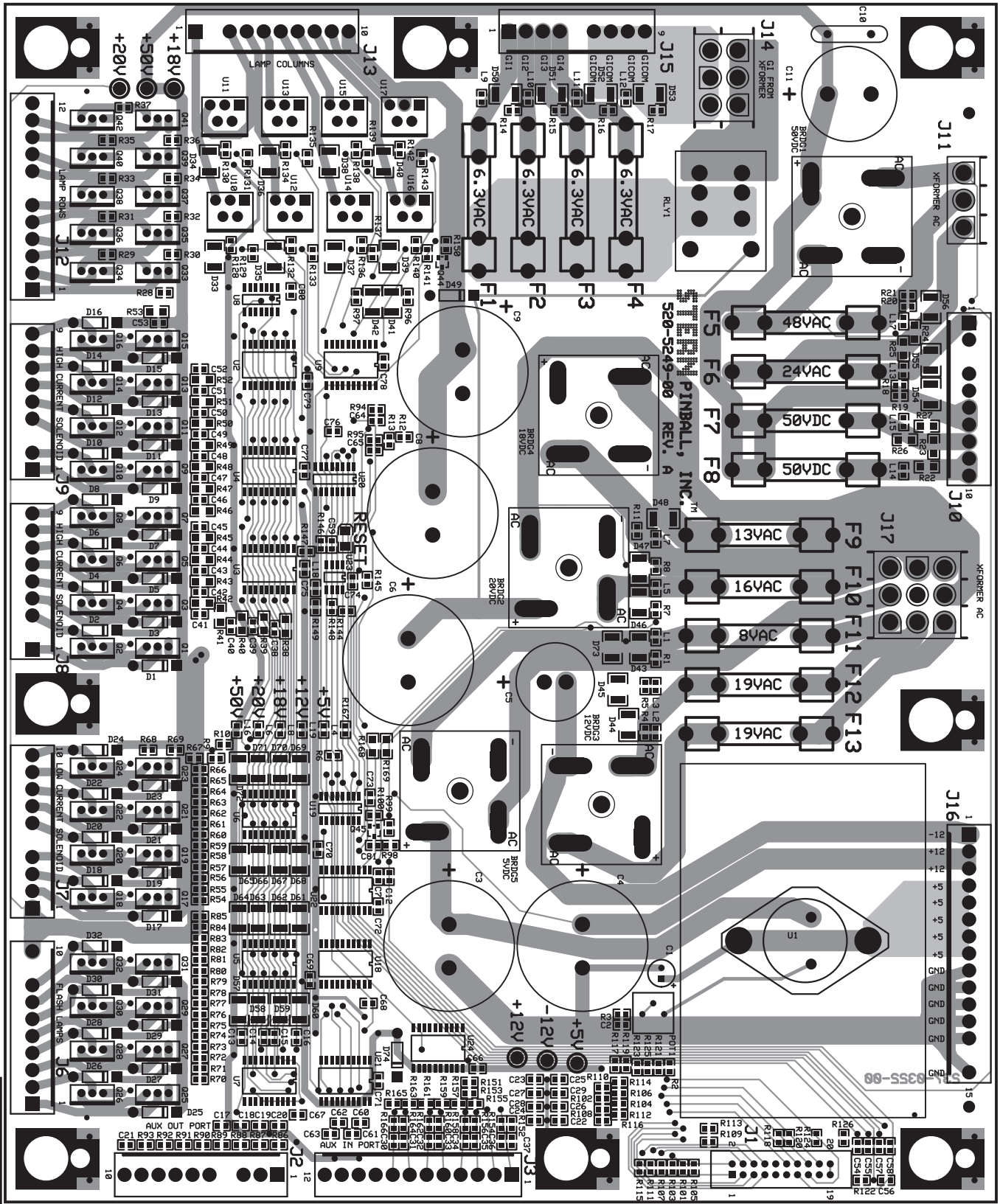
SS

STERN PINBALL, INC.		
I/O POWER DRIVER BOARD		
520-5249-00	Rev A 5/20/2005	Page 4 of 4

Sec. 5: PCBs



I/O POWER DRIVER PCB S.A.M. System (520-5249-00) Component Layout



Sec. 5: PCBs

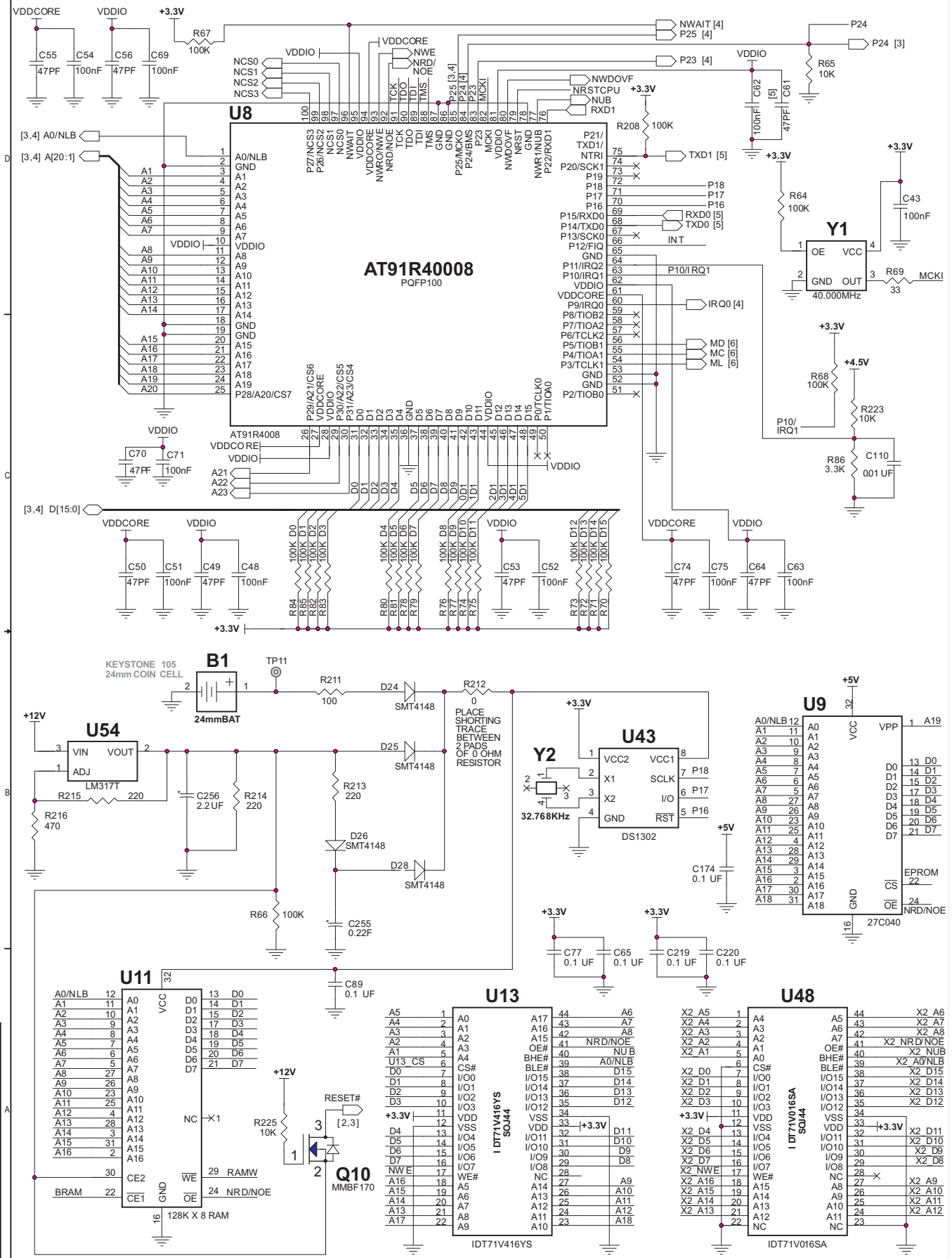
I/O POWER DRIVER PCB S.A.M. System (520-5249-00) Parts

ITEM	QTY.	SPI PART NUMBER	(MFG. P.N.)	REF-DESIGNATOR	DESCRIPTION (SM = Surface Mount)
—	1	520-5249-00		I/O Power Driver PCB (S.A.M. System), Rev. A	<i>(includes Items 1-67)</i>
1	1	121-6001-00	(101-0001807)	R9	Resistor SM 0805 Film 1.5KΩ 1/10W 5%
2	22	121-6002-00	(101-0001820)	R86, R87, R88, R89, R90, R91, R92, R93, R102, R104, R106, R108, R110, R112, R114, R116, R118, R120, R122, R124, R126, R146	Resistor SM 0805 Film 100Ω 1/10W 5%
3	12	121-6020-00	(101-0001827)	R21, R94, R95, R101, R103, R105, R107, R109, R111, R113, R115, R144	Resistor SM 0805 Film 10KΩ 1/10W 5%
4	1	121-6003-00	(101-0001845)	R2	Resistor SM 0805 Film 120Ω 1/10W 5%
5	20	121-6022-00	(101-0001905)	R7, R8, R10, R11, R12, R13, R18, R19, R98, R100, R150, R152, R154, R156, R158, R160, R162, R164, R166, R167	Resistor SM 0805 Film 1KΩ 1/10W 5%
6	2	121-6004-00	(101-0001943)	R6, R145	Resistor SM 0805 Film 220Ω 1/10W 5%
7	16	121-6005-00	(101-0001849)	R55, R57, R59, R61, R63, R65, R67, R69, R71, R73, R75, R77, R79, R81, R83, R85	Resistor SM 0805 Film 22KΩ 1/10W 5%
8	2	121-6006-00	(101-0002012)	R3, R149	Resistor SM 0805 Film 330Ω 1/10W 5%
9	3	121-6007-00	(101-0002031)	R1, R4, R5	Resistor SM 0805 Film 390Ω 1/10W 5%
10	8	121-6013-00	(101-0002035)	R151, R153, R155, R157, R159, R161, R163, R165	Resistor SM 0805 Film 39KΩ 1/10W 5%
11	9	121-6008-00	(101-0002046)	R96, R97, R99, R117, R119, R121, R123, R125, R148	Resistor SM 0805 Film 4.7KΩ 1/10W 5%
12	8	121-6014-00	(101-0002065)	R129, R131, R133, R135, R137, R139, R141, R143	Resistor SM 0805 Film 47Ω 1/10W 5%
13	1	121-6015-00	(101-0002071)	R20	Resistor SM 0805 Film 47KΩ 1/10W 5%
14	8	121-6009-00	(101-0002108)	R128, R130, R132, R134, R136, R138, R140, R142	Resistor SM 0805 Film 6.8KΩ 1/10W 5%
15	16	121-6010-00	(101-0002116)	R54, R56, R58, R60, R62, R64, R66, R68, R70, R72, R74, R76, R78, R80, R82, R84	Resistor SM 0805 Film 620Ω 1/10W 5%
16	4	121-6016-00	(101-0002126)	R14, R15, R16, R17	Resistor SM 0805 Film 680Ω 1/10W 5%
17	10	121-6011-00	(101-0002296)	R28, R29, R30, R31, R32, R33, R34, R35, R36, R37	Resistor SM 1206 Film 22KΩ 1/10W 5%
18	8	121-6012-00	(101-0002473)	R22, R23, R24, R25, R26, R27, R168, R169	Resistor SM 1206 Film 8.2KΩ 1/10W 5%
19	16	121-6013-01	(101-0002378)	R38, R39, R40, R41, R42, R43, R44, R45, R46, R47, R48, R49, R50, R51, R52, R53	Resistor SM 1206 Film 39KΩ 1/10W 5%
20	16	125-6001-00	(121-0000056)	C2, C66, C67, C68, C69, C70, C71, C72, C73, C74, C75, C76, C77, C78, C79, C80	Capacitor SM 0805 Cer. .1uF 50V 10% X7R
21	25	125-6002-00	(121-0000096)	C13, C14, C15, C16, C17, C18, C19, C20, C21, C30, C31, C32, C33, C34, C35, C36, C37, C59, C60, C61, C62, C63, C64, C65, C81	Capacitor SM 0805 Cer. 470PF 50V 5% NPO
22	18	125-6003-00	(121-0004236)	C7, C12, C38, C39, C40, C41, C42, C43, C44, C45, C46, C47, C48, C49, C50, C51, C52, C53	Capacitor SM 0805 Cer. .01uF 50V 10% X7R
23	13	125-6004-00	(121-0005318)	C22, C23, C24, C25, C26, C27, C28, C29, C54, C55, C56, C57, C58	Capacitor SM 0805 Cer. 22PF 100V 5% NPO
24	1	125-5032-00	(131-0003773)	C1	Capacitor Tht. Radial Alum. 100uF 25V 20%
25	1	125-5034-00	(131-0003864)	C5	Capacitor Tht. Radial Alum. 4700uF 35V 20%
26	1	125-5029-01	(133-0003741)	C10	Capacitor Tht. Disc Cer. .1uF 500V 20%
27	1	125-6022-00	(134-0003846)	C11	Capacitor Tht. Radial Alum. 330uF 160V 20%
28	5	125-5036-01	(134-0004000)	C3, C4, C6, C8, C9	Cap. Tht. Rad. Al. 15000uF 35V 20% Snap-In
29	34	112-6001-01	(183-0004374)	D1, D2, D3, D4, D5, D6, D7, D8, D9, D10, D11, D12, D13, D14, D15, D16, D17, D18, D19, D20, D21, D22, D23, D24, D25, D26, D27, D28, D29, D30, D31, D32, D49, D74	Diode Tht. DO-41 1N4004 400V 1A
30	5	112-5000-00	(187-0004700)	BRDG1, BRDG2, BRDG3, BRDG4, BRDG5	Bridge Tht. Fullwave 100V 35A MB-35
31	10	110-0088-01	(203-0003591)	Q33, Q34, Q35, Q36, Q37, Q38, Q39, Q40, Q41, Q42	Fet Tht. TO-220 STP20NE06L NFet 60V 20A
32	16	110-0106-00	(203-0003592)	Q1, Q2, Q3, Q4, Q5, Q6, Q7, Q8, Q9, Q10, Q11, Q12, Q13, Q14, Q15, Q16	Fet Tht. TO-220 20N10L NFet 100V 20A
33	8	110-0089-00	(203-0003597)	U10, U11, U12, U13, U14, U15, U16, U17	Fet Tht. PENTAWAT VN02N NFet HighSide 26V 6A
34	2	110-0069-01	(211-0003589)	Q44, Q45	Trans. SM SOT-23 MMST3904 NPN 40V 0.2A
35	16	110-0067-00	(213-0003565)	Q17, Q18, Q19, Q20, Q21, Q22, Q23, Q24, Q25, Q26, Q27, Q28, Q29, Q30, Q31, Q32	Transistor Tht. TO-220 TIP122 NPN 100V 5A
36	3	100-6003-00	(221-0000972)	U18, U22, U24	I.C. SM SOIC 74HC245 Oct. Bus. Xcvr.
37	1	100-6000-00	(221-0011253)	U23	I.C. SM SOIC DS1832S, SO-8
38	8	100-5056-00	(221-0001287)	U2, U3, U4, U5, U6, U7, U9, U21	I.C. SM SOIC 74HCT273 Oct. D F-F
39	2	100-6001-00	(221-0003728)	U19, U20	I.C. SM SO 74LS138D Hex Inverter; 3-8 DC/DMX
40	1	100-6002-00	(221-0011135)	U8	I.C. SM SOIC 74LS74AD SOIC-14
41	1	100-0356-00	(225-0003582)	U1	I.C. Tht. TO-3 LM338 5A Adjust. Voltage Reg.
42	5	045-	(315-0003427)	J2, J6, J7, J10, J13	Con. Tht. Hdr. 10 Pin, 1 Row .156"
43	1	045-	(315-0006910)	J1	Con. Tht. Hdr. 20 Pin, 2 Row .1"
44	2	045-	(315-0003430)	J3, J12	Con. Tht. Hdr. 12 Pin, 1 Row .156"
45	1	045-	(315-0003432)	J16	Con. Tht. Hdr. 15 Pin, 1 Row .156"
46	1	045-	(315-0003503)	J11	Con. Tht. Pwr. 3 Pin, 1 Row .25"
47	1	045-	(315-0003504)	J14	Con. Tht. Pwr. 6 Pin, 2 Row .25"
48	1	045-	(315-0003505)	J17	Con. Tht. Pwr. 9 Pin, 3 Row .25"
49	3	045-	(315-0003821)	J8, J9, J15	Con. Tht. Hdr. 9 Pin, 1 Row .156"
50	2	200-5000-08	(407-0003117)	F6, F8	Fuse 3 Amp 250V Slo-Blo (Glass, Tht. 3AG)
51	2	200-5000-06	(407-0003118)	F7, F11	Fuse 4 Amp 250V Slo-Blo (Glass, Tht. 3AG)
52	7	200-5000-01	(407-0003119)	F1, F2, F3, F4, F10, F12, F13	Fuse 5 Amp 250V Slo-Blo (Glass, Tht. 3AG)
53	1	200-5000-03	(407-0003121)	F5	Fuse 7 Amp 250V Slo-Blo (Glass, Tht. 3AG)
54	1	200-5000-05	(407-0003122)	F9	Fuse 8 Amp 250V Slo-Blo (Glass, Tht. 3AG)
55	1	121-5039-00	(415-0004788)	POT1	Potentiometer THT 50Ω Single Top Adjust. Trimr.
56	1	165-6000-00	(425-0006913)	L18	LED SM Yellow 0805 LED
57	5	165-6001-00	(425-0007753)	L4, L6, L8, L16, L19	LED SM Green Ultrabright Top
58	13	165-6002-00	(425-0007755)	L1, L2, L3, L5, L7, L9, L10, L11, L12, L15, L17	LED SM Red Ultrabright Top 0805 LED
59	1	190-5002-00	(448-0004778)	RLY1	Relay Tht. GW DPDT10A DC24 2400VA PC MNT
60	1	127-5001-00	(461-0003520)	for BRDG 4, BRDG 5	Heatsink, Sq. Finned Ba TO-220 Avid 531102
61	1	127-5001-02	(461-0003534)	for U1	Heatsink All Large Finned Alum. TO-3
62	1	127-5001-04	(579103B00000G)	for U1 on TO-3 LM338 5A Adj. Volt. Reg.	Heatsink, Circular Finned (Mfg. Aavid)
63	4	240-5008-00	(503-0004469)	2 pcs. for U1 1 pc. each for BRDG 4 & 5	#6-32 Keps Nut
64	26	205-0004-00	(503-0004667)	2 pcs. each for F1 - F13	Fuseclip with End Stops (+ Ears)
65	4	237-5504-00	(504-0004610)	2 pcs. for U1 1 pc. each for BRDG 4 & 5	#6-32 X 3/4" PPH MS (Zinc) Screw
66	2	254-5007-02	(507-0004544)	for BRDG 4 & 5 (Mfg. .169" I.D. X 9/32" O.D. X 1/4")	1/4" Sif. Rtn. Spacer White
67	5	254-5007-05	(507-0004547)	for BRDG1, 2 & 3 and for Mounting Holes	5/16" Sif. Rtn. Spacer White

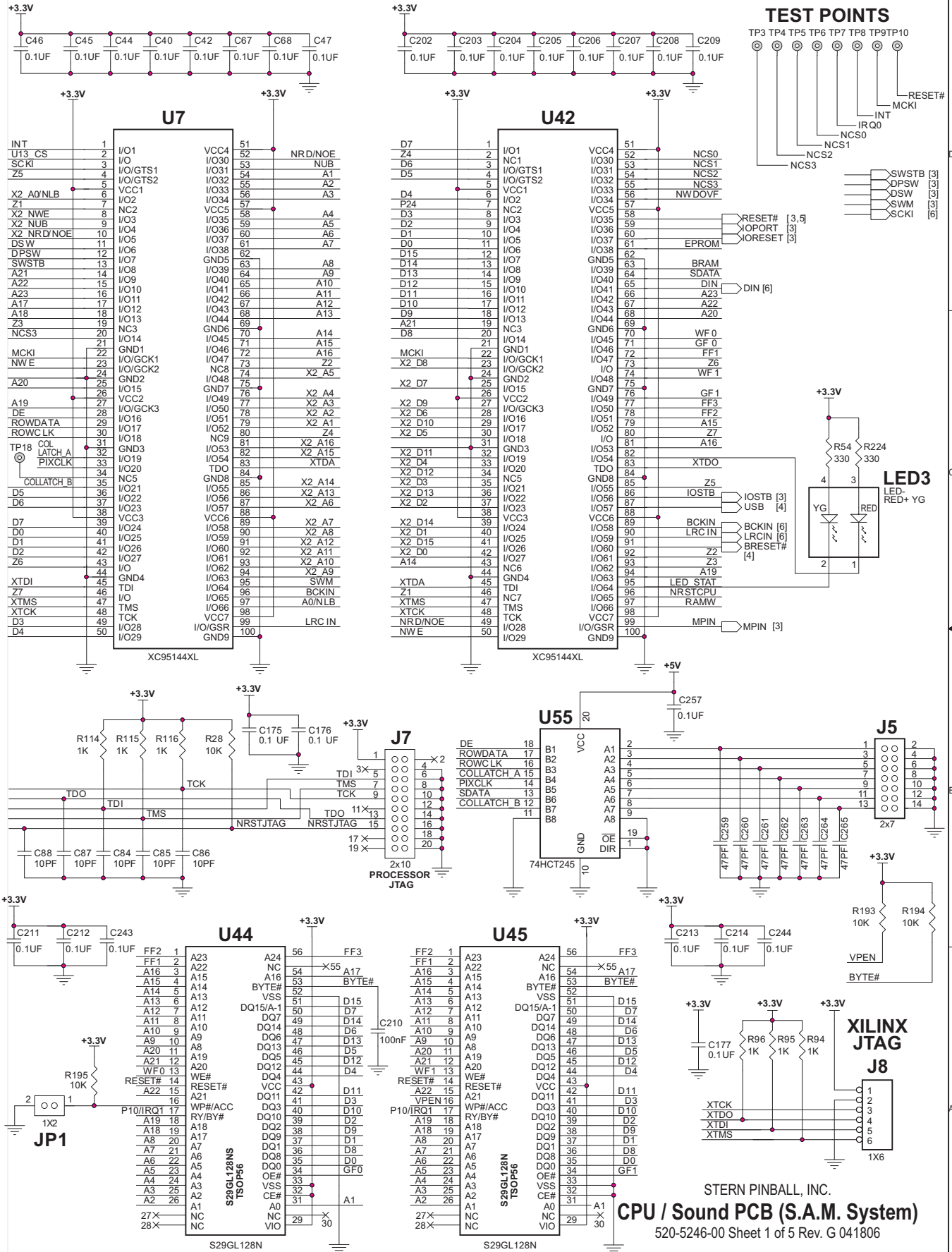
Sec. 5: PCBs



CPU / SOUND PCB S.A.M. System (520-5246-00) Schematic (Sheet 1 of 5)



Sec. 5: PCBs

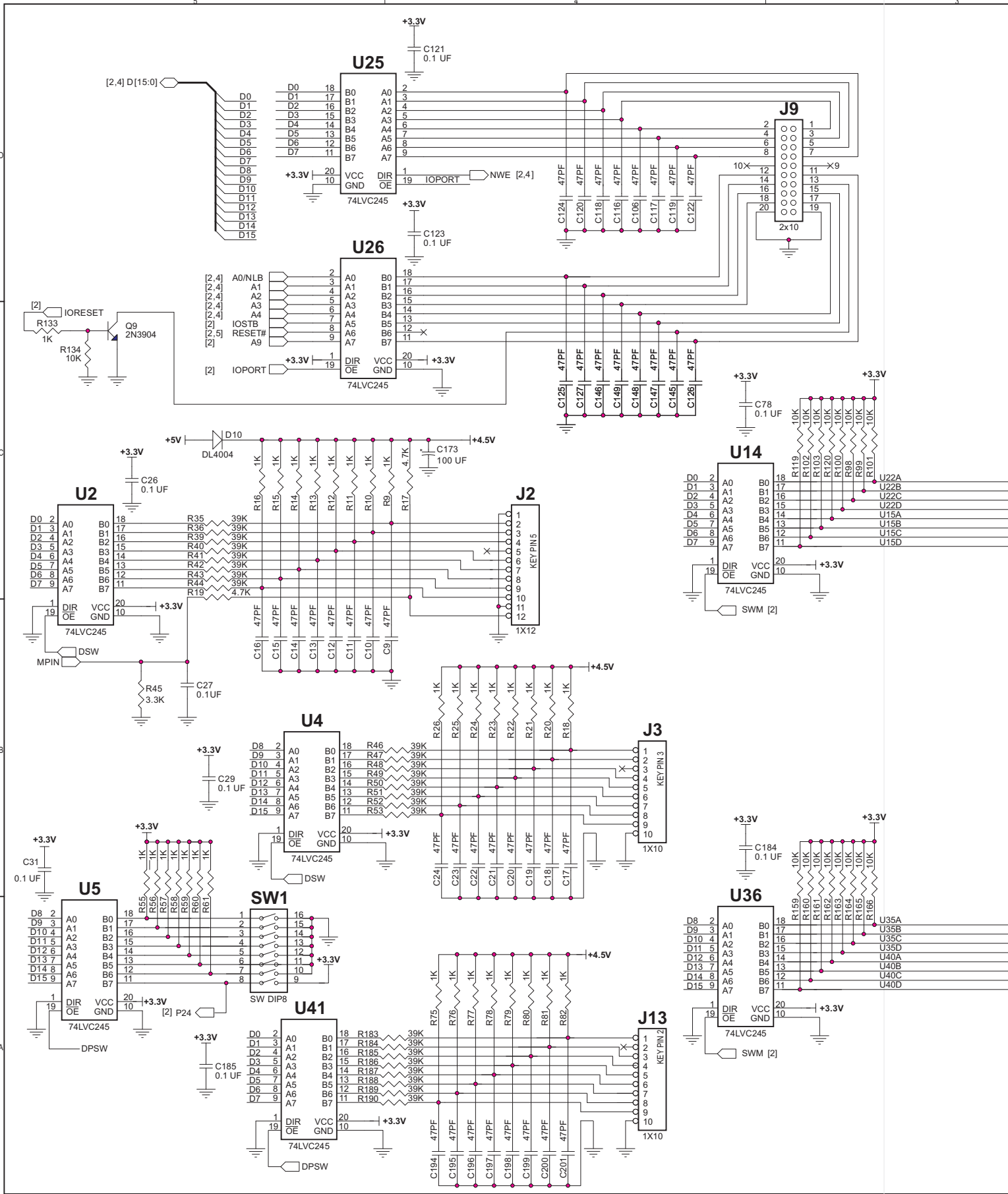


Sec. 5: PCBs

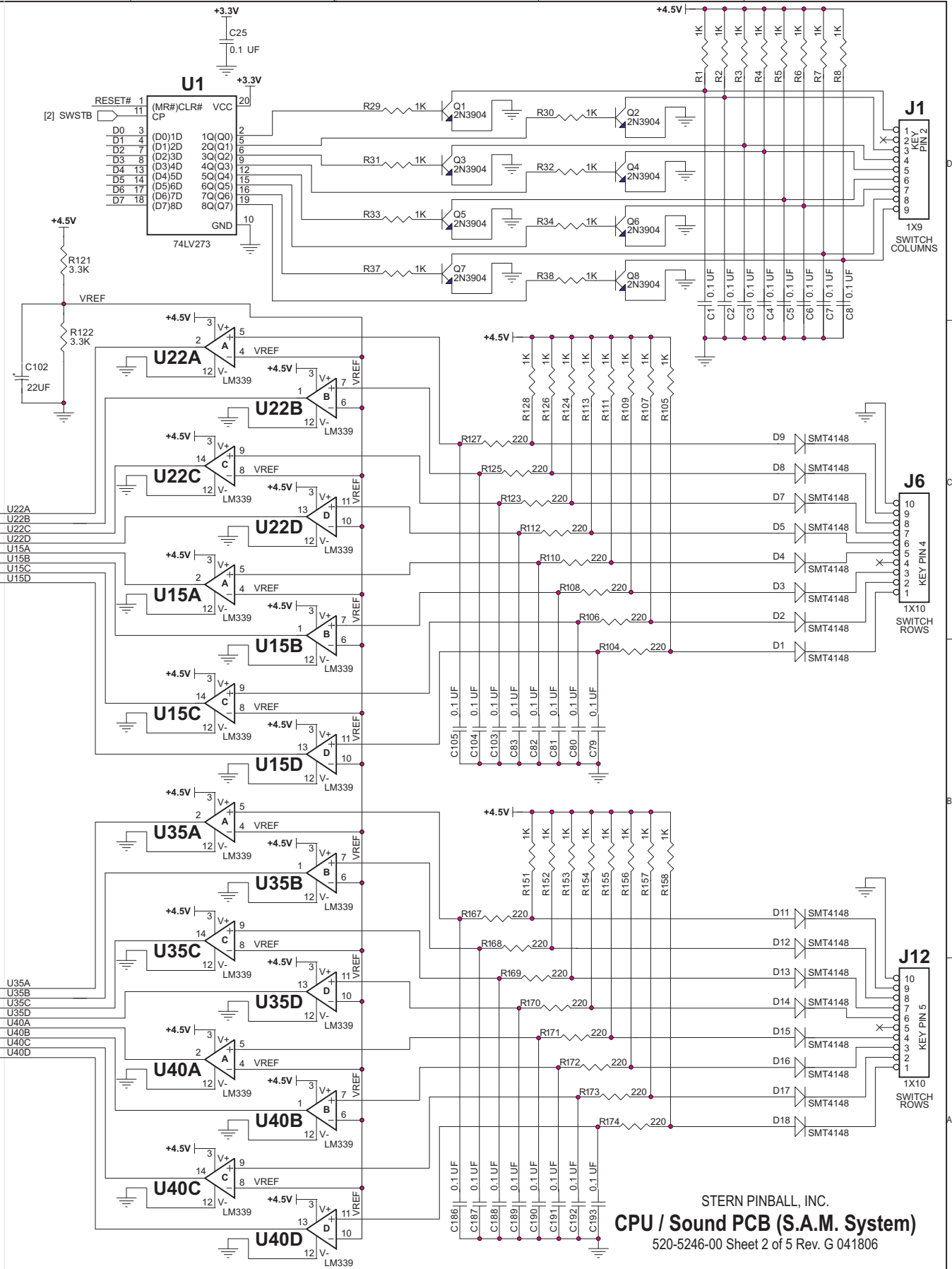
STERN PINBALL, INC.

CPU / Sound PCB (S.A.M. System)

520-5246-00 Sheet 1 of 5 Rev. G 041806



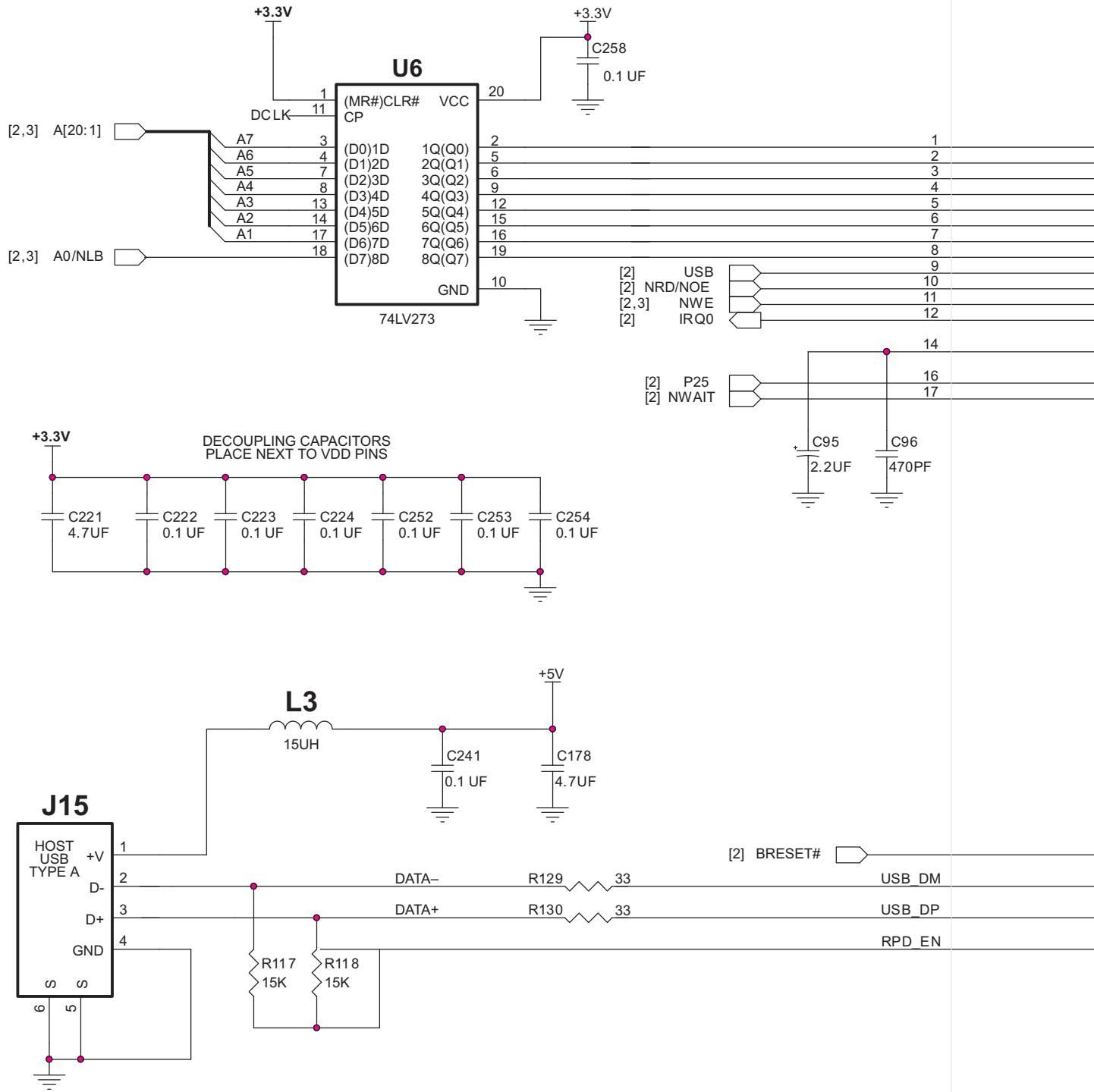
Sec. 5: PCBs



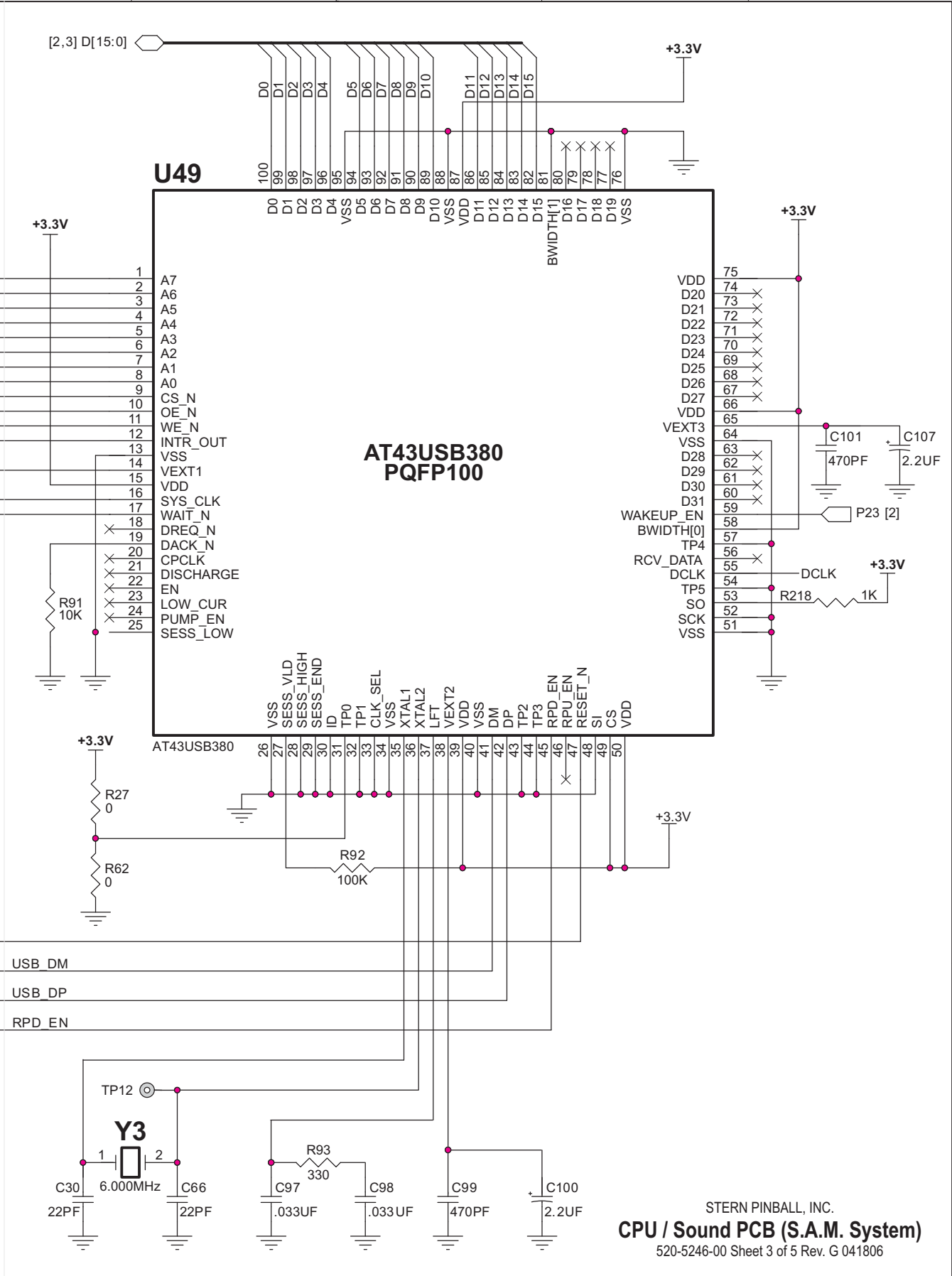
STERN PINBALL, INC.
CPU / Sound PCB (S.A.M. System)
 520-5246-00 Sheet 2 of 5 Rev. G 041806

Sec. 5: PCBs





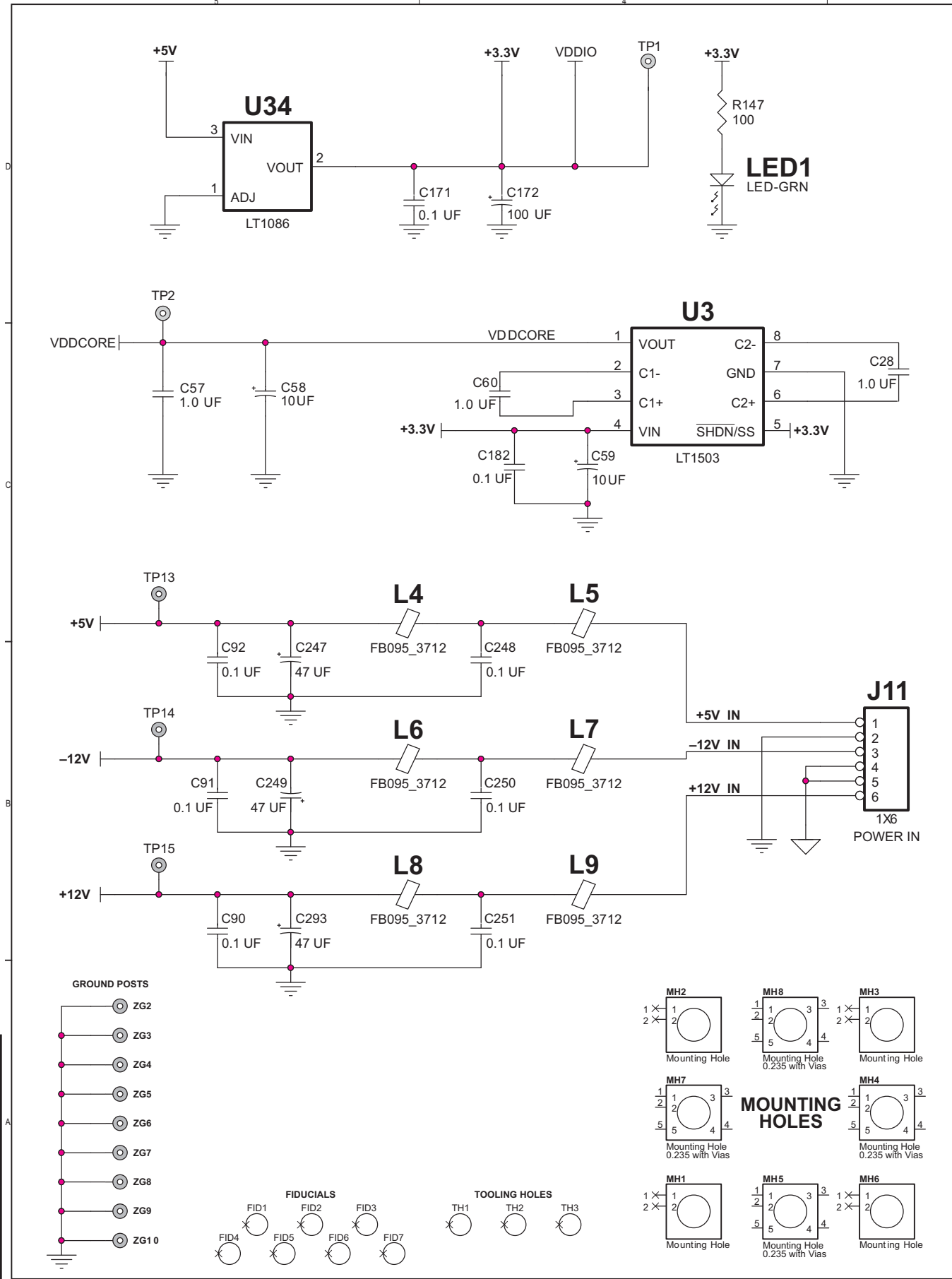
Sec. 5: PCBs



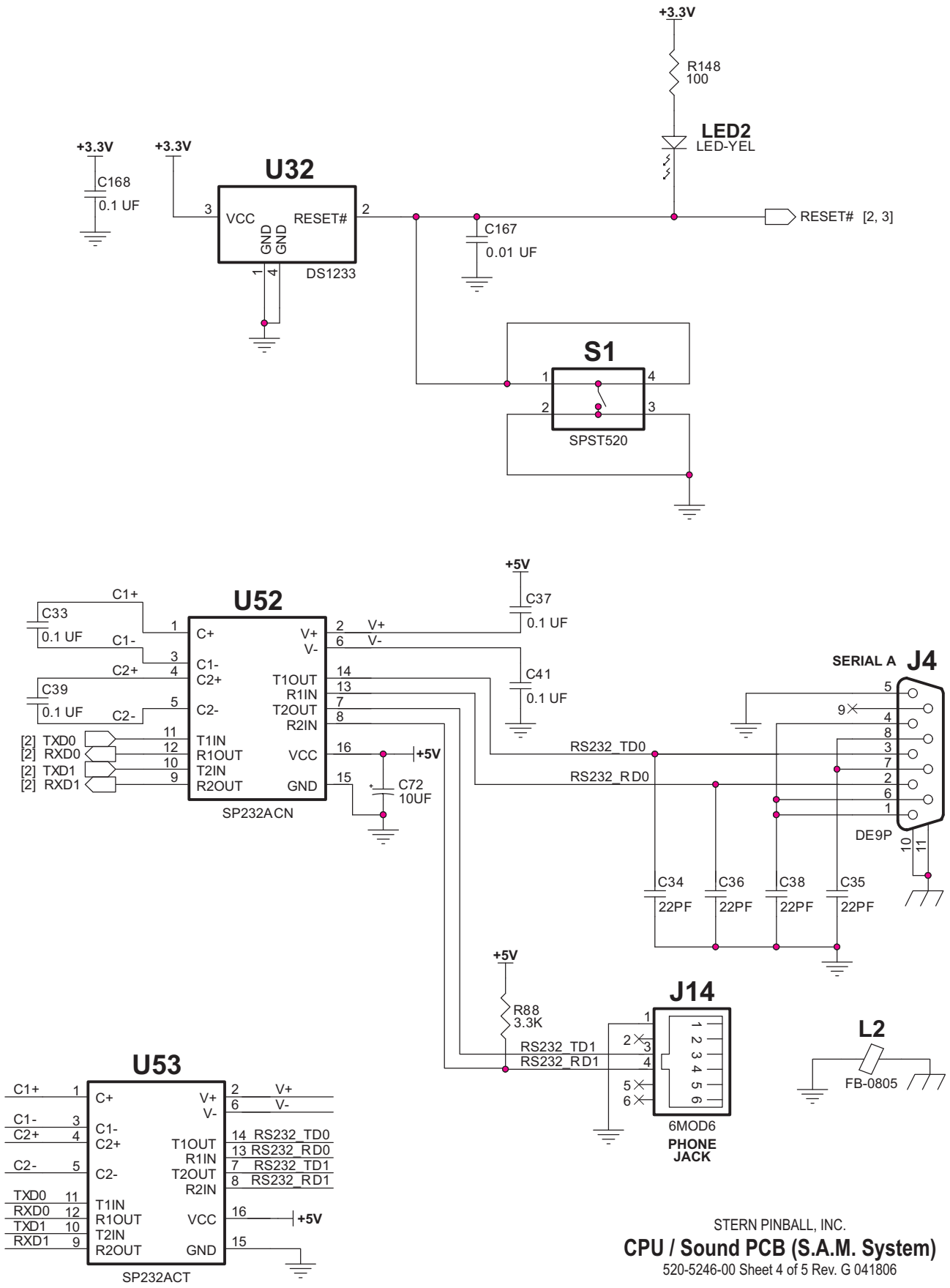
STERN PINBALL, INC.
CPU / Sound PCB (S.A.M. System)
 520-5246-00 Sheet 3 of 5 Rev. G 041806

Sec. 5: PCBs





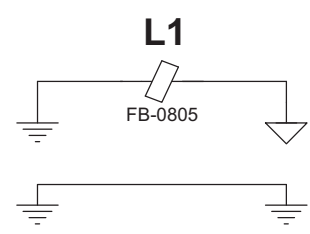
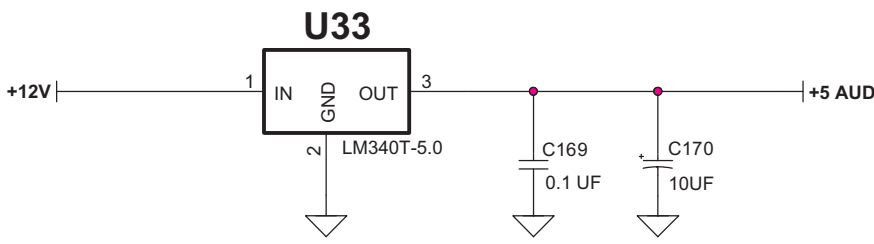
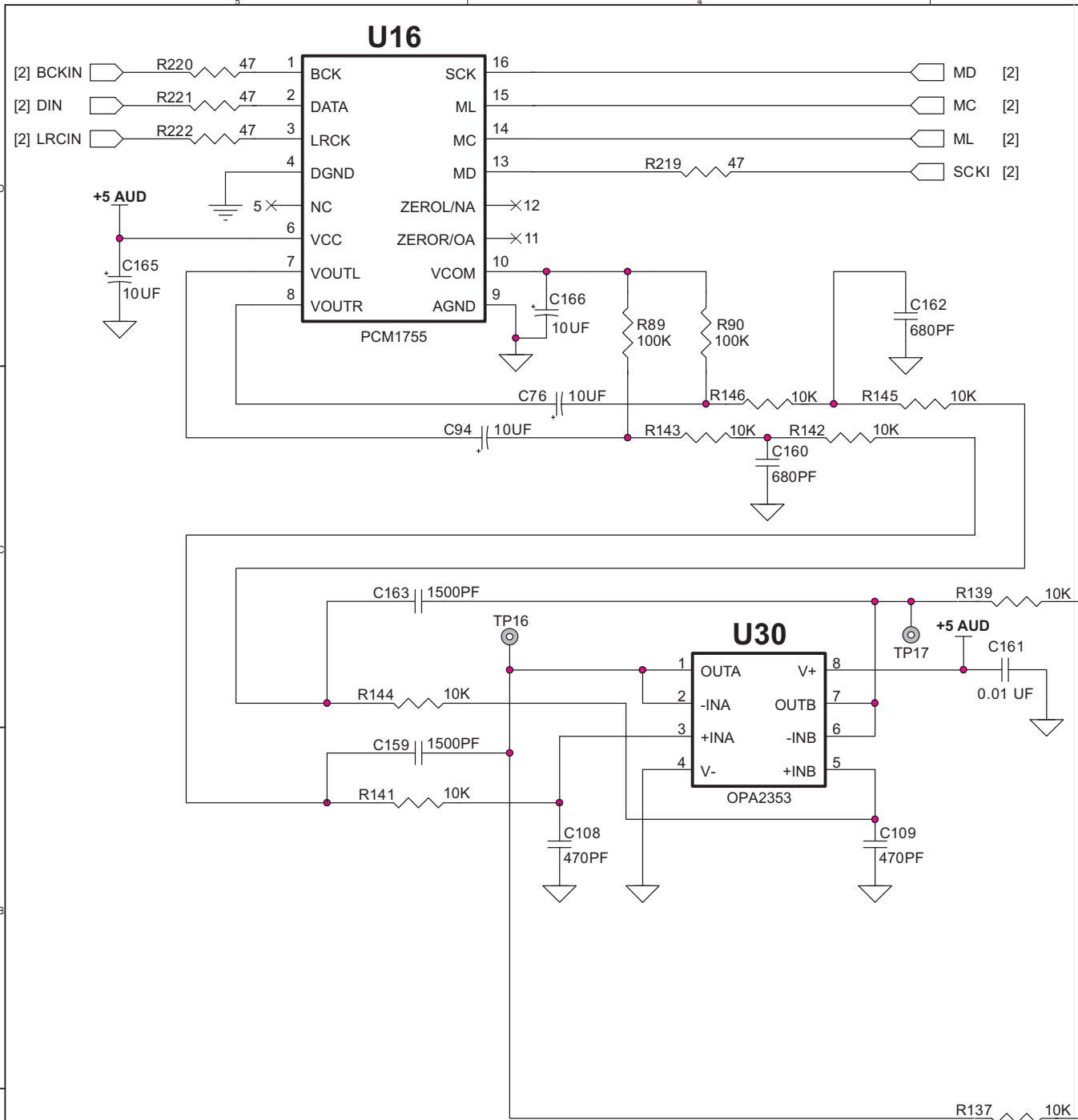
Sec. 5: PCBs



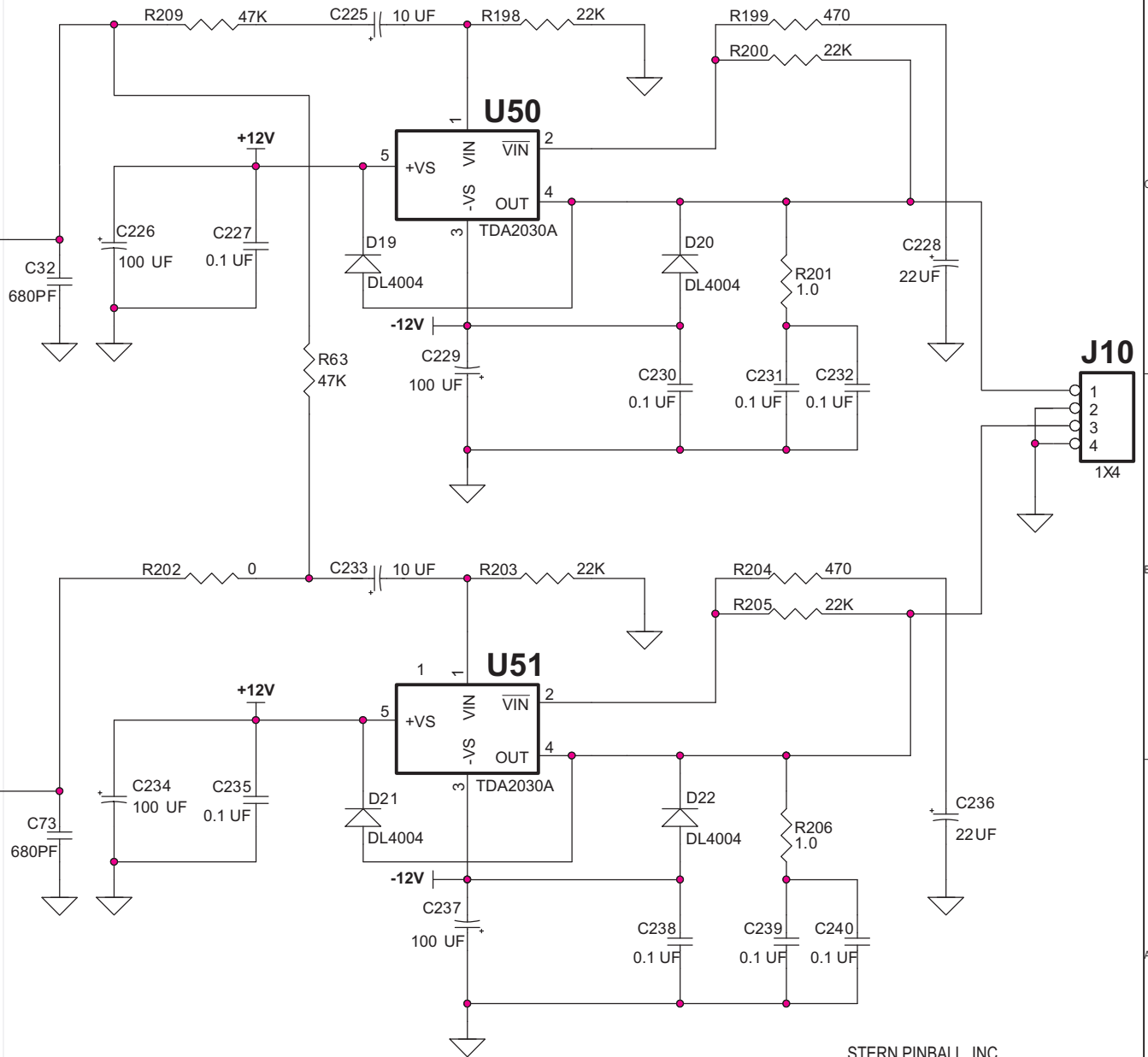
STERN PINBALL, INC.
CPU / Sound PCB (S.A.M. System)
 520-5246-00 Sheet 4 of 5 Rev. G 041806

Sec. 5: PCBs





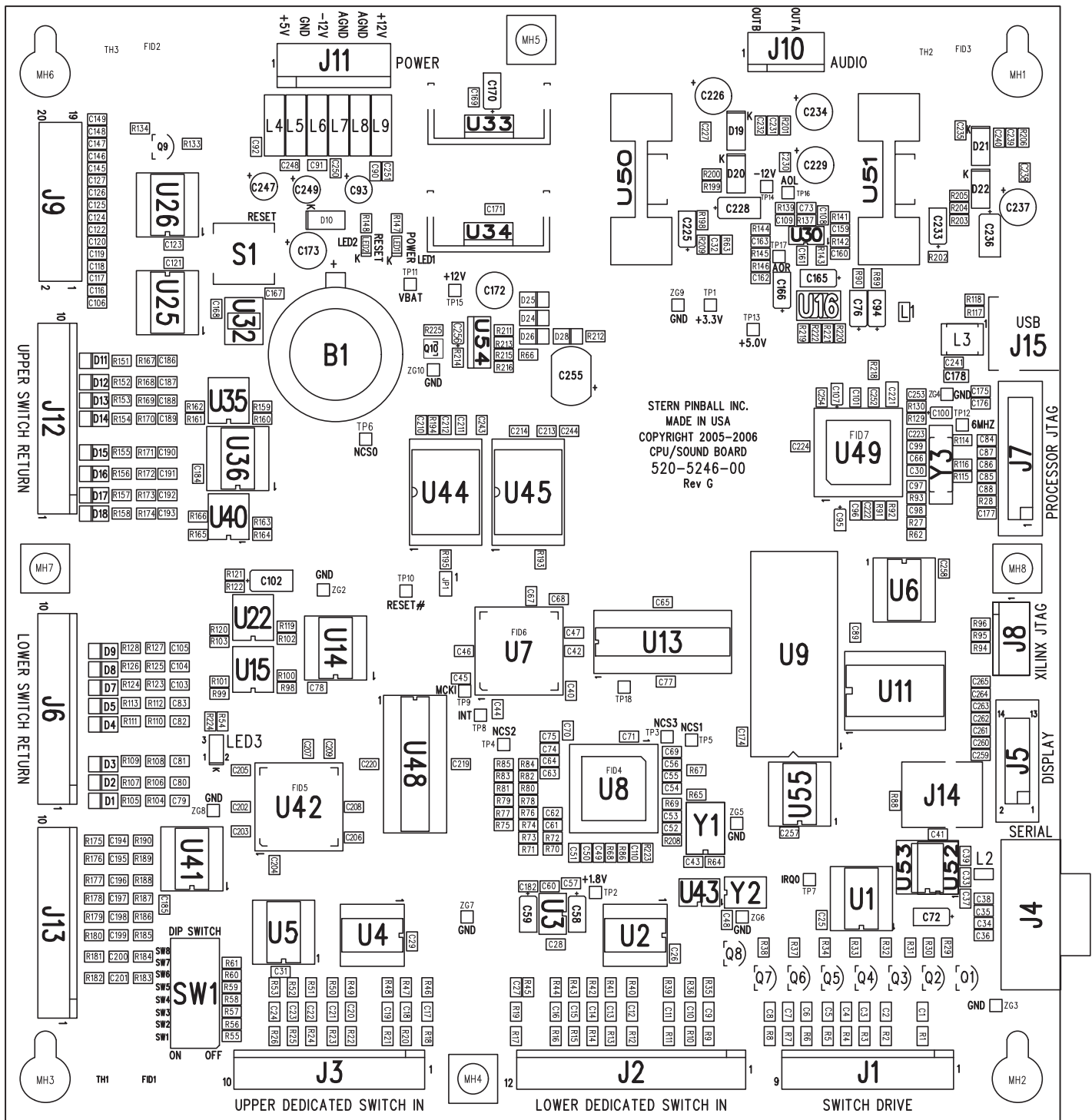
Sec. 5: PCBs



STERN PINBALL, INC.
CPU / Sound PCB (S.A.M. System)
 520-5246-00 Sheet 3 of 5 Rev. G 041806

Sec. 5: PCBs

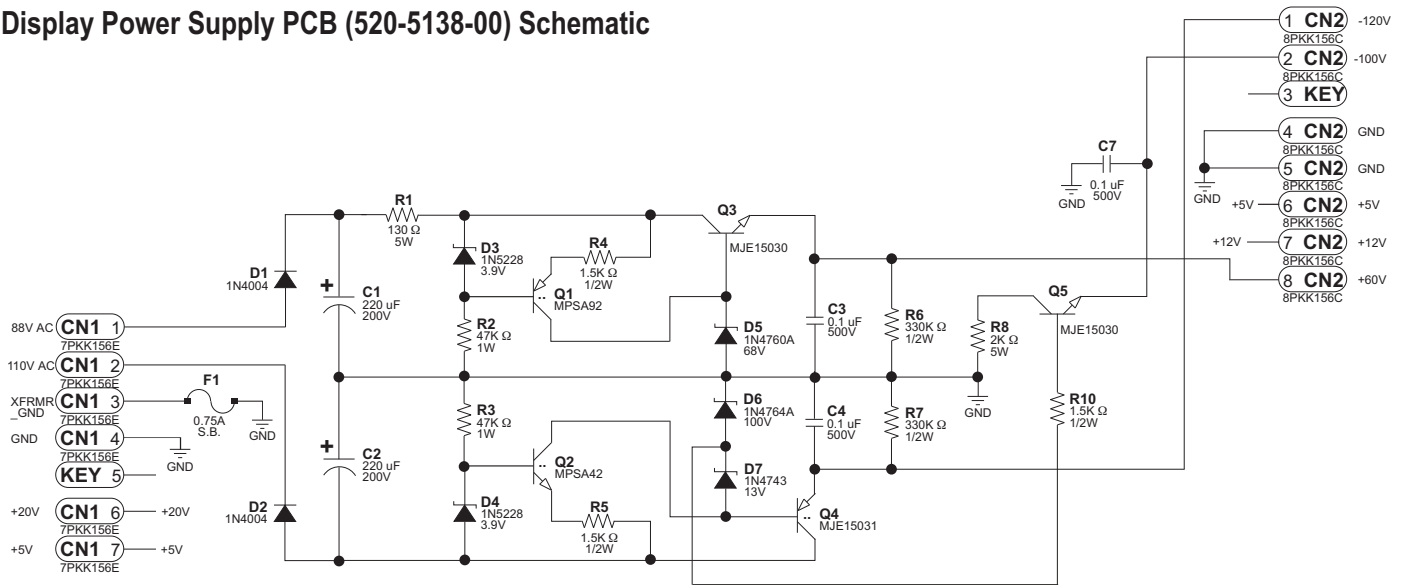
CPU / SOUND PCB S.A.M. System (520-5246-00) Component Layout



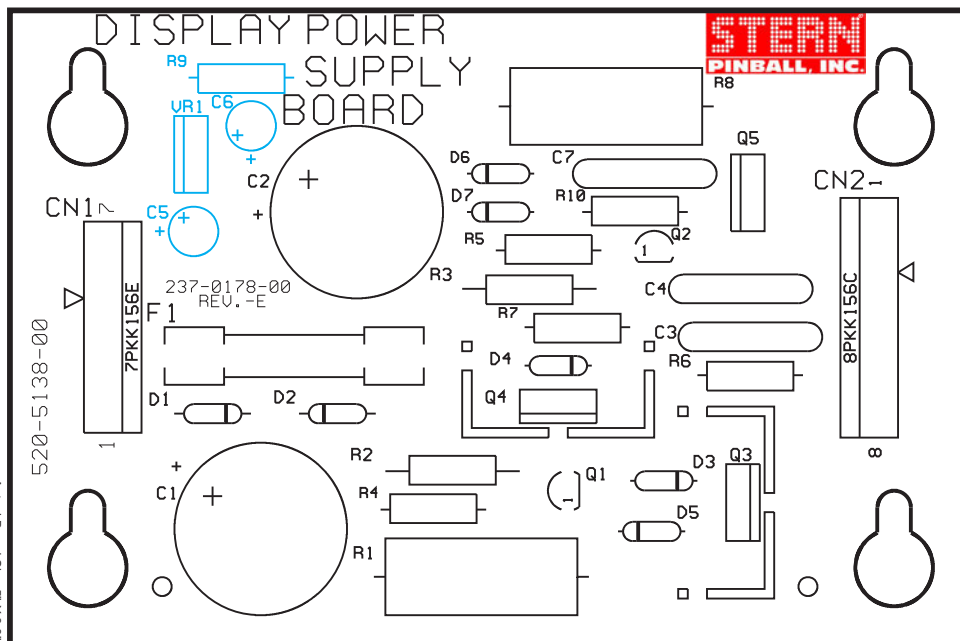
ITEM	QTY.	SPI PART NUMBER (MFG. P.N.)	REF-DESIGNATOR	DESCRIPTION (SM = Surface Mount)
1	1	520-5246-00	CPU/Sound PCB (S.A.M. System), Rev. G	(includes Items 1-90)
2	3	121-6017-00	R27, R202, R212	Resistor SM 0805 0.0Ω 1/10W 5%
3	24	121-6108-00	R201, R206	Resistor SM 0805 1.0Ω 1/10W 5%
4	3	121-6002-00	R9, R10, R11, R12, R13, R14, R15, R16, R18, R20, R21, R22, R23, R24, R25, R26, R175, R176, R177, R178, R179, R180, R181, R182, R147, R148, R211	Resistor SM 0805 Film 100Ω 1/10W 5%
5	24	121-6019-00	R64, R66, R67, R68, R70, R71, R72, R73, R74, R75, R76, R77, R78, R79, R80, R81, R82, R83, R84, R85, R89, R90, R92, R208, R28, R65, R91, R98, R99, R100, R101, R102, R103, R119, R120, R134, R137, R139, R141, R142, R143, R144, R145, R146, R159, R160, R161, R162, R163, R164, R165, R166, R193, R194, R195, R223, R225, R117, R118	Resistor SM 0805 100KΩ 1/10W 5%
6	33	121-6020-00	R28, R65, R91, R98, R99, R100, R101, R102, R103, R119, R120, R134, R137, R139, R141, R142, R143, R144, R145, R146, R159, R160, R161, R162, R163, R164, R165, R166, R193, R194, R195, R223, R225, R117, R118	Resistor SM 0805 Film 10KΩ 1/10W 5%
7	2	121-6021-00	R117, R118	Resistor SM 0805 15KΩ 1/10W 5%

Sec. 5: PCBs

Display Power Supply PCB (520-5138-00) Schematic



Display Power Supply PCB (520-5138-00) Component Layout & Parts

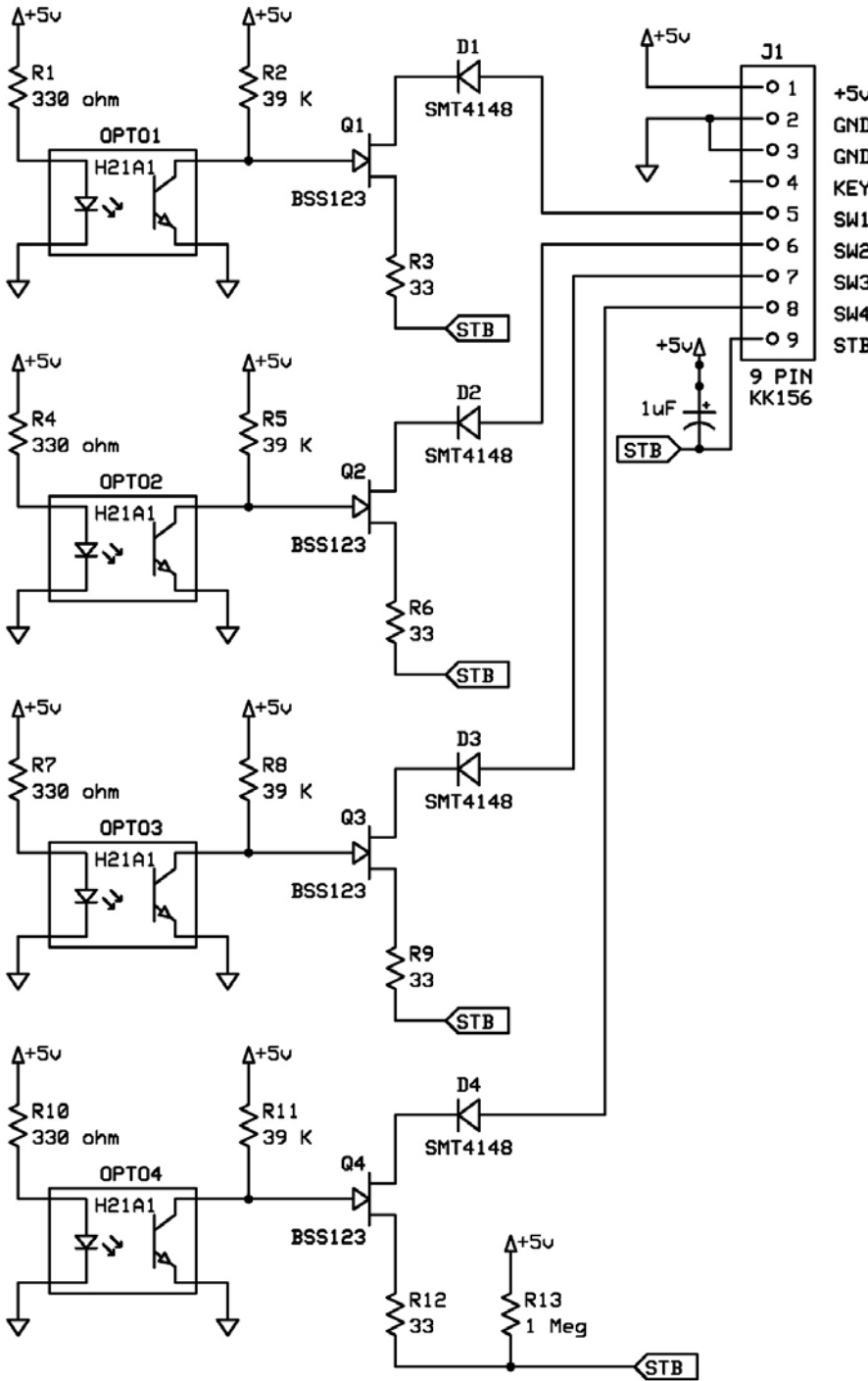


ITEM	QTY	PART NUMBER	REF-DESIGNATOR	DESCRIPTION (NS = Not Stuffed)
1	1	520-5138-00	Display Power Supply PCB	(includes Items 1-2 + 4-24)
2	2	125-5044-00	C1, C2	220uF, 200v, Radial Lytic Cap.
3	3	125-5035-00	C3, C4, C7	0.1uF, 500v, Ceramic Disk Cap.
4	0	125-5003-00	(C5, C6: NS)	22uF, 35v, Rad Lytic Cap
5	1	045-5015-07	CN1	7PKK156E (PIN5=KEY)
6	1	045-5015-08	CN2	8PKK156 (PIN3=KEY)
7	2	112-5003-00	D1, D2	1N4004, Diode
8	2	112-0053-00	D3, D4	1N5228, 3.9v, Diode
9	1	112-0062-00	D5	1N4760A, 68v, Diode
10	1	112-0049-00A	D6	1N4764A, 100v, Diode
11	1	112-0061-00	D7	1N4743, 13v, Diode
12	2	200-5000-17	F1	3/4A (0.75A) S.B. Fuse
13	1	205-0004-00	F1	Fuse Clip
14	1	110-0100-00	Q1	MPSA92, Transistor
15	1	110-0082-00	Q2	MPSA42, Transistor
16	2	110-0101-00	Q3, Q5	MJE15030, Transistor
17	2	535-5000-11	Q3, Q4	Heatsinks - AAVID #563002
18	2	240-5008-00	Q3, Q4	#6-32 KEPS Nut
19	2	237-5501-00	Q3, Q4	#6-32 X 3/8" PPH Screw
20	1	110-0103-00	Q4	MJE15031, Transistor
21	1	121-5061-00	R1	130 Ω Resistor SMT, 5W
22	2	121-5060-00	R2, R3	47K Ω Resistor SMT, 1W
23	3	121-5038-00	R4, R5, R10	1.5K Ω Resistor SMT, 1/2W (R9: NS)
24	2	121-5059-00	R6, R7	330K Ω Resistor SMT, 1/2W
25	1	121-5062-00	R8	2K Ω Resistor SMT, 5W
26	0	124-5003-00	(VR1: NS)	7812CT

Sec. 5: PCBs

OPTO Interrupter (520-5252-04) Schematic (for OPTO Switches 4-7, 10-13 & 33-40)

U-Shaped X4 OPTO
Located on the 4-Bank Middle Assembly,
4-Bank Right Assembly & 8-Bank Left Assembly
(8-Banks require 2X PCBs)



PLAYFIELD HARNESSSES

8-BANK DROP TARGET (LEFT)

1	RED +5 Vdc	I/O J16-P4/8
2	BLK GND	I/O J16-9/13
3	GND	
4	KEY	
5	WHT-GRN SW 37	CPU/SND J6-P5
6	WHT-BLU SW 38	CPU/SND J6-P3
7	WHT-VIO SW 39	CPU/SND J6-P2
8	WHT-GRY SW 40	CPU/SND J6-P1
9	GRN-ORG (DRV)	CPU/SND J1-P4

1	RED +5 Vdc	I/O J16-P4/8
2	BLK GND	I/O J16-9/13
3	GND	
4	KEY	
5	WHT-BRN SW 33	CPU/SND J6-P9
6	WHT-RED SW 34	CPU/SND J6-P8
7	WHT-ORG SW 35	CPU/SND J6-P7
8	WHT-YEL SW 36	CPU/SND J6-P6
9	GRN-ORG (DRV)	CPU/SND J1-P4

4-BANK DROP TARGET (MIDDLE)

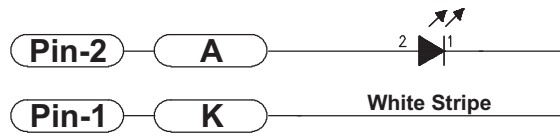
1	RED +5 Vdc	I/O J16-P4/8
2	BLK GND	I/O J16-9/13
3	GND	
4	KEY	
5	TAN-RED SW 10	CPU/SND J12-P8
6	TAN-ORG SW 11	CPU/SND J12-P7
7	TAN-YEL SW 12	CPU/SND J12-P6
8	TAN-GRN SW 13	CPU/SND J12-P4
9	GRN-BRN (DRV)	CPU/SND J1-P1

4-BANK DROP TARGET (RIGHT)

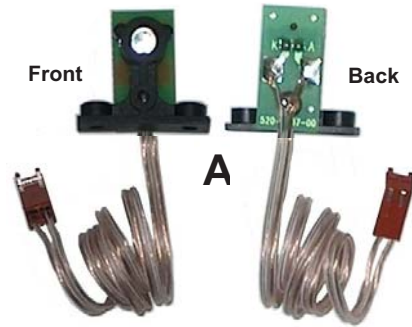
1	RED +5 Vdc	I/O J16-P4/8
2	BLK GND	I/O J16-9/13
3	GND	
4	KEY	
5	WHT-VIO SW 7	CPU/SND J6-P2
6	WHT-BLU SW 6	CPU/SND J6-P3
7	WHT-GRN SW 5	CPU/SND J6-P5
8	WHT-YEL SW 4	CPU/SND J6-P6
9	GRN-BRN (DRV)	CPU/SND J1-P1

Sec. 5: PCBs

Playfield Switches OPTO Transceiver PCBs (500-6775-00) Schematic



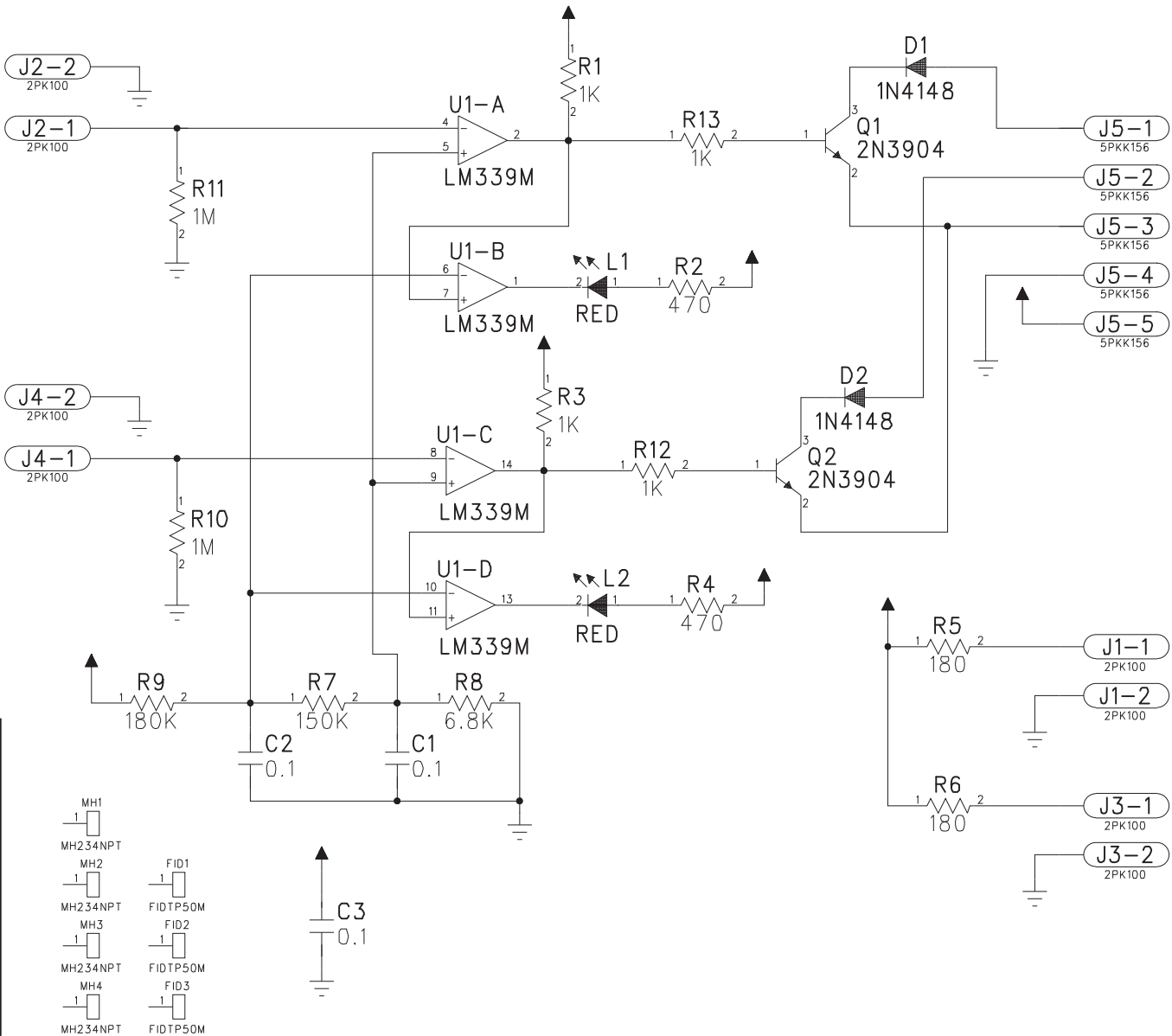
**Mini PCB
OPTO 12" Lead
(Black Bracket)
500-6775-00**



Playfield Switches OPTO Transceiver PCBs (500-6775-00) Component Layout & Parts

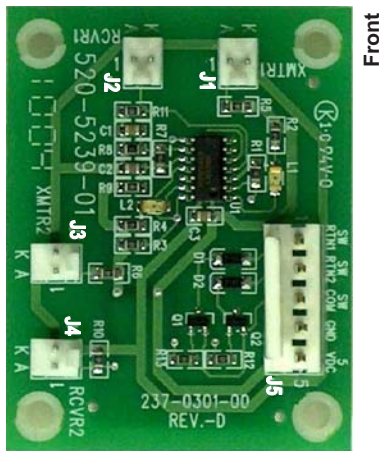
ITEM	QTY	PART NUMBER	REF-DESIGNATOR	DESCRIPTION
A	8	500-6775-00	MINI PCB OPTO ASM WHT / 12" LEAD	PCB Assy. (with all Items 1-5) PCB Only Plain Black Bracket (Plastic) Holder #4-40 X 1/4 PPH Screw LED (Ultra Bright Red) 12" Speaker Wire (1-Side White Stripe) 2-Pin Cn., .100 KK Cmp Trm Molex 08-50-0113
01	1	520-5237-00	Mini OPTO Trans. or Rec. Board	
02	1	545-6092-00		
03	1	237-5909-00		
04	1	165-5052-00		
05	1	601-5023-12	K, A	
		045-5020-02	Note White Strip to Pin-1	

Playfield OPTO Transmitter / Receiver Amplifier PCB (520-5239-01) Schematic

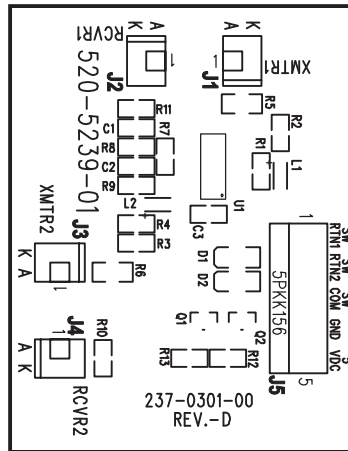


Playfield OPTO Transmitter/Receiver Amplifier PCB (520-5239-01) Component Layout & Parts

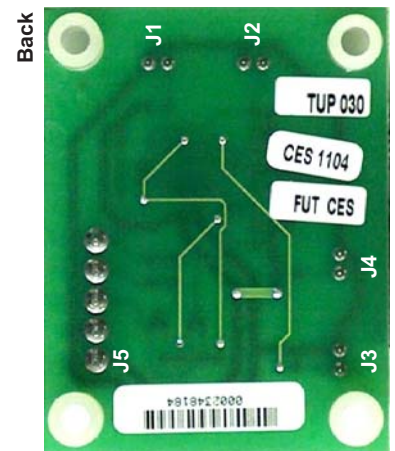
(for OPTO Switches 52, 54, 56 & 59)



Front



Front



Back

ITEM	QTY	PART NUMBER	REF-DESIGNATOR
01	2	520-5239-01	OPTO Transmitter/Receiver Amplifier Board
02	2		R7
03	1		R5, R6
04	4		R9
05	2		R1, R3, R12, R13
06	2		R10, R11
07	1		R2, R4
08	3		R8
09	2		C1, C2, C3
10	2		D1, D2
11	1		Q1, Q2
12	4	Mfg. 22-23-2021	U1
13	1	Mfg. 640445-5	J1, J2, J3, J4
14	2	Mfg. APT3216SURC	J5
15	4		L1, L2
			n/a

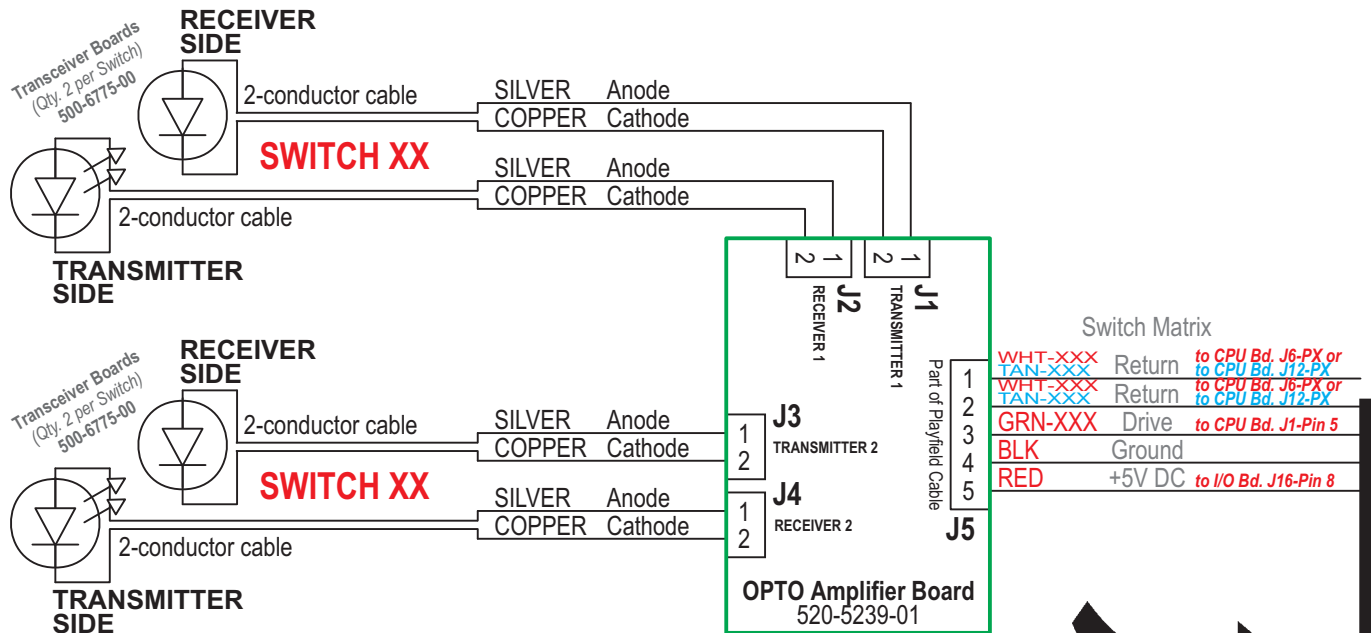
If a part is required where a part number is not provided, call Technical Support (see back of cover).

DESCRIPTION

Complete PCB Assembly
 SMT 150K Ω 1/10W Resistor 805, 5%
 SMT 180 Ω 1/10W Resistor 805, 5%
 SMT 180K Ω 1/10W Resistor 805, 5%
 SMT 1K Ω 1/10W Resistor 805, 5%
 SMT 1M Ω 1/10W Resistor 805, 5%
 SMT 470 Ω 1/10W Resistor 805, 5%
 SMT 6.8K Ω 1/10W Resistor 805, 5%
 SMT Cer. .1uF 50v Cap., 10% X7R
 1N4148W, Diode, 100v, 350MW
 MMST3904, NPN, 40v, .02A
 LM339M, Low Power Offset QUA
 2-Pin, 0.1 Header (1 Row, VT, Tin)
 5-Pin, .156 Header (1 Row, VT, Tin)
 LEDD-SMT, Red 1206
 Spacer (Nylon), .153" ID X 9/32" OD X 3/8"

Playfield OPTO Transmitter/Receiver Amplifier PCB (520-5239-01) Wiring (General)

(for OPTO Switches 52, 54, 56 & 59)



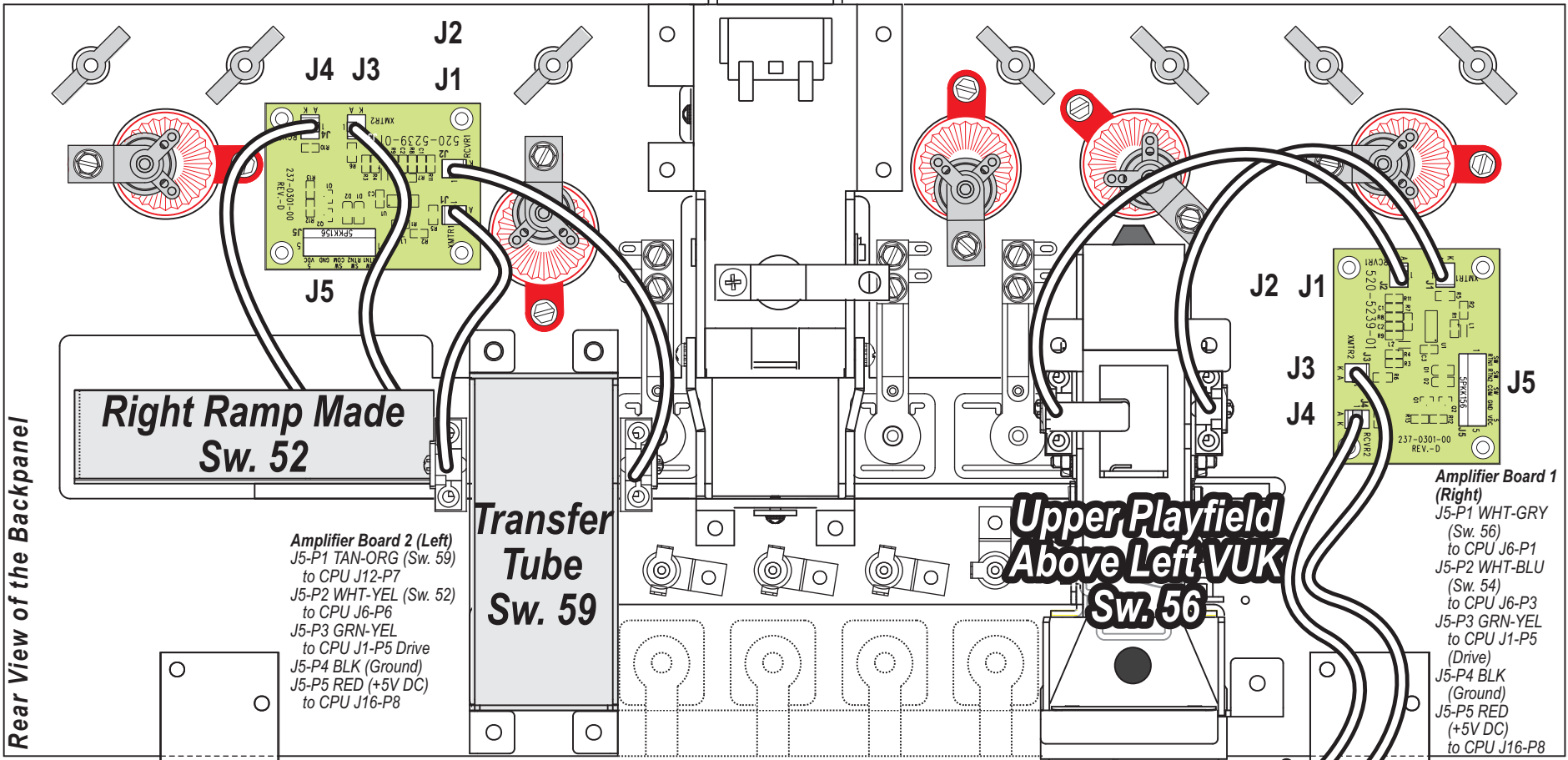
For details on Board Wiring Configuration for Boards 1 & 2, see opposite page.



Sec. 5: PCBs

Amplifier PCB 2 (Left)

Amplifier PCB 1 (Right)



Rear View of the Backpanel

Right Ramp Made Sw. 52

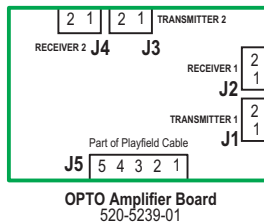
Amplifier Board 2 (Left)
 J5-P1 TAN-ORG (Sw. 59) to CPU J12-P7
 J5-P2 WHT-YEL (Sw. 52) to CPU J6-P6
 J5-P3 GRN-YEL to CPU J1-P5 Drive
 J5-P4 BLK (Ground)
 J5-P5 RED (+5V DC) to CPU J16-P8

Transfer Tube Sw. 59

Upper Playfield Above Left VUK Sw. 56

Amplifier Board 1 (Right)
 J5-P1 WHT-GRY (Sw. 56) to CPU J6-P1
 J5-P2 WHT-BLU (Sw. 54) to CPU J6-P3
 J5-P3 GRN-YEL to CPU J1-P5 (Drive)
 J5-P4 BLK (Ground)
 J5-P5 RED (+5V DC) to CPU J16-P8

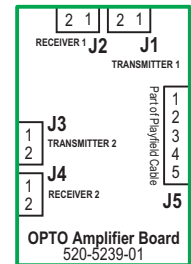
Mini PCB OPTOS (500-6775-00) to OPTO Trans/Rec Amplifier PCB Wiring Configuration for PCBs 1 & 2



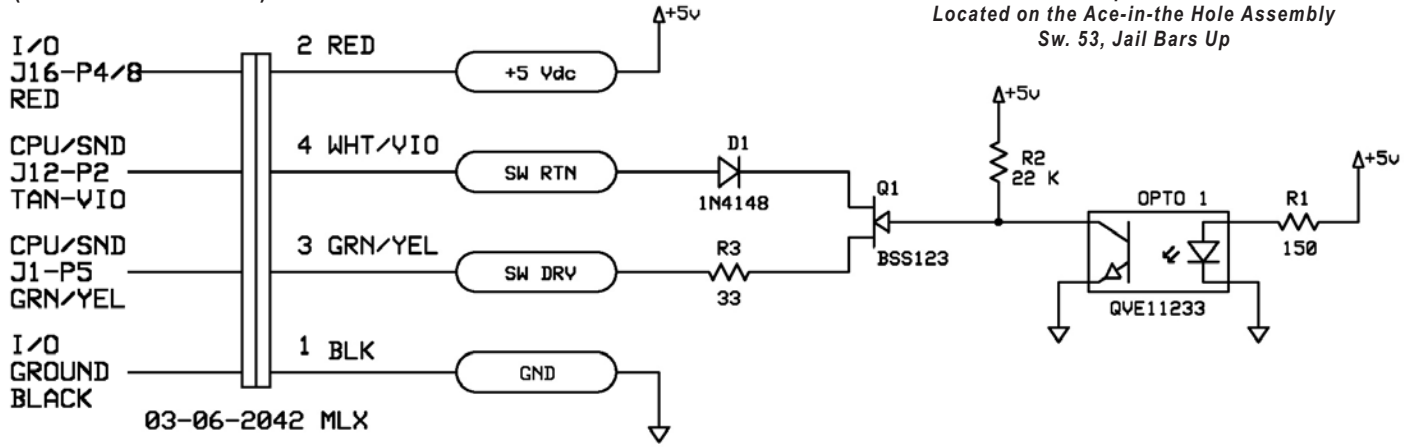
Rear View of the Backpanel

Left Ramp Made Sw. 54

To Reverse-O-Matic, Upper Left Corner Playfield (Left Wire Ramp)

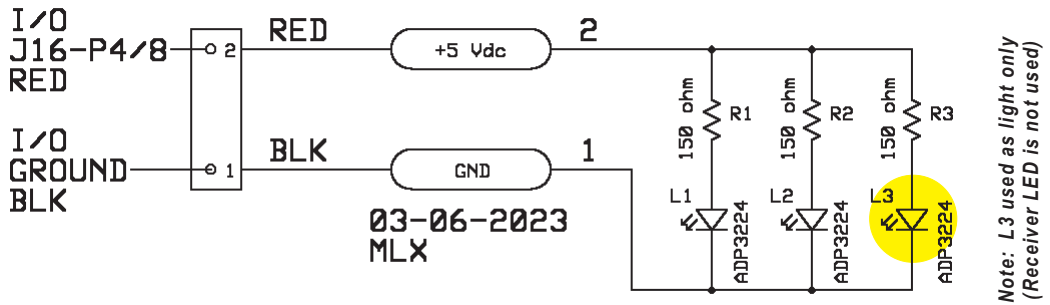


OPTO Interrupter (520-5251-00) Schematic (for OPTO Switch 63)



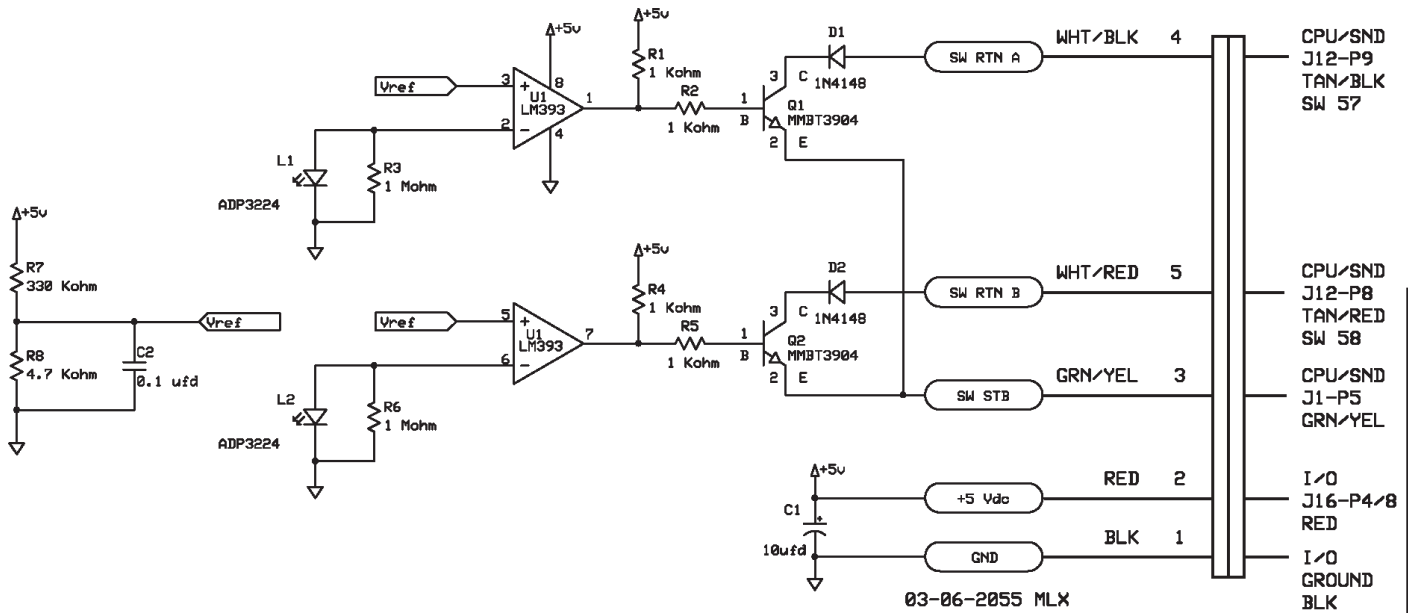
OPTO Transmitter (520-5247-00) Schematic (for OPTO Switches 57 [front] & 58 [rear])

OPTO PCB (Top)
Located on the Ace-in-the Hole Assembly
Sw. 57, Jail Bars Bash, Sw. 58 Jail Bars Rest



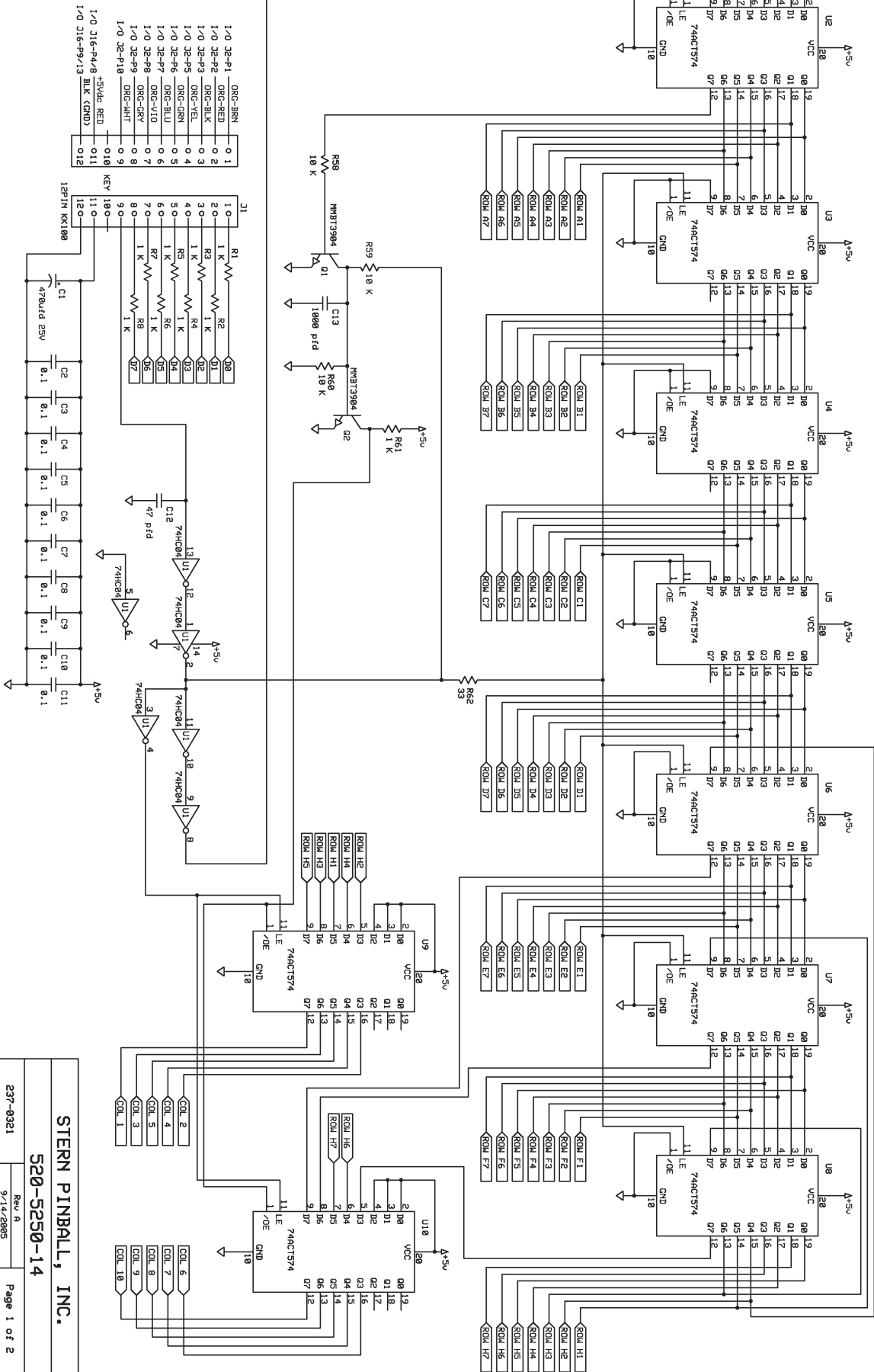
OPTO Receiver (520-5248-00) Schematic (for OPTO Switches 57 [front] & 58 [rear])

OPTO PCB (Bottom)
Located on the Jail/Mouse Trap Assembly



Sec. 5: PCBs

14-Block LED PCB (520-5250-14) Schematic (Sheet 1 of 2)

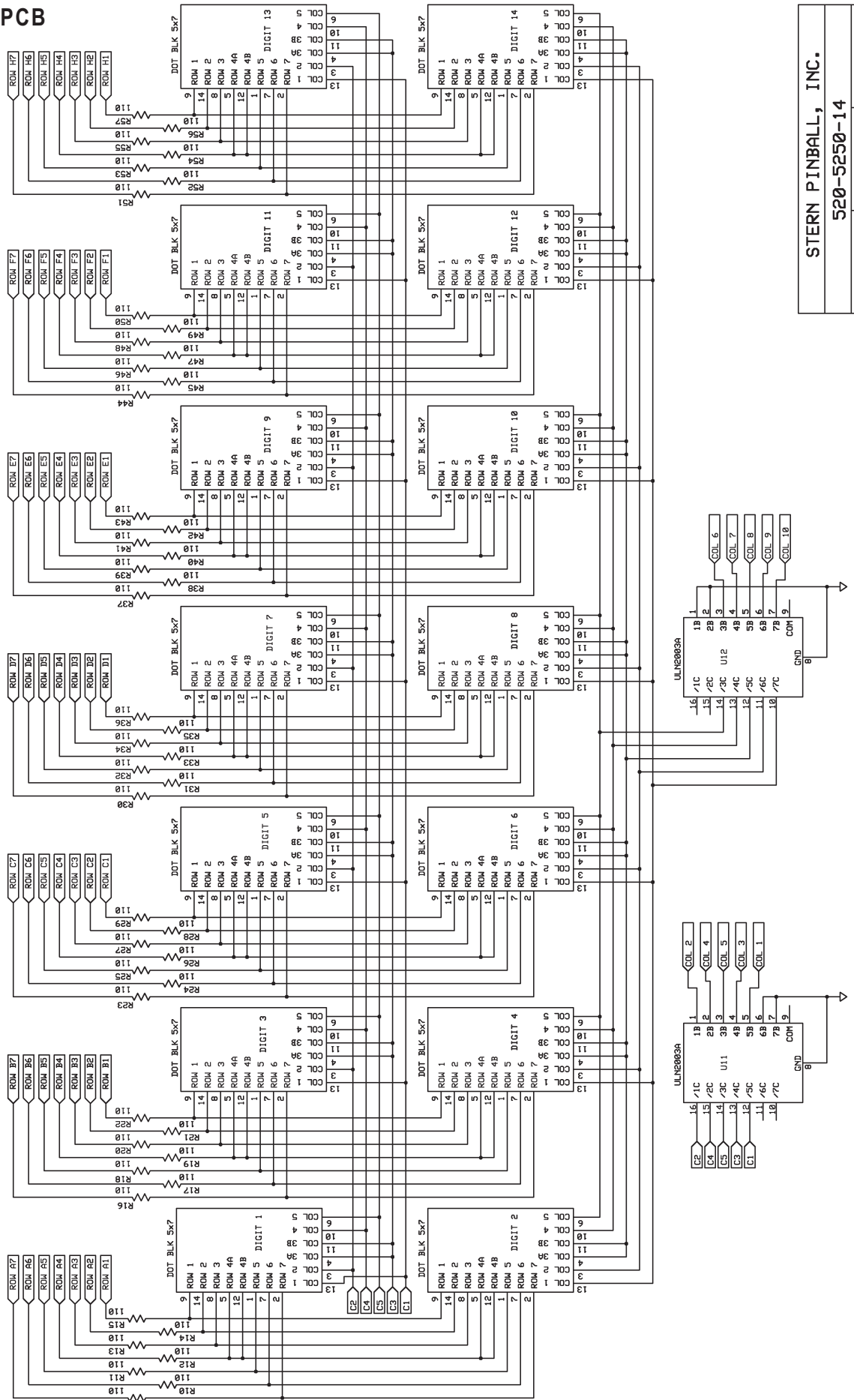


STERN PINBALL, INC.
 520-5250-14
 Rev A
 9/14/2005
 Page 1 of 2

Sec. 5: PCBs



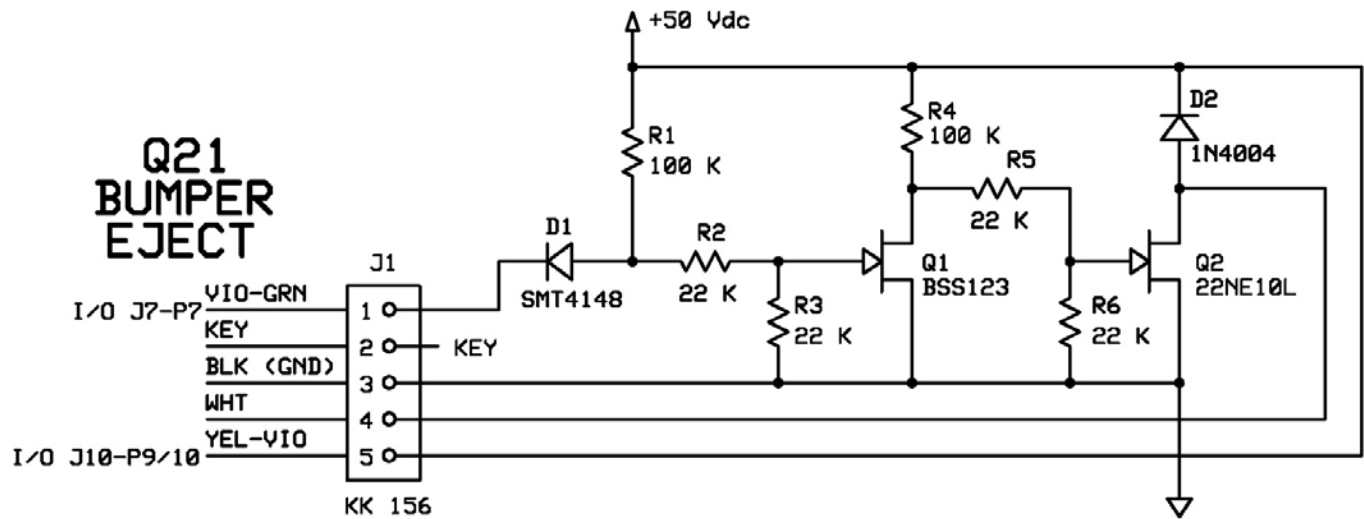
14-Block LED PCB
(520-5250-14)
Schematic
(Sheet 2 of 2)



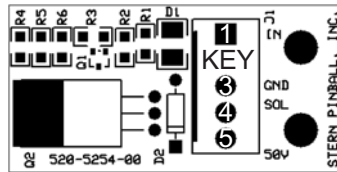
STERN PINBALL, INC.	
520-5250-14	
237-0321	Rev A 9/14/2005
Page 2 of 2	



Q21 50V Step-Up Driver PCB (520-5254-00) Schematic
 (for Coil #21 Bumper Eject)



Q21 50V Step-Up Driver PCB (520-5254-00) Component Layout
 (for Coil #21 Bumper Eject)



Appendixes A through J

Table of Contents for Appendixes

- **Appendix A : Pinball Game Firmware TableA1-A2**
 - ▶ [White Star Board System and S.A.M. System Only*]
 - ▷ ... describes the ROM / Chip Size / Program & Raw Part Number / USA Version / Check Sum and CPU/Sound PCB I & II ROM locations for Games Apollo 13 — Grand Prix (White Star Games); World Poker Tour – current (S.A.M. Games).
- **Appendix B : Semi-Conductors / I.C.'s / Relays Cross-Reference Table B1**
 - ▷ ...describes diodes and transistors with Source Number, SPI Part Number, NTE Number, ECG Number, Radio Shack Number & RCA Part Number (If applicable).
- **Appendix C : Production Start Date, Manual Part N^o, ROM Size & Positions and Jumper W6 .. C1**
 - ▶ [White Star Board System and S.A.M. System Only*]
 - ▷ ...provides the Production Start Date, Manual Part Number, ROM Position(s), and Jumpers Installed for Games Apollo 13 — Grand Prix (White Star Games); World Poker Tour – current (S.A.M. Games).
- **Appendix D : Board TyPe Table D1-D2**
 - ▶ [White Star Board System and S.A.M. System Only*]
 - ▷ ...provides the Flipper**, I/O Power Driver, CPU/Sound, Display Power Supply, Dot Matrix Display, Display Controller, OPTOs and Misc. Board Part Numbers for Games Apollo 13 — Grand Prix (White Star Games); World Poker Tour – current (S.A.M. Games). ***Flipper Bd. with White Star Bd. System for A13 & Golden Eye only.*
- **Appendix E : Generic Coil Cross-Reference Guide & Flipper Coil TableE1-E2**
 - ▶ [White Star Board System and S.A.M. System Only*]
 - ▷ ...provides the Coils used with Part Number and Gauge-Turns (of the coil) for Games Apollo 13 — Grand Prix (White Star Games); World Poker Tour – current (S.A.M. Games).
- **Appendix F : Motor Specification Table F1-F2**
 - ▶ [White Star Board System and S.A.M. System Only*]
 - ▷ ...provides all the Motor Function, Specifications and Part Number for Games Apollo 13 — Grand Prix (White Star Games); World Poker Tour – current (S.A.M. Games)..
- **Appendix G : Part Number Prefix Classification Codes G1**
 - ▷ ...explains how our Part Numbers are developed to help sort parts easier.
- **Appendix H : Playfield Inserts (Plastic Light Covers) H1**
 - ▷ ...gives a pictoral view with the name and Part Nr. of all the inserts used (with Color Code Chart).
- **Appendix I : Stand-Up Targets & Modular Stand-Up Targets I1-I2**
 - ▷ ...gives a pictoral view with the name and Part Number of all the Single Stand-Up Targets used (with Color Code Chart).
- **Appendix J : Coin Cards (USA & International) J1**
 - ▷ ...gives a pictoral view with the name and Part Number of all the current Coin Cards for USA, Canada, Euro and other International Countries. For all Coin Cards and/or free Coin Card files for download, visit our website : www.sternpinball.com



APPENDIX A

Pinball Game Firmware (White Star Board System* & S.A.M. System** Only) Table

See website for the latest International Code or Updated USA version / checksums

ROM	Chip Size	Program Part N ^o	USA Ver. & Check Sum	Bd. Loc.	Raw Part N ^o
Ripley's Believe It or Not!® (Notes 7, 8)					
Sound	(512K)	965-0408-81	1.00 \$D93D	U7	960-7001-02
Game ROM	(1M)	965-0409-81	A3.20 \$43FF	U210	960-5009-00
Voice 1	(8M)	965-0410-81	1.00	\$067B U17	960-5016-00
Voice 2	(8M)	965-0411-81	1.00	\$C8B8 U21	960-5016-00
Voice 3	(8M)	965-0412-81	1.00	\$64C2 U36	960-5016-00
Voice 4	(8M)	965-0413-81	1.00	\$5341 U37	960-5016-00
Display	(4M)	965-0414-81	A3.00 \$DE4B	U5 DC PCB	960-5015-01

Elvis® (Notes 7, 8)					
Sound	(512K)	965-0415-84	1.00 \$8CD2	U7	960-7001-02
Game ROM	(1M)	965-0416-84	A5.00 \$50FF	U210	960-5009-00
Voice 1	(8M)	965-0417-84	1.00	\$538D U17	960-5016-00
Voice 2	(8M)	965-0418-84	1.00	\$8BCD U21	960-5016-00
Voice 3	(8M)	965-0419-84	1.00	\$60F8 U36	960-5016-00
Voice 4	(8M)	965-0420-84	1.00	\$14D8 U37	960-5016-00
Display	(4M)	965-0421-84	A5.00 \$A1F6	U5 DC PCB	960-5015-01

The SopranosSM (Notes 7, 8)					
Sound	(512K)	965-0422-85	4.00 \$9B5A	U7	960-7001-02
Game ROM	(1M)	965-0423-85	A5.00 \$5BFF	U210	960-5009-00
Voice 1	(8M)	965-0424-85	3.00	\$F01E U17	960-5016-00
Voice 2	(8M)	965-0425-85	1.04	\$C14C U21	960-5016-00
Voice 3	(8M)	965-0426-85	1.04	\$47A3 U36	960-5016-00
Voice 4	(8M)	965-0427-85	1.04	\$ADCD U37	960-5016-00
Display	(4M)	965-0428-85	A5.00 \$B4BB	U5 DC PCB	960-5015-01

NASCAR® (Notes 7, 8)					
Sound	(512K)	965-0429-86	2.00 \$32B3	U7	960-7001-02
Game ROM	(1M)	965-0430-86	A4.50 \$39FF	U210	960-5009-00
Voice 1	(8M)	965-0431-86	2.00	\$CFFB U17	960-5016-00
Voice 2	(8M)	965-0432-86	2.00	\$22C0 U21	960-5016-00
Voice 3	(8M)	965-0433-86	2.00	\$5FC8 U36	960-5016-00
Voice 4	(8M)	965-0434-86	2.00	\$2902 U37	960-5016-00
Display	(4M)	965-0435-86	A4.00 \$92BD	U5 DC PCB	960-5015-01

Grand Prix (Notes 7, 8)					
Sound	(512K)	965-0429-91	V1.00 \$6F89	U7	960-7001-02
Game ROM	(1M)	965-0430-91	A4.50 \$5EFF	U210	960-5009-00
Voice 1	(8M)	965-0431-91	1.00	\$C0E5 U17	960-5016-00
Voice 2	(8M)	965-0432-91	1.00	\$F40E U21	960-5016-00
Voice 3	(8M)	965-0433-91	1.00	\$057D U36	960-5016-00
Voice 4	(8M)	965-0434-91	1.00	\$2646 U37	960-5016-00
Display	(4M)	965-0435-91	A4.00 \$DA8E	U5 DC PCB	960-5015-01

[NDSE] (Notes 7, 8) <i>Call for more info if code update required.</i>					
Sound	(512K)	965-0436-97		U7	960-7001-02
Game ROM	(1M)	965-0437-97		U210	960-5009-00
Voice 1	(8M)	965-0438-97		U17	960-5016-00
Voice 2	(8M)	965-0439-97		U21	960-5016-00
Voice 3	(8M)	965-0440-97		U36	960-5016-00
Voice 4	(8M)	965-0441-97		U37	960-5016-00
Display	(4M)	965-0442-97		U5 DC PCB	960-5015-01

**** GAMES BELOW THIS LINE / NEXT COLUMN ARE S.A.M. SYSTEM GAMES**

TO ORDER MEMORY STICK WITH GAME FILES FROM YOUR DISTRIBUTOR, USE SPI PART NUMBER 970-0128-00 & INCLUDE THE GAME NAME / LANGUAGE FILE(S) DESIRED.

World Poker Tour™ Pinball (WPT) (Notes 7, 9)					
Boot B-02	(8M)	965-BOOT-SAM	1.04 \$7E62	U9	960-5016-00 unprogrammed
Memory Stick 128MB (970-0128-00)		Version		System	Bin Files:
English + Spanish		1.12AL		1.17+	WPT0112AL.bin
English Only		1.12A		1.17+	WPT0112A.bin
English + French		1.12AF		1.17+	WPT0112AF.bin
French Only		1.12F		1.17+	WPT0112F.bin
German + French		1.12GF		1.17+	WPT0112GF.bin
German Only		1.12G		1.17+	WPT0112G.bin
English + Italian		1.12AI		1.17+	WPT0112AI.bin
Italian Only		1.12I		1.17+	WPT0112I.bin
NOTE: THE TYPICAL SIZE PER UNZIPPED BIN FILE IS 25MB – 30MB+/-					

The Simpsons™ Kooky Carnival Redemption (Note 9)					
Boot B-02	(8M)	965-BOOT-SAM	1.04 \$7E62	U9	960-5016-00 unprogrammed
Memory Stick 128MB (970-0128-00)		Version		Bin Files:	
English Only		1.05		SKC0105.bin	
English New Jersey Only		0.09NJ		SKC0090NJ.bin	
NOTE: THE TYPICAL SIZE PER UNZIPPED BIN FILE IS 5.5MB +/-					

©Disney's Pirates of the Caribbean Pinball (POTC) (Notes 7, 9)					
Boot B-02	(8M)	965-BOOT-SAM	1.06 \$2014	U9	960-5016-00 unprogrammed
Memory Stick 128MB (970-0128-00)		Version		System	Bin Files:
English + Spanish		1.15AS		1.17+	POTC115AS.bin
English + French		1.15AF		1.17+	POTC115AF.bin
German + French		1.15GF		1.17+	POTC115GF.bin
English + Italian		1.15AI		1.17+	POTC115AI.bin
NOTE: THE TYPICAL SIZE PER UNZIPPED BIN FILE IS 25MB – 30MB+/-					

Family Guy™ Pinball (FG) (Notes 7, 9)					
Boot B-02	(8M)	965-BOOT-SAM	2.09 \$10A3	U9	960-5016-00 unprogrammed
Memory Stick 128MB (970-0128-00)		Version		System	Bin Files:
English + Spanish		10.00AL		1.23+	FG1000AL.bin
English + French		10.00AF		1.23+	FG1000AF.bin
English + German		10.00AG		1.23+	FG1000GF.bin
English + Italian		10.00AI		1.23+	FG1000AI.bin
NOTE: THE TYPICAL SIZE PER UNZIPPED BIN FILE IS 25MB – 30MB+/-					

Spider-Man™ Pinball (S-M) (Notes 7, 9)					
Boot B-02	(8M)	965-BOOT-SAM	2.10 \$F625	U9	960-5016-00 unprogrammed
Memory Stick 128MB (970-0128-00)		Version		System	Bin Files:
English + Spanish		1.3ES		1.27+	spd_1_30_es.bin
English + French		1.3EF		1.27+	spd_1_30_ef.bin
German + French		1.3GF		1.27+	spd_1_30_gf.bin
English + Italian		1.3EI		1.27+	spd_1_30_ei.bin
NOTE: THE TYPICAL SIZE PER UNZIPPED BIN FILE IS 25MB – 30MB+/-					

footnotes:
 1 ROMs on CPU/Sound Bd.: 520-5136-00 (Stereo) & Display Cont. Bd.: 520-5055-01
 2 ROMs on CPU/Sound Bd.: 520-5136-10 (Mono) & Display Cont. Bd.: 520-5055-01
 3 ROMs on CPU/Sound Board: 520-5136-15* (Mono) (*FCC 11-97) & Display Controller Board: 520-5055-02* (*FCC 11-97)



APPENDIX B

Semi-Conductors / Integrated Circuits (I.C.) / Relays Cross-Reference Table

Table No	Type	Source Number	STERN® PINBALL	NTE®	ECG®	Radio Shack®	RCA®
RECTIFICATION, BLOCKING, DAMPENING DIODES AND/OR LIGHT EMITTING DIODES (LEDs)							
1	Diode	1N4001	112-5001-00	NTE552	ECG552	- - - - -	SK9000
	Diode	1N4004	112-5003-00	NTE116	ECG116	276-1103	SK3312
	Diode	1N5401	112-0056-00	NTE5801	ECG5801	276-1143	SK9004
	Diode	1N5404	112-5004-00	NTE5804	ECG5804	276-1144	SK9007
	Diode	T6A10L	112-5006-01	NTE5812	ECG5812	- - - - -	- - - - -
	Diode	FR302	112-5009-00	NTE588	ECG588	- - - - -	SK5014
	Diode, Signal	1N914	112-5014-00	- - - - -	- - - - -	- - - - -	- - - - -
LED	MT5000UR or TLRH180P (T1-3/4 GaAlAs)	165-5052-00 <i>(old SPI Part No: 165-5100-00)</i>	- - - - -	- - - - -	276-066B	- - - - -	
ZENER DIODES							
2	Diode	1N4742A 12v	112-0061-00	NTE142A	ECG142A	276-563	SK12V
	Diode	1N4760B 68v	112-0062-00B	NTE5092A	ECG5092A	- - - - -	SK68V
	Diode	1N4764A 100v	112-0049-00A	NTE5096A	ECG5096A	- - - - -	SK100V
	Diode	1N5228 3.9v	112-0053-00	NTE5007A	ECG5007A	- - - - -	SK3A9
	Diode	1N5234B 6.2v	112-0047-00B	NTE5013A	ECG5013A	276-561	SK6A2
	Diode	1N5379 110v	112-0072-00	NTE5157	ECG5157	- - - - -	SK110X
	Diode	1N6267A 6.8v	112-5011-00	NTE4902	ECG4902	- - - - -	- - - - -
	Diode	1N4752A 33v	112-5010-00A	NTE147A	ECG147A	- - - - -	SK33V
Diode	1N4736 6.8v 1w	112-5007-00	NTE5071A	ECG5071A	- - - - -	- - - - -	
TRANSISTORS - TYPE FET, NPN, PNP AND/OR SCR							
3	FET Trans.	STP20N10L	110-0106-00	NTE2987	ECG2987	- - - - -	- - - - -
	FET Trans.	STP19N06L	110-0088-00	NTE2985	ECG2985	- - - - -	- - - - -
	FET Trans.	VN02N	110-0089-00	- - - - -	- - - - -	- - - - -	- - - - -
	NPN Trans.	2N4401	110-0073-00	NTE85	ECG85	276-2009	SK3124A
	NPN Trans.	2N6427	110-0070-00	NTE48	ECG48	- - - - -	SK4906
	NPN Trans.	MJE340	110-0071-00	NTE157	ECG157	- - - - -	SK3747
	NPN Trans.	MPSA42	110-0082-00	NTE287	ECG287	- - - - -	SK3232
	NPN Trans.	2N3904	110-0069-00	NTE123AP	ECG123AP	276-2009	- - - - -
	NPN Trans.	TIP122	110-0067-00	NTE261	ECG261	276-2068	SK3896
	NPN Trans.	MJE15030	110-0101-00	NTE375	ECG375	- - - - -	SK9118
	PNP Trans.	2N5401	110-0078-00	NTE288	ECG288	- - - - -	SK3434
	PNP Trans.	MJE15031	110-0103-00	NTE292	ECG292	- - - - -	SK3441
	PNP Trans.	MJE350	110-0072-00	NTE374	ECG374	- - - - -	SK9042
	PNP Trans.	MPSA92	110-0100-00	NTE288	ECG278	- - - - -	SK3434
	PNP Trans.	TIP42	110-0068-00	NTE332	ECG332	- - - - -	SK9236
	PNP Trans.	TIP32C	110-0081-00	NTE292	ECG292	- - - - -	SK3441
	PNP Trans.	TIP36C	110-0077-00	NTE393	ECG393	- - - - -	SK3961
	SCR Trans.	2N5060	110-0074-00	NTE5400	ECG5400	276-1067	SK3950
SCR Trans.	SCR2800B	110-0083-00	NTE5461-8	ECG5461-8	- - - - -	- - - - -	
BRIDGE RECTIFIERS (BR)				Comments:			
4	BR (Present)	DB3501 or CM3501	112-5000-00	For White Star I/O Bds., BR = 35 Amp @ 100v P.I.V.			
	RELAYS				Comments:		
5	Relay	FRL-264 D024/02CK	190-5002-00	For PPB, Power Supply, & White Star I/O Boards, Relay = 24v DC 10 Amp DPDT			
	Relay	FRL-264 D006/04CV	190-5001-00	For CPU Boards, Relay = 6v DC 5 Amp 4 Pole DT			





APPENDIX C

Production Start Date, Manual Part No., ROM Size & Positions and Jumper W6 Installed Note‡ (White Star Board System & S.A.M. System Only*)



Game Name White Star Bd. System™	Production Start Date and Manual Part Nr.	CPU/Sound Board Sound U7 512K CPU/Sound Board Game U210 1MB CPU/Sound Board Voice ROMS:				Jumper Installed (‡ see Note)	
		U17	U21	U36	U37		
<p>* Note: For complete Appendix Information for Games <i>Laser War</i> through <i>Batman Forever</i>, see any <i>Service Game Manual</i> between <i>Apollo 13</i> through <i>Ripley's Believe It or Not!</i> or on-line at our website www.sternpinball.com/parts.htm; also available on CD-R, 970-2003-00 (<i>The Simpsons™ Pinball Party</i>, <i>T3®</i> and <i>The Lord of the Rings™</i>).</p>							
29	Apollo 13 (A13)	NOV 95 780-5044-00	4MB	4MB	4MB	Not Used	n / a
30	Golden Eye	FEB 96 780-5042-00	4MB	4MB	Not Used	Not Used	n / a
31	Twister	APR 96 780-5041-00	4MB	4MB	Not Used	Not Used	n / a
32	ID4: Independence Day	JUL 96 780-5045-00	4MB	4MB	Not Used	Not Used	n / a
33	Space Jam	OCT 96 780-5043-00	4MB	4MB	4MB	Not Used	n / a
34	The Star Wars Trilogy - Sp. Ed.	FEB 97 780-5056-00	4MB	4MB	Not Used	Not Used	n / a
35	The Lost World: Jurassic Park	JUN 97 780-5053-00	4MB	4MB	Not Used	Not Used	n / a
36	The X-Files	AUG 97 780-5046-00	4MB	4MB	Not Used	Not Used	n / a
37	Starship Troopers	NOV 97 780-5059-00	4MB	4MB	4MB	Not Used	n / a
38	Viper Night Drivin'	FEB 98 780-5035-00	4MB	4MB	4MB	4MB	n / a
39	Lost In Space	JUN 98 780-5060-00	4MB	4MB	4MB	4MB	n / a
40	Godzilla	SEP 98 780-5040-00	4MB	4MB	4MB	4MB	n / a
41	South Park	JAN 99 780-5071-00	8MB	8MB	8MB	8MB	W6
42a	Harley-Davidson®	AUG 99 780-5067-01	8MB	8MB	8MB	8MB	W6
42b	Harley-Davidson® 2nd Ed.	SEP 02 780-5067-10	8MB	8MB	8MB	8MB	W6
42c	Harley-Davidson® 3rd Ed.	OCT 04 780-5087-00	8MB	8MB	8MB	8MB	W6
43a	Striker Xtreme	MAR 00 780-5068-01	8MB	8MB	8MB	8MB	W6
43b	NFL	OCT 00 780-5073-00	8MB	8MB	8MB	8MB	W6
44	Sharkey's Shootout	JUL/OCT 00 780-5072-01	8MB	8MB	8MB	Not Used	W6
45	High Roller Casino	JAN 01 780-5065-00	8MB	8MB	8MB	8MB	W6
46	Austin Powers™	MAY 01 780-5074-00	8MB	8MB	8MB	8MB	W6
47	MONOPOLY®	SEP 01 780-5075-00	8MB	8MB	8MB	Not Used	W6
48	Playboy	FEB 02 780-5076-00	8MB	8MB	8MB	8MB	W6
49	RollerCoaster Tycoon™	AUG 02 780-5078-00	8MB	8MB	8MB	Not Used	W6
50	The Simpsons™ Pinball Party	JAN 03 780-5077-00	8MB	8MB	8MB	8MB	W6
51	T3®: Rise of the Machines™	MAY 03 780-5079-00	8MB	8MB	8MB	8MB	W6
52	The Lord of the Rings™	NOV 03 780-5080-00	8MB	8MB	8MB	8MB	
53	Ripley's Believe It or Not!®	APR 04 780-5081-00	8MB	8MB	8MB	8MB	

‡ Additional Information for **Installed Jumper** (above games 41-51):

• Installed **W6** so 8MB ROMS can be utilized. See the **CPU/Sound Board Schematic** (Sheet 2 of 3, Address Location 3E) in the games' **Service Game Manual**. Games 52 - 57 CPU/Sound Board differ than <51 (See Appendix D).

See **Apdx. A** for more detailed information on **Pinball Game Firmware** (ROM Name, Size, Part Numbers, USA Version & Checksum and Board Locations).

Game Name White Star Board System™	Production Start Date and Manual Part Nr.	CPU/Sound Board Sound U7 512K CPU/Sound Board Game U210 1MB CPU/Sound Board Voice ROMS:				
		U17	U21	U36	U37	
54	Elvis®	AUG 04 780-5084-00	8MB	8MB	8MB	8MB
55	The Sopranos™	FEB 05 780-5085-00	8MB	8MB	8MB	8MB
56	NASCAR®	JUL 05 780-5086-00	8MB	8MB	8MB	8MB
57	Grand Prix	SEP 05 780-5091-00	8MB	8MB	8MB	8MB

See **Apdx. A** for more detailed information on **Pinball Game Firmware** (ROM Name, Size, Part Numbers, USA Version & Checksum and Board Locations).

Game Name S.A.M. System	Production Start Date and Manual Part Nr.	S.A.M. System CPU/Sound Board Boot EPROM U9			
		965-BOOT-SAM (Programmed)			
58	World Poker Tour™ (WPT)	JUN 06 780-5088-00	8MB	B-02 V2.1+ chksum \$F625	LOC: U9
59	The Simpsons™ Kooky Carnival	APR 06 780-5090-00	8MB	B-02 V2.1+ chksum \$F625	LOC: U9
60	©Disney's Pirates of the Caribbean	AUG 06 780-5092-00	8MB	B-02 V2.1+ chksum \$F625	LOC: U9
61	Famil Guy™	DEC 06 780-5093-00	8MB	B-02 V2.1+ chksum \$F625	LOC: U9
62	Spider-Man™	MAY 07 780-5094-00	8MB	B-02 V2.1+ chksum \$F625	LOC: U9

Games 58 – current, S.A.M. System : CPU/Sound & I/O Power Driver PCBs differ than White Star (previous Games 29 – 57); Disp. Controller Not Required.





APPENDIX D

Board Type (White Star Board System* Only) Table



Game Name	Flipper	I/O Power Driver	CPU/Sound Stereo	Disp. Power Supply	Dot Matrix Display	Display Controller	OPTO Transmitter	OPTO Receiver	OPTO Application
Apollo 13	520-5080-00 2-Flipper	520-5137-00	520-5136-00	520-5138-00	520-5052-00 128 X 32 Dots	520-5055-01	520-5124-00 Single OPTO	520-5125-00 Single OPTO	5-Ball Trough over Up-Kicker
	Miscellaneous PC Boards:	Light Boards 520-5130-01, -04 & -05 Magnet Interface, 7-Segment Display & Light Bd. 520-5130-06 Magnet Driver Board 520-5130-02 Switch Membrane Board 520-5130-03				Relay Board 520-5010-00			
Golden Eye	520-5080-00 2-Flipper	520-5137-00	520-5136-00	520-5138-00	520-5052-00 128 X 32 Dots	520-5055-01	520-5124-00 Single OPTO	520-5125-00 Single OPTO	5-Ball Trough over Up-Kicker
	Miscellaneous PC Boards:	Light Boards 520-5128-05 through -08		Mag. Processor X2 Driver Bd. 520-5143-00	Relay Board 520-5010-00				
GAMES HEREON NO LONGER REQUIRE THE FLIPPER BOARD WITH THE WHITE STAR BOARD SYSTEM™									
Game Name	I/O Power Driver	CPU/Sound Mono	Disp. Power Supply	Dot Matrix Display	Display Controller	OPTO Transmitter	OPTO Receiver	OPTO Application	Misc OPTO & App.
Twister	520-5137-01	520-5136-10	520-5138-00	520-5052-00 128 X 32 Dots	520-5055-01	520-5124-00 Single OPTO	520-5125-00 Single OPTO	5-Ball Trough over Up-Kicker	
	Miscellaneous PC Boards:	Light Boards 520-5145-01 through -07		Mag. Drv. Bd. 520-5143-00	Relay Board 520-5010-00				
Independence Day (ID4)	520-5137-01	520-5136-10	520-5138-00	520-5052-00 128 X 32 Dots	520-5055-01	520-5124-00 Single OPTO	520-5125-00 Single OPTO	4-Ball Trough over Up-Kicker	
	Miscellaneous PC Boards:	Light Boards 520-5149-01 through -10		Servo Mtr. Bd. 520-5152-00		520-5082-00 Long Hop OPTO	520-5083-00 Long Hop OPTO	Alien Head Enter	
Space Jam	520-5137-01	520-5136-10	520-5138-00	520-5052-00 128 X 32 Dots	520-5055-01	520-5124-00 Single OPTO	520-5125-00 Single OPTO	5-Ball Trough over Up-Kicker	
	Miscellaneous PC Boards:	2X 7-Segment Display Board 520-5153-00							
The Star Wars Trilogy - Special Ed.	520-5137-01	520-5136-10	520-5138-00	520-5052-00 128 X 32 Dots	520-5055-01	520-5124-00 Single OPTO	520-5125-00 Single OPTO	4-Ball Trough over Up-Kicker	
	Miscellaneous PC Boards:	Relay Board 520-5010-00							
The Lost World: J.P.	520-5137-01	520-5136-10	520-5138-00	520-5052-00 128 X 32 Dots	520-5055-01	520-5124-00 Single OPTO	520-5125-00 Single OPTO	4-Ball Trough over Up-Kicker	520-5162-00 2-Pos. Motor Sensor on Snagger Motor
	Miscellaneous PC Boards:	DC Relay Bd. 520-5066-00	Shaker Mtr. Bd. 520-5065-00						
The X-Files	520-5137-01	520-5136-10	520-5138-00	520-5052-00 128 X 32 Dots	520-5055-01	520-5124-00 Single OPTO	520-5125-00 Single OPTO	4-Ball Trough over Up-Kicker	520-5155-00 3-Pos. Motor Sensor on File Cab. Motor
	Miscellaneous PC Boards:					520-5082-00 Long Hop OPTO	520-5083-00 Long Hop OPTO	File Cabinet Enter	
Starship Troopers	520-5137-01	520-5136-15	520-5138-00	520-5052-00 128 X 32 Dots	520-5055-02	520-5124-00 Single OPTO	520-5125-00 Single OPTO	4-Ball Trough over Up-Kicker	
	Miscellaneous PC Boards:	4X 7-Segment Display Board 520-5166-00				520-5082-00 Long Hop OPTO	520-5083-01 Long Hop OPTO	L/R Orbit Lane Enter	
Viper Night Drivin'	520-5137-01	520-5136-16	520-5138-00	520-5052-00 128 X 32 Dots	520-5055-03	520-5124-00 Single OPTO	520-5125-00 Single OPTO	4-Ball Trough over Up-Kicker	
	Miscellaneous PC Boards:	Relay Board 520-5010-00				520-5082-00 Long Hop OPTO	520-5083-01 Long Hop OPTO	Jump Ramp	
Lost In Space	520-5137-01	520-5136-16	520-5138-00	520-5052-00 128 X 32 Dots	520-5055-03	515-0173-00 Dual OPTO	515-0174-00 Dual OPTO	4-Ball Trough over Up-Kicker	
	Miscellaneous PC Boards:	Relay Board 520-5010-00							
Godzilla	520-5137-01	520-5136-16	520-5138-00	520-5052-00 128 X 32 Dots	520-5055-03	515-0173-00 Dual OPTO	515-0174-00 Dual OPTO	4-Ball Trough over Up-Kicker	
	Miscellaneous PC Boards:	Shaker Mtr. Bd. 520-5065-00							
South Park	520-5137-01	520-5136-16	520-5138-00	520-5052-00 128 X 32 Dots	520-5055-03	515-0173-00 Dual OPTO	515-0174-00 Dual OPTO	5-Ball Trough over Up-Kicker	
	Miscellaneous PC Boards:					520-5082-00 Long Hop OPTO	520-5083-01 Long Hop OPTO	Kenny Under Trough Enter	
Harley-Davidson® 1st-3rd* Editions	520-5137-01	520-5136-16 *520-5300-00*	520-5138-00	520-5052-00 128 X 32 Dots	520-5055-03	515-0173-00 Dual OPTO	515-0174-00 Dual OPTO	4-Ball Trough over Up-Kicker	
	Miscellaneous PC Boards:	Relay Board 520-5010-00		Shaker Mtr. Bd. 520-5065-00	Diode Board 520-5146-00	520-5082-00 Long Hop OPTO	520-5083-01 Long Hop OPTO	Motorcycle Enter	
Striker Xtreme (NFL)	520-5137-01	520-5136-16	520-5138-00	520-5052-00 128 X 32 Dots	520-5055-03	515-0173-00 Dual OPTO	515-0174-00 Dual OPTO	4-Ball Trough over Up-Kicker	520-5155-00 3-Pos. Motor Sensor on Goalie Motor
	Miscellaneous PC Boards:	DC Relay Bd. 520-5066-00	Relay Board 520-5010-00	Diode Board 520-5146-00	for UK ONLY- Solenoid Expander Bd. 520-5192-00	520-5082-00 Long Hop OPTO	520-5083-01 Long Hop OPTO	Goalie Under- Trough Enter	
Sharkey's Shootout	520-5137-64	520-5136-64	520-5138-00	520-5052-00 128 X 32 Dots	520-5055-03	515-0173-00 Dual OPTO	515-0174-00 Dual OPTO	4-Ball Trough over Up-Kicker	520-5194-00 4-Pos. Motor Sensor on ? -Ball Motor
	Miscellaneous PC Boards:	Relay Board 520-5010-00		Sol. Exp. Bd. 520-5192-00					
High Roller Casino	520-5137-01	520-5136-16	520-5138-00	520-5052-00 128 X 32 Dots	520-5055-03	515-0173-00 Dual OPTO	515-0174-00 Dual OPTO	4-Ball Trough over Up-Kicker	520-5194-00 4-Pos. Motor Sensor on Roulette Wheel Motor
	Miscellaneous PC Boards:	Dot Display (5X7) in Slot Mach. 520-5197-00			for UK ONLY- Solenoid Expander Bd. 520-5192-00	520-5196-00 3-Pos. OPTO	520-5195-00 3-Pos. OPTO	Up/Dn Ramp in Slot Mach.	Ball Lock under Roulette
Austin Powers™	520-5137-01	520-5136-16	520-5138-00	520-5052-00 128 X 32 Dots	520-5055-03	515-0173-00 Dual OPTO	515-0174-00 Dual OPTO	4-Ball Trough over Up-Kicker	520-5212-00 Pulse-Stretcher OPTO on Spini-Me
	Miscellaneous PC Boards:	Relay Bd. (X3) 520-5010-00			for UK ONLY- Solenoid Expander Bd. 520-5192-00	520-5082-00 Long Hop OPTO	520-5083-01 Long Hop OPTO	Time Machine Ramp	
MONOPOLY®	520-5137-01	520-5136-16	520-5138-00	520-5052-00 128 X 32 Dots	520-5055-03	515-0173-00 Dual OPTO	515-0174-00 Dual OPTO	4-Ball Trough over Up-Kicker	
	Miscellaneous PC Boards:	DC Relay Bd. 520-5066-00	Mini-Dot Display (3 by 5X7) 520-5197-00 (Electric C- Sign)		for UK ONLY- Solenoid Expander Bd. 520-5192-00	520-5218-00 4-Pos. OPTO	520-5210-00 4-Pos. OPTO	Bank Door	

Table continued on the next page.





APPENDIX D

Board Type (White Star Board System* & S.A.M. System** Only) Table



Game Name	I/O Power Driver	CPU/Sound (old & new)	Disp. Power Supply	Dot Matrix Display	Display Controller	OPTO Transmitter	OPTO Receiver	OPTO Application	Misc OPTO & App.
Playboy	520-5137-01	520-5136-16	520-5138-00	520-5052-00 128 X 32 Dots	520-5055-03	515-0173-00 Dual OPTO	515-0174-00 Dual OPTO	4-Ball Trough over Up-Kicker	
	Miscellaneous PC Boards:	DC Relay Bd. 520-5066-00	Relay Bd. 520-5010-00		for UK ONLY- Solenoid Expander Bd. 520-5192-00				
RollerCoaster Tycoon™	520-5137-01	520-5136-16	520-5138-00	520-5052-00 128 X 32 Dots	520-5055-03	515-0173-00 Dual OPTO	515-0174-00 Dual OPTO	4-Ball Trough over Up-Kicker	520-5222-00 1-Position Switch Detect on Wheel Spin
	Miscellaneous PC Boards:	DC Relay Bd. 520-5066-00	Mini-Dot Display (3 by 5X7) 520-5221-00 (Ramp Enter Sign)		for UK ONLY- Solenoid Expander Bd. 520-5192-00	520-5082-00 Long Hop OPTO	520-5083-01 Long Hop OPTO	Behind 1-Bank Drop Target	
The Simpsons™ Pinball Party	520-5137-01	520-5136-16	520-5138-00	520-5052-00 128 X 32 Dots	520-5055-03	515-0173-00 Dual OPTO	515-0174-00 Dual OPTO	4-Ball Trough over Up-Kicker	
	Miscellaneous PC Boards:	LED Bd. 520-5219-00	Color Dot Display (4 by 5X7) 520-5225-00 (TV Set)		for UK ONLY ◀◀◀ Aux. Driver Bd. 520-5068-01				
Terminator® 3: Rise of the Machines™	520-5137-01	520-5136-16	520-5138-00	520-5052-00 128 X 32 Dots	520-5055-03	515-0173-00 Dual OPTO	515-0174-00 Dual OPTO	4-Ball Trough over Up-Kicker	
	Miscellaneous PC Boards:				for UK ONLY ◀◀◀ Aux. Driver Bd. 520-5068-01	515-7307-00 Single OPTO	515-7308-00 Single OPTO	TXCannon Trough	
The Lord of the Rings™	520-5137-01	New 520-5300-00	520-5138-00	520-5052-00 128 X 32 Dots	520-5055-03	515-0173-00 Dual OPTO	515-0174-00 Dual OPTO	4-Ball Trough over Up-Kicker	500-6746-00 (White Trans.) 500-6747-00 (Black Rec.)
	Miscellaneous PC Boards:	19-LED PCB 520-5242-00	OPTO Transmitter / Receiver Amplifier PCB 520-5239-00		for UK ONLY ◀◀◀ Aux. Driver Bd. 520-5068-01	515-7307-00 Single OPTO	515-7308-00 Single OPTO	Orthanc Tower Trough	
Ripley's Believe It or Not!®	520-5137-01	520-5300-00	520-5138-00	520-5052-00 128 X 32 Dots	520-5055-03	515-0173-00 Dual OPTO	515-0174-00 Dual OPTO	4-Ball Trough over Up-Kicker	500-6775-00 OPTO Trnscvr
	Miscellaneous PC Boards:	520-5236-00 X3 Dot Display	OPTO Transmitter / Receiver Amplifier PCB 520-5239-01		for UK ONLY ◀◀◀ Aux. Driver Bd. 520-5068-01	520-5234-00 3-Pos. OPTO	520-5234-00 3-Pos. OPTO	Vari-Target	520-5235-03 X3 Aux. Drvr
Elvis®	520-5137-01	520-5300-00	520-5138-00	520-5052-00 128 X 32 Dots	520-5055-03	515-0173-00 Dual OPTO	515-0174-00 Dual OPTO	4-Ball Trough over Up-Kicker	
	Miscellaneous PC Boards:				for UK ONLY ◀◀◀ Aux. Driver Bd. 520-5068-01				
The Sopranos™	520-5137-01	520-5300-00	520-5138-00	520-5052-00 128 X 32 Dots	520-5055-03	515-0173-00 Dual OPTO	515-0174-00 Dual OPTO	4-Ball Trough over Up-Kicker	
	Miscellaneous PC Boards:				for UK ONLY ◀◀◀ Aux. Driver Bd. 520-5068-01				
NASCAR® and [NDSE]	520-5137-01	520-5300-00	520-5138-00	520-5052-00 128 X 32 Dots	520-5055-03	515-0173-00 Dual OPTO	515-0174-00 Dual OPTO	4-Ball Trough over Up-Kicker	500-6775-00 OPTO Trans. (Qty. 16) Switch Detect.
	Miscellaneous PC Boards:	520-5235-03 X3 Aux. Drvr	OPTO Transmitter / Receiver Amplifier PCB 520-5239-01		for UK ONLY ◀◀◀ Aux. Driver Bd. 520-5068-01				
Grand Prix	520-5137-01	520-5300-00	520-5138-00	520-5052-00 128 X 32 Dots	520-5055-03	515-0173-00 Dual OPTO	515-0174-00 Dual OPTO	4-Ball Trough over Up-Kicker	500-6775-00 OPTO Trans. (Qty. 16) Switch Detect.
	Miscellaneous PC Boards:	520-5235-03 X3 Aux. Drvr	OPTO Transmitter / Receiver Amplifier PCB 520-5239-01		for UK ONLY ◀◀◀ Aux. Driver Bd. 520-5068-01				

Game Name	I/O Power Driver**	CPU / Sound**	Disp. Power Supply	Dot Matrix Display	Dual OPTO Transmitter	Dual OPTO Receiver	Dual OPTO Transceiver	OPTO Transceiver Miscellaneous
World Poker Tour™ (WPT)	520-5249-00 Backbox	520-5246-00 Backbox	520-5138-00 Backbox	520-5052-00 128 X 32 Dots	515-0173-00 4-Ball Trough	515-0174-00 4-Ball Trough	500-6775-00 4 Switch Pairs (Qty. 8)	520-5251-00 'U' 1/per PCB Jail Bars Up Ace/Hole Mech 520-5252-04 'U' 4/per PCB Drop Targets 4- & 8- Banks
	Miscellaneous PCBs:	520-5254-00 50V Step-Up Drv	520-5250-14 14LED 5X7 Disp.	520-5239-01 OPTO Amplifier	520-5247-00 Ace/Hole Mech	520-5248-00 Ace/Hole Mech		
The Simpsons™ Kooky Carnival	520-5249-00 Back Door	520-5246-00 Back Door	520-5138-00 Cabinet Rear	520-5052-00 128 X 32 Dots			520-5253-00-ASY Coin Drop (Qty. 11)	
	Miscellaneous PCBs:	515-5742-00 Shaker PCB	500-6700-00 Relay (incl. Wiring + Conn.)					
©Disney's Pirates of the Caribbean	520-5249-00 Backbox	520-5246-00 Backbox	520-5138-00 Backbox	520-5052-00 128 X 32 Dots	515-0173-00 4-Ball Trough	515-0174-00 4-Ball Trough	500-6775-00 5 Switch Pairs (Qty. 10)	
	Miscellaneous PCBs:	520-5239-01 OPTO Amp. (X3)	511-5024-03 Relay (incl. Wiring + Conn.)	520-5238-00 : H-E-A-R-T LED PCB				
Family Guy™	520-5249-00 Backbox	520-5246-00 Backbox	520-5138-00 Backbox	520-5052-00 128 X 32 Dots	515-0173-00 4-Ball Trough	515-0174-00 4-Ball Trough	500-6775-00 3 Switch Pairs (Qty. 6)	520-5252-01 'U' 1/per PCB Drop Target 1-Bank
	Miscellaneous PCBs:	520-5239-01 OPTO Amp. (X2)	520-5261-00 Stepper Motor	511-5042-01 Trgt. Sensor (X2)			500-6775-01 1 Switch Pair (Qty. 2)	520-5252-04 'U' 4/per PCB Drop Target 4-Bank
Spider-Man™	520-5249-00 Backbox	520-5246-00 Backbox	520-5138-00 Backbox	520-5052-00 128 X 32 Dots	515-0173-00 4-Ball Trough	515-0174-00 4-Ball Trough	500-6775-00 3 Switch Pairs (Qty. 6)	
	Miscellaneous PCBs:	520-5239-01 OPTO Amp. (X2)						



APPENDIX D

Board Type Table

Game Name	Flipper	Sound	Power Supply	Display X-Digit
• Laser War	2-Flipper Board Not Required	<i>initial:</i> 520-5002-00 <i>replaced with:</i> 520-5002-02 <i>520-5002-01 was not used.</i>	520-5000-00	Master: 520-5004-00 plus: 520-5005-00 (Qty. 2); 7 Digit Alpha/Numeric 520-5006-00 (Qty. 2); 7 Digit Numeric 520-5007-00 (Qty. 1); 4 Digit Numeric
• Secret Service • Torpedo Alley	3-Flipper Board Not Required	520-5002-02		520-5014-01 7 Digit Alpha/Numeric Combined
• Time Machine	2-Flipper Board Not Required			520-5030-00 16 Digit Alpha/Numeric Combined
• Playboy 35th Anniversary *	520-5033-00 2-Flipper <i>(*only for 100 games of Playboy 35th Anniv. & ABC Mon. Night Football)</i>			
• ABC Monday Night Football *				
• Robocop				
• Phantom of the Opera				
• Back to the Future		520-5002-03		
• The Simpsons				

Game Name	Flipper	Sound	Power Supply	Dot Matrix Display	Display Controller	OPTO Transmitter	OPTO Receiver	OPTO Application				
• Checkpoint • Teenage Mutant Ninja Turtles	520-5033-00 2-Flipper	520-5002-03	520-5047-00	520-5042-00 128 X 16	520-5055-00							
• Batman • Star Trek 25th Anniv. • Hook		520-5050-01										
• Lethal Weapon 3		520-5050-02	520-5047-01									
• Star Wars • Rocky & Bullwinkle & Friends			520-5052-00 128 X 32									
• Jurassic Park		520-5047-02		520-5055-01								
• Last Action Hero												
• Tales from the Crypt			520-5050-03									
• The Who's Tommy		520-5077-00	520-5047-03	520-5075-00 192 X 64					520-5092-01	520-5102-00 Single OPTO	520-5103-00 Single OPTO	Paddle Boat Wheel Enter
• WWF Royal Rumble										520-5070 / 5080 -00 4-Flipper (2X2)		
• Guns N' Roses		520-5076-00 3-Flipper	520-5050-03	520-5124-00 Single OPTO					520-5125-00 Single OPTO	520-5124-00 Single OPTO	520-5125-00 Single OPTO	5-Ball Trough over Up-Kicker
• Maverick	520-5076-00 3-Flipper	520-5077-00	4-Ball Trough over Up-Kicker									
• Mary Shelley's Frankenstein	520-5076-00 3-Flipper	520-5126-02										
• Baywatch	520-5070 / 5080 -00 4-Flipper (2X2)											
• Batman Forever	520-5076-00 3-Flipper											

Miscellaneous Boards (Lamp Boards & Relay Boards) not listed above can be found in each individual game manual.





APPENDIX E

Flipper Coil (White Star Board System* & S.A.M. System** Only) Table



Typical Coil Diode 1N4004 unless noted otherwise (Diode Top = above lugs next to windings; Diode Below (Bottom) = under lugs opposite of windings).

STANDARD COILS (TYPICAL APPLICATIONS)			LARGE COILS (FLIPPERS & SPECIAL APPLICATIONS)		
Ga.-Turn	Res (Ω)	SPI Part Number and Comments	Ga.-Turn	Res (Ω)	SPI Part Number and Comments
20-400	1.0 Ω	090-5021-use: -00 Diode Top	21-900	call Ω	090-5020-use: -01 3-Lugs + 1N4004 & 1N5404 Diodes -10 Diode Top <BROWN><RED>
22-500	1.7 Ω	090-5017-use: -00 Diode Top	22-750 / 30-2600	2.6 Ω 92.0 Ω	090-5011-use: -00 DUAL WND COIL // 3-Lugs Diode x2
22-600	2.2 Ω	090-5017-use: -0B Diode Below // -0T Diode Top			
23-700	3.1 Ω	090-5022-use: -0B Diode Below // -0T Diode Top	22-900	3.45 Ω	090-5020-use: -20T Diode Top <YELLOW> // -20-ND No Diode
23-750	3.4 Ω	090-5019-use: -00 Diode Top			
23-800	3.6 Ω	090-5001-use: -0B Diode Below // -0T Diode Top // -NL No Lugs 11" Leads // -ND No Diode	22-1080	4.2 Ω	090-5032-use: -0B D. Below // -0T D. Top <YEL-GRN> -NL No Diode
23-840	4.0 Ω	090-5005-use: -00 Diode Top			
23.5-765	3.6 Ω	090-5037-use: -03 Diode Top	23-620 / 30-2600	2.4 Ω 75.0 Ω	090-5006-use: -00 DUAL WND COIL // 3-Lugs Diode x2
24-900	5.0 Ω	090-5002-use: -02 Diode Top // -10 No Lugs 14" Leads			
24-940	5.5 Ω	090-5036-use: -0B Diode Below // -0T Diode Top use 090-5051-01 No Lugs 11" Leads	23-700 / 30-2600	3.0 Ω 83.5 Ω	090-5013-use: -00 DUAL WOUND COIL // Diode Top
25-1240	9.3 Ω	090-5034-use: -00 Diode Below			
26-1200	10.3 Ω	090-5044-use: -0B Diode Below // -0T Diode Top // -NL No Lugs 11" Leads // -ND No Diode	23-800 / 30-2600	2.4 Ω 90.5 Ω	090-5012-use: -00 DUAL WOUND COIL // Diode Top
27-1300	14.2 Ω	090-5003-use: -0T Diode Top			
27-1400	14.7 Ω	090-5015-use: -00 Diode Below	23-1100	5.1 Ω	090-5030-use: -0T Diode Top <ORANGE> -ND No Diode
27-1400	14.7 Ω	511-5031-00 Special App.: No Diode / Lugs + Conn.			
27-1500	16.3 Ω	090-5004-use: -0B Diode Below // -0T Diode Top	23-1200	7.1 Ω	090-5008-use: -00 Diode Top <BLACK>
29-2000	33.6 Ω	090-5016-use: -00 Diode Top			
LARGE, MEDIUM & MINI COILS (MAGNET APPLICATIONS)			23-1500	4.4 Ω	090-5062-use: -00 Diode Top <BLUE>
20.5-480	2.9 Ω	090-5064-use: -02 No Lugs or Core; 14" Leads // Large			
22-650	4.3 Ω	090-5042-use: -00 No Lugs or Core; 6" Leads // Large -01 No Lugs or Core; 12" Leads // Large	24-1570	9.5 Ω	090-5025-use: -00 Diode Top <BLUE>
24-780	8.0 Ω	090-5061-use: -00 No Lugs or Core; 6" Lds. // Medium			
29-1000	15.2 Ω	090-5059-use: -00 Lugs + Diode + Magnet Core // Mini	25-1400	call Ω	090-5067-use: -0T Diode Top <RED>
31-1500	52.0 Ω	090-5054-00: Straight Lugs + Diode + Mag Core // Mini 090-5055-00: 90° Lugs + Diode + Magnet Core // Mini			
MINI COILS (RESET / TRIP APPLICATIONS)			25-1600	call Ω	090-5068-use: -0T Diode Top <WHITE>
27-950	call Ω	090-5046-use: -01 Diode Top			
28-1050	11.5 Ω	090-5046-use: -00 Diode Top	27-880	call Ω	500-6976-01 No Lugs or Diode + 6" Leads & Conn.
27-880	call Ω	500-6976-01 No Lugs or Diode + 6" Leads & Conn.			
31-590	call Ω	090-5010-use: -00 Diode Top	32-1250	35.0 Ω	515-6916-01: includes Flap & Screw <YELLOW>
32-1250	35.0 Ω	515-6916-01: includes Flap & Screw <YELLOW>			
32-1800	50.2 Ω	090-5031-use: -0B Diode Below // -0T Diode Top (515-6110-00) use 515-# to include mounting & armature brackets	33-1590	59.0 Ω	515-6916-00: includes brackets <WHITE>
33-1590	59.0 Ω	515-6916-00: includes brackets <WHITE>			

Please Note: Ohm values may vary +/- .03 depending on meter calibration.
 Ordering Note: Coils typically should not come with Coil Sleeves. IF A SLEEVE EXISTS, ensure it is the correct sleeve for the application usage. For the correct Coil Sleeve, refer to the Game Assembly Drawing the coil exists on and order separately.



Flipper Coil (White Star Board System* Only) Table

GAME NAME	Nº of Flippers	FLIPPERS		FLIPPERS no E.O.S. Switch	
		SPI Nº / GAUGE-TURNS / Color		SPI Nº / GAUGE-TURNS / Color	
		LOWER LEFT	LOWER RIGHT	UPPER LEFT	UPPER RIGHT
Apollo 13	2	090-5032-0T 22-1080 -YEL-GRN-	SAME	Not Used	Not Used
Golden Eye	2	090-5032-0T 22-1080 -YEL-GRN-	SAME	Not Used	Not Used
Twister	2	090-5020-20T 22-900 -YELLOW-	090-5032-0T 22-1080 -YEL-GRN-	Not Used	Not Used
ID4: Independence Day	3	090-5032-0T 22-1080 -YEL-GRN-	SAME	Not Used	090-5020-30 23-900 -GREEN-
Space Jam †	2	090-5032-0T 22-1080 -YEL-GRN-	090-5020-20T 22-900 -YELLOW-	Not Used	Not Used
The Star Wars Trilogy - Special Edition †	2	090-5032-0T 22-1080 -YEL-GRN-	SAME	Not Used	Not Used
The Lost World: Jurassic Park †	2	090-5032-0T 22-1080 -YEL-GRN-	SAME	Not Used	Not Used
The X-Files †	2	090-5032-0T 22-1080 -YEL-GRN-	SAME	Not Used	Not Used
Starship Troopers †	3	090-5030-0T 23-1100 -ORANGE-	SAME	Not Used	090-5032-0T 22-1080 -YEL-GRN-
Viper Night Drivin' †	2	090-5030-0T 23-1100 -ORANGE-	SAME	Not Used	Not Used
Lost In Space †	2	090-5030-0T 23-1100 -ORANGE-	090-5032-0T 22-1080 -YEL-GRN-	Not Used	Not Used
Godzilla †	2	090-5032-0T 22-1080 -YEL-GRN-	SAME	Not Used	Not Used
South Park †	2	090-5030-0T 23-1100 -ORANGE-	SAME	Not Used	Not Used

† Coil Part Numbers ending with a "T" signifies the Diode is on the top of the lug (on the coil-winding side); Coil Part Numbers ending with a "B" signifies the Diode is on the bottom of the lugs.

Table continued on the next page.





APPENDIX E

Flipper Coil (White Star Board System* & S.A.M. System** Only) Table



GAME NAME	N ^o of Flippers	FLIPPERS w/E.O.S. Switch		FLIPPERS no E.O.S. Switch	
		SPI N ^o / GAUGE-TURNS / Color		SPI N ^o / GAUGE-TURNS / Color	
		LOWER LEFT	LOWER RIGHT	UPPER LEFT	UPPER RIGHT
Harley-Davidson® † and 1st through 3rd Editions	2	090-5032-0T 22-1080 -YEL-GRN-	090-5030-0T 23-1100 -ORANGE-	Not Used	Not Used
Striker Xtreme (NFL) †	3	090-5032-0T 22-1080 -YEL-GRN-	090-5030-0T 23-1100 -ORANGE-	090-5030-0T 23-1100 -ORANGE-	Not Used
Sharkey's Shootout †	3	090-5030-0T 23-1100 -ORANGE-	SAME	090-5030-0T 23-1100 -ORANGE-	Not Used
High Roller Casino †	2	090-5032-20T 22-900 -YELLOW-	090-5032-0T 22-1080 -YEL-GRN-	Not Used	Not Used
Austin Powers™ †	2	090-5020-30 23-900 -GREEN-	090-5030-0T 23-1100 -ORANGE-	Not Used	Not Used
MONOPOLY® †	3	090-5032-0T 22-1080 -YEL-GRN-	SAME	Not Used	090-5062-0T 23-1500 -BLUE-
Playboy †	2	090-5030-0T 23-1100 -ORANGE-	SAME	Not Used	Not Used
RollerCoaster Tycoon™ †	4	090-5032-0T 22-1080 -YEL-GRN-	SAME	090-5067-0T 25-1400 -RED-	090-5068-0T 25-1600 -WHITE-
The Simpsons™ Pinball Party †	6** (5 with Flipper Bats)	090-5032-0T 22-1080 -YEL-GRN-	SAME	Not Used	090-5030-0T 23-1100 -ORANGE-
		** The Homer Head Assembly is affixed to an Upr. Rt. Style Flipper (no E.O.S. Switch):		Flippers (Mini-Bats) on 2nd Level Playfield:	
			** 090-5020-20T 22-900 -YELLOW-	090-5041-00T 25-1800 -BLU-GRN-	090-5025-00 24-1570 -BLUE-
Terminator® 3: Rise of the Machines™ †	2	090-5032-0T 22-1080 -YEL-GRN-	SAME	Not Used	Not Used
The Lord of the Rings™ †	2	090-5020-20T 22-900 -YELLOW-	SAME	Not Used	Not Used
Ripley's Believe It or Not!® †	3	090-5032-0T 22-1080 -YEL-GRN-	SAME	Not Used	090-5067-00T 25-1400 -RED-
Elvis® †	4	090-5020-20T 22-900 -YELLOW-	SAME	090-5020-30 23-900 -GREEN-	SAME
The Sopranos™ †	2	090-5032-0T 22-1080 -YEL-GRN-	SAME	Not Used	Not Used
NASCAR® and [NDSE] †	2	090-5030-0T 23-1100 -ORANGE-	SAME	Not Used	Not Used
Grand Prix †	2	090-5030-0T 23-1100 -ORANGE-	SAME	Not Used	Not Used
† Coil Part Numbers ending with a "T" signifies the Diode is on the top of the lug (on the coil-winding side); Coil Part Numbers ending with a "B" signifies the Diode is on the bottom of the lugs.					
** S.A.M. System Games DO NOT REQUIRE DIODES. If you use a coil from your stock which has a diode, remove it ONLY FOR S.A.M. System Games.					
World Poker Tour™ (WPT)**	4	090-5032-ND 22-1080 [NO DIODE]	SAME	090-5030-ND 23-1100 [NO DIODE]	SAME
©Disney's Pirates of the Caribbean**	2	090-5030-ND 23-1100 [NO DIODE]	SAME	Not Used	Not Used
Family Guy™ **	3 Norm.	090-5030-ND 23-1100 [NO DIODE]	SAME	090-5062-ND 23-1500 [NO DIODE]	Not Used
	2 Mini	090-5046-01-ND 27-950 [NO DIODE]	SAME		
Spider-Man™ **	3	090-5032-ND 22-1080 [NO DIODE]	SAME	Not Used	090-5032-ND 22-1080 [NO DIODE]



APPENDIX E

Generic Coil Cross-Reference Guide † ‡

Flipper Coil Table ‡ ††

GAME NAME	Nº of Flippers	FLIPPERS w/E.O.S. Switch		FLIPPERS no E.O.S. Switch	
		SPI Nº / GAUGE-TURNS / Color		SPI Nº / GAUGE-TURNS / Color	
		LOWER LEFT	LOWER RIGHT	UPPER LEFT	UPPER RIGHT
Laser War ‡	2	090-5011-00 22-750 / 30-2600	SAME	Not Used	Not Used
Secret Service ‡	3	090-5006-00 23-620 / 30-2600	SAME	Not Used	090-5006-00 23-620 / 30-2600
Torpedo Alley ‡	3	090-5011-00 22-750 / 30-2600	090-5013-00 23-700 / 30-2600	Not Used	090-5012-00 23-800 / 30-2600
Time Machine ‡	2	090-5011-00 22-750 / 30-2600	SAME	Not Used	Not Used
‡ These coils are dual-wound.					
Playboy 35th Anniversary ††	2	090-5020-02 22-900 -YEL-YEL-	SAME	Not Used	Not Used
ABC Monday Night Football ††	2	090-5020-02 22-900 -YEL-YEL-	SAME	Not Used	Not Used
†† A very small % of these games used a 090-5020-20 coil which used a proto-type Solid State Flipper System. The two types of coils both are 22-900 coils; the only difference is the addition of the 1N5404 Diode on the (-02) coils which was used in the Deger Design.					
Robocop	2	090-5020-20 22-900 -YEL-YEL-	SAME	Not Used	Not Used
Phantom of the Opera	2	090-5020-20 22-900 -YEL-YEL-	SAME	Not Used	Not Used
Back to the Future	2	090-5020-20 22-900 -YEL-YEL-	SAME	Not Used	Not Used
The Simpsons	2	090-5020-20 22-900 -YEL-YEL-	SAME	Not Used	Not Used
Checkpoint	2	090-5020-20 22-900 -YEL-YEL-	SAME	Not Used	Not Used
Teenage Mutant Ninja Turtles	2	090-5020-30 23-900 -GRN-GRN-	SAME	Not Used	Not Used
Batman	2	090-5020-30 23-900 -GRN-GRN-	SAME	Not Used	Not Used
Star Trek 25th Anniversary	2	090-5020-30 23-900 -GRN-GRN-	SAME	Not Used	Not Used
Hook	2	090-5030-00 23-1100 -ORG-ORG-	090-5020-30 23-900 -GRN-GRN-	Not Used	Not Used
Lethal Weapon 3	2	090-5030-00 23-1100 -ORG-ORG-	SAME	Not Used	Not Used
Star Wars	2	090-5032-00 22-1080 -YEL-GRN-	SAME	Not Used	Not Used
Rocky & Bullwinkle & Friends	2	090-5020-30 23-900 -GRN-GRN-	SAME	Not Used	Not Used
Jurassic Park	3	090-5020-30 23-900 -GRN-GRN-	SAME	Not Used	090-5030-00 23-1100 -ORG-ORG-

Table continued on the next page.



APPENDIX E

Flipper Coil Table †

GAME NAME	N ^o of Flippers	FLIPPERS w/ E.O.S. Switch		FLIPPERS no E.O.S. Switch	
		SPI N ^o / GAUGE-TURNS / Color		SPI N ^o / GAUGE-TURNS / Color	
		LOWER LEFT	LOWER RIGHT	UPPER LEFT	UPPER RIGHT
Last Action Hero	2	090-5020-30 23-900 -GRN-GRN-	SAME	Not Used	Not Used
Tales from the Crypt	3	090-5032-00 22-1080 -YEL-GRN-	SAME	Not Used	090-5041-00 25-1800 -BLU-GRN-
The Who's Tommy	3	090-5020-30 23-900 -GRN-GRN-	SAME	090-5041-00 25-1800 -BLU-GRN-	Not Used
WWF Royal Rumble	4	090-5032-00 22-1080 -YEL-GRN-	SAME	090-5041-00 25-1800 -BLU-GRN-	SAME
Guns N' Roses	3	090-5032-00 22-1080 -YEL-GRN-	SAME	090-5030-00 23-1100 -ORG-ORG-	Not Used
Maverick	3	090-5032-00 22-1080 -YEL-GRN-	SAME	Not Used	090-5032-00 22-1080 -YEL-GRN-
Mary Shelley's Frankenstein	3	090-5030-00 23-1100 -ORG-ORG-	SAME	Not Used	090-5030-00 23-1100 -ORG-ORG-
Baywatch	4	090-5030-00 23-1100 -ORG-ORG-	090-5020-30 23-900 -GRN-GRN-	090-5025-00 24-1570 -See Note-	090-5030-00 23-1100 -ORG-ORG-
Batman Forever	3	090-5032-00 22-1080 -YEL-GRN-	090-5020-20 22-900 -YEL-YEL-	Not Used	090-5020-30 23-900 -GRN-GRN-
Apollo 13	2	090-5032-00 22-1080 -YEL-GRN-	SAME	Not Used	Not Used
Golden Eye	2	090-5032-00 22-1080 -YEL-GRN-	SAME	Not Used	Not Used
Twister	2	090-5020-20 22-900 -YEL-YEL-	090-5032-00 22-1080 -YEL-GRN-	Not Used	Not Used
ID4: Independence Day	3	090-5032-00 22-1080 -YEL-GRN-	SAME	Not Used	090-5020-30 23-900 -GRN-GRN-
Space Jam †	2	090-5032-00T 22-1080 -YEL-GRN-	090-5020-20T 22-900 -YEL-YEL-	Not Used	Not Used
The Star Wars Trilogy - Special Edition †	2	090-5032-00T 22-1080 -YEL-GRN-	SAME	Not Used	Not Used
The Lost World: Jurassic Park †	2	090-5032-00T 22-1080 -YEL-GRN-	SAME	Not Used	Not Used
The X-Files †	2	090-5032-00T 22-1080 -YEL-GRN-	SAME	Not Used	Not Used
Starship Troopers †	3	090-5030-00T 23-1100 -ORG-ORG-	SAME	Not Used	090-5032-00T 22-1080 -YEL-GRN-
Viper Night Drivin' †	2	090-5030-00T 23-1100 -ORG-ORG-	SAME	Not Used	Not Used
Lost In Space †	2	090-5030-00T 23-1100 -ORG-ORG-	090-5032-00T 22-1080 -YEL-GRN-	Not Used	Not Used
Godzilla †	2	090-5032-00T 22-1080 -YEL-GRN-	SAME	Not Used	Not Used
South Park †	2	090-5030-00T 23-1100 -ORG-ORG-	SAME	Not Used	Not Used
Harley-Davidson® † and Harley-Davidson® 2nd Ed. †	2	090-5032-00T 22-1080 -YEL-GRN-	090-5030-00T 23-1100 -ORG-ORG-	Not Used	Not Used
Striker Xtreme (NFL) †	3	090-5032-00T 22-1080 -YEL-GRN-	090-5030-00T 23-1100 -ORG-ORG-	090-5030-00T 23-1100 -ORG-ORG-	Not Used
Sharkey's Shootout †	3	090-5030-00T 23-1100 -ORG-ORG-	SAME	090-5030-00T 23-1100 -ORG-ORG-	Not Used
High Roller Casino †	2	090-5020-20T 22-900 -YEL-YEL-	090-5032-00T 23-1080 -YEL-GRN-	Not Used	Not Used
Austin Powers™ †	2	090-5020-30 23-900 -GRN-GRN-	090-5030-00T 23-1100 -ORG-ORG-	Not Used	Not Used
MONOPOLY® †	3	090-5032-00T 22-1080 -YEL-GRN-	SAME	Not Used	090-5062-00T 23-1500 -BLU-BLU-
Playboy †	2	090-5030-00T 23-1100 -ORG-ORG-	SAME	Not Used	Not Used
RollerCoaster Tycoon™ †	4	090-5032-00T 22-1080 -YEL-GRN-	SAME	090-5067-00T 25-1400 -RED-RED-	090-5068-00T 25-1600 -WHT-WHT
The Simpsons™ Pinball Party †	6* (5 with Flipper Bats)	090-5032-00T 22-1080 -YEL-GRN-	SAME	Not Used	090-5030-00T 23-1100 -ORG-ORG-
		* The Homer Head Assembly is affixed to an Upr. Rt. Style Flipper (no E.O.S. Switch):		Flippers (Mini-Bats) on 2nd Level Playfield:	
			* 090-5020-20T 22-900 -YEL-YEL-	090-5041-00T 25-1800 -BLU-GRN-	090-5025-00T 24-1570 -See Note-
Terminator® 3: Rise of the Machines™ †	2	090-5032-00T 22-1080 -YEL-GRN-	SAME	Not Used	Not Used
The Lord of the Rings™ †	2	090-5020-20T 22-900 -YEL-YEL-	SAME	Not Used	Not Used
Ripley's Believe It or Not!® †	3	090-5032-00T 22-1080 -YEL-GRN-	SAME	Not Used	090-5067-00T 25-1400 -RED-RED-

† Coil Part N^os ending with a "T" signifies the Diode is on the top of the lug (on the coil-winding side); Coil Part N^os ending with a "B" signifies the Diode is on the bottom of the lugs.



APPENDIX F

Motor Specification (White Star Board System* Only) Table



Game Name	Function	Specifications	Part Number
Apollo 13	Rocket Up/Down Movement	Bowman Motor 24VAC 60Hz 3W 6 RPM CCW	515-6383-00 <i>incl. Connector</i>
	Moon Unit Rotational Orbit	Multi Products Motor 24VAC 50/60Hz 3W 6 RPM CCW	515-6487-00 <i>incl. Connector</i>
	Shaker	Johnson Motor (Vibrator) 10.5VDC 10 AMP 2950 RPM CW	041-5029-00 MOTOR ONLY
Golden Eye	Satellite Left/Right Movement	Bowman Motor 24VAC 60Hz 3W 6 RPM CW	515-6528-00 <i>incl. Connector</i>
Twister	Spinning Disc with Magnet	Multi Products Motor 24VAC (041-5026-00) 50/60Hz 3W 325 RPM CCW	515-6347-00 <i>incl. Connector</i>
	Backbox Fan (Tornado Wind)	Multi Products Motor 24VAC (041-5052-00) 50/60Hz 3W 3600 RPM CW	515-6531-00 <i>incl. Connector</i>
ID4: Independence Day	Alien Head Open/Close Movement	Servo Motor (94322)	041-5045-00 MOTOR ONLY
<i>SPACE JAM (NO MOTOR USED)</i>			
The Star Wars Trilogy - S.E.	X-Wing Left/Right Movement	Bowman Motor 24VAC (041-5058-00) 60Hz 3W 10 RPM CCW	515-6383-01 <i>incl. Connector</i>
The Lost World: Jurassic Park	Snagger & Center Link Lift Up/Down Movement	Multi Products Motor 20VDC (041-5059-03) 9 RPM Non-Directional	515-6715-03 <i>incl. Connector</i>
	Shaker	Johnson Motor (Vibrator) 10.5VDC 10 AMP 2950 RPM CW	041-5029-00 MOTOR ONLY
The X-Files	X-File Cabinet Lift Up/Down Movement	Multi Products Motor 20VDC 9 RPM CCW	041-5057-00 MOTOR ONLY
Starship Troopers	Warrior Bug Forward/Reverse Movement	Haydon Switch & Instrument, Inc. Stepper Motor 12VDC 4.6W (041-5062-00), Series 36000: 1.4"ø (Non-Captive Shaft not included) HSI #36864-12 (Unipolar) Travel per Step: .004 Step Angle: 15°	515-6794-00 <i>incl. Connector</i> Requires 7" Shaft: 530-5503-00
<i>VIPER NIGHT DRIVIN' (NO MOTOR USED)</i>			
Lost In Space	Spinning Disc with Magnet	Multi Products Motor 24VAC (041-5046-00) 50/60Hz 3W 325 RPM CCW	515-6347-00 <i>incl. Connector</i>
Godzilla	Shaker ‡	Multi #3811 0630 Motor (Vibrator) 12VDC 3100 RPM CW (w/DRL PTS) ‡	041-5029-01 MOTOR ONLY
<i>SOUTH PARK (NO MOTOR USED)</i>			
Harley-Davidson® 1st through 3rd Editions	Shaker ‡	Multi #3811 0630 Motor (Vibrator) 12VDC 3100 RPM CW (w/DRL PTS) ‡	041-5029-01 MOTOR ONLY
	Motorcycle Lift Up/Down Movement	Autotrol 24VAC (041-5072-02) 20 RPM CCW	515-7025-00 <i>incl. Connector</i>
Striker Xtreme (NFL)	Goalie (Linebacker) Left to Right Movement	Multi #3590 12VDC (041-5075-00) 60 RPM	515-7071-00 <i>incl. Connector</i>
Sharkey's Shootout	Mystery Ball Rotating Movement	Hankscraft Motor Model-E 24VAC (041-5076-00) 50/60Hz 3W 20 RPM CW	515-7095-00 <i>incl. Connector</i>
High Roller Casino	Roulette Wheel Rotating Movement	Multi Products Motor 20VDC (041-5078-00) 17 RPM CCW	515-7153-00 <i>incl. Connector</i>
	Up/Dn. Ramp in Slot Mach. Lift Up/Down Movement	Haydon Switch & Instrument, Inc. Stepper Motor 12VDC 4.6W (041-5062-00), Series 36000: 1.4"ø (Non-Captive Shaft not included) HSI #36864-12 (Unipolar) Travel per Step: .004 Step Angle: 15°	515-6794-00 <i>incl. Connector</i> Requires Shaft ¾": 530-5503-01
Austin Powers™	Time Machine Rotating Movement	Multi Products Motor 24VAC (041-5079-00) 50/60Hz 20RPM CCW	515-7141-00 <i>incl. Connector</i>
	Laser Beam Left to Right Directional	Autotrol Motor 24VAC (041-5081-00) 50/60Hz 4W 10RPM Bi-Directional	515-7171-00 <i>incl. Connector</i>
	Dr. Evil Target Lift Up/Down Movement	Hankscraft Motor Model-E 24VAC (041-5030-00) 50/60Hz 6RPM CCW	515-5900-00 <i>incl. Connector</i>
Monopoly®	Mini-Flipper (Waterworks) Rotating Movement	Multi Prod. Motor & Gear Box #7000 EX00159A 20VDC 50/60Hz 85RPM CC/CCW	041-5083-00 MOTOR ONLY
Playboy	Triangular Billboard Rotating Movement	Autotrol Motor (BD511 150-1387) 24VAC 50/60Hz 12RPM Bi-Directional	041-5086-02 MOTOR ONLY
	Centerfold Mechanism Open/Close Movement	Multi Products (3680) Motor 12v DC 10/12 RPM CC/CCW	041-5075-04 MOTOR ONLY
	Tease Drop Screen Lift Up/Down Movement	Haydon Switch & Instrument, Inc. Stepper Motor 12VDC 4.6W (041-5062-00), Series 36000: 1.4"ø (Non-Captive Shaft not included) HSI #36864-12 (Unipolar) Travel per Step: .004 Step Angle: 15°	515-6794-00 <i>incl. Connector</i> Requires 7" Shaft: 530-5503-00

‡ Please Note: "01" Shaker Motor is **Not Compatible** with old Shaker Motor 041-5029-00 (Shaker Motor Assy. 515-5893-00). THIS NEW MOTOR CAN ONLY BE USED IN NEW SHAKER MOTOR ASSY. 515-5893-01.

Table continued on the next page.





APPENDIX F

Motor Specification (White Star Board System* & S.A.M. System** Only) Table



Game Name	Function	Specifications	Part Number
ROLLERCOASTER TYCOON™ (NO MOTOR USED)			
THE SIMPSONS™ PINBALL PARTY (NO MOTOR USED)			
Terminator® 3: Rise of the Machines™	Backbox Ball Shooter Up/Down Movement	Multi Products Motor 24VAC (041-5079-01) 21 RPM CW	515-7317-00 <i>incl. Connector</i>
The Lord of the Rings™	Balrog (Motor & Gate) Open/Close Movement	Multi Prod. Motor 20VDC Series 600B (or equiv.) 50/60Hz 10 RPM Bi-Directional	041-5088-01 MOTOR ONLY
RIPLEY'S BELIEVE IT OR NOT!® (NO MOTOR USED)			
Elvis®	Elvis™ Front/Back Movement	Haydon Switch & Instrument, Inc. Stepper Motor 12VDC 10W (041-5089-00), (Non-Captive Shaft not included) HSI #46868-12-002	500-6809-00 <i>incl. Connector</i> Requires 7.25" Shaft: 530-5658-00
	▶▶▶ OPTIONAL ◀◀◀ Shaker	Multi #3811 0630 Motor (Vibrator) 12VDC (041-5029-01) 3100 RPM (w/DRL PTS)	515-5893-01 <i>incl. Connector</i>
The Sopranos™	Bada Bing! Girls x2 Rotating Posts Movement	Autotrol Synchronous Motor 24VAC 4W 50/60Hz 45.7/54.9 RPM Bi-Directional	041-5092-00 <i>w/1" Shaft + 12" Leads</i>
NASCAR® and [NDSE]	Back Panel Rotating (Car) Windmill (Skill Ball Enter)	Multi Products Motor & Gear Box 20VDC Model #8000 (EX-04-073) 10 RPM	041-5093-00 MOTOR ONLY
Grand Prix	Back Panel Rotating (Car) Windmill (Skill Ball Enter)	Multi Products Motor & Gear Box 20VDC Model #8000 (EX-04-073) 10 RPM	041-5093-00 MOTOR ONLY
World Poker Tour™ (WPT) (NO MOTOR USED)			
The Simpsons™ Kooky Carnival	Bart on Skateboard Left/Right Movement	Multi Products Motor with Crank 24VAC (041-5095-01) 50/60Hz 3W 14 RPM	500-6947-01 <i>incl. Connector</i>
	Left & Right Ramps Up/Down Movement	Multi Products Motor 24VAC (041-5048-01) 50/60Hz 3W 15 RPM CCW (Qty. 2 in game)	515-7558-00 <i>incl. Connector</i>
	Shaker <i>(details in SKC Manual, Page 24)</i>	Multi #3811 0630 Motor (Vibrator) 12VDC 3100 RPM (w/DRL PTS)	041-5029-01 MOTOR ONLY
©Disney's Pirates of the Caribbean	Spinning Disk	Multi #3811R 0630 Motor (Vibrator) 12VDC (041-5029-04) 3100 RPM (w/DRL PTS) -04 is RoHS compliant; can substitute with -01 domestic	511-5024-04 <i>incl. Connector</i>
	Pirate Ship Sinking/Raising Movement	Multi Products Motor & Gear Box 24VDC Model #7000-DCM 12 RPM	041-5101-00 MOTOR ONLY
Family Guy™	Stewie Figurine Left & Right Movement	Stepper Motor NPM PF35T-48D4STD 5V RVB (041-5102-00 Reference Only)	511-5043-00 <i>incl. Connector</i>
Spider-Man™	Doc Ock, Sandman & 3-Bank Up/Down Movement	Sync. Motor 24VAC 50/60Hz 3W 12 RPM CW (041-5103-00 Reference Only)	511-5063-00 <i>incl. Connector</i>
	▶▶▶ OPTIONAL ◀◀◀ Shaker Motor Kit 502-5027-00	Multi #3811R 0630 Motor (Vibrator) 12VDC (041-5029-04) 3100 RPM (w/DRL PTS) -04 is RoHS compliant; can substitute with -01 domestic	515-5893-01 <i>incl. Connector</i>



APPENDIX F

Motor Specification Table

The following table only list games that used motors. Part Numbers starting with "515-" will include the Wiring Harness & Connector.

Game Name	Function	Specifications	Part N ^o
ABC Monday Night Football	Goal Post Up/Down Movement	Motor 24v A.C. 60 RPM CW	515-5222-00
Phantom of the Opera	Organ Up/Down Movement	Bowman Motor 24v 60Hz 3W 11 RPM CCW	515-5256-00
Checkpoint	Mag Wheel (in Backbox)	Motor D.C. (KEN)	041-5005-00
	Shaker	Johnson Motor (Vibrator)	041-5002-00
Teenage Mutant Ninja Turtles	Spinning Pizza Ball Deflector	Gear Motor 24v A.C. 325 RPM CW	515-5397-00
Batman	Bar Target Up/Down Movement	Bowman Motor 24v 60Hz 3W 11 RPM CCW	515-5256-00
Star Trek 25th Anniversary	Swinging Target	Bowman Motor 24v 22½ RPM	515-5534-00
	Transporter F/X	Gear Motor 24v A.C. 3½ RPM	500-5421-00
	Cooling Fan (for Transporter F/X)	4½" Motor 12v	041-5014-00
Lethal Weapon 3	Spinning Light	Motor 2½ v A.C. 4000 RPM CCW	041-5017-00
Star Wars	Bar Target Up/Down Movement	Bowman Motor 24v 60hz 3W 11 RPM CCW	515-5256-00
	R2D2 Robot Left/Right Movement	Bowman Motor 24v A.C. 22½ RPM CW	515-5571-00
	Death Star Rotation	Bowman "G" Motor 24v A.C. 60Hz 6 RPM CW	515-5570-00
Rocky & Bullwinkle & Friends	Nell Log "Cutting Blade" Forward/Back Movement	Autotrol Model E Motor 24v 60hz 4W 3 RPM CCW	041-5023-00
Jurassic Park	T-Rex Left/Right Movement	Multi Motor 5v D.C.	041-5025-00
	T-Rex Up/Down Movement	Bowman Motor 24v 11 RPM CW	041-5026-00
	Shaker	Johnson Motor (Vibrator)	041-5002-00
Last Action Hero	Crane Left/Right Movement	Multi Products Motor 12v D.C. #3312 OSC	041-5027-00
	Shaker	Johnson Motor (Vibrator) 10.5v D.C. 10 AMP 2950 RPM CW	041-5029-00
Tales from the Crypt	Tombstone Up/Down Movement	Bowman Motor 24v A.C. 6 RPM CCW	515-5900-00
	Shaker	Johnson Motor (Vibrator) 10.5v D.C. 10 AMP 2950 RPM CW	041-5029-00
The Who's Tommy	Mirror Up/Down Movement	Bowman Motor 24v A.C. 6 RPM CCW	515-5900-00
	Flipper Blinders	Servo Motor (94102)	041-5032-00
	Spinning Airplane Propellers	Motor D.C.	041-5033-00
WWF Royal Rumble	Shaker	Johnson Motor (Vibrator) 10.5v D.C. 10 AMP 2950 RPM CW	041-5029-00
Maverick, The Movie	Turning Paddle Wheel	Motor 24v A.C. 10 RPM	041-5036-00
Mary Shelley's Frankenstein	Creature Head Left/Right Movement	Servo Motor (94102)	041-5032-00
Batman Forever	Cannon Left/Right Movement	Bowman Motor 24v A.C. 60Hz 3W 6 RPM CCW	515-6383-00

APPENDIX G

Part Number Prefix Classification Codes

I. Electrical Source, Energy & Signal Converters

- 010- Transformers
- 031- Speakers
- 090- Solenoids (Coils)
- 150- Filters, Outlets, Varistors, Thermistors
- 200- Fuses

II. Conductors, Connectors & Insulators

- 034- Line Cords
- 036- Cable Assemblies & Wiring Harnesses
- 041- Motors
- 045- Connectors (All Types)
- 055- Lugs (M/F), Pins (M/F), Discs, Ring Terminals, Terminal Strips, etc.
- 060- Polarizing Keys and Conn. Covers
- 077- Lamp Sockets

III. Circuits & Circuit Elements

- 100- ICs
- 110- Transistors
- 112- Diodes (All Types including LEDs & Modules)
- 121- Resistors
- 123- Resistors (Variable & Adjustable)
- 124- Regulators & Bridge Rectifiers
- 125- Capacitors (Radial Lytics & Ferrites)
- 126- Piezo Crystal
- 127- Heatsinks
- 130- Capacitors (Tectates & Ceramics)
- 140- Oscillators (Clocks/Crystals)
- 165- Light Bulbs
- 180- Switches
- 181- Switch Membranes (Pads) & Piezo Sensors
- 190- Relays
- 960- EPROM (*Raw Part*)
- 965- EPROM (*Programmed Part*)

IV. Bolts, Screws, Nuts, Washers & Nails

- 231- Bolts
- 232- Screws (Pan Head)
- 234- Screws (HWH)
- 237- Screws (Misc.)
- 240- Nuts (Misc.)
- 242- Washers (Flat, Round)
- 244- Washers (Split Lock)
- 245- Nyloners
- 246- Washers (Lockers, External Tooth)
- 281- Nails

V. Mechanical Components

- 249- Rivets
- 251- Pins (Dowel), Finishing Nails, Hairpins, Spring Pins and Clevis Pins
- 254- Stand-Offs, Spacers and Shims
- 260- Steel Ball (All Types Steel, Glowing, Delrin, etc.)
- 265- Springs (Extension)
- 266- Springs (Compression)
- 267- Springs (Torsion)
- 269- Springs (Washers - Belleville, Wave)
- 270- Retaining Rings
- 280- Grommets, Bushings and Nyloners
- 283- Bearings

VI. Handles, Locks, Catches, Latches, Keys

- 355- Handles, Locks, Catches, Latches and Keys

VII. Fabricated Parts

- 390- Hinges
- 501- Coin Doors
- 515- Sub-Assemblies
- 520- Printed Circuit Boards (PCBs)
- 522- Display Glass
- 525- Wood Parts
- 530- Screw Machined Parts
- 535- Fabricated Parts
- 545- Molded (Extruded) Plastic and Rubber Parts (Rings, Sleeves, etc.)
- 550- Molded (Inserts)

VIII. In-House Assemblies

- 500- End Product (Systems and Models)
- 502- Kits (Created In-House)
- 505- Cabinets (complete)
- 510- Riveted Sub-Assemblies (In-House)
- 511- Sub-Assemblies (In-House)
- 515- Sub-Assemblies*

*2 or more 515-'s but still a sub-assembly.

IX. Bulk Materials

- 600- Braided Wire & Ground Straps
- 601- Stranded Wire
- 602- Ribbon Cable
- 604- Telephone Line Cord
- 605- Sleeving (Shrink Tubing)
- 625- Velcro (non-adhesive)
- 626- Foam Rubber, Foam Pads, Rubber Bumpers (Blue Pads), Tape (All Types) Velcro (adhesive) and String / Rope








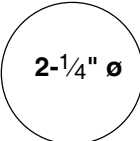
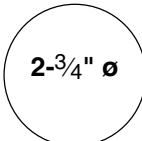
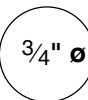
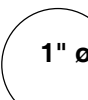
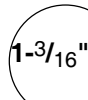
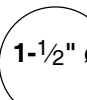
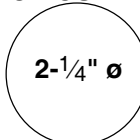
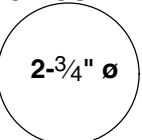

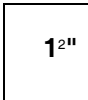
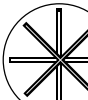
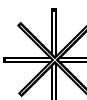
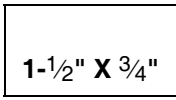
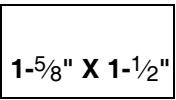
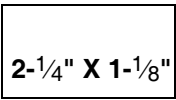
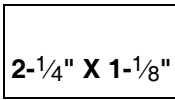
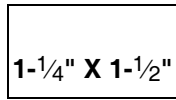
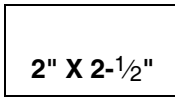



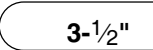




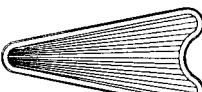
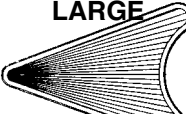


X. Miscellaneous

- 000- Tools (*see also 777-*) and Supplies
- 040- Clamps, Ties & Clips
- 042- Pulleys
- 091- Coin Mechs
- 205- Fuse Holders
- 631- Staples
- 660- Glass (Playfield, Backglass, etc.)
- 675- Cleaners
- 705- Packing & Shipping Items
- 755- Instruction, Coin Cards, Ins. Sheets
- 756- Information Sheets, Service Bulletins, Instruction Sheets in Kits and Templates
- 777- Tools (Wrenches and Drivers)
- 780- Manuals
- 802- Decal Kits (comprised of 820's)
- 820- Decals, Mylar and Labels (Sheets/Sets)
- 803- Plastic Kits (comprised of 830's)
- 830- Plastic Pieces (Butyrate Sheets/Sets)
- 880- Toys, Models, Figurines, etc.
- 900- Game Posters



APPENDIX H

Playfield Inserts (Plastic Light Covers)

Patterns: STARBURST  STIPPLE 	STARBURST CIRCULAR  550-5000-XX	STARBURST CIRCULAR  550-5001-XX	STARBURST CIRCULAR  550-5002-XX	STARBURST CIRCULAR  550-5003-XX	STARBURST CIRCULAR  550-5004-XX
STARBURST CIRCULAR  550-5005-XX	STARBURST CIRCULAR  550-5006-XX	PLAIN CIRCULAR  550-5007-XX	PLAIN CIRCULAR  550-5008-XX	PLAIN CIRCULAR  550-5009-XX	PLAIN CIRCULAR  550-5010-XX
PLAIN CIRCULAR  550-5011-XX	PLAIN CIRCULAR  550-5012-XX	STIPPLE CIRCULAR  550-5048-XX	STIPPLE 1" SQUARE  550-5019-XX	ROLLOVER BUTTON BASE  550-5026-XX	WHITE STAR (only in white)  545-5015-00
STIPPLE RECTANGULAR  550-5018-XX	STIPPLE RECTANGULAR  550-5051-XX	STARBURST RECTANGULAR  550-5044-XX	PLAIN RECTANGULAR  550-5049-XX	PLAIN RECTANGULAR  550-5050-XX	PLAIN RECTANGULAR  550-5063-XX
STARBURST MINI SHIELD  550-5024-XX	STARBURST LARGE SHIELD  550-5025-XX	MINI HOT DOG  550-5020-XX	BEVEL HOT DOG  550-5021-XX	PLAIN HOT DOG  550-5022-XX	BANANA  550-5023-XX
STARBURST ARROW-SMALL  550-5013-XX	STARBURST ARROW-LARGE  550-5070-XX	STARBURST ARROW-HEAD SMALL  550-5014-XX	STARBURST ARROW-HEAD LARGE  550-5015-XX	STARBURST BULLET  550-5016-XX	STARBURST TRIANGLE  550-5017-XX

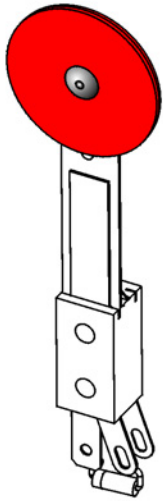
Note: The shapes and sizes shown above are not to scale. Some shapes may no longer be available in every color.

Instructions: Parts which may come in various colors (i.e. targets, some posts, playfield inserts, etc.) end in a 2-digit number which correspond to the color of that part. The "-XX" in part number which may come in various colors should be replaced with the desired 2-Digit number corresponding to the color desired below. *Not all colors may be available.*

PLASTIC PART COLOR CHART											
Nº	Color	Nº	Color	Nº	Color	Nº	Color	Nº	Color	Nº	Color
-00	Black or Solid Clear	-03	Amber	-06	Yellow	-09	Purple	-12	Fluor. Blue	-15	Luminescent
-01	Clear	-04	Green	-07	Orange	-10	Fluor. Orange	-13	Teal Green	-16	Gold
-02	Red	-05	Blue	-08	White	-11	Fluor. Green	-14	Gray	-17	Trans. Brown

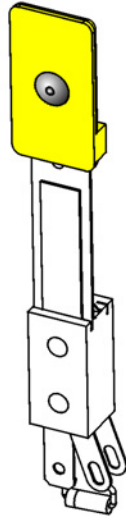
APPENDIX I

Stand-Up Targets

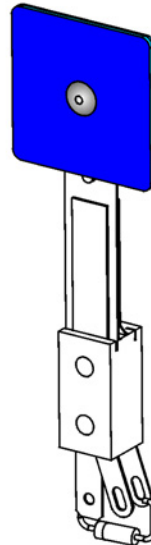


112-5003-00
Switch Diode, 1N4004
(all Stand-Up Targets)

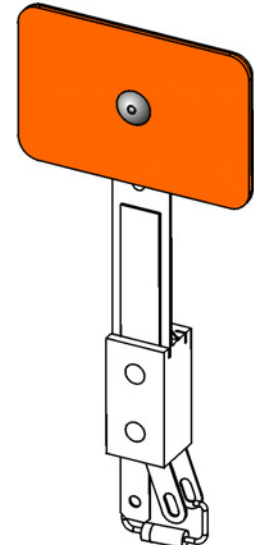
515-5966-XX
1" ROUND STAND-UP
SWITCH & TARGET
RIVETED ASSEMBLY*



STANDARD
515-5967-XX or **ANTI-LOFT**
515-7581-XX
1" X 1/2" NARROW STAND-UP
SWITCH & TARGET
RIVETED ASSEMBLY*



515-5162-XX
1" X 1" SQUARE STAND-UP
SWITCH & TARGET
RIVETED ASSEMBLY*



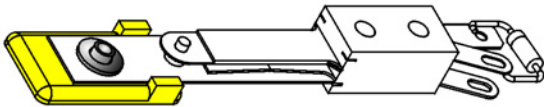
515-6027-XX
1" X 1-1/2" RECTANGLE STAND-UP
SWITCH & TARGET
RIVETED ASSEMBLY*

**Note: Does not include the Switch Back Plate, Mounting Bracket or screws.*

To include the Switch Back Plate, Foam Pad, and Switch Mounting Bracket assembled, use the follow assembly part numbers (replace the -XX with 2-digit number from chart):

500-5835-XX : 1" ROUND TARGET 500-5857-XX : 1" X 1/2" NARROW TARGET 500-5232-XX : 1" X 1" SQUARE TARGET 500-5321-XX : 1" X 1-1/2" RECT. TARGET

REAR VIEW 515-5967-06 SHOWN



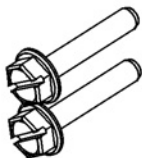
SHOWN BELOW : 500-5857-06
1" X 1/2" NARROW STAND-UP
TARGET ASSEMBLY COMPLETE

626-5029-00
Foam Pad, Square
.44" X .44" X .125" Thick (Self-Adhesive)**

** Note:
Use with all Switch
& Targets THIS page
except for 515-7581-XX

535-6896-00
Bracket, Switch
Mounting
(all targets THIS page)

237-5976-05
#6-32 X 3/4" SHWH Sc.
(all targets THIS page)



515-5967-XX
1" X 1/2" NARROW
STAND-UP (STANDARD)
SWITCH & TARGET
RIVETED ASSEMBLY*

535-6452-00
Switch Back Plate**

-XX REPLACE WITH 2-DIGIT FOR COLOR:

- 00 Black
- 01 Clear
- 02 Red
- 03 Amber
- 04 Green
- 05 Blue
- 06 Yellow
- 07 Orange
- 08 White
- 09 Purple
- 10 Fluor. Orange
- 11 Fluor. Green
- 12 Fluor. Blue
- 13 Teal Green
- 14 Gray
- 15 Luminescent
- 16 Gold

Note: Not all colors available.

SHOWN BELOW : 500-6985-04

1" X 1/2" NARROW ANTI-LOFT
STAND-UP TARGET
ASSEMBLY COMPLETE

626-5069-00
Foam Pad, Rectangle
.6" X .4" X .25" Thick (Self-Adhesive) ‡

535-9823-01
Switch Back
Plate ‡

‡ Note: Use only with
515-7581-XX Switch &
Target Assembly unless
otherwise noted.

535-6896-00
Bracket, Switch
Mounting
(all targets THIS page)

237-5976-05
#6-32 X 3/4" SHWH Sc.
(all targets THIS page)

515-7581-XX
1" X 1/2" NARROW
STAND-UP TALL
SWITCH & TARGET
RIVETED ASSEMBLY*

ORDERING NOTE: 515-7581-XX (500-6985-XX)

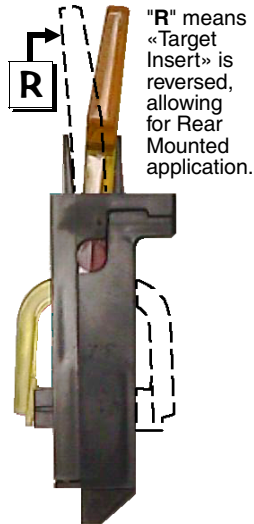
differences from 515-5967-XX (500-5857-XX) are:

1. Switch & Target Taller (Target sits higher over P/F)
2. Switch Back Plate differs (bend, shape & tab)
3. Foam Pad differs (thicker, taller, different type foam)

**Note: Does not include the Switch Back Plate, Mounting Bracket or screws.*

APPENDIX I

Modular Stand-Up Targets



"R" means «Target Insert» is reversed, allowing for Rear Mounted application.



Take Note:

- Items A-E come in various colors. These targets may not be available in every color. The "-XX" in should be replaced with the desired 2-Digit number for the color desired as described in the Color Chart below. As of print date, the following colors were used :
 -01 Clear (A, D); -02 Red (A, B, C, D, E); -03 Amber (D, E);
 -04 Green (A, B); -05 Blue (C); -06 Yellow (A, C),
 -09 Purple (B, D); -11 Fluorescent Green (A, B, D)
- For location(s) and type of Stand-Up Targets used, if any, see Section 4, Chapter 1, Parts Identification & Location.

-XX REPLACE WITH 2-DIGIT FOR COLOR:

- 00 Black
 - 01 Clear
 - 02 Red
 - 03 Amber
 - 04 Green
 - 05 Blue
 - 06 Yellow
 - 07 Orange
 - 08 White
 - 09 Purple
 - 10 Fluor. Orange
 - 11 Fluor. Green
 - 12 Fluor. Blue
 - 13 Teal Green
 - 14 Gray
 - 15 Luminescent
 - 16 Gold
- Note: Not all colors available.

Nr.	STAND-UP TARGET PARTS	SPI PART Nr.
A	Modular Stand-Up Target Narrow Assy.	500-6138-XX
	Stand-Up Target Narrow (Insert)	545-6138-XX
B	Modular Stand-Up Target Square Assy.	500-6139-XX
	Stand-Up Target Square (Insert)	545-6139-XX
C	Modular Stand-Up Target Rectangle Assy.	500-6228-XX
	Stand-Up Target Rectangle (Insert)	545-6228-XX
D	Modular Stand-Up Target Round Assy.	500-6075-XX
	Stand-Up Target Round (Insert)	545-6075-XX
E	Mod. Stand-Up Target 1" Spherical Assy.	500-6189-XX
	Stand-Up Target 1" Spherical (Insert)	545-6189-XX

To Replace the « Target Insert » or change Target Orientation :

Items A-E Note: For the Target Assembly use the "500-" SPI Part Number(s) shown in the Parts Table below. To receive the Target Assembly with the « Target Insert » « Reversed » simply add a "R" at the end of the Part Number. See Side View picture left to compare (dashed line shows target reversed). For just the «Target Insert» use the "545-" SPI Part Number.



To reverse it yourself or to just change the insert:

- With a small flat head screwdriver, push into the small tab at the bottom of the target front and give a slight twist motion to "pop" the two halves.

- Push the Target Insert bottom in at the same time while you slide the top (front) part up, then let go of the insert as the two halves come apart.



- Replace target or reinsert it into the other size while sliding the two halves back together.

Note: If you were reversing the orientation, don't forget to also turn the Switch Actuator PCB 180°. Test Switch.

APPENDIX J

Coin Cards (USA & International Pricing Defaults) ▶ For Yellow Stock add -Y to the Part Number

If more than one Pricing Scheme is available for countries listed, the **F.** listed beside the option, denotes the Factory Default Setting.
FOR VIEWS OF THE LATEST or OPTIONAL USA, INTERNATIONAL / EURO AND CUSTOM COIN CARDS, VISIT OUR WEBSITE.
 Not Shown USA 755-5400-10 Tournament Option \$2 = X1; 755-5400-11 Tournament Option \$1.50 = X1

USA 10 F. 755-5400-11 Front		USA 10 755-5400-11 Back		USA 2-7 or CANADA 755-5400-02 Front		FOR CUSTOM PRICING † 755-5400-01, -02 or -04 Back		USA 3 with ToPS™ 755-5400-03 or -09 Front		USA 5 with ToPS™ 755-5400-03 Back / -08 Front	
AUSTRALIA 1 F. 755-5406-00 Front		AUSTRALIA 2 755-5406-00 Back		CROATIA 755-5410-00 Front		FOR CUSTOM PRICING † 755-5410-00 Back		DENMARK 1 F. 755-5402-00 Front		DENMARK 2 755-5402-00 Back	
JAPAN 1 755-5408-01 Front		JAPAN 2 F. 755-5408-01 Back		MIDDLE EAST 755-5400-06 Front		ANY COUNTRY CAN USE 755-5400-06 Back		NEW ZEALAND 1 F. 755-5406-00 Back		NEW ZEALAND 2 755-5406-00 Front	
NORWAY 1 F. 755-5403-01 Front		NORWAY 2 755-5403-01 Back		RUSSIA F. 755-5411-00 Front		RUSSIA (ALTERNATE) 755-5411-00 Back		SOUTH AFRICA 755-5409-01 Front		FOR CUSTOM PRICING † 755-5409-01 Back	
SWEDEN 1 F. 755-5404-00 Front		SWEDEN 2 755-5404-00 Back		SWITZERLAND 1 F. 755-5405-00 Front		SWITZERLAND 2 755-5405-00 Back		TAIWAN 755-5412-00 Front		FOR CUSTOM PRICING † 755-5412-00 Back	
UK 1 755-5407-00 Front		UK 3 755-5407-00 Back		UK 5 F. 755-5407-01 Front		FOR CUSTOM PRICING † 755-5407-01 Back		Appendix J Notes: 1. Coin Card on Game is determined by original shipping country destination. 2. Optional Coin Card(s), are available via your distributor or via free download @ www.sterpinball.com/coinagecards.shtml . Older style Coin Cards (foreign or domestic) not available on our website or no longer available through your distributor, are obsolete. 3. Coin Cards which have a Blank Backside can be used for †Custom Pricing.			

Not Shown EURO 755-5401-20 Tournament Custom (can fill in your own pricing).

EURO 1 755-5401-01 1-Side Only		EURO 2 755-5401-02 1-Side Only		EURO 3 755-5401-03 1-Side Only		EURO 4 755-5401-04 1-Side Only		EURO 5 755-5401-05 1-Side Only		EURO 6 755-5401-06 1-Side Only	
EURO 7 755-5401-07 1-Side Only		EURO 8 755-5401-08 1-Side Only		EURO 9 755-5401-09 1-Side Only		EURO 10 755-5401-10 1-Side Only		EURO 11 755-5401-11 1-Side Only		EURO 12 755-5401-12 1-Side Only	

▶ EURO FACTORY DEFAULT SUMMARY TABLE ◀

EURO 1	EURO 2	EURO 3	EURO 4	EURO 5	EURO 6	EURO 7	EURO 8	EURO 9	EURO 10	EURO 11	EURO 12
BELGIUM ITALY 1 PORTUGAL	GERMANY 2	NETHERLANDS SPAIN			GREECE		FINLAND	AUSTRIA	FRANCE		

Section 3, Chapter 4, GO TO ADJUSTMENTS MENU, Adj. 18, Game Pricing, USA & International (non-Euro) and Euro 1-12 Summary & International (Euro) Standard Pricing Select Tables, summarizes Standard or Custom Pricing Schemes & the Dip Switch Setting required.





APPENDIX A



Pinball Game Firmware (White Star Board System* Only) Table

See website for the latest International Code or Updated USA version / checksums

ROM	Chip Size	Program Part N ^o	USA ver. & Check Sum	Bd. Loc.	Raw Part N ^o
Apollo 13 (Note 1)					
Game ROM (1M)	(1M)	965-0208-00	A5.01 \$09FF U210	960-5009-00	960-5009-00
Sound (512K)	(512K)	965-0212-00	1.00 \$5244 U7	960-7001-02	960-7001-02
Display (4M)	(4M)	965-0213-00	A5.00 \$B92B ROM 0	960-5015-01	960-5015-01
Voice 1 (4M)	(4M)	965-0209-00	1.00 \$7FC7 U17	n/a (masked)	n/a (masked)
Voice 2 (4M)	(4M)	965-0210-00	1.00 \$8E55 U21	n/a (masked)	n/a (masked)
Voice 3 (4M)	(4M)	965-0211-00	1.00 \$08EE U36	n/a (masked)	n/a (masked)
Golden Eye (Note 1)					
Game ROM (1M)	(1M)	965-0214-42	A4.04 \$3FFF U210	960-5009-00	960-5009-00
Sound (512K)	(512K)	965-0217-42	1.00 \$D615 U7	960-7001-02	960-7001-02
Display (4M)	(4M)	965-0218-42	A4.00 \$E6ED ROM 0	960-5015-01	960-5015-01
Voice 1 (4M)	(4M)	965-0215-42	1.00 \$3E32 U17	n/a (masked)	n/a (masked)
Voice 2 (4M)	(4M)	965-0216-42	1.00 \$71F0 U21	n/a (masked)	n/a (masked)
Twister (Note 2)					
Game ROM (1M)	(1M)	965-0219-41	A4.05 \$E9FF U210	960-5009-00	960-5009-00
Sound (512K)	(512K)	965-0221-41	1.00 \$1FFF U7	960-7001-02	960-7001-02
Display (4M)	(4M)	965-0222-41	A4.00 \$FD01 ROM 0	960-5015-01	960-5015-01
Voice 1 (4M)	(4M)	965-0220-41	1.00 \$3650 U17	960-5015-01	960-5015-01
Voice 2 (4M)	(4M)	965-0223-41	1.00 \$9300 U21	960-5015-01	960-5015-01
ID4: Independence Day (Note 2)					
Game ROM (1M)	(1M)	965-0224-45	A2.02 \$9CFF U210	960-5009-00	960-5009-00
Sound (512K)	(512K)	965-0227-45	1.00 \$222B U7	960-7001-02	960-7001-02
Display (4M)	(4M)	965-0228-45	A2.00 \$AB7 ROM 0	960-5015-01	960-5015-01
Voice 1 (4M)	(4M)	965-0225-45	1.00 \$3A71 U17	960-5015-01	960-5015-01
Voice 2 (4M)	(4M)	965-0226-45	1.00 \$206E U21	960-5015-01	960-5015-01
Space Jam (Note 2)					
Game ROM (1M)	(1M)	965-0229-43	A3.00 \$E6FF U210	960-5009-00	960-5009-00
Sound (512K)	(512K)	965-0233-43	1.00 \$F1E7 U7	960-7001-02	960-7001-02
Display (4M)	(4M)	965-0234-43	A3.00 \$0057 ROM 0	960-5015-01	960-5015-01
Voice 1 (4M)	(4M)	965-0230-43	1.00 \$D8A8 U17	960-5015-01	960-5015-01
Voice 2 (4M)	(4M)	965-0231-43	1.00 \$DDF1 U21	960-5015-01	960-5015-01
Voice 3 (4M)	(4M)	965-0232-43	1.00 \$F32A U36	960-5015-01	960-5015-01
The Star Wars Trilogy - Special Edition (S.E.) (Note 2)					
Game ROM (1M)	(1M)	965-0235-56	A4.03 \$5EFF U210	960-5009-00	960-5009-00
Sound (512K)	(512K)	965-0238-56	1.00 \$4A7D U7	960-7001-02	960-7001-02
Display (4M)	(4M)	965-0239-56	A4.00 \$8817 ROM 0	960-5015-01	960-5015-01
Voice 1 (4M)	(4M)	965-0236-56	1.00 \$E66B U17	960-5015-01	960-5015-01
Voice 2 (4M)	(4M)	965-0237-56	1.00 \$8F54 U21	960-5015-01	960-5015-01
The Lost World: Jurassic Park (Note 2)					
Game ROM (1M)	(1M)	965-0240-53	A2.02 \$C8FF U210	960-5009-00	960-5009-00
Sound (512K)	(512K)	965-0243-53	1.00 \$A35B U7	960-7001-02	960-7001-02
Display (4M)	(4M)	965-0244-53	A2.01 \$7F46 ROM 0	960-5015-01	960-5015-01
Voice 1 (4M)	(4M)	965-0241-53	1.00 \$1D27 U17	960-5015-01	960-5015-01
Voice 2 (4M)	(4M)	965-0242-53	1.00 \$8DA4 U21	960-5015-01	960-5015-01
The X-Files (Note 2)					
Game ROM (1M)	(1M)	965-0245-46	A3.03 \$A2FF U210	960-5009-00	960-5009-00
Sound (512K)	(512K)	965-0248-46	1.00 \$65A8 U7	960-7001-02	960-7001-02
Display (4M)	(4M)	965-0249-46	A3.00 \$66D0 ROM 0	960-5015-01	960-5015-01
Voice 1 (4M)	(4M)	965-0246-46	1.00 \$349D U17	960-5015-01	960-5015-01
Voice 2 (4M)	(4M)	965-0247-46	1.00 \$629C U36	960-5015-01	960-5015-01
Starship Troopers (Note 3)					
Game ROM (1M)	(1M)	965-0250-59	A2.00 \$85FF U210	960-5009-00	960-5009-00
Sound (512K)	(512K)	965-0253-59	1.00 \$64B2 U7	960-7001-02	960-7001-02
Display (4M)	(4M)	965-0254-59	A2.00 \$E77B ROM 0	960-5015-01	960-5015-01
Voice 1 (4M)	(4M)	965-0251-59	1.00 \$152A U17	960-5015-01	960-5015-01
Voice 2 (4M)	(4M)	965-0252-59	1.00 \$0291 U21	960-5015-01	960-5015-01
Voice 3 (4M)	(4M)	965-0255-59	1.00 \$95A7 U36	960-5015-01	960-5015-01
Viper Night Drivin' (Note 4)					
Game ROM (1M)	(1M)	965-0266-35	A2.01 \$C5FF U210	960-5009-00	960-5009-00
Sound (512K)	(512K)	965-0271-35	1.00 \$4DF8 U7	960-7001-02	960-7001-02
Display (4M)	(4M)	965-0272-35	A2.01 \$C17D ROM 0	960-5015-01	960-5015-01
Voice 1 (4M)	(4M)	965-0267-35	1.00 \$9018 U17	960-5015-01	960-5015-01
Voice 2 (4M)	(4M)	965-0268-35	1.00 \$2157 U21	960-5015-01	960-5015-01
Voice 3 (4M)	(4M)	965-0269-35	1.00 \$B5A6 U36	960-5015-01	960-5015-01
Voice 4 (4M)	(4M)	965-0270-35	1.00 \$D01E U37	960-5015-01	960-5015-01
Lost In Space (Note 4)					
Game ROM (1M)	(1M)	965-0282-60	A1.01 \$B2FF U210	960-5009-00	960-5009-00
Sound (512K)	(512K)	965-0287-60	1.00 \$A6AF U7	960-7001-02	960-7001-02
Display (4M)	(4M)	965-0288-60	A1.02 \$32AB ROM 0	960-5015-01	960-5015-01
Voice 1 (4M)	(4M)	965-0283-60	1.00 \$4391 U17	960-5015-01	960-5015-01
Voice 2 (4M)	(4M)	965-0284-60	1.00 \$8215 U21	960-5015-01	960-5015-01
Voice 3 (4M)	(4M)	965-0285-60	1.00 \$5B32 U36	960-5015-01	960-5015-01
Voice 4 (4M)	(4M)	965-0286-60	1.00 \$8971 U37	960-5015-01	960-5015-01
Godzilla (Note 4)					
Game ROM (1M)	(1M)	965-0289-40	A2.05 \$B1FF U210	960-5009-00	960-5009-00
Sound (512K)	(512K)	965-0294-40	1.00 \$0CC9 U7	960-7001-02	960-7001-02
Display (4M)	(4M)	965-0293-40	A2.01 \$C929 ROM 0	960-5015-01	960-5015-01
Voice 1 (4M)	(4M)	965-0290-40	1.00 \$0D75 U17	960-5015-01	960-5015-01
Voice 2 (4M)	(4M)	965-0291-40	1.00 \$CCCF U21	960-5015-01	960-5015-01
Voice 3 (4M)	(4M)	965-0292-40	1.00 \$227F U36	960-5015-01	960-5015-01
Voice 4 (4M)	(4M)	965-0293-40	1.00 \$DB69 U37	960-5015-01	960-5015-01
South Park (Notes 4, 5)					
Game ROM (1M)	(1M)	965-0301-71	A1.03 \$58FF U210	960-5009-00	960-5009-00
Sound (512K)	(512K)	965-0306-71	1.00 \$1286 U7	960-7001-02	960-7001-02
Display (4M)	(4M)	965-0307-71	A1.01 \$166F ROM 0	960-5015-01	960-5015-01
Voice 1 (8M)	(8M)	965-0302-71	1.00 \$7BF8 U17	960-5016-00	960-5016-00
Voice 2 (8M)	(8M)	965-0303-71	1.00 \$9CCC U21	960-5016-00	960-5016-00
Voice 3 (8M)	(8M)	965-0304-71	1.00 \$ADD9 U36	960-5016-00	960-5016-00
Voice 4 (8M)	(8M)	965-0305-71	1.00 \$6659 U37	960-5016-00	960-5016-00

ROM	Chip Size	Program Part N ^o	USA ver. & Check Sum	Bd. Loc.	Raw Part N ^o
Harley-Davidson® (Notes 4, 5, 6) Original (1999-2001)					
Game ROM (1M)	(1M)	965-0319-67	A1.03 \$3E9F U210	960-5009-00	960-5009-00
Sound (512K)	(512K)	965-0320-67	1.00 \$F4FF U7	960-7001-02	960-7001-02
Display (4M)	(4M)	965-0321-67	A1.04 \$FC7C ROM 0	960-5015-01	960-5015-01
Voice 1 (8M)	(8M)	965-0322-67	1.00 \$CD26 U17	960-5016-00	960-5016-00
Voice 2 (8M)	(8M)	965-0323-67	1.00 \$9396 U21	960-5016-00	960-5016-00
Voice 3 (8M)	(8M)	965-0324-67	1.00 \$FB72 U36	960-5016-00	960-5016-00
Voice 4 (4M)	(4M)	965-0325-67	1.00 \$6100 U37	960-5016-00	960-5016-00
► Harley-Davidson® (Notes 4, 5, 6, 8) 2nd Edition (2002-2003)					
Game ROM (1M)	(1M)	965-0319-67A	A1.08 \$23FF U210	960-5009-00	960-5009-00
Display (4M)	(4M)	965-0321-67A	A1.05 \$B594 ROM 0	960-5015-01	960-5015-01
► Harley-Davidson® (Notes 4, 5, 6, 8) 3rd Edition (2004)					
Game ROM (1M)	(1M)	965-0319-87	A4.00 \$1CFF U210	960-5009-00	960-5009-00
Display (4M)	(4M)	965-0321-87	A4.00 \$F4FF U5	960-5015-01	960-5015-01
Striker Xtreme (Notes 4, 5)					
Game ROM (1M)	(1M)	965-0326-68	A1.03 \$E4FF U210	960-5009-00	960-5009-00
Sound (512K)	(512K)	965-0327-68	1.00 \$3BCA U7	960-7001-02	960-7001-02
Display (4M)	(4M)	965-0328-68	A1.03 \$1957 ROM 0	960-5015-01	960-5015-01
Voice 1 (8M)	(8M)	965-0329-68	1.00 \$482A U17	960-5016-00	960-5016-00
Voice 2 (8M)	(8M)	965-0330-68	1.00 \$7312 U21	960-5016-00	960-5016-00
Voice 3 (8M)	(8M)	965-0331-68	1.00 \$DE2F U36	960-5016-00	960-5016-00
Voice 4 (8M)	(8M)	965-0332-68	1.00 \$C508 U37	960-5016-00	960-5016-00
NFL (Notes 4, 5) Not on CD-R or Website: Code through Distributor Only.					
Game ROM (1M)	(1M)	965-0339-73	A1.00 \$D2FF U210	960-5009-00	960-5009-00
Sound (512K)	(512K)	965-0340-73	1.00 U7	960-7001-02	960-7001-02
Display (4M)	(4M)	965-0341-73	A1.01 \$845A ROM 0	960-5015-01	960-5015-01
Voice 1 (8M)	(8M)	965-0342-73	1.00 U17	960-5016-00	960-5016-00
Voice 2 (8M)	(8M)	965-0343-73	1.00 U21	960-5016-00	960-5016-00
Voice 3 (8M)	(8M)	965-0344-73	1.00 U36	960-5016-00	960-5016-00
Voice 4 (8M)	(8M)	965-0345-73	1.00 U37	960-5016-00	960-5016-00
Sharkey's Shootout (Notes 4, 5)					
Game ROM (1M)	(1M)	965-0333-72	A2.11 \$49FF U210	960-5009-00	960-5009-00
Sound (512K)	(512K)	965-0333-72	1.01 \$9796 U7	960-7001-02	960-7001-02
Display (4M)	(4M)	965-0335-72	A2.01 \$6C33 ROM 0	960-5015-01	960-5015-01
Voice 1 (8M)	(8M)	965-0336-72	1.00 \$58EA U17	960-5016-00	960-5016-00
Voice 2 (8M)	(8M)	965-0337-72	1.00 \$272B U21	960-5016-00	960-5016-00
Voice 3 (8M)	(8M)	965-0338-72	1.00 \$41AE U36	960-5016-00	960-5016-00
High Roller Casino (Notes 4, 5)					
Game ROM (1M)	(1M)	965-0346-65	A3.00 \$90FF U210	960-5009-00	960-5009-00
Sound (512K)	(512K)	965-0347-65	1.00 \$581C U7	960-7001-02	960-7001-02
Display (4M)	(4M)	965-0348-65	A3.00 \$74B3 ROM 0	960-5015-01	960-5015-01
Voice 1 (8M)	(8M)	965-0349-65	1.00 \$E12D U17	960-5016-00	960-5016-00
Voice 2 (8M)	(8M)	965-0350-65	1.00 \$38F4 U21	960-5016-00	960-5016-00
Voice 3 (8M)	(8M)	965-0351-65	1.00 \$1B54 U36	960-5016-00	960-5016-00
Voice 4 (8M)	(8M)	965-0352-65	1.00 \$D720 U37	960-5016-00	960-5016-00
Austin Powers™ (Notes 4, 5)					
Game ROM (1M)	(1M)	965-0353-74	A3.02 \$5DFF U210	960-5009-00	960-5009-00
Sound (512K)	(512K)	965-0354-74	1.00 \$D47B U7	960-7001-02	960-7001-02
Display (4M)	(4M)	965-0355-74	A3.00 \$6A3A ROM 0	960-5015-01	960-5015-01
Voice 1 (8M)	(8M)	965-0356-74	1.00 \$D2B9 U17	960-5016-00	960-5016-00
Voice 2 (8M)	(8M)	965-0357-74	1.00 \$9E75 U21	960-5016-00	960-5016-00



APPENDIX A

Pinball Game Firmware (White Star Board System* & S.A.M. System** Only) Table

See website for the latest International Code or Updated USA version / checksums

ROM	Chip Size	Program Part N ^o	USA Ver. & Check Sum	Bd. Loc.	Raw Part N ^o
Ripley's Believe It or Not!® (Notes 7, 8)					
Sound	(512K)	965-0408-81	1.00 \$D93D	U7	960-7001-02
Game ROM	(1M)	965-0409-81	A3.20 \$43FF	U210	960-5009-00
Voice 1	(8M)	965-0410-81	1.00	\$067B U17	960-5016-00
Voice 2	(8M)	965-0411-81	1.00	\$C8B8 U21	960-5016-00
Voice 3	(8M)	965-0412-81	1.00	\$64C2 U36	960-5016-00
Voice 4	(8M)	965-0413-81	1.00	\$5341 U37	960-5016-00
Display	(4M)	965-0414-81	A3.00 \$DE4B	U5 DC PCB	960-5015-01

Elvis® (Notes 7, 8)					
Sound	(512K)	965-0415-84	1.00 \$8CD2	U7	960-7001-02
Game ROM	(1M)	965-0416-84	A5.00 \$50FF	U210	960-5009-00
Voice 1	(8M)	965-0417-84	1.00	\$538D U17	960-5016-00
Voice 2	(8M)	965-0418-84	1.00	\$8BCD U21	960-5016-00
Voice 3	(8M)	965-0419-84	1.00	\$60F8 U36	960-5016-00
Voice 4	(8M)	965-0420-84	1.00	\$14D8 U37	960-5016-00
Display	(4M)	965-0421-84	A5.00 \$A1F6	U5 DC PCB	960-5015-01

The SopranosSM (Notes 7, 8)					
Sound	(512K)	965-0422-85	4.00 \$9B5A	U7	960-7001-02
Game ROM	(1M)	965-0423-85	A5.00 \$5BFF	U210	960-5009-00
Voice 1	(8M)	965-0424-85	3.00	\$F01E U17	960-5016-00
Voice 2	(8M)	965-0425-85	1.04	\$C14C U21	960-5016-00
Voice 3	(8M)	965-0426-85	1.04	\$47A3 U36	960-5016-00
Voice 4	(8M)	965-0427-85	1.04	\$ADCD U37	960-5016-00
Display	(4M)	965-0428-85	A5.00 \$B4BB	U5 DC PCB	960-5015-01

NASCAR® (Notes 7, 8)					
Sound	(512K)	965-0429-86	2.00 \$32B3	U7	960-7001-02
Game ROM	(1M)	965-0430-86	A4.50 \$39FF	U210	960-5009-00
Voice 1	(8M)	965-0431-86	2.00	\$CFFB U17	960-5016-00
Voice 2	(8M)	965-0432-86	2.00	\$22C0 U21	960-5016-00
Voice 3	(8M)	965-0433-86	2.00	\$5FC8 U36	960-5016-00
Voice 4	(8M)	965-0434-86	2.00	\$2902 U37	960-5016-00
Display	(4M)	965-0435-86	A4.00 \$92BD	U5 DC PCB	960-5015-01

Grand Prix (Notes 7, 8)					
Sound	(512K)	965-0429-91	V1.00 \$6F89	U7	960-7001-02
Game ROM	(1M)	965-0430-91	A4.50 \$5EFF	U210	960-5009-00
Voice 1	(8M)	965-0431-91	1.00	\$C0E5 U17	960-5016-00
Voice 2	(8M)	965-0432-91	1.00	\$F40E U21	960-5016-00
Voice 3	(8M)	965-0433-91	1.00	\$057D U36	960-5016-00
Voice 4	(8M)	965-0434-91	1.00	\$2646 U37	960-5016-00
Display	(4M)	965-0435-91	A4.00 \$DA8E	U5 DC PCB	960-5015-01

[NDSE] (Notes 7, 8) <i>Call for more info if code update required.</i>					
Sound	(512K)	965-0436-97		U7	960-7001-02
Game ROM	(1M)	965-0437-97		U210	960-5009-00
Voice 1	(8M)	965-0438-97		U17	960-5016-00
Voice 2	(8M)	965-0439-97		U21	960-5016-00
Voice 3	(8M)	965-0440-97		U36	960-5016-00
Voice 4	(8M)	965-0441-97		U37	960-5016-00
Display	(4M)	965-0442-97		U5 DC PCB	960-5015-01

**** GAMES BELOW THIS LINE / NEXT COLUMN ARE S.A.M. SYSTEM GAMES**

TO ORDER MEMORY STICK WITH GAME FILES FROM YOUR DISTRIBUTOR, USE SPI PART NUMBER 970-0128-00 & INCLUDE THE GAME NAME / LANGUAGE FILE(S) DESIRED.

World Poker Tour™ Pinball (WPT) (Notes 7, 9)					
Boot B-02	(8M)	965-BOOT-SAM	1.04 \$7E62	U9	960-5016-00 unprogrammed
Memory Stick 128MB (970-0128-00)		Version		System	Bin Files:
English + Spanish		1.12AL		1.17+	WPT0112AL.bin
English Only		1.12A		1.17+	WPT0112A.bin
English + French		1.12AF		1.17+	WPT0112AF.bin
French Only		1.12F		1.17+	WPT0112F.bin
German + French		1.12GF		1.17+	WPT0112GF.bin
German Only		1.12G		1.17+	WPT0112G.bin
English + Italian		1.12AI		1.17+	WPT0112AI.bin
Italian Only		1.12I		1.17+	WPT0112I.bin

NOTE: THE TYPICAL SIZE PER UNZIPPED BIN FILE IS 25MB – 30MB+/-

The Simpsons™ Kooky Carnival Redemption (Note 9)					
Boot B-02	(8M)	965-BOOT-SAM	1.04 \$7E62	U9	960-5016-00 unprogrammed
Memory Stick 128MB (970-0128-00)		Version		Bin Files:	
English Only		1.05		SKC0105.bin	
English New Jersey Only		0.09NJ		SKC0090NJ.bin	

NOTE: THE TYPICAL SIZE PER UNZIPPED BIN FILE IS 5.5MB +/-

©Disney's Pirates of the Caribbean Pinball (POTC) (Notes 7, 9)					
Boot B-02	(8M)	965-BOOT-SAM	1.06 \$2014	U9	960-5016-00 unprogrammed
Memory Stick 128MB (970-0128-00)		Version		System	Bin Files:
English + Spanish		1.15AS		1.17+	POTC115AS.bin
English + French		1.15AF		1.17+	POTC115AF.bin
German + French		1.15GF		1.17+	POTC115GF.bin
English + Italian		1.15AI		1.17+	POTC115AI.bin

NOTE: THE TYPICAL SIZE PER UNZIPPED BIN FILE IS 25MB – 30MB+/-

Family Guy™ Pinball (FG) (Notes 7, 9)					
Boot B-02	(8M)	965-BOOT-SAM	2.09 \$10A3	U9	960-5016-00 unprogrammed
Memory Stick 128MB (970-0128-00)		Version		System	Bin Files:
English + Spanish		10.00AL		1.23+	FG1000AL.bin
English + French		10.00AF		1.23+	FG1000AF.bin
English + German		10.00AG		1.23+	FG1000GF.bin
English + Italian		10.00AI		1.23+	FG1000AI.bin

NOTE: THE TYPICAL SIZE PER UNZIPPED BIN FILE IS 25MB – 30MB+/-

Spider-Man™ Pinball (S-M) (Notes 7, 9)					
Boot B-02	(8M)	965-BOOT-SAM	2.10 \$F625	U9	960-5016-00 unprogrammed
Memory Stick 128MB (970-0128-00)		Version		System	Bin Files:
English + Spanish		1.3ES		1.27+	spd_1_30_es.bin
English + French		1.3EF		1.27+	spd_1_30_ef.bin
German + French		1.3GF		1.27+	spd_1_30_gf.bin
English + Italian		1.3EI		1.27+	spd_1_30_ei.bin

NOTE: THE TYPICAL SIZE PER UNZIPPED BIN FILE IS 25MB – 30MB+/-

footnotes:

- 1 ROMs on CPU/Sound Bd.: 520-5136-00 (Stereo) & Display Cont. Bd.: 520-5055-01
- 2 ROMs on CPU/Sound Bd.: 520-5136-10 (Mono) & Display Cont. Bd.: 520-5055-01
- 3 ROMs on CPU/Sound Board: 520-5136-15* (Mono) (*FCC 11-97) & Display Controller Board: 520-5055-02* (*FCC 11-97)



APPENDIX A

Pinball Game Firmware Table

EPROM	Chip Size	Program Part N ^o	USA Ver.	Bd. Loc.	Raw Part N ^o
Laser War					
CPU	(256K)	965-0004-00	LWAR.C5	C5	960-5007-00
Sound (old)	(256K)	965-0005-00		J5	960-5007-00
Sound (old)	(256K)	965-0006-00		J6	960-5007-00
Sound (old)	(256K)	965-0007-00		J7	960-5007-00
			- OR -		
Sound	(256K)	965-0008-00		7F	960-5007-00
Sound 1	(512K)	965-0009-00		6F	960-7001-02
Sound 2	(512K)	965-0010-00		4F	960-7001-02
Secret Service					
CPU	(256K)	965-0011-00	A4-6	B5	960-5007-00
CPU	(256K)	965-0012-00	A4-6	C5	960-5007-00
Voice 1	(512K)	965-0014-00		6F	960-7001-02
Voice 2	(512K)	965-0015-00		4F	960-7001-02
Sound	(256K)	965-0013-00		7F	960-5007-00
Torpedo Alley					
CPU	(256K)	965-0016-00	A2-1	B5	960-5007-00
CPU	(256K)	965-0017-00	A2-1	C5	960-5007-00
Voice 1	(512K)	965-0019-00		6F	960-7001-02
Voice 2	(512K)	965-0020-00		4F	960-7001-02
Sound	(256K)	965-0018-00		7F	960-5007-00
Time Machine					
CPU	(128K)	965-0021-00	A2-4	B5	960-5006-00
CPU	(256K)	965-0022-00	A2-4	C5	960-5007-00
Voice 1	(512K)	965-0024-00		6F	960-7001-02
Voice 2	(512K)	965-0025-00		4F	960-7001-02
Sound	(256K)	965-0023-00		7F	960-5007-00
Playboy 35th Anniversary					
CPU	(256K)	965-0046-00	A2-4	B5	960-5007-00
CPU	(256K)	965-0047-00	A2-4	C5	960-5007-00
Voice 1	(512K)	965-0049-00		6F	960-7001-02
Voice 2	(512K)	965-0050-00		4F	960-7001-02
Sound	(256K)	965-0048-00		7F	960-5007-00
ABC Monday Night Football					
CPU	(128K)	965-0031-00	A2-7	B5	960-5006-00
CPU	(256K)	965-0032-00	A2-7	C5	960-5007-00
Voice 1	(512K)	965-0034-00		6F	960-7001-02
Voice 2	(512K)	965-0035-00		4F	960-7001-02
Sound	(256K)	965-0033-00		7F	960-5007-00
Robocop					
CPU	(256K)	965-0036-00	A3-4	B5	960-5007-00
CPU	(256K)	965-0037-00	A3-4	C5	960-5007-00
Voice 1	(512K)	965-0039-00		6F	960-7001-02
Voice 2	(512K)	965-0040-00		4F	960-7001-02
Sound	(256K)	965-0038-00		7F	960-5007-00
Phantom of the Opera					
CPU	(128K)	965-0026-00	A3-2	B5	960-5006-00
CPU	(256K)	965-0027-00	A3-2	C5	960-5007-00
Voice 1	(512K)	965-0029-00		6F	960-7001-02
Voice 2	(512K)	965-0030-00		4F	960-7001-02
Sound	(256K)	965-0028-00		7F	960-5007-00
Back to the Future					
CPU	(256K)	965-0041-00	A2-0	B5	960-5007-00
CPU	(256K)	965-0042-00	A2-0	C5	960-5007-00
Voice 1	(512K)	965-0044-00		6F	960-7001-02
Voice 2	(512K)	965-0045-00		4F	960-7001-02
Sound	(256K)	965-0043-00		7F	960-5007-00
The Simpsons					
CPU	(128K)	965-0051-00	A2-7	B5	960-5006-00
CPU	(256K)	965-0052-00	A2-7	C5	960-5007-00
Voice 1	(512K)	965-0054-00		6F	960-7001-02
Voice 2	(512K)	965-0055-00		4F	960-7001-02
Sound	(256K)	965-0053-00		7F	960-5007-00
Checkpoint					
CPU	(128K)	965-0056-00	A1-7	B5	960-5006-00
CPU	(256K)	965-0134-00	A1-7	C5	960-5007-00
Voice 1	(1M)	965-0057-00		F7	960-5009-00
Voice 2	(1M)	965-0058-00		F5	960-5009-00
Sound	(256K)	965-0059-00		F4	960-5007-00
Display	(512K)	965-0060-00	CP80	U8	960-7001-02
Teenage Mutant Ninja Turtles					
CPU	(128K)	965-0061-00	A1.04	B5	960-5006-00
CPU	(256K)	965-0062-00	A1.04	C5	960-5007-00
Voice 1	(1M)	965-0063-00		F5/6	960-5009-00
Voice 2	(1M)	965-0064-00		F4/5	960-5009-00
Sound	(256K)	965-0065-00		F7	960-5007-00
Display	(512K)	965-0066-00	A1.04	U8	960-7001-02
Batman					
CPU	(128K)	965-0067-00	A1.06	B5	960-5006-00
CPU	(256K)	965-0135-00	A1.06	C5	960-5007-00
Voice 1	(2M)	965-0068-00		U17	960-5010-00
Voice 2	(2M)	965-0069-00		U21	960-5010-00
Sound	(256K)	965-0070-00		U7	960-5009-00
Display	(1M)	965-0071-00	A1.06	U8	960-5009-00
Star Trek 25th Anniversary					
CPU	(512K)	965-0072-00	A2.01	C5	960-7001-02
Voice 1	(2M)	965-0073-00		U17	960-5010-00
Voice 2	(2M)	965-0074-00		U21	960-5010-00
Sound	(256K)	965-0075-00		U7	960-5007-00
Display	(1M)	965-0076-00	A1.09	U8	960-5009-00
Hook					
CPU	(512K)	965-0077-00	A4.08	C5	960-7001-02
Voice 1	(2M)	965-0078-00		U17	960-5010-00
Voice 2	(2M)	965-0079-00		U21	960-5010-00
Sound	(256K)	965-0080-00		U7	960-5007-00
Display	(1M)	965-0081-00	A4.01	U8	960-5009-00

EPROM	Chip Size	Program Part N ^o	USA Ver.	Bd. Loc.	Raw Part N ^o
Lethal Weapon 3					
CPU	(512K)	965-0082-00	A2.08	C5	960-7001-02
Voice 1	(2M)	965-0083-00		U17	960-5010-00
Voice 2	(2M)	965-0084-00		U21	960-5010-00
Sound	(256K)	965-0085-00		U7	960-5007-00
Display	(2M)	965-0086-00	A2.06	ROM 0	960-5010-00
Display	(2M)	965-0087-00	A2.06	ROM 1	960-5010-00
		(Used on Display PCB 520-5055-00)			
			-OR-		
Display	(4M)	965-0087-04	A2.06	ROM 0	960-5015-00
		(Used on Display PCB 520-5055-01)			
Star Wars					
CPU	(512K)	965-0119-00	A1.03	C5	960-7001-02
Voice 0	(4M)	965-0132-00		U17	960-5015-00
Voice 1	(2M)	965-0133-00		U21	960-5010-00
Voice 2	(256K)	965-0131-00		U7	960-5007-00
Display	(2M)	965-0120-00	A1.04	ROM 0	960-5010-00
Display	(2M)	965-0121-00	A1.04	ROM 1	960-5010-00
		(Used on Display PCB 520-5055-00)			
			-OR-		
Display	(4M)	965-0122-00	A1.05	ROM 0	960-5015-00
		(Used on Display PCB 520-5055-01)			
Rocky & Bullwinkle & Friends					
CPU	(512K)	965-0138-00	A1.30	C5	960-7001-02
Voice 0	(4M)	965-0139-00		U17	960-5015-00
Voice 1	(2M)	965-0140-00		U21	960-5010-00
Sound	(256K)	965-0141-00		U7	960-5007-00
Display	(4M)	965-0142-00	A1.30	ROM 0	960-5015-00
Jurassic Park					
CPU	(512K)	965-0143-00	A5.13	C5	960-7001-02
Voice 0	(4M)	965-0144-00		U17	960-5015-00
Voice 1	(2M)	965-0145-00		U21	960-5010-00
Sound	(256K)	965-0146-00		U7	960-5007-00
Display	(4M)	965-0147-00	A5.10	ROM 0	960-5015-00
Last Action Hero					
CPU	(512K)	965-0148-00	A1.12	C5	960-7001-02
Voice 0	(4M)	965-0149-00		U17	960-5015-00
Voice 1	(2M)	965-0150-00		U21	960-5010-00
Sound	(256K)	965-0151-00		U7	960-5007-00
Display	(4M)	965-0152-00	A1.06	ROM 0	960-5015-00
Tales from the Crypt					
CPU	(512K)	965-0157-00	A3.03	C5	960-7001-02
Voice 0	(4M)	965-0158-00		U17	960-5015-00
Voice 1	(2M)	965-0159-00		U21	960-5010-00
Sound	(256K)	965-0160-00		U7	960-5007-00
Display	(4M)	965-0161-00	A3.01	ROM 0	960-5015-00
The Who's Tommy					
CPU	(512K)	965-0162-00	A4.00	C5	960-7001-02
Voice 1	(4M)	965-0165-00		U17	960-5015-00
Voice 2	(4M)	965-0166-00		U21	960-5010-00
Voice 3	(4M)	965-0167-00		U36	960-5015-00
Voice 4	(4M)	965-0168-00		U37	960-5015-00
Sound	(512K)	965-0164-00		U7	960-7001-02
Display	(4M)	965-0163-00	A4.00	ROM 0	960-5015-00
WWF Royal Rumble					
CPU	(512K)	965-0169-00	A1.06	C5	960-7001-02
Voice 1	(4M)	965-0172-00		U17	960-5015-00
Voice 2	(4M)	965-0173-00		U21	960-5010-00
Voice 3	(4M)	965-0174-00		U36	960-5015-00
Sound	(512K)	965-0170-00		U7	960-7001-02
Display	(4M)	965-0170-00	A1.02	ROM 0	960-5015-00
Guns N' Roses					
CPU	(512K)	965-0175-00	A3.00	C5	960-7001-02
Voice 1	(4M)	965-0178-00		U17	960-5015-00
Voice 2	(4M)	965-0179-00		U21	960-5010-00
Voice 3	(4M)	965-0180-00		U36	960-5015-00
Voice 4	(4M)	965-0181-00		U37	960-5015-00
Sound	(512K)	965-0177-00		U7	960-7001-02
Display	(4M)	965-0176-00	A3.00	ROM 0	960-5015-00
Maverick *					
CPU	(512K)	965-0182-00	A4.04	C5	960-7001-02
Voice 1	(4M)	965-0186-00		U17	960-5015-00
Voice 2	(4M)	965-0187-00		U21	960-5010-00
Voice 3	(4M)	965-0187-01		U36	960-5015-00
Sound	(512K)	965-0185-00		U7	960-7001-02
Display*	(4M)	965-0183-00	A4.01	ROM 0	960-5015-00
Display*	(4M)	965-0184-00	A4.01	ROM 3	960-5015-00
Mary Shelley's Frankenstein *					
CPU	(512K)	965-0188-00	A1.03	C5	960-7001-02
Voice 1	(4M)	965-0192-00		U17	960-5015-00
Voice 2	(4M)	965-0193-00		U21	960-5010-00
Voice 3	(4M)	965-0194-00		U36	960-5015-00
Sound	(512K)	965-0191-00		U7	960-7001-02
Display*	(4M)	965-0189-00	A1.03	ROM 0	960-5015-00
Display*	(4M)	965-0190-00	A1.03	ROM 3	960-5015-00
Baywatch * (CPU Board 520-5003-04)					
CPU	(512K)	965-0195-00	A4.00	C5	960-7001-02
Voice 1	(4M)	965-0196-00		U17	960-5015-00
Voice 2	(4M)	965-0197-00		U21	960-5010-00
Sound	(512K)	965-0199-00		U7	960-7001-02
Display*	(4M)	96			

APPENDIX B

Semi-Conductors / Integrated Circuits (I.C.) / Relays Cross-Reference Table

Table No	Type	Source Number	STERN® PINBALL	N T E®	E C G®	Radio Shack®	R C A®
RECTIFICATION, BLOCKING, DAMPENING DIODES AND/OR LIGHT EMITTING DIODES (LEDs)							
1	Diode	1N4001	112-5001-00	NTE552	ECG552	- - - - -	SK9000
	Diode	1N4004	112-5003-00	NTE116	ECG116	276-1103	SK3312
	Diode	1N5401	112-0056-00	NTE5801	ECG5801	276-1143	SK9004
	Diode	1N5404	112-5004-00	NTE5804	ECG5804	276-1144	SK9007
	Diode	T6A10L	112-5006-01	NTE5812	ECG5812	- - - - -	- - - - -
	Diode	FR302	112-5009-00	NTE588	ECG588	- - - - -	SK5014
	Diode, Signal	1N914	112-5014-00	- - - - -	- - - - -	- - - - -	- - - - -
LED	MT5000UR or TLRH180P (T1-3/4 GaAlAs)	165-5052-00 <i>(old SPI Part No: 165-5100-00)</i>	- - - - -	- - - - -	276-066B	- - - - -	
ZENER DIODES							
2	Diode	1N4742A 12v	112-0061-00	NTE142A	ECG142A	276-563	SK12V
	Diode	1N4760B 68v	112-0062-00B	NTE5092A	ECG5092A	- - - - -	SK68V
	Diode	1N4764A 100v	112-0049-00A	NTE5096A	ECG5096A	- - - - -	SK100V
	Diode	1N5228 3.9v	112-0053-00	NTE5007A	ECG5007A	- - - - -	SK3A9
	Diode	1N5234B 6.2v	112-0047-00B	NTE5013A	ECG5013A	276-561	SK6A2
	Diode	1N5379 110v	112-0072-00	NTE5157	ECG5157	- - - - -	SK110X
	Diode	1N6267A 6.8v	112-5011-00	NTE4902	ECG4902	- - - - -	- - - - -
	Diode	1N4752A 33v	112-5010-00A	NTE147A	ECG147A	- - - - -	SK33V
Diode	1N4736 6.8v 1w	112-5007-00	NTE5071A	ECG5071A	- - - - -	- - - - -	
TRANSISTORS - TYPE FET, NPN, PNP AND/OR SCR							
3	FET Trans.	STP20N10L	110-0106-00	NTE2987	ECG2987	- - - - -	- - - - -
	FET Trans.	STP19N06L	110-0088-00	NTE2985	ECG2985	- - - - -	- - - - -
	FET Trans.	VN02N	110-0089-00	- - - - -	- - - - -	- - - - -	- - - - -
	NPN Trans.	2N4401	110-0073-00	NTE85	ECG85	276-2009	SK3124A
	NPN Trans.	2N6427	110-0070-00	NTE48	ECG48	- - - - -	SK4906
	NPN Trans.	MJE340	110-0071-00	NTE157	ECG157	- - - - -	SK3747
	NPN Trans.	MPSA42	110-0082-00	NTE287	ECG287	- - - - -	SK3232
	NPN Trans.	2N3904	110-0069-00	NTE123AP	ECG123AP	276-2009	- - - - -
	NPN Trans.	TIP122	110-0067-00	NTE261	ECG261	276-2068	SK3896
	NPN Trans.	MJE15030	110-0101-00	NTE375	ECG375	- - - - -	SK9118
	PNP Trans.	2N5401	110-0078-00	NTE288	ECG288	- - - - -	SK3434
	PNP Trans.	MJE15031	110-0103-00	NTE292	ECG292	- - - - -	SK3441
	PNP Trans.	MJE350	110-0072-00	NTE374	ECG374	- - - - -	SK9042
	PNP Trans.	MPSA92	110-0100-00	NTE288	ECG278	- - - - -	SK3434
	PNP Trans.	TIP42	110-0068-00	NTE332	ECG332	- - - - -	SK9236
	PNP Trans.	TIP32C	110-0081-00	NTE292	ECG292	- - - - -	SK3441
	PNP Trans.	TIP36C	110-0077-00	NTE393	ECG393	- - - - -	SK3961
	SCR Trans.	2N5060	110-0074-00	NTE5400	ECG5400	276-1067	SK3950
SCR Trans.	SCR2800B	110-0083-00	NTE5461-8	ECG5461-8	- - - - -	- - - - -	
BRIDGE RECTIFIERS (BR)				Comments:			
4	BR (Present)	DB3501 or CM3501	112-5000-00	For White Star I/O Bds., BR = 35 Amp @ 100v P.I.V.			
	RELAYS				Comments:		
5	Relay	FRL-264 D024/02CK	190-5002-00	For PPB, Power Supply, & White Star I/O Boards, Relay = 24v DC 10 Amp DPDT			
	Relay	FRL-264 D006/04CV	190-5001-00	For CPU Boards, Relay = 6v DC 5 Amp 4 Pole DT			





APPENDIX C

Production Start Date, Manual Part No., ROM Size & Positions and Jumper W6 Installed Note‡ (White Star Board System & S.A.M. System Only*)



Game Name White Star Bd. System™	Production Start Date and Manual Part Nr.	CPU/Sound Board Sound U7 512K CPU/Sound Board Game U210 1MB CPU/Sound Board Voice ROMS:				Jumper Installed (‡ see Note)	
		U17	U21	U36	U37		
<p>* Note: For complete Appendix Information for Games <i>Laser War</i> through <i>Batman Forever</i>, see any <i>Service Game Manual</i> between <i>Apollo 13</i> through <i>Ripley's Believe It or Not!</i> or on-line at our website www.sternpinball.com/parts.htm; also available on CD-R, 970-2003-00 (<i>The Simpsons™ Pinball Party</i>, <i>T3®</i> and <i>The Lord of the Rings™</i>).</p>							
29	Apollo 13 (A13)	NOV 95 780-5044-00	4MB	4MB	4MB	Not Used	n / a
30	Golden Eye	FEB 96 780-5042-00	4MB	4MB	Not Used	Not Used	n / a
31	Twister	APR 96 780-5041-00	4MB	4MB	Not Used	Not Used	n / a
32	ID4: Independence Day	JUL 96 780-5045-00	4MB	4MB	Not Used	Not Used	n / a
33	Space Jam	OCT 96 780-5043-00	4MB	4MB	4MB	Not Used	n / a
34	The Star Wars Trilogy - Sp. Ed.	FEB 97 780-5056-00	4MB	4MB	Not Used	Not Used	n / a
35	The Lost World: Jurassic Park	JUN 97 780-5053-00	4MB	4MB	Not Used	Not Used	n / a
36	The X-Files	AUG 97 780-5046-00	4MB	4MB	Not Used	Not Used	n / a
37	Starship Troopers	NOV 97 780-5059-00	4MB	4MB	4MB	Not Used	n / a
38	Viper Night Drivin'	FEB 98 780-5035-00	4MB	4MB	4MB	4MB	n / a
39	Lost In Space	JUN 98 780-5060-00	4MB	4MB	4MB	4MB	n / a
40	Godzilla	SEP 98 780-5040-00	4MB	4MB	4MB	4MB	n / a
41	South Park	JAN 99 780-5071-00	8MB	8MB	8MB	8MB	W6
42a	Harley-Davidson®	AUG 99 780-5067-01	8MB	8MB	8MB	8MB	W6
42b	Harley-Davidson® 2nd Ed.	SEP 02 780-5067-10	8MB	8MB	8MB	8MB	W6
42c	Harley-Davidson® 3rd Ed.	OCT 04 780-5087-00	8MB	8MB	8MB	8MB	W6
43a	Striker Xtreme	MAR 00 780-5068-01	8MB	8MB	8MB	8MB	W6
43b	NFL	OCT 00 780-5073-00	8MB	8MB	8MB	8MB	W6
44	Sharkey's Shootout	JUL/OCT 00 780-5072-01	8MB	8MB	8MB	Not Used	W6
45	High Roller Casino	JAN 01 780-5065-00	8MB	8MB	8MB	8MB	W6
46	Austin Powers™	MAY 01 780-5074-00	8MB	8MB	8MB	8MB	W6
47	MONOPOLY®	SEP 01 780-5075-00	8MB	8MB	8MB	Not Used	W6
48	Playboy	FEB 02 780-5076-00	8MB	8MB	8MB	8MB	W6
49	RollerCoaster Tycoon™	AUG 02 780-5078-00	8MB	8MB	8MB	Not Used	W6
50	The Simpsons™ Pinball Party	JAN 03 780-5077-00	8MB	8MB	8MB	8MB	W6
51	T3®: Rise of the Machines™	MAY 03 780-5079-00	8MB	8MB	8MB	8MB	W6
52	The Lord of the Rings™	NOV 03 780-5080-00	8MB	8MB	8MB	8MB	
53	Ripley's Believe It or Not!®	APR 04 780-5081-00	8MB	8MB	8MB	8MB	

‡ Additional Information for **Installed Jumper** (above games 41-51):

• Installed **W6** so 8MB ROMS can be utilized. See the **CPU/Sound Board Schematic** (Sheet 2 of 3, Address Location 3E) in the games' **Service Game Manual**. Games 52 - 57 CPU/Sound Board differ than <51 (See Appendix D).

See **Apdx. A** for more detailed information on **Pinball Game Firmware** (ROM Name, Size, Part Numbers, USA Version & Checksum and Board Locations).

Game Name White Star Board System™	Production Start Date and Manual Part Nr.	CPU/Sound Board Sound U7 512K CPU/Sound Board Game U210 1MB CPU/Sound Board Voice ROMS:				
		U17	U21	U36	U37	
54	Elvis®	AUG 04 780-5084-00	8MB	8MB	8MB	8MB
55	The Sopranos™	FEB 05 780-5085-00	8MB	8MB	8MB	8MB
56	NASCAR®	JUL 05 780-5086-00	8MB	8MB	8MB	8MB
57	Grand Prix	SEP 05 780-5091-00	8MB	8MB	8MB	8MB

See **Apdx. A** for more detailed information on **Pinball Game Firmware** (ROM Name, Size, Part Numbers, USA Version & Checksum and Board Locations).

Game Name S.A.M. System	Production Start Date and Manual Part Nr.	S.A.M. System CPU/Sound Board Boot EPROM U9			
		965-BOOT-SAM (Programmed)			
58	World Poker Tour™ (WPT)	JUN 06 780-5088-00	8MB	B-02 V2.1+ chksum \$F625	LOC: U9
59	The Simpsons™ Kooky Carnival	APR 06 780-5090-00	8MB	B-02 V2.1+ chksum \$F625	LOC: U9
60	©Disney's Pirates of the Caribbean	AUG 06 780-5092-00	8MB	B-02 V2.1+ chksum \$F625	LOC: U9
61	Famil Guy™	DEC 06 780-5093-00	8MB	B-02 V2.1+ chksum \$F625	LOC: U9
62	Spider-Man™	MAY 07 780-5094-00	8MB	B-02 V2.1+ chksum \$F625	LOC: U9

Games 58 – current, S.A.M. System : CPU/Sound & I/O Power Driver PCBs differ than White Star (previous Games 29 – 57); Disp. Controller Not Required.





APPENDIX D

Board Type (White Star Board System* Only) Table



Game Name	Flipper	I/O Power Driver	CPU/Sound Stereo	Disp. Power Supply	Dot Matrix Display	Display Controller	OPTO Transmitter	OPTO Receiver	OPTO Application
Apollo 13	520-5080-00 2-Flipper	520-5137-00	520-5136-00	520-5138-00	520-5052-00 128 X 32 Dots	520-5055-01	520-5124-00 Single OPTO	520-5125-00 Single OPTO	5-Ball Trough over Up-Kicker
	Miscellaneous PC Boards:	Light Boards 520-5130-01, -04 & -05 Magnet Interface, 7-Segment Display & Light Bd. 520-5130-06 Magnet Driver Board 520-5130-02 Switch Membrane Board 520-5130-03				Relay Board 520-5010-00			
Golden Eye	520-5080-00 2-Flipper	520-5137-00	520-5136-00	520-5138-00	520-5052-00 128 X 32 Dots	520-5055-01	520-5124-00 Single OPTO	520-5125-00 Single OPTO	5-Ball Trough over Up-Kicker
	Miscellaneous PC Boards:	Light Boards 520-5128-05 through -08		Mag. Processor X2 Driver Bd. 520-5143-00	Relay Board 520-5010-00				
GAMES HEREON NO LONGER REQUIRE THE FLIPPER BOARD WITH THE WHITE STAR BOARD SYSTEM™									
Game Name	I/O Power Driver	CPU/Sound Mono	Disp. Power Supply	Dot Matrix Display	Display Controller	OPTO Transmitter	OPTO Receiver	OPTO Application	Misc OPTO & App.
Twister	520-5137-01	520-5136-10	520-5138-00	520-5052-00 128 X 32 Dots	520-5055-01	520-5124-00 Single OPTO	520-5125-00 Single OPTO	5-Ball Trough over Up-Kicker	
	Miscellaneous PC Boards:	Light Boards 520-5145-01 through -07		Mag. Drv. Bd. 520-5143-00	Relay Board 520-5010-00				
Independence Day (ID4)	520-5137-01	520-5136-10	520-5138-00	520-5052-00 128 X 32 Dots	520-5055-01	520-5124-00 Single OPTO	520-5125-00 Single OPTO	4-Ball Trough over Up-Kicker	
	Miscellaneous PC Boards:	Light Boards 520-5149-01 through -10		Servo Mtr. Bd. 520-5152-00		520-5082-00 Long Hop OPTO	520-5083-00 Long Hop OPTO	Alien Head Enter	
Space Jam	520-5137-01	520-5136-10	520-5138-00	520-5052-00 128 X 32 Dots	520-5055-01	520-5124-00 Single OPTO	520-5125-00 Single OPTO	5-Ball Trough over Up-Kicker	
	Miscellaneous PC Boards:	2X 7-Segment Display Board 520-5153-00							
The Star Wars Trilogy - Special Ed.	520-5137-01	520-5136-10	520-5138-00	520-5052-00 128 X 32 Dots	520-5055-01	520-5124-00 Single OPTO	520-5125-00 Single OPTO	4-Ball Trough over Up-Kicker	
	Miscellaneous PC Boards:	Relay Board 520-5010-00							
The Lost World: J.P.	520-5137-01	520-5136-10	520-5138-00	520-5052-00 128 X 32 Dots	520-5055-01	520-5124-00 Single OPTO	520-5125-00 Single OPTO	4-Ball Trough over Up-Kicker	520-5162-00 2-Pos. Motor Sensor on Snagger Motor
	Miscellaneous PC Boards:	DC Relay Bd. 520-5066-00	Shaker Mtr. Bd. 520-5065-00						
The X-Files	520-5137-01	520-5136-10	520-5138-00	520-5052-00 128 X 32 Dots	520-5055-01	520-5124-00 Single OPTO	520-5125-00 Single OPTO	4-Ball Trough over Up-Kicker	520-5155-00 3-Pos. Motor Sensor on File Cab. Motor
	Miscellaneous PC Boards:					520-5082-00 Long Hop OPTO	520-5083-00 Long Hop OPTO	File Cabinet Enter	
Starship Troopers	520-5137-01	520-5136-15	520-5138-00	520-5052-00 128 X 32 Dots	520-5055-02	520-5124-00 Single OPTO	520-5125-00 Single OPTO	4-Ball Trough over Up-Kicker	
	Miscellaneous PC Boards:	4X 7-Segment Display Board 520-5166-00				520-5082-00 Long Hop OPTO	520-5083-01 Long Hop OPTO	L/R Orbit Lane Enter	
Viper Night Drivin'	520-5137-01	520-5136-16	520-5138-00	520-5052-00 128 X 32 Dots	520-5055-03	520-5124-00 Single OPTO	520-5125-00 Single OPTO	4-Ball Trough over Up-Kicker	
	Miscellaneous PC Boards:	Relay Board 520-5010-00				520-5082-00 Long Hop OPTO	520-5083-01 Long Hop OPTO	Jump Ramp	
Lost In Space	520-5137-01	520-5136-16	520-5138-00	520-5052-00 128 X 32 Dots	520-5055-03	515-0173-00 Dual OPTO	515-0174-00 Dual OPTO	4-Ball Trough over Up-Kicker	
	Miscellaneous PC Boards:	Relay Board 520-5010-00							
Godzilla	520-5137-01	520-5136-16	520-5138-00	520-5052-00 128 X 32 Dots	520-5055-03	515-0173-00 Dual OPTO	515-0174-00 Dual OPTO	4-Ball Trough over Up-Kicker	
	Miscellaneous PC Boards:	Shaker Mtr. Bd. 520-5065-00							
South Park	520-5137-01	520-5136-16	520-5138-00	520-5052-00 128 X 32 Dots	520-5055-03	515-0173-00 Dual OPTO	515-0174-00 Dual OPTO	5-Ball Trough over Up-Kicker	
	Miscellaneous PC Boards:					520-5082-00 Long Hop OPTO	520-5083-01 Long Hop OPTO	Kenny Under Trough Enter	
Harley-Davidson® 1st-3rd* Editions	520-5137-01	520-5136-16 *520-5300-00*	520-5138-00	520-5052-00 128 X 32 Dots	520-5055-03	515-0173-00 Dual OPTO	515-0174-00 Dual OPTO	4-Ball Trough over Up-Kicker	
	Miscellaneous PC Boards:	Relay Board 520-5010-00		Shaker Mtr. Bd. 520-5065-00	Diode Board 520-5146-00	520-5082-00 Long Hop OPTO	520-5083-01 Long Hop OPTO	Motorcycle Enter	
Striker Xtreme (NFL)	520-5137-01	520-5136-16	520-5138-00	520-5052-00 128 X 32 Dots	520-5055-03	515-0173-00 Dual OPTO	515-0174-00 Dual OPTO	4-Ball Trough over Up-Kicker	520-5155-00 3-Pos. Motor Sensor on Goalie Motor
	Miscellaneous PC Boards:	DC Relay Bd. 520-5066-00	Relay Board 520-5010-00	Diode Board 520-5146-00	for UK ONLY- Solenoid Expander Bd. 520-5192-00	520-5082-00 Long Hop OPTO	520-5083-01 Long Hop OPTO	Goalie Under- Trough Enter	
Sharkey's Shootout	520-5137-64	520-5136-64	520-5138-00	520-5052-00 128 X 32 Dots	520-5055-03	515-0173-00 Dual OPTO	515-0174-00 Dual OPTO	4-Ball Trough over Up-Kicker	520-5194-00 4-Pos. Motor Sensor on ? -Ball Motor
	Miscellaneous PC Boards:	Relay Board 520-5010-00		Sol. Exp. Bd. 520-5192-00					
High Roller Casino	520-5137-01	520-5136-16	520-5138-00	520-5052-00 128 X 32 Dots	520-5055-03	515-0173-00 Dual OPTO	515-0174-00 Dual OPTO	4-Ball Trough over Up-Kicker	520-5194-00 4-Pos. Motor Sensor on Roulette Wheel Motor
	Miscellaneous PC Boards:	Dot Display (5X7) in Slot Mach. 520-5197-00			for UK ONLY- Solenoid Expander Bd. 520-5192-00	520-5196-00 3-Pos. OPTO	520-5195-00 3-Pos. OPTO	Ball Lock under Roulette	Up/Dn Ramp in Slot Mach.
Austin Powers™	520-5137-01	520-5136-16	520-5138-00	520-5052-00 128 X 32 Dots	520-5055-03	515-0173-00 Dual OPTO	515-0174-00 Dual OPTO	4-Ball Trough over Up-Kicker	520-5212-00 Pulse-Stretcher OPTO on Spini-Me
	Miscellaneous PC Boards:	Relay Bd. (X3) 520-5010-00			for UK ONLY- Solenoid Expander Bd. 520-5192-00	520-5082-00 Long Hop OPTO	520-5083-01 Long Hop OPTO	Time Machine Ramp	
MONOPOLY®	520-5137-01	520-5136-16	520-5138-00	520-5052-00 128 X 32 Dots	520-5055-03	515-0173-00 Dual OPTO	515-0174-00 Dual OPTO	4-Ball Trough over Up-Kicker	
	Miscellaneous PC Boards:	DC Relay Bd. 520-5066-00	Mini-Dot Display (3 by 5X7) 520-5197-00 (Electric C- Sign)		for UK ONLY- Solenoid Expander Bd. 520-5192-00	520-5218-00 4-Pos. OPTO	520-5210-00 4-Pos. OPTO	Bank Door	

Table continued on the next page.





APPENDIX D

Board Type (White Star Board System* & S.A.M. System** Only) Table



Game Name	I/O Power Driver	CPU/Sound (old & new)	Disp. Power Supply	Dot Matrix Display	Display Controller	OPTO Transmitter	OPTO Receiver	OPTO Application	Misc OPTO & App.
Playboy	520-5137-01	520-5136-16	520-5138-00	520-5052-00 128 X 32 Dots	520-5055-03	515-0173-00 Dual OPTO	515-0174-00 Dual OPTO	4-Ball Trough over Up-Kicker	
	Miscellaneous PC Boards:	DC Relay Bd. 520-5066-00	Relay Bd. 520-5010-00		for UK ONLY- Solenoid Expander Bd. 520-5192-00				
RollerCoaster Tycoon™	520-5137-01	520-5136-16	520-5138-00	520-5052-00 128 X 32 Dots	520-5055-03	515-0173-00 Dual OPTO	515-0174-00 Dual OPTO	4-Ball Trough over Up-Kicker	520-5222-00 1-Position Switch Detect on Wheel Spin
	Miscellaneous PC Boards:	DC Relay Bd. 520-5066-00	Mini-Dot Display (3 by 5X7) 520-5221-00 (Ramp Enter Sign)		for UK ONLY- Solenoid Expander Bd. 520-5192-00	520-5082-00 Long Hop OPTO	520-5083-01 Long Hop OPTO	Behind 1-Bank Drop Target	
The Simpsons™ Pinball Party	520-5137-01	520-5136-16	520-5138-00	520-5052-00 128 X 32 Dots	520-5055-03	515-0173-00 Dual OPTO	515-0174-00 Dual OPTO	4-Ball Trough over Up-Kicker	
	Miscellaneous PC Boards:	LED Bd. 520-5219-00	Color Dot Display (4 by 5X7) 520-5225-00 (TV Set)		for UK ONLY ◀◀◀ Aux. Driver Bd. 520-5068-01				
Terminator® 3: Rise of the Machines™	520-5137-01	520-5136-16	520-5138-00	520-5052-00 128 X 32 Dots	520-5055-03	515-0173-00 Dual OPTO	515-0174-00 Dual OPTO	4-Ball Trough over Up-Kicker	
	Miscellaneous PC Boards:				for UK ONLY ◀◀◀ Aux. Driver Bd. 520-5068-01	515-7307-00 Single OPTO	515-7308-00 Single OPTO	TXCannon Trough	
The Lord of the Rings™	520-5137-01	New 520-5300-00	520-5138-00	520-5052-00 128 X 32 Dots	520-5055-03	515-0173-00 Dual OPTO	515-0174-00 Dual OPTO	4-Ball Trough over Up-Kicker	500-6746-00 (White Trans.) 500-6747-00 (Black Rec.)
	Miscellaneous PC Boards:	19-LED PCB 520-5242-00	OPTO Transmitter / Receiver Amplifier PCB 520-5239-00		for UK ONLY ◀◀◀ Aux. Driver Bd. 520-5068-01	515-7307-00 Single OPTO	515-7308-00 Single OPTO	Orthanc Tower Trough	
Ripley's Believe It or Not!®	520-5137-01	520-5300-00	520-5138-00	520-5052-00 128 X 32 Dots	520-5055-03	515-0173-00 Dual OPTO	515-0174-00 Dual OPTO	4-Ball Trough over Up-Kicker	500-6775-00 OPTO Trnscvr
	Miscellaneous PC Boards:	520-5236-00 X3 Dot Display	OPTO Transmitter / Receiver Amplifier PCB 520-5239-01		for UK ONLY ◀◀◀ Aux. Driver Bd. 520-5068-01	520-5234-00 3-Pos. OPTO	520-5234-00 3-Pos. OPTO	Vari-Target	520-5235-03 X3 Aux. Drvr
Elvis®	520-5137-01	520-5300-00	520-5138-00	520-5052-00 128 X 32 Dots	520-5055-03	515-0173-00 Dual OPTO	515-0174-00 Dual OPTO	4-Ball Trough over Up-Kicker	
	Miscellaneous PC Boards:				for UK ONLY ◀◀◀ Aux. Driver Bd. 520-5068-01				
The Sopranos™	520-5137-01	520-5300-00	520-5138-00	520-5052-00 128 X 32 Dots	520-5055-03	515-0173-00 Dual OPTO	515-0174-00 Dual OPTO	4-Ball Trough over Up-Kicker	
	Miscellaneous PC Boards:				for UK ONLY ◀◀◀ Aux. Driver Bd. 520-5068-01				
NASCAR® and [INDSE]	520-5137-01	520-5300-00	520-5138-00	520-5052-00 128 X 32 Dots	520-5055-03	515-0173-00 Dual OPTO	515-0174-00 Dual OPTO	4-Ball Trough over Up-Kicker	500-6775-00 OPTO Trans. (Qty. 16) Switch Detect.
	Miscellaneous PC Boards:	520-5235-03 X3 Aux. Drvr	OPTO Transmitter / Receiver Amplifier PCB 520-5239-01		for UK ONLY ◀◀◀ Aux. Driver Bd. 520-5068-01				
Grand Prix	520-5137-01	520-5300-00	520-5138-00	520-5052-00 128 X 32 Dots	520-5055-03	515-0173-00 Dual OPTO	515-0174-00 Dual OPTO	4-Ball Trough over Up-Kicker	500-6775-00 OPTO Trans. (Qty. 16) Switch Detect.
	Miscellaneous PC Boards:	520-5235-03 X3 Aux. Drvr	OPTO Transmitter / Receiver Amplifier PCB 520-5239-01		for UK ONLY ◀◀◀ Aux. Driver Bd. 520-5068-01				

Game Name	I/O Power Driver**	CPU / Sound**	Disp. Power Supply	Dot Matrix Display	Dual OPTO Transmitter	Dual OPTO Receiver	Dual OPTO Transceiver	OPTO Transceiver Miscellaneous
World Poker Tour™ (WPT)	520-5249-00 Backbox	520-5246-00 Backbox	520-5138-00 Backbox	520-5052-00 128 X 32 Dots	515-0173-00 4-Ball Trough	515-0174-00 4-Ball Trough	500-6775-00 4 Switch Pairs (Qty. 8)	520-5251-00 'U' 1/per PCB Jail Bars Up Ace/Hole Mech 520-5252-04 'U' 4/per PCB Drop Targets 4- & 8- Banks
	Miscellaneous PCBs:	520-5254-00 50V Step-Up Drv	520-5250-14 14LED 5X7 Disp.	520-5239-01 OPTO Amplifier	520-5247-00 Ace/Hole Mech	520-5248-00 Ace/Hole Mech		
The Simpsons™ Kooky Carnival	520-5249-00 Back Door	520-5246-00 Back Door	520-5138-00 Cabinet Rear	520-5052-00 128 X 32 Dots			520-5253-00-ASY Coin Drop (Qty. 11)	
	Miscellaneous PCBs:	515-5742-00 Shaker PCB	500-6700-00 Relay (incl. Wiring + Conn.)					
©Disney's Pirates of the Caribbean	520-5249-00 Backbox	520-5246-00 Backbox	520-5138-00 Backbox	520-5052-00 128 X 32 Dots	515-0173-00 4-Ball Trough	515-0174-00 4-Ball Trough	500-6775-00 5 Switch Pairs (Qty. 10)	
	Miscellaneous PCBs:	520-5239-01 OPTO Amp. (X3)	511-5024-03 Relay (incl. Wiring + Conn.)	520-5238-00 : H-E-A-R-T LED PCB				
Family Guy™	520-5249-00 Backbox	520-5246-00 Backbox	520-5138-00 Backbox	520-5052-00 128 X 32 Dots	515-0173-00 4-Ball Trough	515-0174-00 4-Ball Trough	500-6775-00 3 Switch Pairs (Qty. 6)	520-5252-01 'U' 1/per PCB Drop Target 1-Bank
	Miscellaneous PCBs:	520-5239-01 OPTO Amp. (X2)	520-5261-00 Stepper Motor	511-5042-01 Trgt. Sensor (X2)			500-6775-01 1 Switch Pair (Qty. 2)	520-5252-04 'U' 4/per PCB Drop Target 4-Bank
Spider-Man™	520-5249-00 Backbox	520-5246-00 Backbox	520-5138-00 Backbox	520-5052-00 128 X 32 Dots	515-0173-00 4-Ball Trough	515-0174-00 4-Ball Trough	500-6775-00 3 Switch Pairs (Qty. 6)	
	Miscellaneous PCBs:	520-5239-01 OPTO Amp. (X2)						



APPENDIX D

Board Type Table

Game Name	Flipper	Sound	Power Supply	Display X-Digit
<ul style="list-style-type: none"> Laser War 	2-Flipper Board Not Required	<i>initial:</i> 520-5002-00 <i>replaced with:</i> 520-5002-02 <i>520-5002-01 was not used.</i>	520-5000-00	Master: 520-5004-00 plus: 520-5005-00 (Qty. 2): 7 Digit Alpha/Numeric 520-5006-00 (Qty. 2): 7 Digit Numeric 520-5007-00 (Qty. 1): 4 Digit Numeric
<ul style="list-style-type: none"> Secret Service Torpedo Alley 	3-Flipper Board Not Required	520-5002-02		520-5014-01 7 Digit Alpha/Numeric Combined
<ul style="list-style-type: none"> Time Machine 	2-Flipper Board Not Required			520-5030-00 16 Digit Alpha/Numeric Combined
<ul style="list-style-type: none"> Playboy 35th Anniversary * ABC Monday Night Football * Robocop Phantom of the Opera Back to the Future The Simpsons 	520-5033-00 2-Flipper <i>(*only for 100 games of Playboy 35th Anniv. & ABC Mon. Night Football)</i>			
		520-5002-03		

Game Name	Flipper	Sound	Power Supply	Dot Matrix Display	Display Controller	OPTO Transmitter	OPTO Receiver	OPTO Application
<ul style="list-style-type: none"> Checkpoint Teenage Mutant Ninja Turtles 	520-5033-00 2-Flipper	520-5002-03	520-5047-00	520-5042-00 128 X 16	520-5055-00			
<ul style="list-style-type: none"> Batman Star Trek 25th Anniv. Hook 		520-5050-01						
<ul style="list-style-type: none"> Lethal Weapon 3 		520-5050-02	520-5047-01					
<ul style="list-style-type: none"> Star Wars Rocky & Bullwinkle & Friends 			520-5052-00 128 X 32					
<ul style="list-style-type: none"> Jurassic Park 		520-5076-00 3-Flipper		520-5047-02				
<ul style="list-style-type: none"> Last Action Hero 		520-5070-00 2-Flipper	520-5055-01					
<ul style="list-style-type: none"> Tales from the Crypt 		520-5076-00 3-Flipper						
<ul style="list-style-type: none"> WWF Royal Rumble 		520-5070 / 5080 -00 4-Flipper (2X2)	520-5077-00					
<ul style="list-style-type: none"> Guns N' Roses 		520-5076-00 3-Flipper						
<ul style="list-style-type: none"> Maverick 		520-5076-00 3-Flipper	520-5050-03	520-5047-03				
<ul style="list-style-type: none"> Mary Shelley's Frankenstein 	520-5076-00 3-Flipper	520-5077-00						
<ul style="list-style-type: none"> Baywatch 	520-5070 / 5080 -00 4-Flipper (2X2)	520-5126-02				520-5124-00 Single OPTO	520-5125-00 Single OPTO	5-Ball Trough over Up-Kicker
<ul style="list-style-type: none"> Batman Forever 	520-5076-00 3-Flipper					520-5124-00 Single OPTO	520-5125-00 Single OPTO	4-Ball Trough over Up-Kicker

Miscellaneous Boards (Lamp Boards & Relay Boards) not listed above can be found in each individual game manual.





APPENDIX E

Flipper Coil (White Star Board System* & S.A.M. System** Only) Table



Typical Coil Diode 1N4004 unless noted otherwise (Diode Top = above lugs next to windings; Diode Below (Bottom) = under lugs opposite of windings).

STANDARD COILS (TYPICAL APPLICATIONS)			LARGE COILS (FLIPPERS & SPECIAL APPLICATIONS)		
Ga.-Turn	Res (Ω)	SPI Part Number and Comments	Ga.-Turn	Res (Ω)	SPI Part Number and Comments
20-400	1.0 Ω	090-5021-use : -00 Diode Top	21-900	call Ω	090-5020-use : -01 3-Lugs + 1N4004 & 1N5404 Diodes -10 Diode Top <BROWN><RED>
22-500	1.7 Ω	090-5017-use : -00 Diode Top	22-750 / 30-2600	2.6 Ω 92.0 Ω	090-5011-use : -00 DUAL WND COIL // 3-Lugs Diode x2
22-600	2.2 Ω	090-5017-use : -0B Diode Below // -0T Diode Top			
23-700	3.1 Ω	090-5022-use : -0B Diode Below // -0T Diode Top	22-900	3.45 Ω	090-5020-use : -20T Diode Top <YELLOW> // -20-ND No Diode
23-750	3.4 Ω	090-5019-use : -00 Diode Top			
23-800	3.6 Ω	090-5001-use : -0B Diode Below // -0T Diode Top // -NL No Lugs 11" Leads // -ND No Diode	22-1080	4.2 Ω	090-5032-use : -0B D. Below // -0T D. Top <YEL-GRN> -NL No Diode
23-840	4.0 Ω	090-5005-use : -00 Diode Top			
23.5-765	3.6 Ω	090-5037-use : -03 Diode Top	23-620 / 30-2600	2.4 Ω 75.0 Ω	090-5006-use : -00 DUAL WND COIL // 3-Lugs Diode x2
24-900	5.0 Ω	090-5002-use : -02 Diode Top // -10 No Lugs 14" Leads			
24-940	5.5 Ω	090-5036-use : -0B Diode Below // -0T Diode Top use 090-5051-01 No Lugs 11" Leads	23-700 / 30-2600	3.0 Ω 83.5 Ω	090-5013-use : -00 DUAL WOUND COIL // Diode Top
25-1240	9.3 Ω	090-5034-use : -00 Diode Below			
26-1200	10.3 Ω	090-5044-use : -0B Diode Below // -0T Diode Top // -NL No Lugs 11" Leads // -ND No Diode	23-800 / 30-2600	2.4 Ω 90.5 Ω	090-5012-use : -00 DUAL WOUND COIL // Diode Top
27-1300	14.2 Ω	090-5003-use : -0T Diode Top			
27-1400	14.7 Ω	090-5015-use : -00 Diode Below	23-1100	5.1 Ω	090-5030-use : -0T Diode Top <ORANGE> -ND No Diode
27-1400	14.7 Ω	511-5031-00 Special App.: No Diode / Lugs + Conn.			
27-1500	16.3 Ω	090-5004-use : -0B Diode Below // -0T Diode Top	23-1200	7.1 Ω	090-5008-use : -00 Diode Top <BLACK>
29-2000	33.6 Ω	090-5016-use : -00 Diode Top	23-1500	4.4 Ω	090-5062-use : -00 Diode Top <BLUE>
LARGE, MEDIUM & MINI COILS (MAGNET APPLICATIONS)			24-1570	9.5 Ω	090-5025-use : -00 Diode Top <BLUE>
20.5-480	2.9 Ω	090-5064-use : -02 No Lugs or Core; 14" Leads // Large	25-1400	call Ω	090-5067-use : -0T Diode Top <RED>
22-650	4.3 Ω	090-5042-use : -00 No Lugs or Core; 6" Leads // Large	25-1600	call Ω	090-5068-use : -0T Diode Top <WHITE>
		090-5042-use : -01 No Lugs or Core; 12" Leads // Large	25-1800	13.8 Ω	090-5041-use : -0T Diode Top <BLUE-GREEN>
24-780	8.0 Ω	090-5061-use : -00 No Lugs or Core; 6" Lds. // Medium	MINI COILS (RESET / TRIP APPLICATIONS)		
29-1000	15.2 Ω	090-5059-use : -00 Lugs + Diode + Magnet Core // Mini	27-950	call Ω	090-5046-use : -01 Diode Top
31-1500	52.0 Ω	090-5054-00 : Straight Lugs + Diode + Mag Core // Mini	28-1050	11.5 Ω	090-5046-use : -00 Diode Top
		090-5055-00 : 90° Lugs + Diode + Magnet Core // Mini	27-880	call Ω	500-6976-01 No Lugs or Diode + 6" Leads & Conn.
Please Note: Ohm values may vary +/- .03 depending on meter calibration.			31-590	call Ω	090-5010-use : -00 Diode Top
Ordering Note: Coils typically should not come with Coil Sleeves. IF A SLEEVE EXISTS, ensure it is the correct sleeve for the application usage. For the correct Coil Sleeve, refer to the Game Assembly Drawing the coil exists on and order separately.			32-1250	35.0 Ω	515-6916-01 : includes Flap & Screw <YELLOW>
			32-1800	50.2 Ω	090-5031-use : -0B Diode Below // -0T Diode Top (515-6110-00) use 515-# to include mounting & armature brackets
			33-1590	59.0 Ω	515-6916-00 : includes brackets <WHITE>

Flipper Coil (White Star Board System* Only) Table

GAME NAME	Nº of Flippers	FLIPPERS		FLIPPERS no E.O.S. Switch	
		SPI Nº / GAUGE-TURNS / Color		SPI Nº / GAUGE-TURNS / Color	
		LOWER LEFT	LOWER RIGHT	UPPER LEFT	UPPER RIGHT
Apollo 13	2	090-5032-0T 22-1080 -YEL-GRN-	SAME	Not Used	Not Used
Golden Eye	2	090-5032-0T 22-1080 -YEL-GRN-	SAME	Not Used	Not Used
Twister	2	090-5020-20T 22-900 -YELLOW-	090-5032-0T 22-1080 -YEL-GRN-	Not Used	Not Used
ID4: Independence Day	3	090-5032-0T 22-1080 -YEL-GRN-	SAME	Not Used	090-5020-30 23-900 -GREEN-
Space Jam †	2	090-5032-0T 22-1080 -YEL-GRN-	090-5020-20T 22-900 -YELLOW-	Not Used	Not Used
The Star Wars Trilogy - Special Edition †	2	090-5032-0T 22-1080 -YEL-GRN-	SAME	Not Used	Not Used
The Lost World: Jurassic Park †	2	090-5032-0T 22-1080 -YEL-GRN-	SAME	Not Used	Not Used
The X-Files †	2	090-5032-0T 22-1080 -YEL-GRN-	SAME	Not Used	Not Used
Starship Troopers †	3	090-5030-0T 23-1100 -ORANGE-	SAME	Not Used	090-5032-0T 22-1080 -YEL-GRN-
Viper Night Drivin' †	2	090-5030-0T 23-1100 -ORANGE-	SAME	Not Used	Not Used
Lost In Space †	2	090-5030-0T 23-1100 -ORANGE-	090-5032-0T 22-1080 -YEL-GRN-	Not Used	Not Used
Godzilla †	2	090-5032-0T 22-1080 -YEL-GRN-	SAME	Not Used	Not Used
South Park †	2	090-5030-0T 23-1100 -ORANGE-	SAME	Not Used	Not Used

† Coil Part Numbers ending with a "T" signifies the Diode is on the top of the lug (on the coil-winding side); Coil Part Numbers ending with a "B" signifies the Diode is on the bottom of the lugs.

Table continued on the next page.





APPENDIX E

Flipper Coil (White Star Board System* & S.A.M. System** Only) Table



GAME NAME	N ^o of Flippers	FLIPPERS w/E.O.S. Switch		FLIPPERS no E.O.S. Switch	
		SPI N ^o / GAUGE-TURNS / Color		SPI N ^o / GAUGE-TURNS / Color	
		LOWER LEFT	LOWER RIGHT	UPPER LEFT	UPPER RIGHT
Harley-Davidson® † and 1st through 3rd Editions	2	090-5032-0T 22-1080 -YEL-GRN-	090-5030-0T 23-1100 -ORANGE-	Not Used	Not Used
Striker Xtreme (NFL) †	3	090-5032-0T 22-1080 -YEL-GRN-	090-5030-0T 23-1100 -ORANGE-	090-5030-0T 23-1100 -ORANGE-	Not Used
Sharkey's Shootout †	3	090-5030-0T 23-1100 -ORANGE-	SAME	090-5030-0T 23-1100 -ORANGE-	Not Used
High Roller Casino †	2	090-5032-20T 22-900 -YELLOW-	090-5032-0T 22-1080 -YEL-GRN-	Not Used	Not Used
Austin Powers™ †	2	090-5020-30 23-900 -GREEN-	090-5030-0T 23-1100 -ORANGE-	Not Used	Not Used
MONOPOLY® †	3	090-5032-0T 22-1080 -YEL-GRN-	SAME	Not Used	090-5062-0T 23-1500 -BLUE-
Playboy †	2	090-5030-0T 23-1100 -ORANGE-	SAME	Not Used	Not Used
RollerCoaster Tycoon™ †	4	090-5032-0T 22-1080 -YEL-GRN-	SAME	090-5067-0T 25-1400 -RED-	090-5068-0T 25-1600 -WHITE-
The Simpsons™ Pinball Party †	6** (5 with Flipper Bats)	090-5032-0T 22-1080 -YEL-GRN-	SAME	Not Used	090-5030-0T 23-1100 -ORANGE-
		<i>** The Homer Head Assembly is affixed to an Upr. Rt. Style Flipper (no E.O.S. Switch):</i>		Flippers (Mini-Bats) on 2nd Level Playfield:	
			** 090-5020-20T 22-900 -YELLOW-	090-5041-00T 25-1800 -BLU-GRN-	090-5025-00 24-1570 -BLUE-
Terminator® 3: Rise of the Machines™ †	2	090-5032-0T 22-1080 -YEL-GRN-	SAME	Not Used	Not Used
The Lord of the Rings™ †	2	090-5020-20T 22-900 -YELLOW-	SAME	Not Used	Not Used
Ripley's Believe It or Not!® †	3	090-5032-0T 22-1080 -YEL-GRN-	SAME	Not Used	090-5067-00T 25-1400 -RED-
Elvis® †	4	090-5020-20T 22-900 -YELLOW-	SAME	090-5020-30 23-900 -GREEN-	SAME
The Sopranos™ †	2	090-5032-0T 22-1080 -YEL-GRN-	SAME	Not Used	Not Used
NASCAR® and [NDSE] †	2	090-5030-0T 23-1100 -ORANGE-	SAME	Not Used	Not Used
Grand Prix †	2	090-5030-0T 23-1100 -ORANGE-	SAME	Not Used	Not Used
† Coil Part Numbers ending with a "T" signifies the Diode is on the top of the lug (on the coil-winding side); Coil Part Numbers ending with a "B" signifies the Diode is on the bottom of the lugs.					
** S.A.M. System Games DO NOT REQUIRE DIODES. If you use a coil from your stock which has a diode, remove it ONLY FOR S.A.M. System Games.					
World Poker Tour™ (WPT)**	4	090-5032-ND 22-1080 [NO DIODE]	SAME	090-5030-ND 23-1100 [NO DIODE]	SAME
©Disney's Pirates of the Caribbean**	2	090-5030-ND 23-1100 [NO DIODE]	SAME	Not Used	Not Used
Family Guy™ **	3 Norm.	090-5030-ND 23-1100 [NO DIODE]	SAME	090-5062-ND 23-1500 [NO DIODE]	Not Used
	2 Mini	090-5046-01-ND 27-950 [NO DIODE]	SAME		
Spider-Man™ **	3	090-5032-ND 22-1080 [NO DIODE]	SAME	Not Used	090-5032-ND 22-1080 [NO DIODE]



APPENDIX E

Generic Coil Cross-Reference Guide † ‡

Flipper Coil Table ‡ ††

GAME NAME	Nº of Flippers	FLIPPERS w/E.O.S. Switch		FLIPPERS no E.O.S. Switch	
		SPI Nº / GAUGE-TURNS / Color		SPI Nº / GAUGE-TURNS / Color	
		LOWER LEFT	LOWER RIGHT	UPPER LEFT	UPPER RIGHT
Laser War ‡	2	090-5011-00 22-750 / 30-2600	SAME	Not Used	Not Used
Secret Service ‡	3	090-5006-00 23-620 / 30-2600	SAME	Not Used	090-5006-00 23-620 / 30-2600
Torpedo Alley ‡	3	090-5011-00 22-750 / 30-2600	090-5013-00 23-700 / 30-2600	Not Used	090-5012-00 23-800 / 30-2600
Time Machine ‡	2	090-5011-00 22-750 / 30-2600	SAME	Not Used	Not Used
‡ These coils are dual-wound.					
Playboy 35th Anniversary ††	2	090-5020-02 22-900 -YEL-YEL-	SAME	Not Used	Not Used
ABC Monday Night Football ††	2	090-5020-02 22-900 -YEL-YEL-	SAME	Not Used	Not Used
†† A very small % of these games used a 090-5020-20 coil which used a proto-type Solid State Flipper System. The two types of coils both are 22-900 coils; the only difference is the addition of the 1N5404 Diode on the (-02) coils which was used in the Deger Design.					
Robocop	2	090-5020-20 22-900 -YEL-YEL-	SAME	Not Used	Not Used
Phantom of the Opera	2	090-5020-20 22-900 -YEL-YEL-	SAME	Not Used	Not Used
Back to the Future	2	090-5020-20 22-900 -YEL-YEL-	SAME	Not Used	Not Used
The Simpsons	2	090-5020-20 22-900 -YEL-YEL-	SAME	Not Used	Not Used
Checkpoint	2	090-5020-20 22-900 -YEL-YEL-	SAME	Not Used	Not Used
Teenage Mutant Ninja Turtles	2	090-5020-30 23-900 -GRN-GRN-	SAME	Not Used	Not Used
Batman	2	090-5020-30 23-900 -GRN-GRN-	SAME	Not Used	Not Used
Star Trek 25th Anniversary	2	090-5020-30 23-900 -GRN-GRN-	SAME	Not Used	Not Used
Hook	2	090-5030-00 23-1100 -ORG-ORG-	090-5020-30 23-900 -GRN-GRN-	Not Used	Not Used
Lethal Weapon 3	2	090-5030-00 23-1100 -ORG-ORG-	SAME	Not Used	Not Used
Star Wars	2	090-5032-00 22-1080 -YEL-GRN-	SAME	Not Used	Not Used
Rocky & Bullwinkle & Friends	2	090-5020-30 23-900 -GRN-GRN-	SAME	Not Used	Not Used
Jurassic Park	3	090-5020-30 23-900 -GRN-GRN-	SAME	Not Used	090-5030-00 23-1100 -ORG-ORG-

Table continued on the next page.



APPENDIX E

Flipper Coil Table †

GAME NAME	N ^o of Flippers	FLIPPERS w/ E.O.S. Switch		FLIPPERS no E.O.S. Switch	
		SPI N ^o / GAUGE-TURNS / Color		SPI N ^o / GAUGE-TURNS / Color	
		LOWER LEFT	LOWER RIGHT	UPPER LEFT	UPPER RIGHT
Last Action Hero	2	090-5020-30 23-900 -GRN-GRN-	SAME	Not Used	Not Used
Tales from the Crypt	3	090-5032-00 22-1080 -YEL-GRN-	SAME	Not Used	090-5041-00 25-1800 -BLU-GRN-
The Who's Tommy	3	090-5020-30 23-900 -GRN-GRN-	SAME	090-5041-00 25-1800 -BLU-GRN-	Not Used
WWF Royal Rumble	4	090-5032-00 22-1080 -YEL-GRN-	SAME	090-5041-00 25-1800 -BLU-GRN-	SAME
Guns N' Roses	3	090-5032-00 22-1080 -YEL-GRN-	SAME	090-5030-00 23-1100 -ORG-ORG-	Not Used
Maverick	3	090-5032-00 22-1080 -YEL-GRN-	SAME	Not Used	090-5032-00 22-1080 -YEL-GRN-
Mary Shelley's Frankenstein	3	090-5030-00 23-1100 -ORG-ORG-	SAME	Not Used	090-5030-00 23-1100 -ORG-ORG-
Baywatch	4	090-5030-00 23-1100 -ORG-ORG-	090-5020-30 23-900 -GRN-GRN-	090-5025-00 24-1570 -See Note-	090-5030-00 23-1100 -ORG-ORG-
Batman Forever	3	090-5032-00 22-1080 -YEL-GRN-	090-5020-20 22-900 -YEL-YEL-	Not Used	090-5020-30 23-900 -GRN-GRN-
Apollo 13	2	090-5032-00 22-1080 -YEL-GRN-	SAME	Not Used	Not Used
Golden Eye	2	090-5032-00 22-1080 -YEL-GRN-	SAME	Not Used	Not Used
Twister	2	090-5020-20 22-900 -YEL-YEL-	090-5032-00 22-1080 -YEL-GRN-	Not Used	Not Used
ID4: Independence Day	3	090-5032-00 22-1080 -YEL-GRN-	SAME	Not Used	090-5020-30 23-900 -GRN-GRN-
Space Jam †	2	090-5032-00T 22-1080 -YEL-GRN-	090-5020-20T 22-900 -YEL-YEL-	Not Used	Not Used
The Star Wars Trilogy - Special Edition †	2	090-5032-00T 22-1080 -YEL-GRN-	SAME	Not Used	Not Used
The Lost World: Jurassic Park †	2	090-5032-00T 22-1080 -YEL-GRN-	SAME	Not Used	Not Used
The X-Files †	2	090-5032-00T 22-1080 -YEL-GRN-	SAME	Not Used	Not Used
Starship Troopers †	3	090-5030-00T 23-1100 -ORG-ORG-	SAME	Not Used	090-5032-00T 22-1080 -YEL-GRN-
Viper Night Drivin' †	2	090-5030-00T 23-1100 -ORG-ORG-	SAME	Not Used	Not Used
Lost In Space †	2	090-5030-00T 23-1100 -ORG-ORG-	090-5032-00T 22-1080 -YEL-GRN-	Not Used	Not Used
Godzilla †	2	090-5032-00T 22-1080 -YEL-GRN-	SAME	Not Used	Not Used
South Park †	2	090-5030-00T 23-1100 -ORG-ORG-	SAME	Not Used	Not Used
Harley-Davidson® † and Harley-Davidson® 2nd Ed. †	2	090-5032-00T 22-1080 -YEL-GRN-	090-5030-00T 23-1100 -ORG-ORG-	Not Used	Not Used
Striker Xtreme (NFL) †	3	090-5032-00T 22-1080 -YEL-GRN-	090-5030-00T 23-1100 -ORG-ORG-	090-5030-00T 23-1100 -ORG-ORG-	Not Used
Sharkey's Shootout †	3	090-5030-00T 23-1100 -ORG-ORG-	SAME	090-5030-00T 23-1100 -ORG-ORG-	Not Used
High Roller Casino †	2	090-5020-20T 22-900 -YEL-YEL-	090-5032-00T 23-1080 -YEL-GRN-	Not Used	Not Used
Austin Powers™ †	2	090-5020-30 23-900 -GRN-GRN-	090-5030-00T 23-1100 -ORG-ORG-	Not Used	Not Used
MONOPOLY® †	3	090-5032-00T 22-1080 -YEL-GRN-	SAME	Not Used	090-5062-00T 23-1500 -BLU-BLU-
Playboy †	2	090-5030-00T 23-1100 -ORG-ORG-	SAME	Not Used	Not Used
RollerCoaster Tycoon™ †	4	090-5032-00T 22-1080 -YEL-GRN-	SAME	090-5067-00T 25-1400 -RED-RED-	090-5068-00T 25-1600 -WHT-WHT
The Simpsons™ Pinball Party †	6* (5 with Flipper Bats)	090-5032-00T 22-1080 -YEL-GRN-	SAME	Not Used	090-5030-00T 23-1100 -ORG-ORG-
		* The Homer Head Assembly is affixed to an Upr. Rt. Style Flipper (no E.O.S. Switch):		Flippers (Mini-Bats) on 2nd Level Playfield:	
			* 090-5020-20T 22-900 -YEL-YEL-	090-5041-00T 25-1800 -BLU-GRN-	090-5025-00T 24-1570 -See Note-
Terminator® 3: Rise of the Machines™ †	2	090-5032-00T 22-1080 -YEL-GRN-	SAME	Not Used	Not Used
The Lord of the Rings™ †	2	090-5020-20T 22-900 -YEL-YEL-	SAME	Not Used	Not Used
Ripley's Believe It or Not!® †	3	090-5032-00T 22-1080 -YEL-GRN-	SAME	Not Used	090-5067-00T 25-1400 -RED-RED-

† Coil Part N^os ending with a "T" signifies the Diode is on the top of the lug (on the coil-winding side); Coil Part N^os ending with a "B" signifies the Diode is on the bottom of the lugs.



APPENDIX F

Motor Specification (White Star Board System* Only) Table



Game Name	Function	Specifications	Part Number
Apollo 13	Rocket Up/Down Movement	Bowman Motor 24VAC 60Hz 3W 6 RPM CCW	515-6383-00 <i>incl. Connector</i>
	Moon Unit Rotational Orbit	Multi Products Motor 24VAC 50/60Hz 3W 6 RPM CCW	515-6487-00 <i>incl. Connector</i>
	Shaker	Johnson Motor (Vibrator) 10.5VDC 10 AMP 2950 RPM CW	041-5029-00 MOTOR ONLY
Golden Eye	Satellite Left/Right Movement	Bowman Motor 24VAC 60Hz 3W 6 RPM CW	515-6528-00 <i>incl. Connector</i>
Twister	Spinning Disc with Magnet	Multi Products Motor 24VAC (041-5026-00) 50/60Hz 3W 325 RPM CCW	515-6347-00 <i>incl. Connector</i>
	Backbox Fan (Tornado Wind)	Multi Products Motor 24VAC (041-5052-00) 50/60Hz 3W 3600 RPM CW	515-6531-00 <i>incl. Connector</i>
ID4: Independence Day	Alien Head Open/Close Movement	Servo Motor (94322)	041-5045-00 MOTOR ONLY
<i>SPACE JAM (NO MOTOR USED)</i>			
The Star Wars Trilogy - S.E.	X-Wing Left/Right Movement	Bowman Motor 24VAC (041-5058-00) 60Hz 3W 10 RPM CCW	515-6383-01 <i>incl. Connector</i>
The Lost World: Jurassic Park	Snagger & Center Link Lift Up/Down Movement	Multi Products Motor 20VDC (041-5059-03) 9 RPM Non-Directional	515-6715-03 <i>incl. Connector</i>
	Shaker	Johnson Motor (Vibrator) 10.5VDC 10 AMP 2950 RPM CW	041-5029-00 MOTOR ONLY
The X-Files	X-File Cabinet Lift Up/Down Movement	Multi Products Motor 20VDC 9 RPM CCW	041-5057-00 MOTOR ONLY
Starship Troopers	Warrior Bug Forward/Reverse Movement	Haydon Switch & Instrument, Inc. Stepper Motor 12VDC 4.6W (041-5062-00), Series 36000: 1.4"ø (Non-Captive Shaft not included) HSI #36864-12 (Unipolar) Travel per Step: .004 Step Angle: 15°	515-6794-00 <i>incl. Connector</i> Requires 7" Shaft: 530-5503-00
<i>VIPER NIGHT DRIVIN' (NO MOTOR USED)</i>			
Lost In Space	Spinning Disc with Magnet	Multi Products Motor 24VAC (041-5046-00) 50/60Hz 3W 325 RPM CCW	515-6347-00 <i>incl. Connector</i>
Godzilla	Shaker ‡	Multi #3811 0630 Motor (Vibrator) 12VDC 3100 RPM CW (w/DRL PTS) ‡	041-5029-01 MOTOR ONLY
<i>SOUTH PARK (NO MOTOR USED)</i>			
Harley-Davidson® 1st through 3rd Editions	Shaker ‡	Multi #3811 0630 Motor (Vibrator) 12VDC 3100 RPM CW (w/DRL PTS) ‡	041-5029-01 MOTOR ONLY
	Motorcycle Lift Up/Down Movement	Autotrol 24VAC (041-5072-02) 20 RPM CCW	515-7025-00 <i>incl. Connector</i>
Striker Xtreme (NFL)	Goalie (Linebacker) Left to Right Movement	Multi #3590 12VDC (041-5075-00) 60 RPM	515-7071-00 <i>incl. Connector</i>
Sharkey's Shootout	Mystery Ball Rotating Movement	Hankscraft Motor Model-E 24VAC (041-5076-00) 50/60Hz 3W 20 RPM CW	515-7095-00 <i>incl. Connector</i>
High Roller Casino	Roulette Wheel Rotating Movement	Multi Products Motor 20VDC (041-5078-00) 17 RPM CCW	515-7153-00 <i>incl. Connector</i>
	Up/Dn. Ramp in Slot Mach. Lift Up/Down Movement	Haydon Switch & Instrument, Inc. Stepper Motor 12VDC 4.6W (041-5062-00), Series 36000: 1.4"ø (Non-Captive Shaft not included) HSI #36864-12 (Unipolar) Travel per Step: .004 Step Angle: 15°	515-6794-00 <i>incl. Connector</i> Requires Shaft 4¼": 530-5503-01
Austin Powers™	Time Machine Rotating Movement	Multi Products Motor 24VAC (041-5079-00) 50/60Hz 20RPM CCW	515-7141-00 <i>incl. Connector</i>
	Laser Beam Left to Right Directional	Autotrol Motor 24VAC (041-5081-00) 50/60Hz 4W 10RPM Bi-Directional	515-7171-00 <i>incl. Connector</i>
	Dr. Evil Target Lift Up/Down Movement	Hankscraft Motor Model-E 24VAC (041-5030-00) 50/60Hz 6RPM CCW	515-5900-00 <i>incl. Connector</i>
Monopoly®	Mini-Flipper (Waterworks) Rotating Movement	Multi Prod. Motor & Gear Box #7000 EX00159A 20VDC 50/60Hz 85RPM CC/CCW	041-5083-00 MOTOR ONLY
Playboy	Triangular Billboard Rotating Movement	Autotrol Motor (BD511 150-1387) 24VAC 50/60Hz 12RPM Bi-Directional	041-5086-02 MOTOR ONLY
	Centerfold Mechanism Open/Close Movement	Multi Products (3680) Motor 12v DC 10/12 RPM CC/CCW	041-5075-04 MOTOR ONLY
	Tease Drop Screen Lift Up/Down Movement	Haydon Switch & Instrument, Inc. Stepper Motor 12VDC 4.6W (041-5062-00), Series 36000: 1.4"ø (Non-Captive Shaft not included) HSI #36864-12 (Unipolar) Travel per Step: .004 Step Angle: 15°	515-6794-00 <i>incl. Connector</i> Requires 7" Shaft: 530-5503-00

‡ Please Note: "01" Shaker Motor is **Not Compatible** with old Shaker Motor 041-5029-00 (Shaker Motor Assy. 515-5893-00). THIS NEW MOTOR CAN ONLY BE USED IN NEW SHAKER MOTOR ASSY. 515-5893-01.

Table continued on the next page.





APPENDIX F

Motor Specification (White Star Board System* & S.A.M. System** Only) Table



Game Name	Function	Specifications	Part Number
ROLLERCOASTER TYCOON™ (NO MOTOR USED)			
THE SIMPSONS™ PINBALL PARTY (NO MOTOR USED)			
Terminator® 3: Rise of the Machines™	Backbox Ball Shooter Up/Down Movement	Multi Products Motor 24VAC (041-5079-01) 21 RPM CW	515-7317-00 <i>incl. Connector</i>
The Lord of the Rings™	Balrog (Motor & Gate) Open/Close Movement	Multi Prod. Motor 20VDC Series 600B (or equiv.) 50/60Hz 10 RPM Bi-Directional	041-5088-01 MOTOR ONLY
RIPLEY'S BELIEVE IT OR NOT!® (NO MOTOR USED)			
Elvis®	Elvis™ Front/Back Movement	Haydon Switch & Instrument, Inc. Stepper Motor 12VDC 10W (041-5089-00), (Non-Captive Shaft not included) HSI #46868-12-002	500-6809-00 <i>incl. Connector</i> Requires 7.25" Shaft: 530-5658-00
	▶▶▶ OPTIONAL ◀◀◀ Shaker	Multi #3811 0630 Motor (Vibrator) 12VDC (041-5029-01) 3100 RPM (w/DRL PTS)	515-5893-01 <i>incl. Connector</i>
The Sopranos™	Bada Bing! Girls x2 Rotating Posts Movement	Autotrol Synchronous Motor 24VAC 4W 50/60Hz 45.7/54.9 RPM Bi-Directional	041-5092-00 <i>w/1" Shaft + 12" Leads</i>
NASCAR® and [NDSE]	Back Panel Rotating (Car) Windmill (Skill Ball Enter)	Multi Products Motor & Gear Box 20VDC Model #8000 (EX-04-073) 10 RPM	041-5093-00 MOTOR ONLY
Grand Prix	Back Panel Rotating (Car) Windmill (Skill Ball Enter)	Multi Products Motor & Gear Box 20VDC Model #8000 (EX-04-073) 10 RPM	041-5093-00 MOTOR ONLY
World Poker Tour™ (WPT) (NO MOTOR USED)			
The Simpsons™ Kooky Carnival	Bart on Skateboard Left/Right Movement	Multi Products Motor with Crank 24VAC (041-5095-01) 50/60Hz 3W 14 RPM	500-6947-01 <i>incl. Connector</i>
	Left & Right Ramps Up/Down Movement	Multi Products Motor 24VAC (041-5048-01) 50/60Hz 3W 15 RPM CCW (Qty. 2 in game)	515-7558-00 <i>incl. Connector</i>
	Shaker <i>(details in SKC Manual, Page 24)</i>	Multi #3811 0630 Motor (Vibrator) 12VDC 3100 RPM (w/DRL PTS)	041-5029-01 MOTOR ONLY
©Disney's Pirates of the Caribbean	Spinning Disk	Multi #3811R 0630 Motor (Vibrator) 12VDC (041-5029-04) 3100 RPM (w/DRL PTS) -04 is RoHS compliant; can substitute with -01 domestic	511-5024-04 <i>incl. Connector</i>
	Pirate Ship Sinking/Raising Movement	Multi Products Motor & Gear Box 24VDC Model #7000-DCM 12 RPM	041-5101-00 MOTOR ONLY
Family Guy™	Stewie Figurine Left & Right Movement	Stepper Motor NPM PF35T-48D4STD 5V RVB (041-5102-00 Reference Only)	511-5043-00 <i>incl. Connector</i>
Spider-Man™	Doc Ock, Sandman & 3-Bank Up/Down Movement	Sync. Motor 24VAC 50/60Hz 3W 12 RPM CW (041-5103-00 Reference Only)	511-5063-00 <i>incl. Connector</i>
	▶▶▶ OPTIONAL ◀◀◀ Shaker Motor Kit 502-5027-00	Multi #3811R 0630 Motor (Vibrator) 12VDC (041-5029-04) 3100 RPM (w/DRL PTS) -04 is RoHS compliant; can substitute with -01 domestic	515-5893-01 <i>incl. Connector</i>



APPENDIX F

Motor Specification Table

The following table only list games that used motors. Part Numbers starting with "515-" will include the Wiring Harness & Connector.

Game Name	Function	Specifications	Part N ^o
ABC Monday Night Football	Goal Post Up/Down Movement	Motor 24v A.C. 60 RPM CW	515-5222-00
Phantom of the Opera	Organ Up/Down Movement	Bowman Motor 24v 60Hz 3W 11 RPM CCW	515-5256-00
Checkpoint	Mag Wheel (in Backbox)	Motor D.C. (KEN)	041-5005-00
	Shaker	Johnson Motor (Vibrator)	041-5002-00
Teenage Mutant Ninja Turtles	Spinning Pizza Ball Deflector	Gear Motor 24v A.C. 325 RPM CW	515-5397-00
Batman	Bar Target Up/Down Movement	Bowman Motor 24v 60Hz 3W 11 RPM CCW	515-5256-00
Star Trek 25th Anniversary	Swinging Target	Bowman Motor 24v 22½ RPM	515-5534-00
	Transporter F/X	Gear Motor 24v A.C. 3½ RPM	500-5421-00
	Cooling Fan (for Transporter F/X)	4½" Motor 12v	041-5014-00
Lethal Weapon 3	Spinning Light	Motor 2½ v A.C. 4000 RPM CCW	041-5017-00
Star Wars	Bar Target Up/Down Movement	Bowman Motor 24v 60hz 3W 11 RPM CCW	515-5256-00
	R2D2 Robot Left/Right Movement	Bowman Motor 24v A.C. 22½ RPM CW	515-5571-00
	Death Star Rotation	Bowman "G" Motor 24v A.C. 60Hz 6 RPM CW	515-5570-00
Rocky & Bullwinkle & Friends	Nell Log "Cutting Blade" Forward/Back Movement	Autotrol Model E Motor 24v 60hz 4W 3 RPM CCW	041-5023-00
Jurassic Park	T-Rex Left/Right Movement	Multi Motor 5v D.C.	041-5025-00
	T-Rex Up/Down Movement	Bowman Motor 24v 11 RPM CW	041-5026-00
	Shaker	Johnson Motor (Vibrator)	041-5002-00
Last Action Hero	Crane Left/Right Movement	Multi Products Motor 12v D.C. #3312 OSC	041-5027-00
	Shaker	Johnson Motor (Vibrator) 10.5v D.C. 10 AMP 2950 RPM CW	041-5029-00
Tales from the Crypt	Tombstone Up/Down Movement	Bowman Motor 24v A.C. 6 RPM CCW	515-5900-00
	Shaker	Johnson Motor (Vibrator) 10.5v D.C. 10 AMP 2950 RPM CW	041-5029-00
The Who's Tommy	Mirror Up/Down Movement	Bowman Motor 24v A.C. 6 RPM CCW	515-5900-00
	Flipper Blinders	Servo Motor (94102)	041-5032-00
	Spinning Airplane Propellers	Motor D.C.	041-5033-00
WWF Royal Rumble	Shaker	Johnson Motor (Vibrator) 10.5v D.C. 10 AMP 2950 RPM CW	041-5029-00
Maverick, The Movie	Turning Paddle Wheel	Motor 24v A.C. 10 RPM	041-5036-00
Mary Shelley's Frankenstein	Creature Head Left/Right Movement	Servo Motor (94102)	041-5032-00
Batman Forever	Cannon Left/Right Movement	Bowman Motor 24v A.C. 60Hz 3W 6 RPM CCW	515-6383-00

APPENDIX G

Part Number Prefix Classification Codes

I. Electrical Source, Energy & Signal Converters

- 010- Transformers
- 031- Speakers
- 090- Solenoids (Coils)
- 150- Filters, Outlets, Varistors, Thermistors
- 200- Fuses

II. Conductors, Connectors & Insulators

- 034- Line Cords
- 036- Cable Assemblies & Wiring Harnesses
- 041- Motors
- 045- Connectors (All Types)
- 055- Lugs (M/F), Pins (M/F), Discs, Ring Terminals, Terminal Strips, etc.
- 060- Polarizing Keys and Conn. Covers
- 077- Lamp Sockets

III. Circuits & Circuit Elements

- 100- ICs
- 110- Transistors
- 112- Diodes (All Types including LEDs & Modules)
- 121- Resistors
- 123- Resistors (Variable & Adjustable)
- 124- Regulators & Bridge Rectifiers
- 125- Capacitors (Radial Lytics & Ferrites)
- 126- Piezo Crystal
- 127- Heatsinks
- 130- Capacitors (Tectates & Ceramics)
- 140- Oscillators (Clocks/Crystals)
- 165- Light Bulbs
- 180- Switches
- 181- Switch Membranes (Pads) & Piezo Sensors
- 190- Relays
- 960- EPROM (*Raw Part*)
- 965- EPROM (*Programmed Part*)

IV. Bolts, Screws, Nuts, Washers & Nails

- 231- Bolts
- 232- Screws (Pan Head)
- 234- Screws (HWH)
- 237- Screws (Misc.)
- 240- Nuts (Misc.)
- 242- Washers (Flat, Round)
- 244- Washers (Split Lock)
- 245- Nyloners
- 246- Washers (Lockers, External Tooth)
- 281- Nails

V. Mechanical Components

- 249- Rivets
- 251- Pins (Dowel), Finishing Nails, Hairpins, Spring Pins and Clevis Pins
- 254- Stand-Offs, Spacers and Shims
- 260- Steel Ball (All Types Steel, Glowing, Delrin, etc.)
- 265- Springs (Extension)
- 266- Springs (Compression)
- 267- Springs (Torsion)
- 269- Springs (Washers - Belleville, Wave)
- 270- Retaining Rings
- 280- Grommets, Bushings and Nyloners
- 283- Bearings

VI. Handles, Locks, Catches, Latches, Keys

- 355- Handles, Locks, Catches, Latches and Keys

VII. Fabricated Parts

- 390- Hinges
- 501- Coin Doors
- 515- Sub-Assemblies
- 520- Printed Circuit Boards (PCBs)
- 522- Display Glass
- 525- Wood Parts
- 530- Screw Machined Parts
- 535- Fabricated Parts
- 545- Molded (Extruded) Plastic and Rubber Parts (Rings, Sleeves, etc.)
- 550- Molded (Inserts)

VIII. In-House Assemblies

- 500- End Product (Systems and Models)
- 502- Kits (Created In-House)
- 505- Cabinets (complete)
- 510- Riveted Sub-Assemblies (In-House)
- 511- Sub-Assemblies (In-House)
- 515- Sub-Assemblies*

*2 or more 515-'s but still a sub-assembly.

IX. Bulk Materials

- 600- Braided Wire & Ground Straps
- 601- Stranded Wire
- 602- Ribbon Cable
- 604- Telephone Line Cord
- 605- Sleeving (Shrink Tubing)
- 625- Velcro (non-adhesive)
- 626- Foam Rubber, Foam Pads, Rubber Bumpers (Blue Pads), Tape (All Types) Velcro (adhesive) and String / Rope








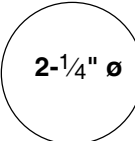
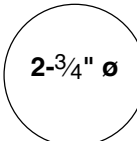
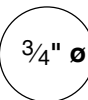
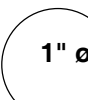
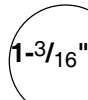
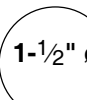
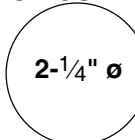
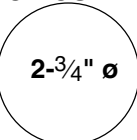

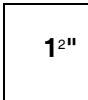
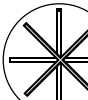
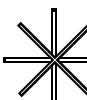
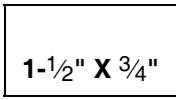
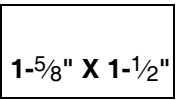
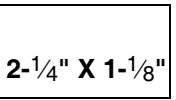
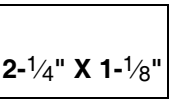
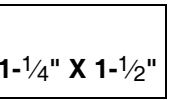
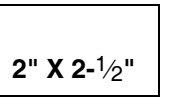


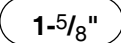






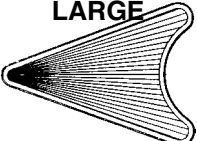
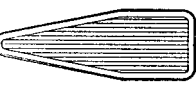
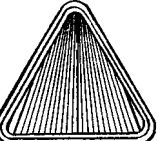
X. Miscellaneous

- 000- Tools (*see also 777-*) and Supplies
- 040- Clamps, Ties & Clips
- 042- Pulleys
- 091- Coin Mechs
- 205- Fuse Holders
- 631- Staples
- 660- Glass (Playfield, Backglass, etc.)
- 675- Cleaners
- 705- Packing & Shipping Items
- 755- Instruction, Coin Cards, Ins. Sheets
- 756- Information Sheets, Service Bulletins, Instruction Sheets in Kits and Templates
- 777- Tools (Wrenches and Drivers)
- 780- Manuals
- 802- Decal Kits (comprised of 820's)
- 820- Decals, Mylar and Labels (Sheets/Sets)
- 803- Plastic Kits (comprised of 830's)
- 830- Plastic Pieces (Butyrate Sheets/Sets)
- 880- Toys, Models, Figurines, etc.
- 900- Game Posters



APPENDIX H

Playfield Inserts (Plastic Light Covers)

Patterns: STARBURST  STIPPLE 	STARBURST CIRCULAR  550-5000-XX	STARBURST CIRCULAR  550-5001-XX	STARBURST CIRCULAR  550-5002-XX	STARBURST CIRCULAR  550-5003-XX	STARBURST CIRCULAR  550-5004-XX
STARBURST CIRCULAR  550-5005-XX	STARBURST CIRCULAR  550-5006-XX	PLAIN CIRCULAR  550-5007-XX	PLAIN CIRCULAR  550-5008-XX	PLAIN CIRCULAR  550-5009-XX	PLAIN CIRCULAR  550-5010-XX
PLAIN CIRCULAR  550-5011-XX	PLAIN CIRCULAR  550-5012-XX	STIPPLE CIRCULAR  550-5048-XX	STIPPLE 1" SQUARE  550-5019-XX	ROLLOVER BUTTON BASE  550-5026-XX	WHITE STAR (only in white)  545-5015-00
STIPPLE RECTANGULAR  550-5018-XX	STIPPLE RECTANGULAR  550-5051-XX	STARBURST RECTANGULAR  550-5044-XX	PLAIN RECTANGULAR  550-5049-XX	PLAIN RECTANGULAR  550-5050-XX	PLAIN RECTANGULAR  550-5063-XX
STARBURST MINI SHIELD  550-5024-XX	STARBURST LARGE SHIELD  550-5025-XX	MINI HOT DOG  550-5020-XX	BEVEL HOT DOG  550-5021-XX	PLAIN HOT DOG  550-5022-XX	BANANA  550-5023-XX
STARBURST ARROW-SMALL  550-5013-XX	STARBURST ARROW-LARGE  550-5070-XX	STARBURST ARROW-HEAD SMALL  550-5014-XX	STARBURST ARROW-HEAD LARGE  550-5015-XX	STARBURST BULLET  550-5016-XX	STARBURST TRIANGLE  550-5017-XX

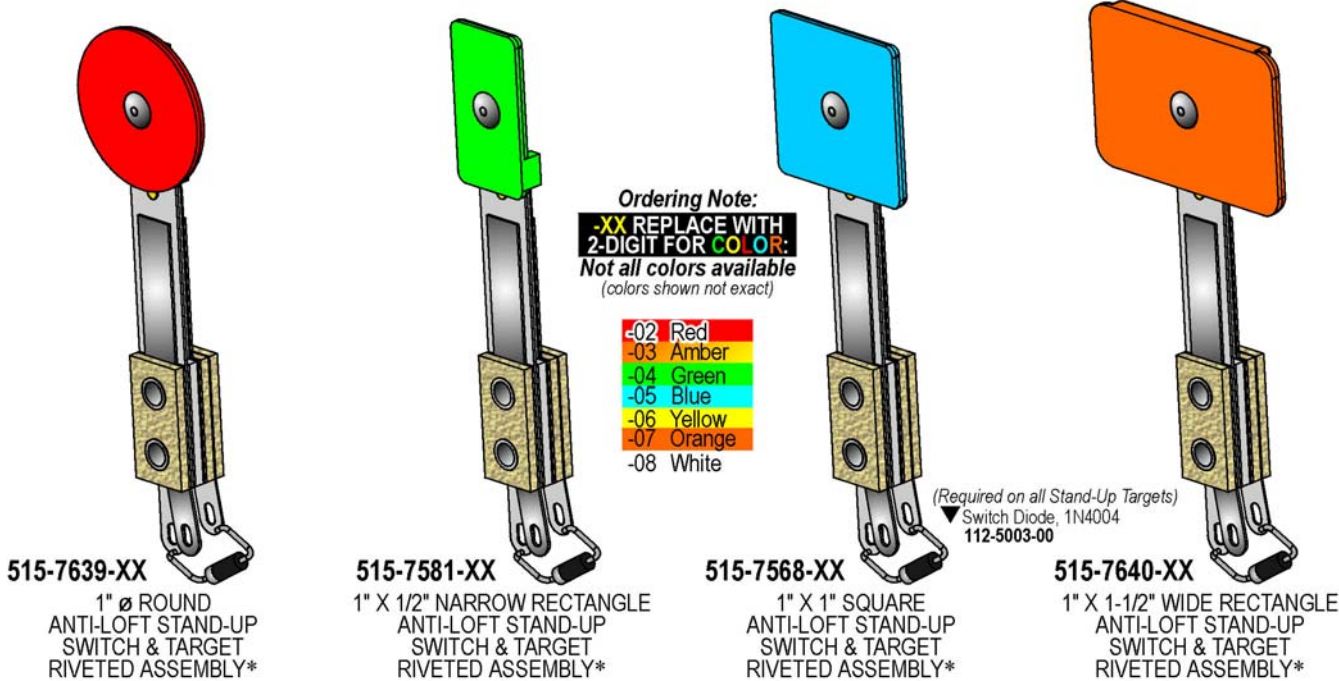
Note: The shapes and sizes shown above are not to scale. Some shapes may no longer be available in every color.

Instructions: Parts which may come in various colors (i.e. targets, some posts, playfield inserts, etc.) end in a 2-digit number which correspond to the color of that part. The "-XX" in part number which may come in various colors should be replaced with the desired 2-Digit number corresponding to the color desired below. *Not all colors may be available.*

PLASTIC PART COLOR CHART											
Nº	Color	Nº	Color	Nº	Color	Nº	Color	Nº	Color	Nº	Color
-00	Black or Solid Clear	-03	Amber	-06	Yellow	-09	Purple	-12	Fluor. Blue	-15	Luminescent
-01	Clear	-04	Green	-07	Orange	-10	Fluor. Orange	-13	Teal Green	-16	Gold
-02	Red	-05	Blue	-08	White	-11	Fluor. Green	-14	Gray	-17	Trans. Brown

APPENDIX I

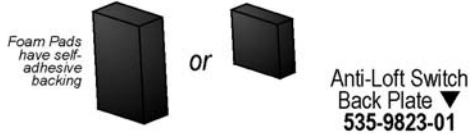
Anti-Loft Stand-Up Targets



*Some targets may require the lugs position be changed to the left or to the right, depending on the application; these targets will have a different part number and are called out in the game manual they are used in (see Section 4, Chapter 1, Parts Identification & Location, Playfield ... -Switches.) Review the game manual for the game desired for the original target used or application.

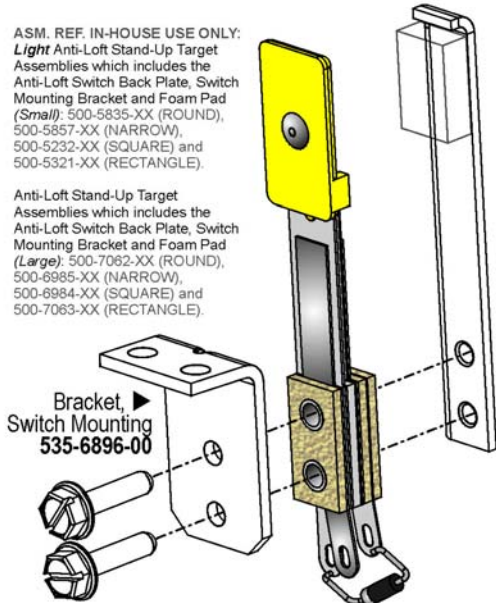
For Anti-Loft Application use
 Large Foam Pad,
 5/8" X 7/16" X 3/16" Thick
626-5078-00

For > Light < Anti-Loft Application use
 Small Foam Pad,
 7/16" X 7/16" X 1/8" Thick
626-5029-00

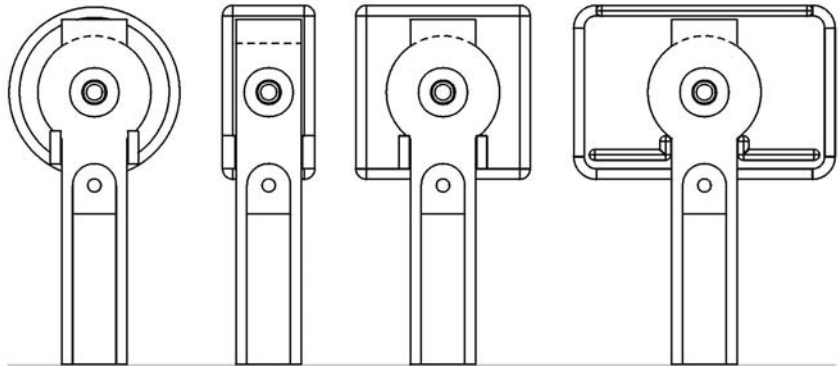


ASM. REF. IN-HOUSE USE ONLY:
Light Anti-Loft Stand-Up Target Assemblies which includes the Anti-Loft Switch Back Plate, Switch Mounting Bracket and Foam Pad (Small): 500-5835-XX (ROUND), 500-5857-XX (NARROW), 500-5232-XX (SQUARE) and 500-5321-XX (RECTANGLE).

Anti-Loft Stand-Up Target Assemblies which includes the Anti-Loft Switch Back Plate, Switch Mounting Bracket and Foam Pad (Large): 500-7082-XX (ROUND), 500-6985-XX (NARROW), 500-6984-XX (SQUARE) and 500-7063-XX (RECTANGLE).



▲ #6-32 X 5/8" Slotted HWH Swage (Zinc) Screws (Qty. 2/per) **237-5976-04**



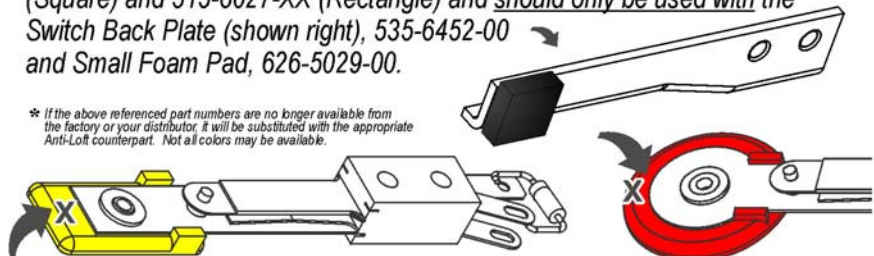
REAR VIEWS OF ANTI-LOFT TARGET & SWITCH ASSEMBLIES

The material of the Anti-Loft Switch has been extended higher to be used with the Anti-Loft Switch Back Plate. **IMPORTANT:** Switch & Target Assemblies (X) without the extension (the predecessors) **SHOULD NOT** be used with an Anti-Loft Switch Back Plate (shown left).

APPENDIX REFERENCE FOR PINBALL GAMES WHICH USED THE BELOW SWITCH & TARGET ASSEMBLIES NOTE:

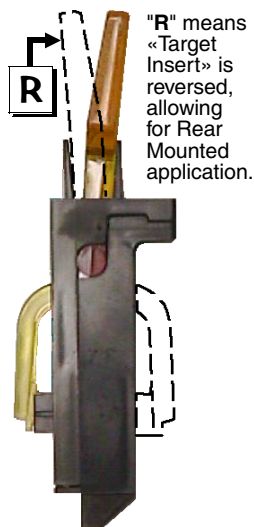
The Switch & Target Assemblies (X) without the extension have the following part numbers*: 515-5966-XX (Round), 515-5967-XX (Narrow), 515-5162-XX (Square) and 515-6027-XX (Rectangle) and should only be used with the Switch Back Plate (shown right), 535-6452-00 and Small Foam Pad, 626-5029-00.

* If the above referenced part numbers are no longer available from the factory or your distributor, it will be substituted with the appropriate Anti-Loft counterpart. Not all colors may be available.

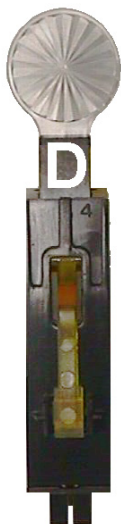


APPENDIX I

Modular Stand-Up Targets



"R" means «Target Insert» is reversed, allowing for Rear Mounted application.



Take Note:

- Items A-E come in various colors. These targets may not be available in every color. The "-XX" in should be replaced with the desired 2-Digit number for the color desired as described in the Color Chart below. As of print date, the following colors were used :
 -01 Clear (A, D); -02 Red (A, B, C, D, E); -03 Amber (D, E);
 -04 Green (A, B); -05 Blue (C); -06 Yellow (A, C),
 -09 Purple (B, D); -11 Fluorescent Green (A, B, D)
- For location(s) and type of Stand-Up Targets used, if any, see Section 4, Chapter 1, Parts Identification & Location.

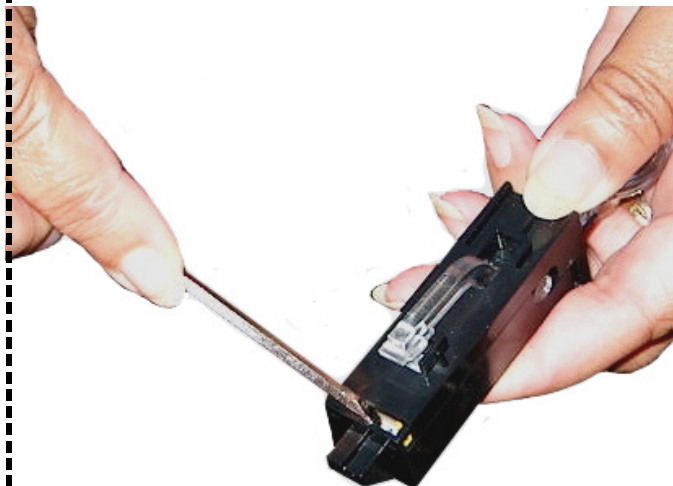
-XX REPLACE WITH 2-DIGIT FOR COLOR:

- 00 Black
 - 01 Clear
 - 02 Red
 - 03 Amber
 - 04 Green
 - 05 Blue
 - 06 Yellow
 - 07 Orange
 - 08 White
 - 09 Purple
 - 10 Fluor. Orange
 - 11 Fluor. Green
 - 12 Fluor. Blue
 - 13 Teal Green
 - 14 Gray
 - 15 Luminescent
 - 16 Gold
- Note: Not all colors available.*

Nr.	STAND-UP TARGET PARTS	SPI PART Nr.
A	Modular Stand-Up Target Narrow Assy.	500-6138-XX
	Stand-Up Target Narrow (Insert)	545-6138-XX
B	Modular Stand-Up Target Square Assy.	500-6139-XX
	Stand-Up Target Square (Insert)	545-6139-XX
C	Modular Stand-Up Target Rectangle Assy.	500-6228-XX
	Stand-Up Target Rectangle (Insert)	545-6228-XX
D	Modular Stand-Up Target Round Assy.	500-6075-XX
	Stand-Up Target Round (Insert)	545-6075-XX
E	Mod. Stand-Up Target 1" Spherical Assy.	500-6189-XX
	Stand-Up Target 1" Spherical (Insert)	545-6189-XX

To Replace the « Target Insert » or change Target Orientation :

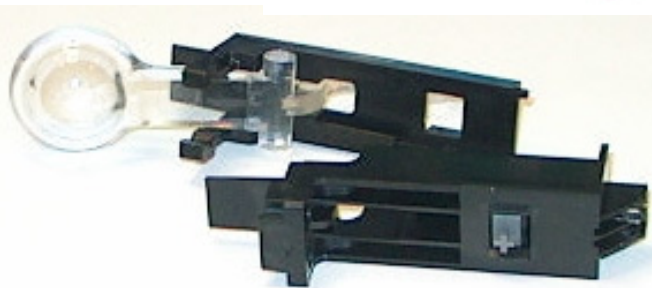
Items A-E Note: For the Target Assembly use the "500-" SPI Part Number(s) shown in the Parts Table below. To receive the Target Assembly with the « Target Insert » « Reversed » simply add a "R" at the end of the Part Number. See Side View picture left to compare (dashed line shows target reversed). For just the «Target Insert» use the "545-" SPI Part Number.



To reverse it yourself or to just change the insert:

- With a small flat head screwdriver, push into the small tab at the bottom of the target front and give a slight twist motion to "pop" the two halves.

- Push the Target Insert bottom in at the same time while you slide the top (front) part up, then let go of the insert as the two halves come apart.



- Replace target or reinsert it into the other size while sliding the two halves back together.

Note: If you were reversing the orientation, don't forget to also turn the Switch Actuator PCB 180°. Test Switch.

APPENDIX J

Coin Cards (USA & International Pricing Defaults) ▶ For Yellow Stock add -Y to the Part Number

If more than one Pricing Scheme is available for countries listed, the **F.** listed beside the option, denotes the Factory Default Setting.
FOR VIEWS OF THE LATEST or OPTIONAL USA, INTERNATIONAL / EURO AND CUSTOM COIN CARDS, VISIT OUR WEBSITE.
 Not Shown USA 755-5400-10 Tournament Option \$2 = X1; 755-5400-11 Tournament Option \$1.50 = X1

USA 10 F. 755-5400-11 Front		USA 10 755-5400-11 Back		USA 2-7 or CANADA 755-5400-02 Front		FOR CUSTOM PRICING † 755-5400-01, -02 or -04 Back		USA 3 with ToPS™ 755-5400-03 or -09 Front		USA 5 with ToPS™ 755-5400-03 Back / -08 Front	
AUSTRALIA 1 F. 755-5406-00 Front		AUSTRALIA 2 755-5406-00 Back		CROATIA 755-5410-00 Front		FOR CUSTOM PRICING † 755-5410-00 Back		DENMARK 1 F. 755-5402-00 Front		DENMARK 2 755-5402-00 Back	
JAPAN 1 755-5408-01 Front		JAPAN 2 F. 755-5408-01 Back		MIDDLE EAST 755-5400-06 Front		ANY COUNTRY CAN USE 755-5400-06 Back		NEW ZEALAND 1 F. 755-5406-00 Back		NEW ZEALAND 2 755-5406-00 Front	
NORWAY 1 F. 755-5403-01 Front		NORWAY 2 755-5403-01 Back		RUSSIA F. 755-5411-00 Front		RUSSIA (ALTERNATE) 755-5411-00 Back		SOUTH AFRICA 755-5409-01 Front		FOR CUSTOM PRICING † 755-5409-01 Back	
SWEDEN 1 F. 755-5404-00 Front		SWEDEN 2 755-5404-00 Back		SWITZERLAND 1 F. 755-5405-00 Front		SWITZERLAND 2 755-5405-00 Back		TAIWAN 755-5412-00 Front		FOR CUSTOM PRICING † 755-5412-00 Back	
UK 1 755-5407-00 Front		UK 3 755-5407-00 Back		UK 5 F. 755-5407-01 Front		FOR CUSTOM PRICING † 755-5407-01 Back		Appendix J Notes: 1. Coin Card on Game is determined by original shipping country destination. 2. Optional Coin Card(s), are available via your distributor or via free download @ www.sterpinball.com/coinagecards.shtml . Older style Coin Cards (foreign or domestic) not available on our website or no longer available through your distributor, are obsolete. 3. Coin Cards which have a Blank Backside can be used for †Custom Pricing.			

Not Shown EURO 755-5401-20 Tournament Custom (can fill in your own pricing).

EURO 1 755-5401-01 1-Side Only		EURO 2 755-5401-02 1-Side Only		EURO 3 755-5401-03 1-Side Only		EURO 4 755-5401-04 1-Side Only		EURO 5 755-5401-05 1-Side Only		EURO 6 755-5401-06 1-Side Only	
EURO 7 755-5401-07 1-Side Only		EURO 8 755-5401-08 1-Side Only		EURO 9 755-5401-09 1-Side Only		EURO 10 755-5401-10 1-Side Only		EURO 11 755-5401-11 1-Side Only		EURO 12 755-5401-12 1-Side Only	

▶ EURO FACTORY DEFAULT SUMMARY TABLE ◀

EURO 1	EURO 2	EURO 3	EURO 4	EURO 5	EURO 6	EURO 7	EURO 8	EURO 9	EURO 10	EURO 11	EURO 12
BELGIUM ITALY 1 PORTUGAL	GERMANY 2	NETHERLANDS SPAIN			GREECE		FINLAND	AUSTRIA	FRANCE		

Section 3, Chapter 4, GO TO ADJUSTMENTS MENU, Adj. 18, Game Pricing, USA & International (non-Euro) and Euro 1-12 Summary & International (Euro) Standard Pricing Select Tables, summarizes Standard or Custom Pricing Schemes & the Dip Switch Setting required.

